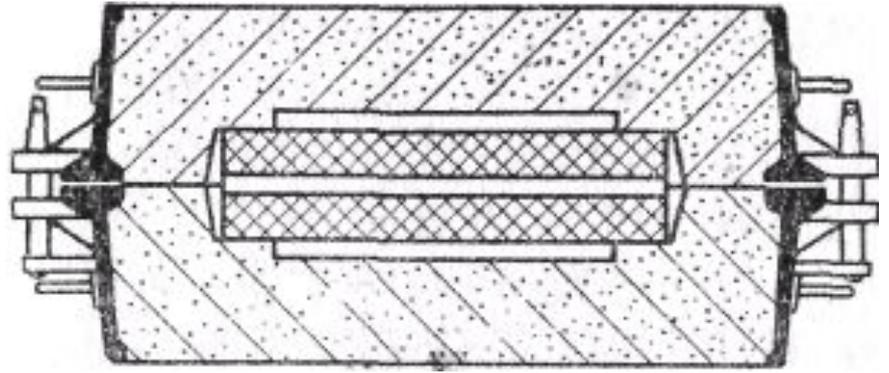
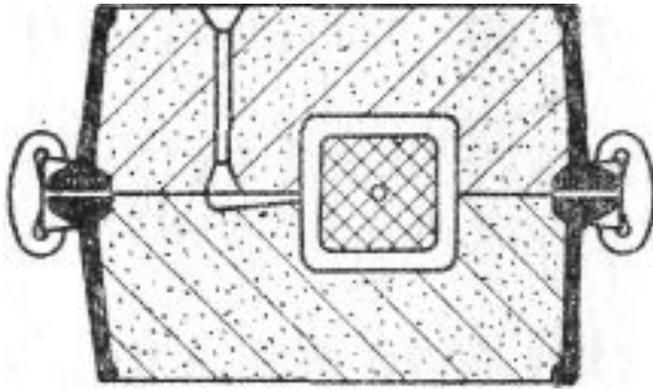
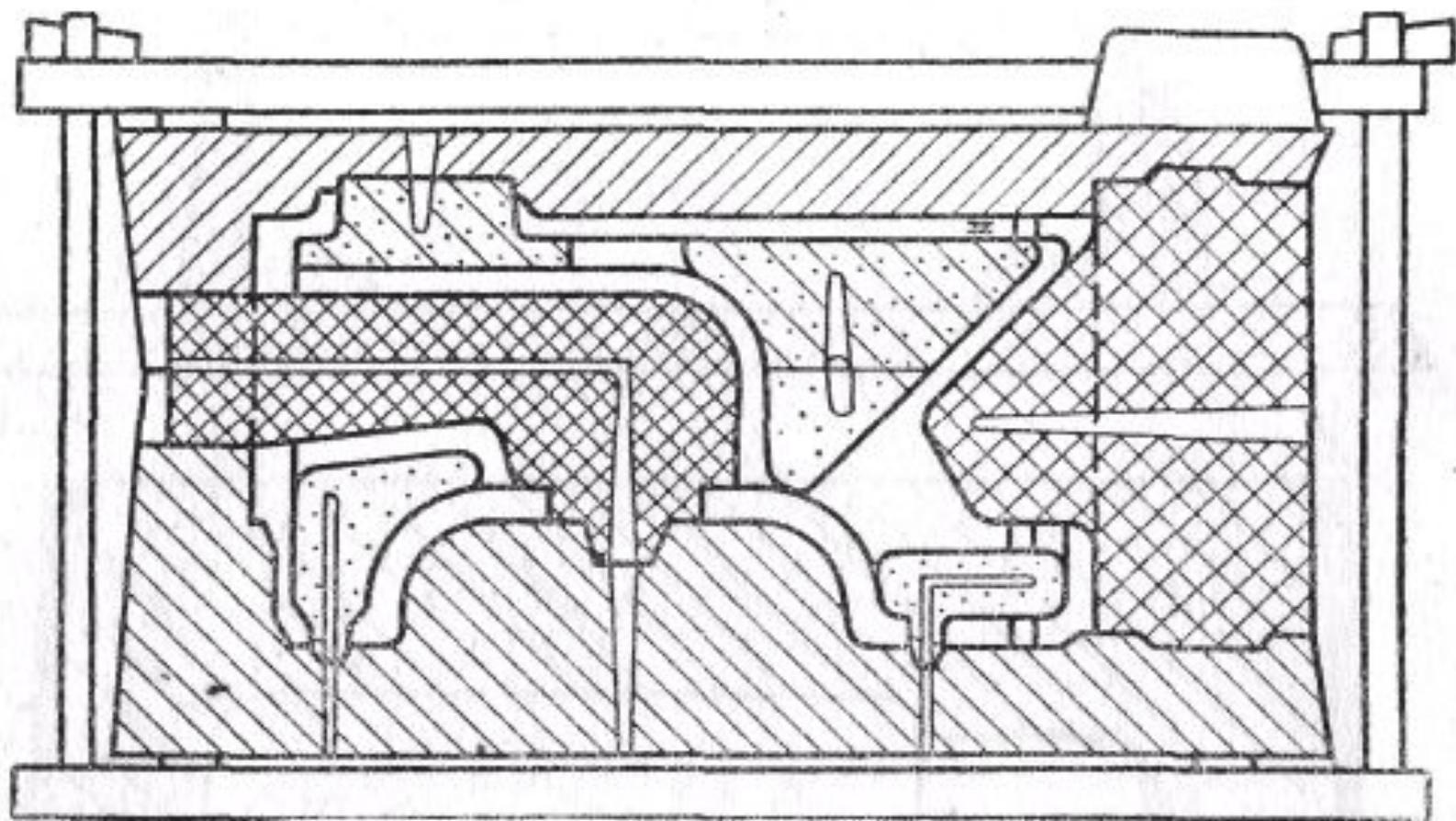
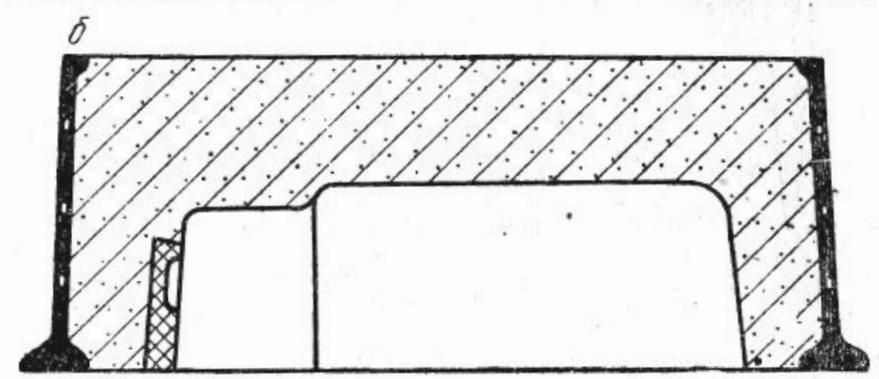
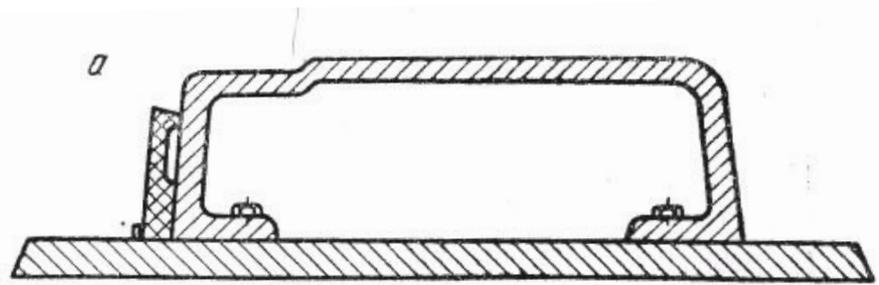
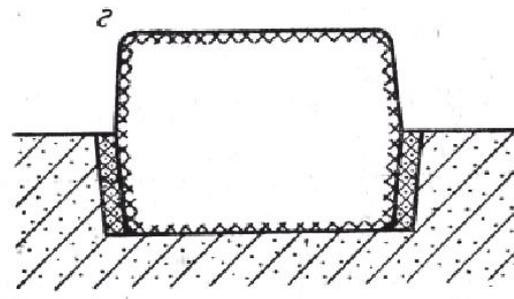
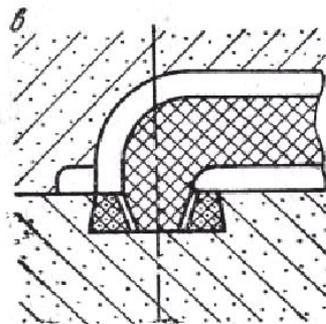
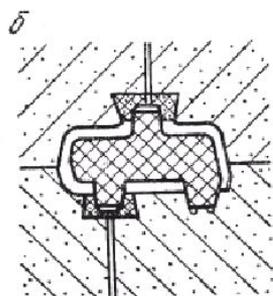
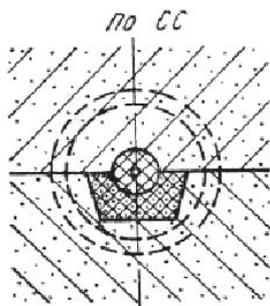
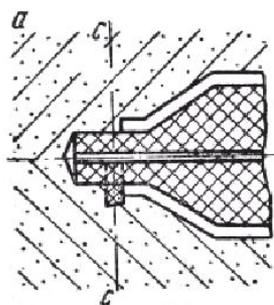
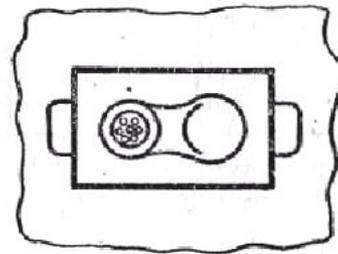
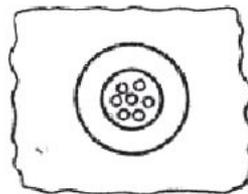
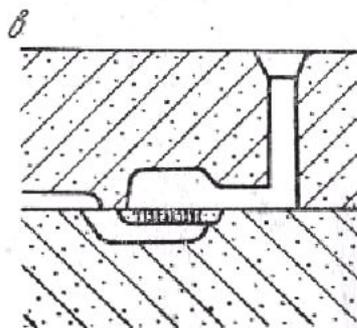
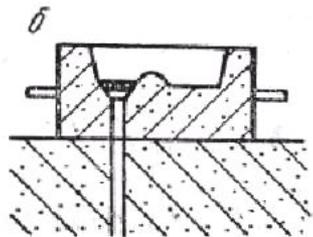
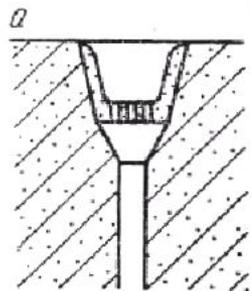


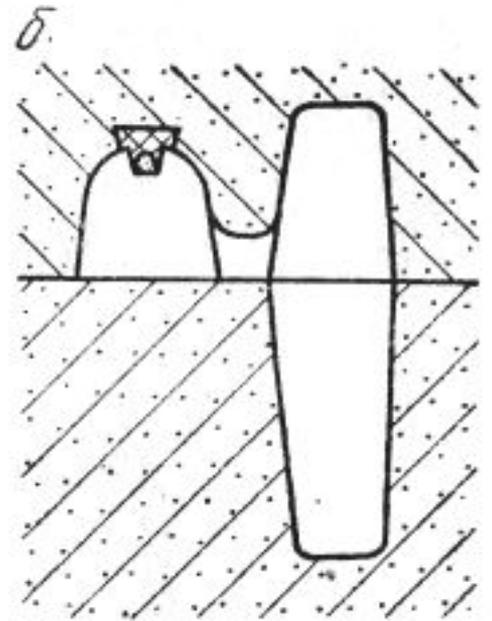
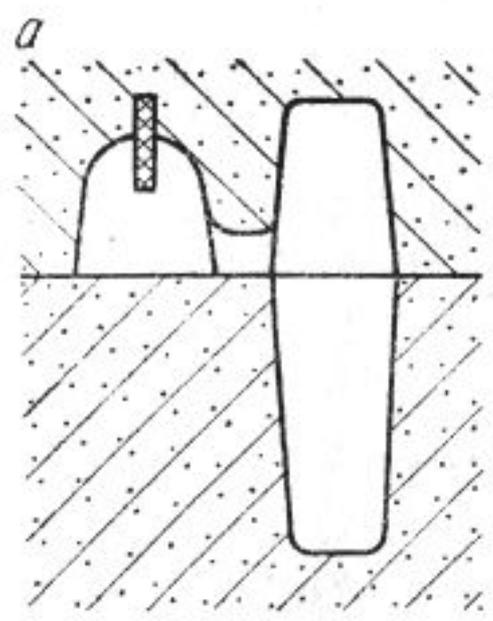
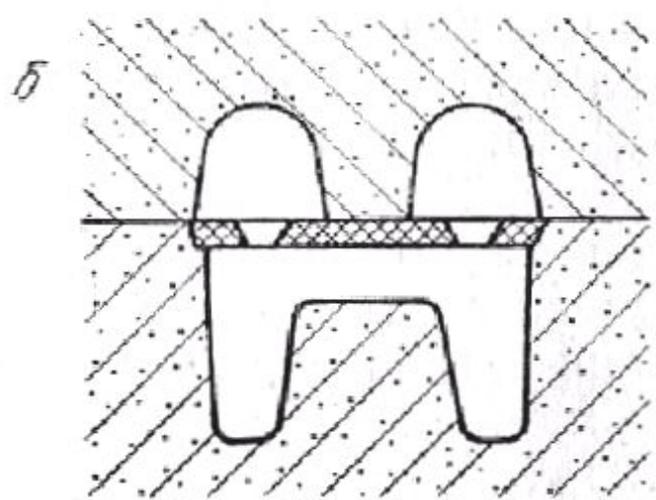
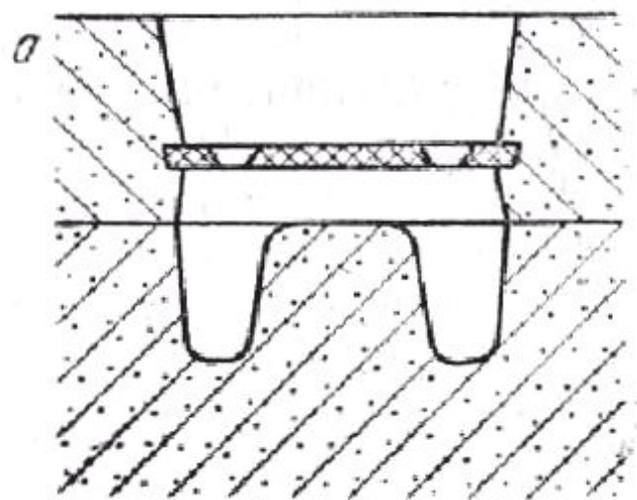
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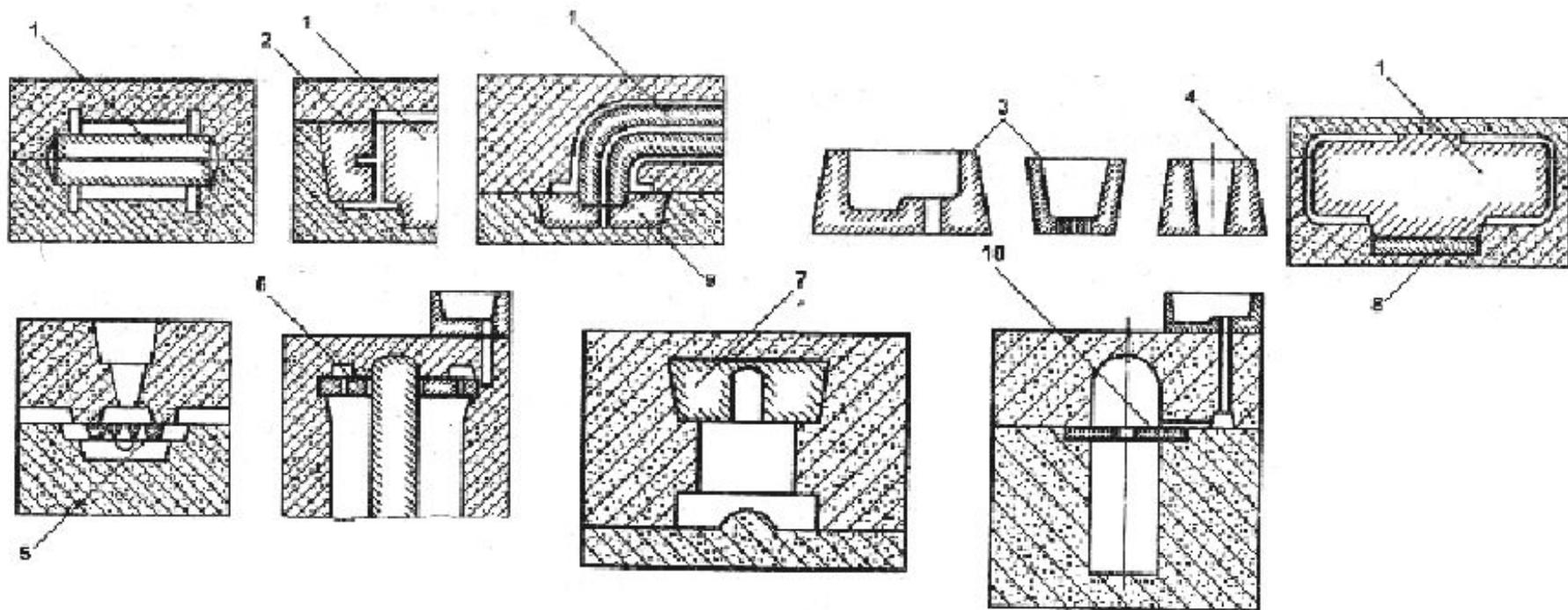




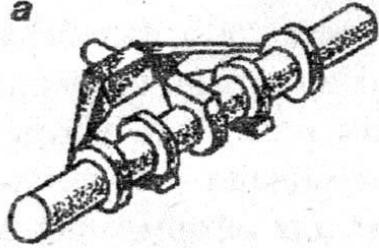




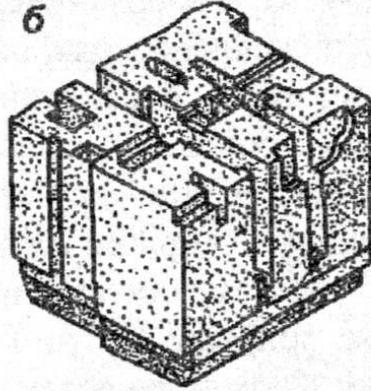




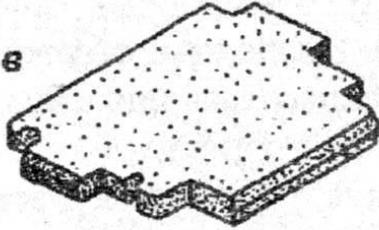
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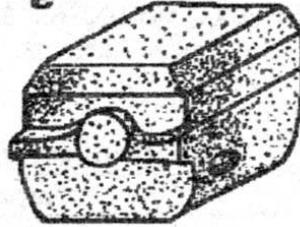
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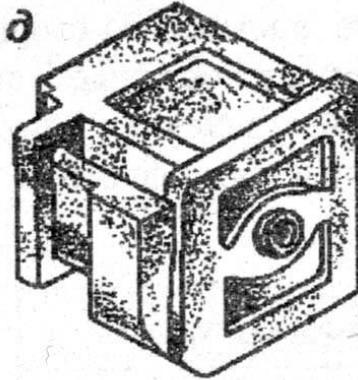
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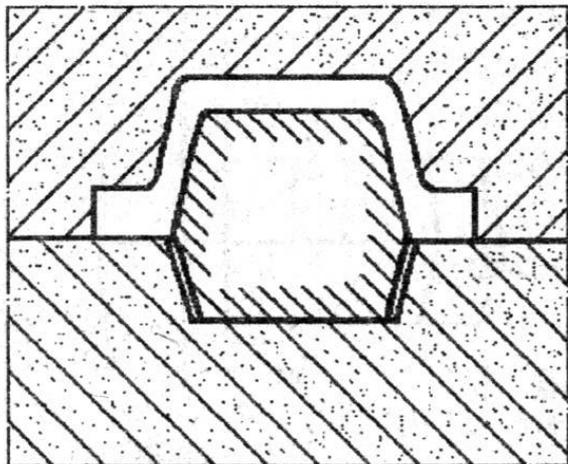
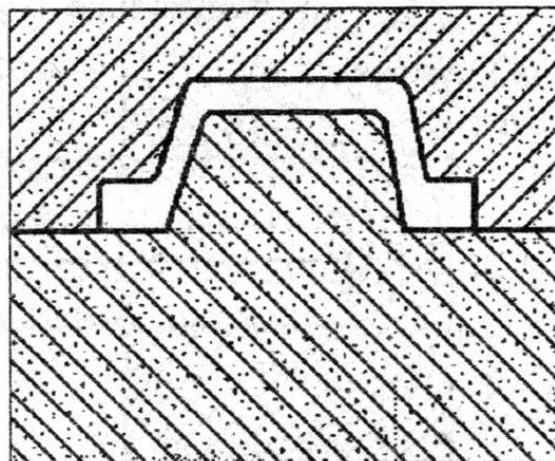
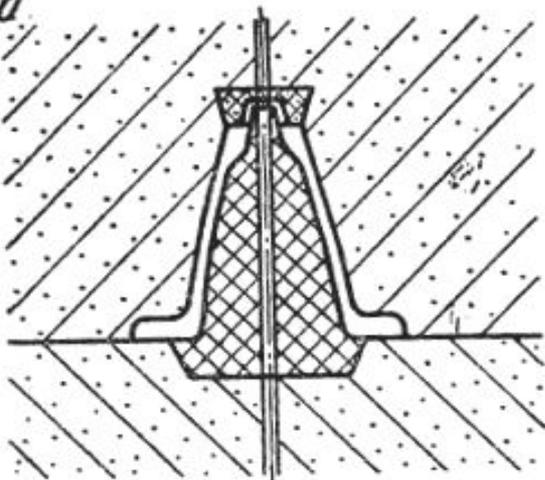
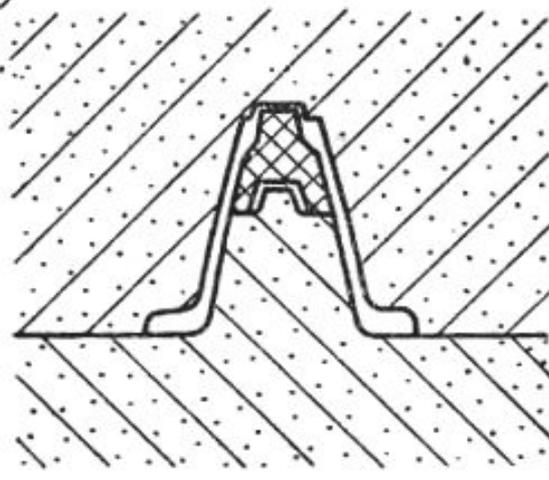
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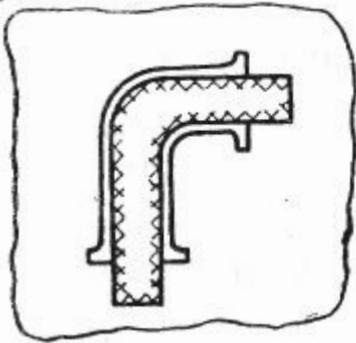


Группа стержней	Характеристика стержней
Мелкие Средние Крупные	<p style="text-align: center;">Масса и объем</p> <p style="text-align: center;">< 8кг, < 5дм³ < 100 кг, < 75 дм³ > 100 кг, > 75 дм³</p>
	<p style="text-align: center;">Способ упрочнения</p>
	<p style="text-align: center;">Не подвергаются сушке Подвергаются сушке в сушилах при 130 - 400 °С Твердеют за счет химического взаимодействия компонентов смеси при продувке CO_2 или самопроизвольно Твердеют за счет тепла стержневого ящика и применения плакированных смесей</p>
Сырые Сухие Холодного твердения Горячего твердения	

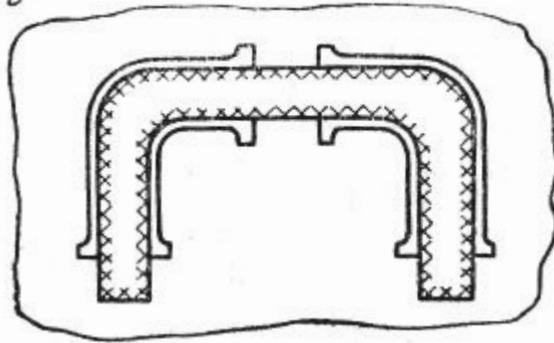
a**б****a****б**

Измеряемая высота поверхности модели h_6 , мм	Модель	
	металлическая / деревянная	
	Уклоны β при $d/h_6 > 1$	
До 20	3°	3°
Св. 20 до 50	2°	2°30'
51 – 100	1°	1° 30'
101-200	0°45'	1°
201-300	0°45'	1°
301-500	0°30'	0°45'
501-800	0°30'	0°45'
Св. 800		0°30'

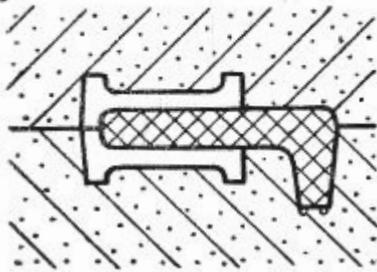
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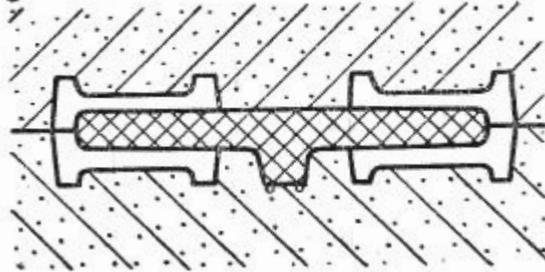
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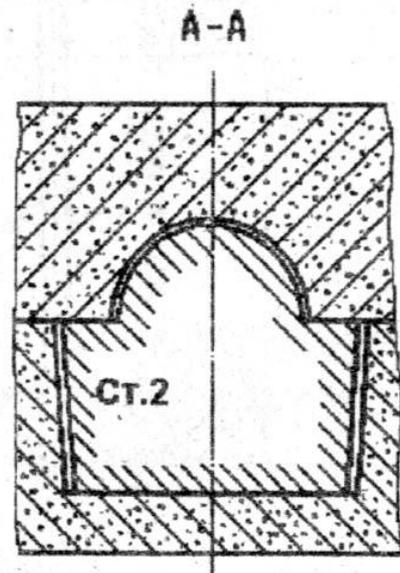
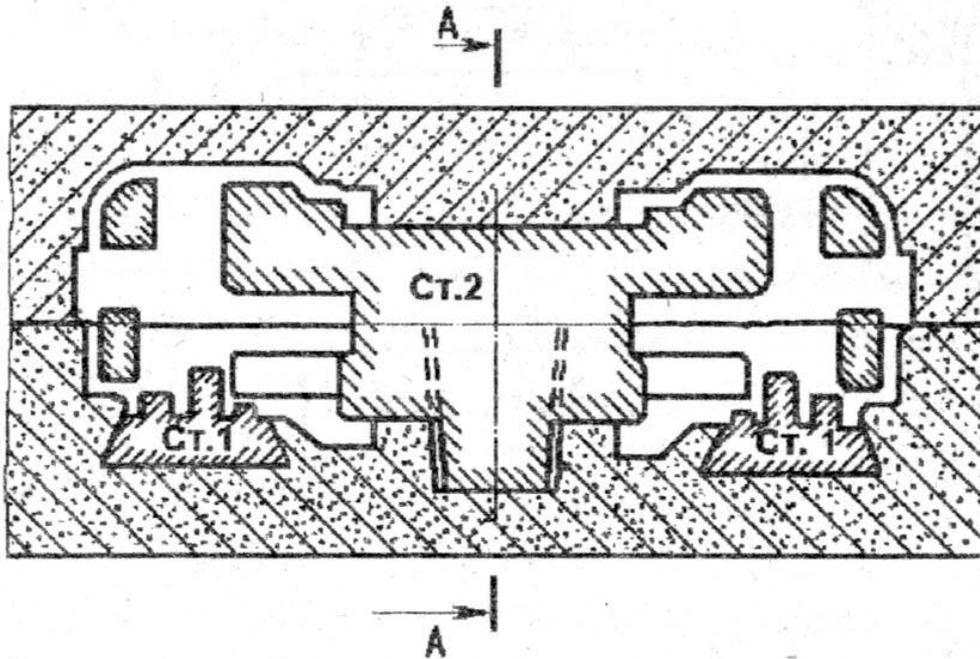


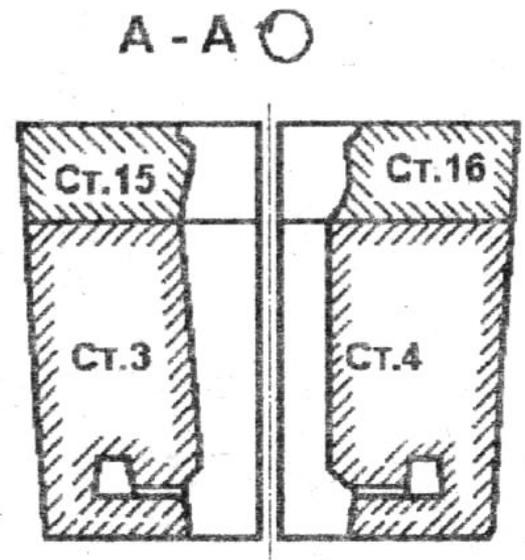
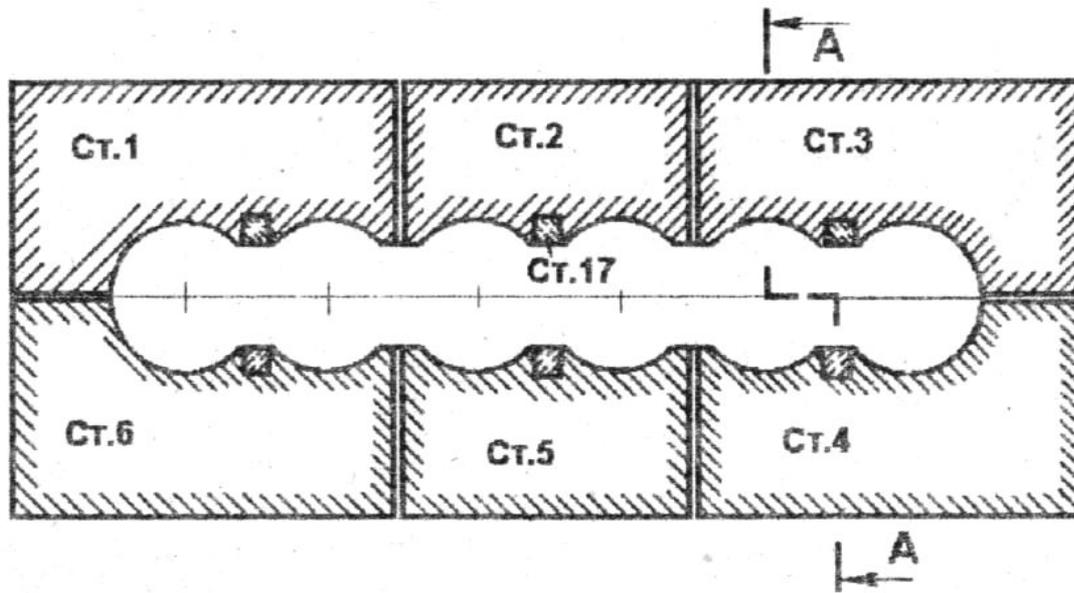
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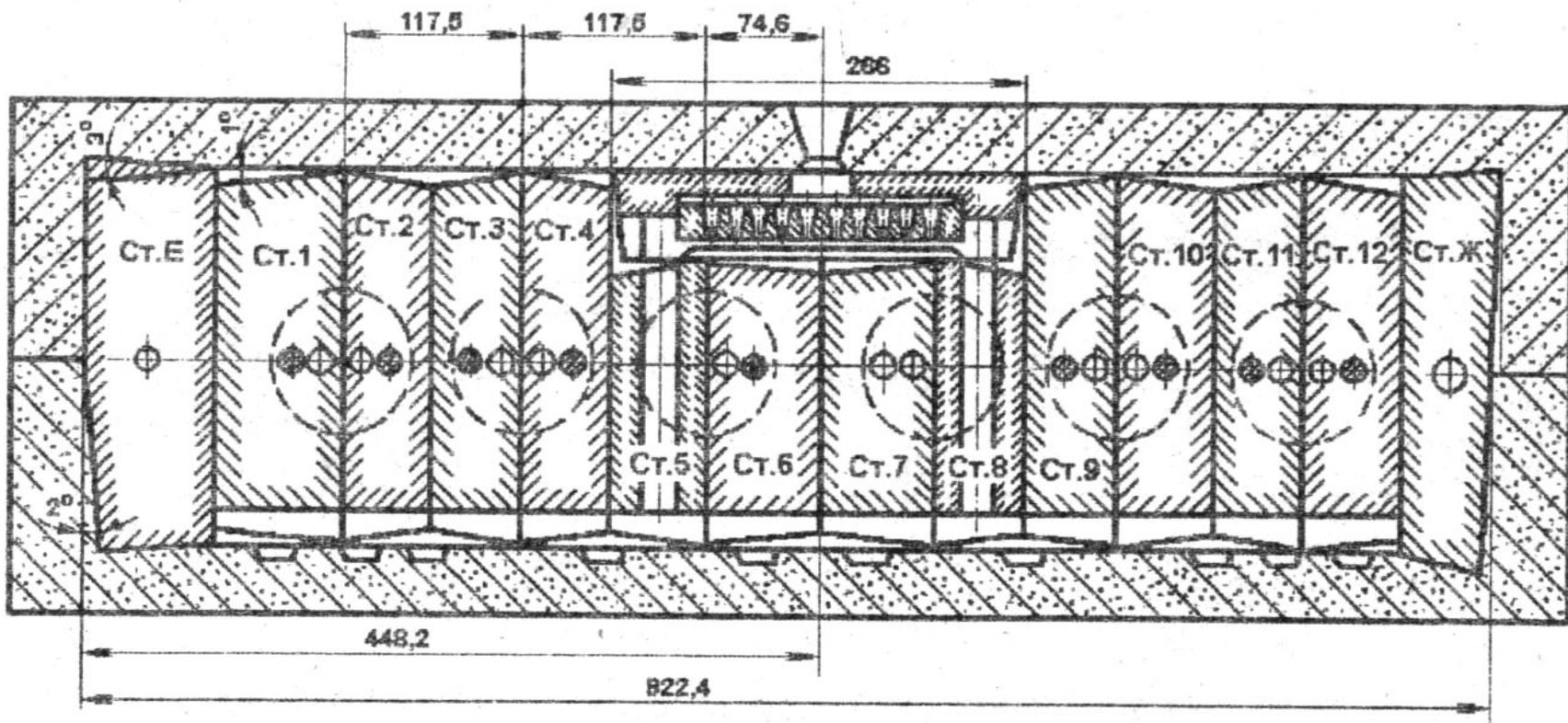


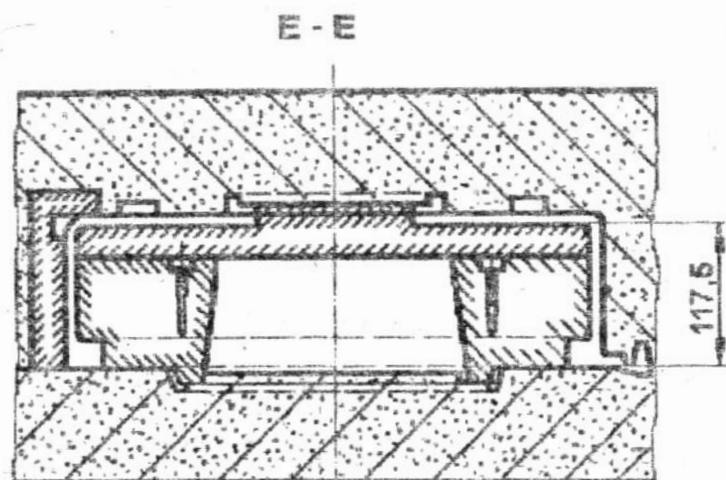
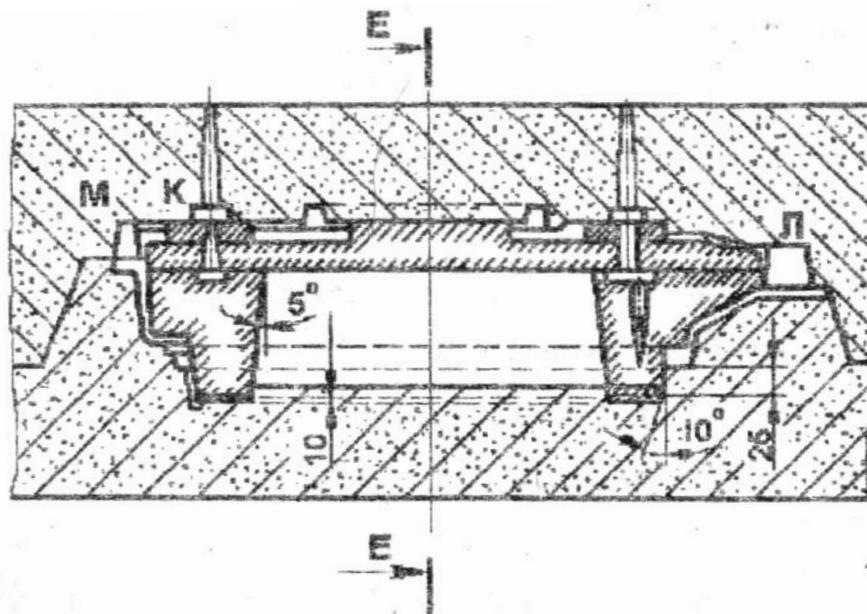
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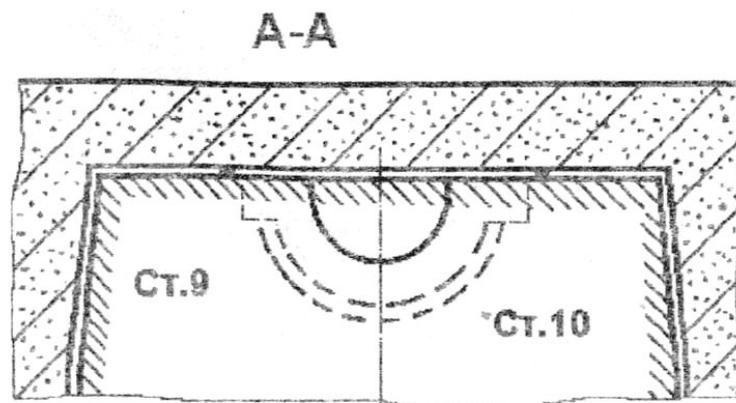
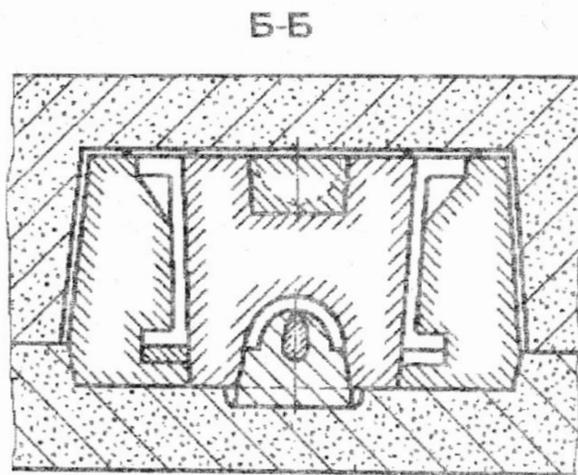
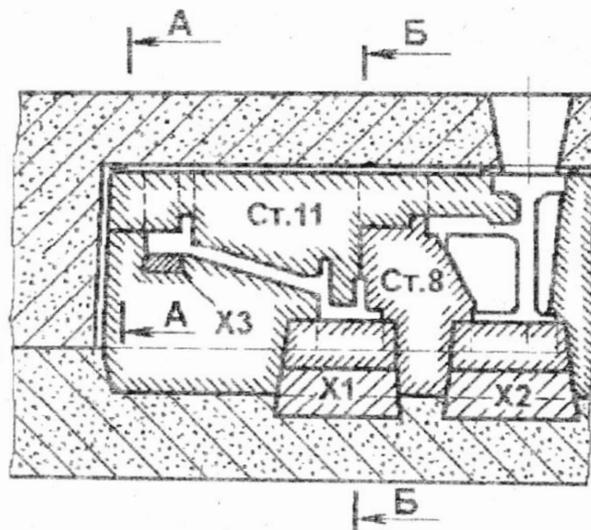


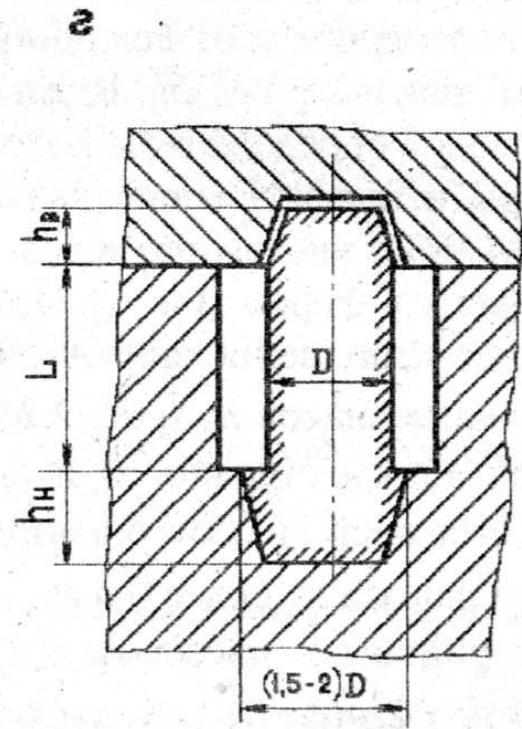
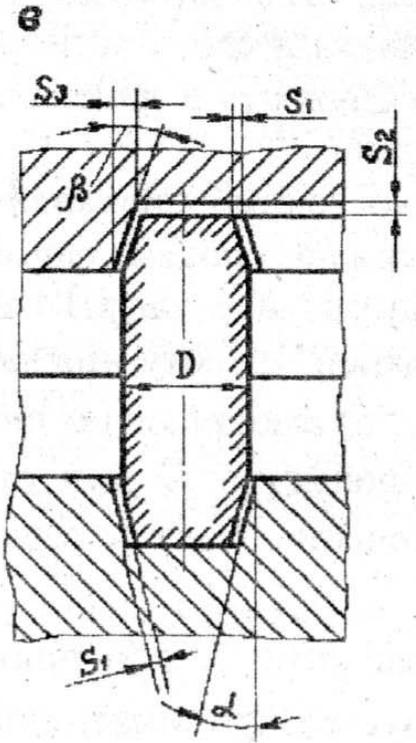
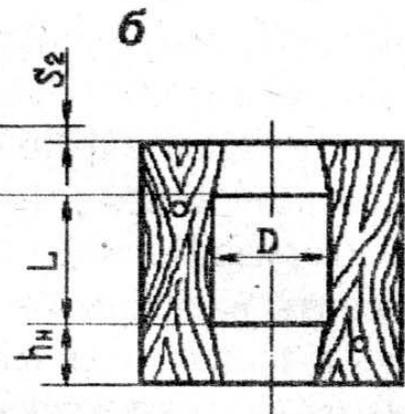
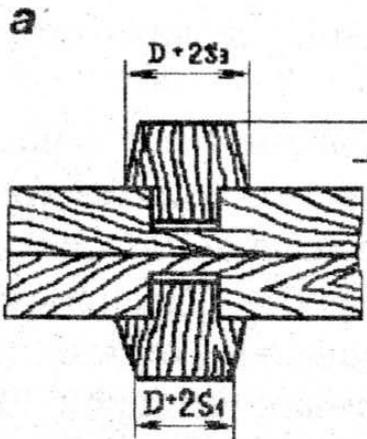


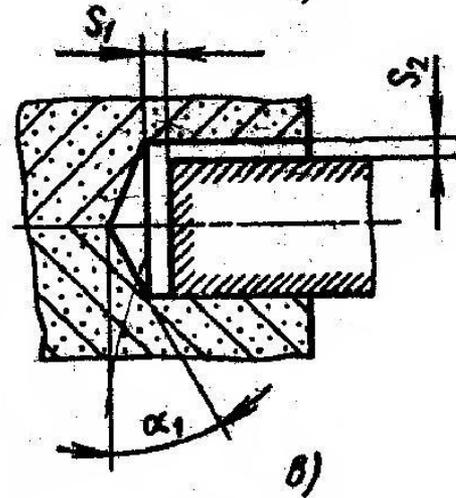
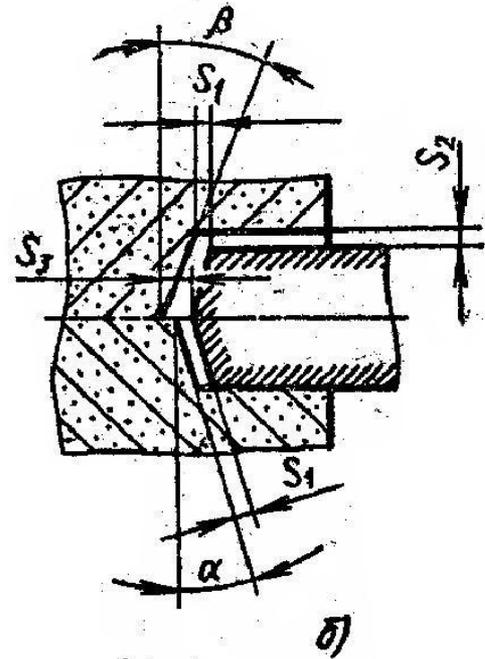
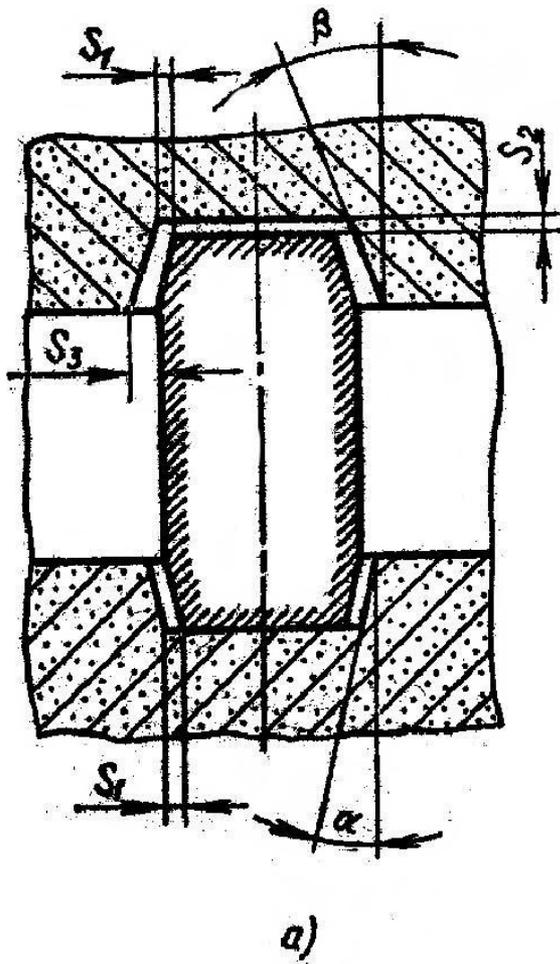


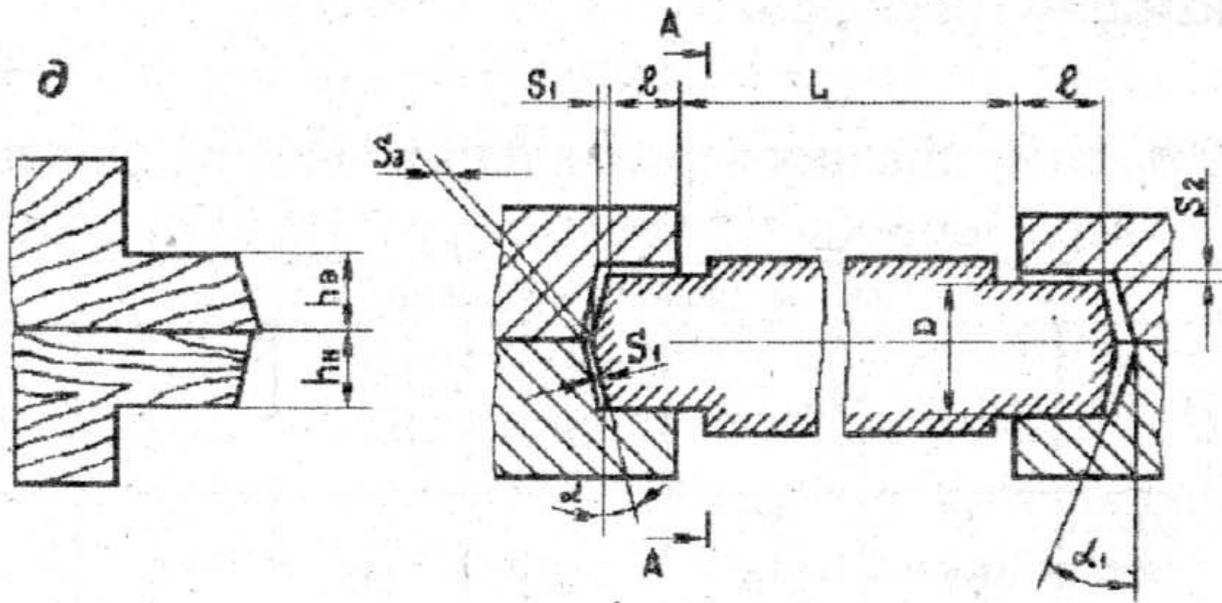




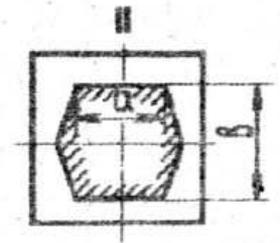
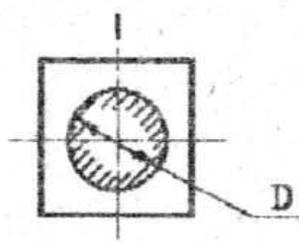


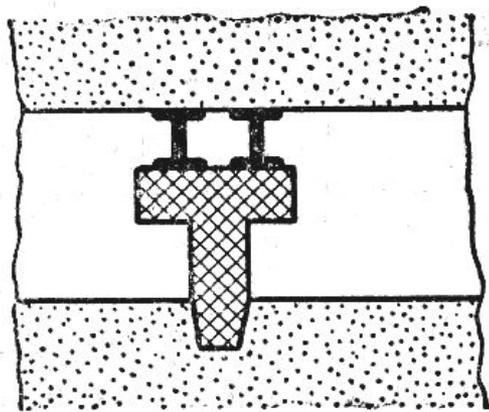




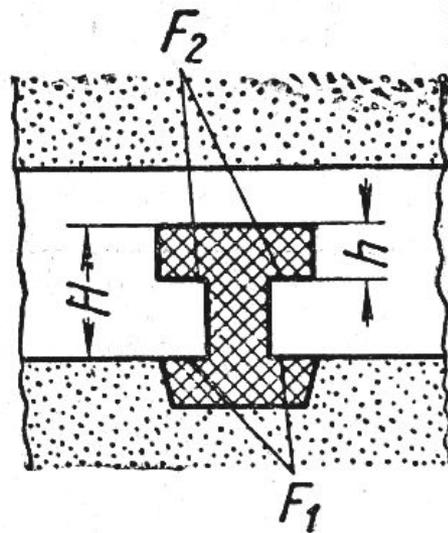


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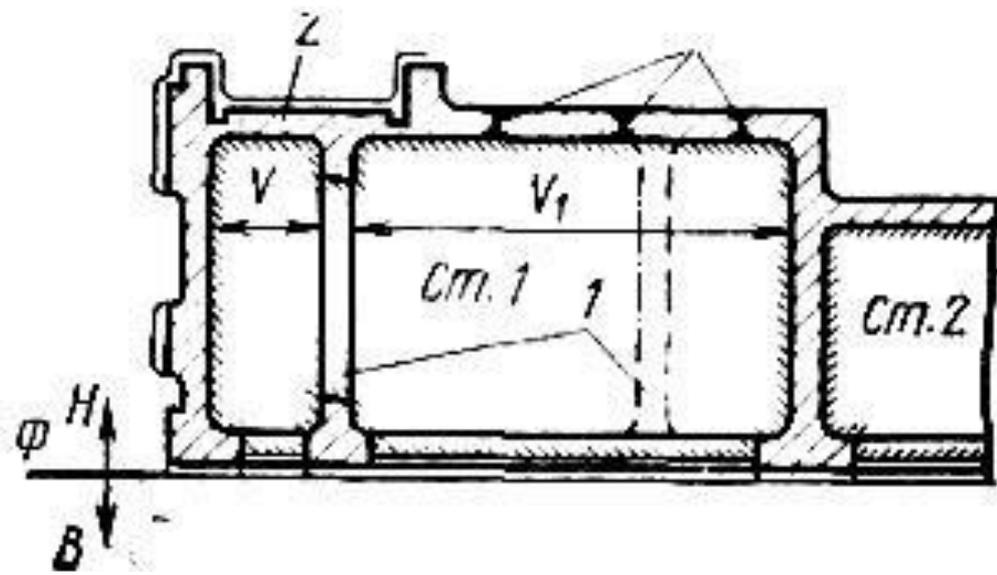


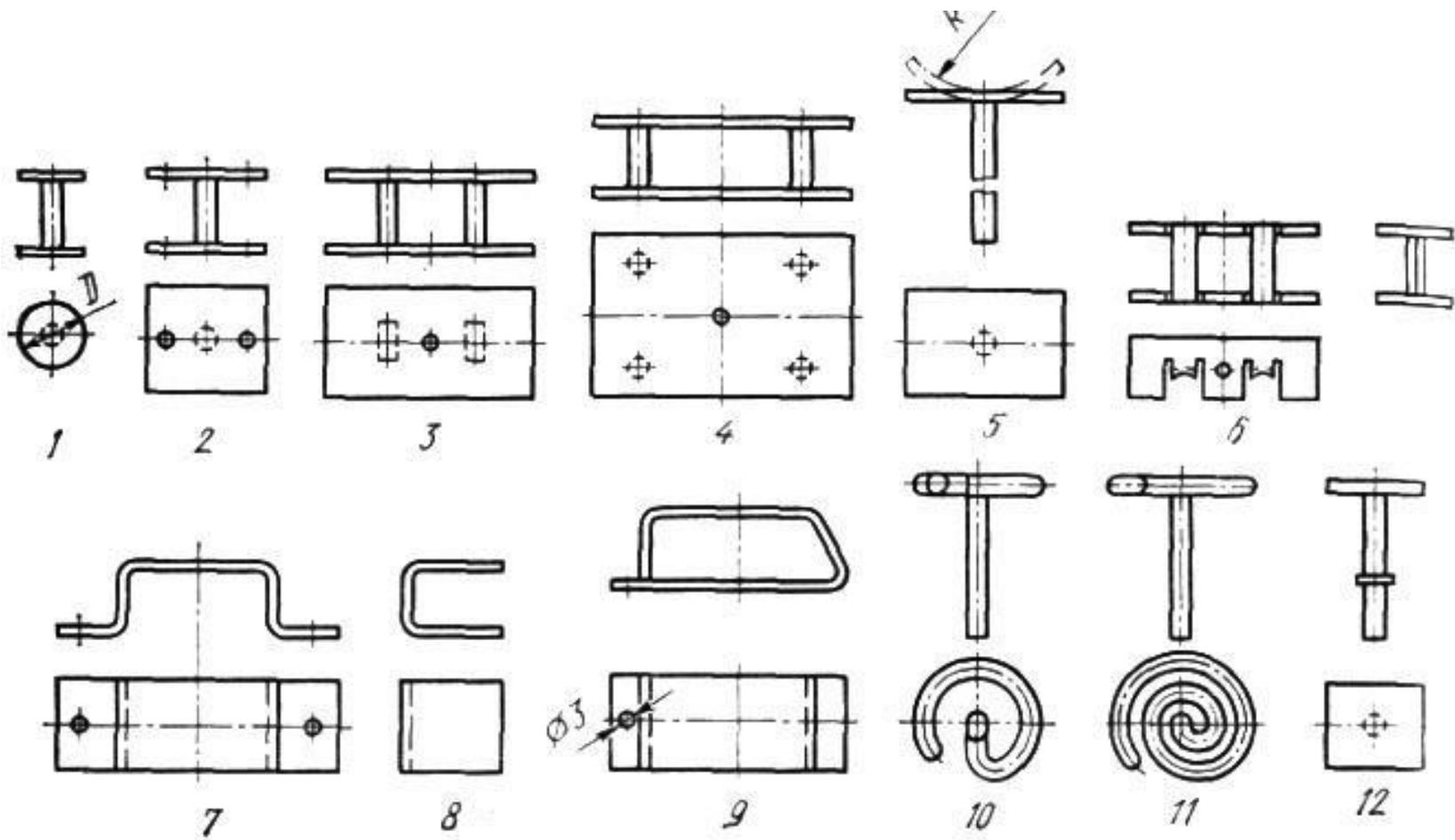


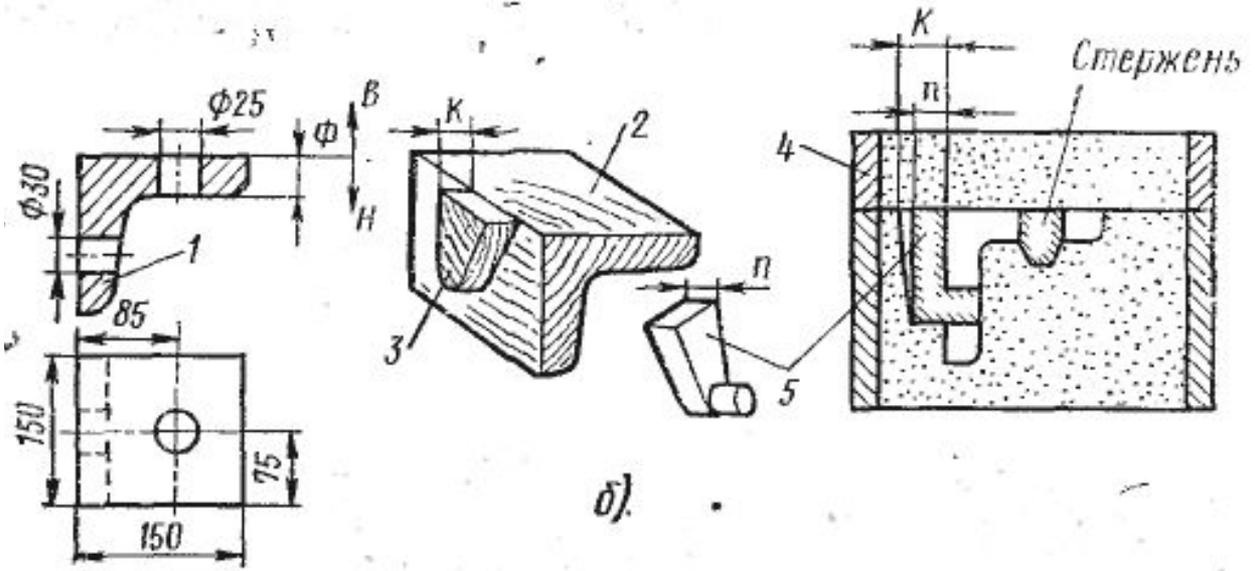
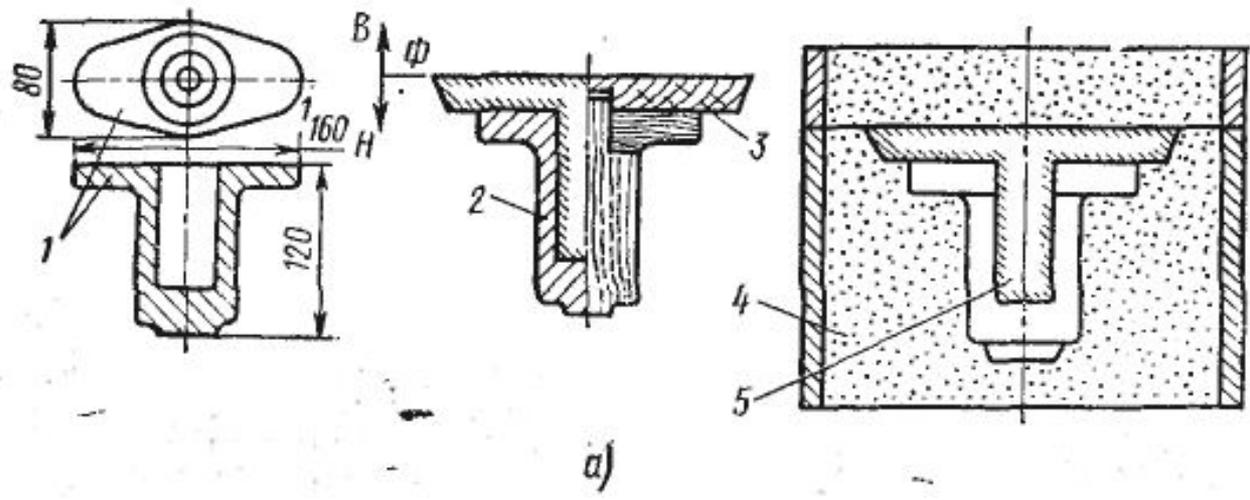
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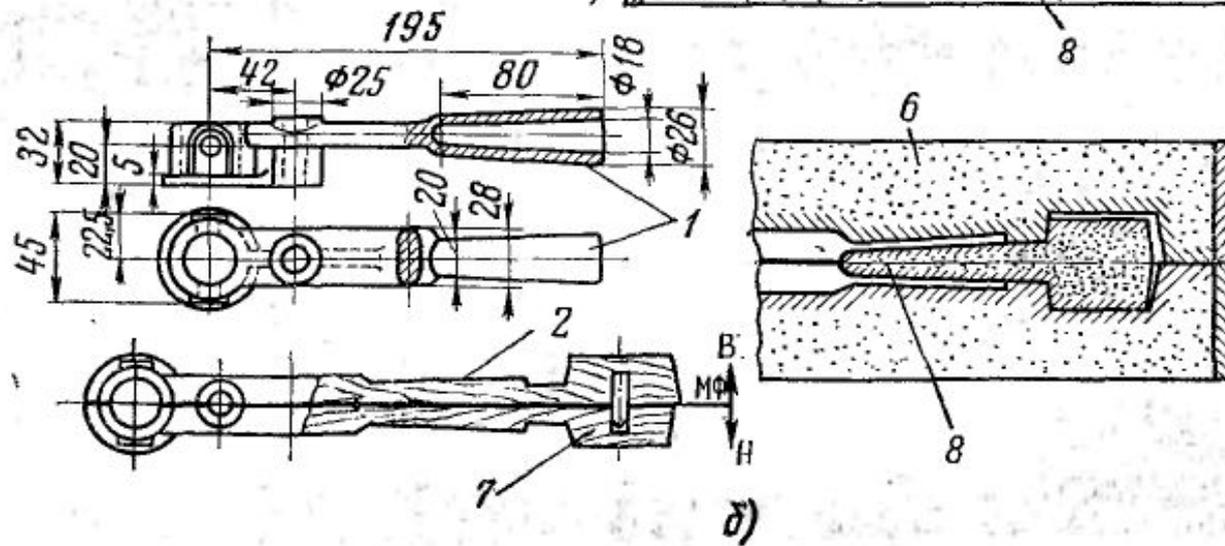
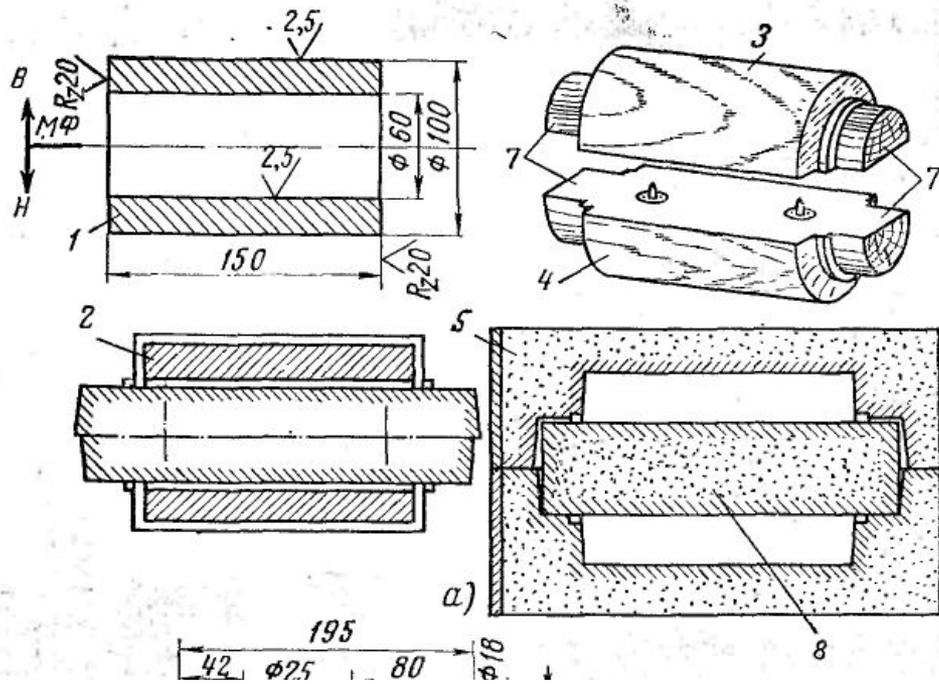


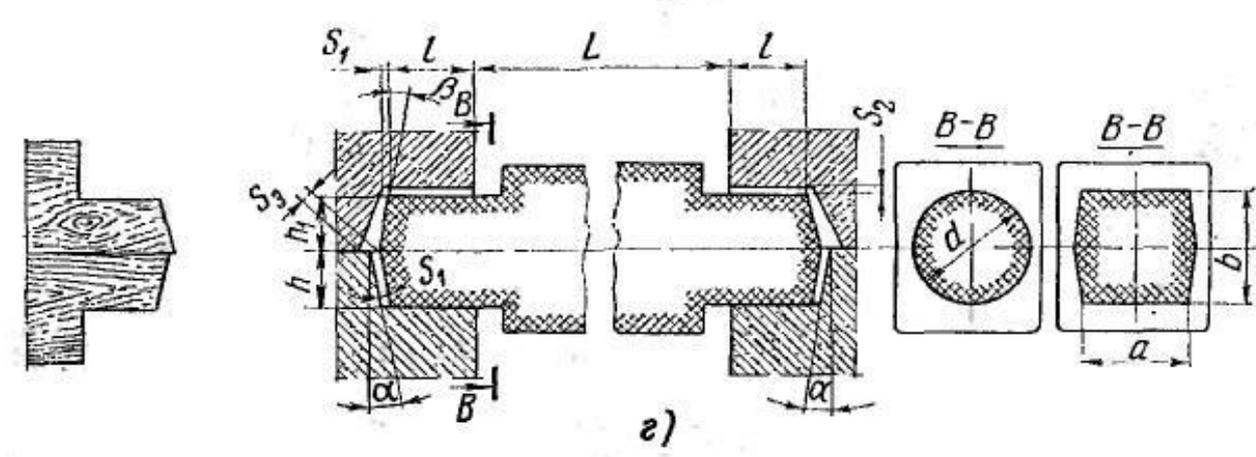
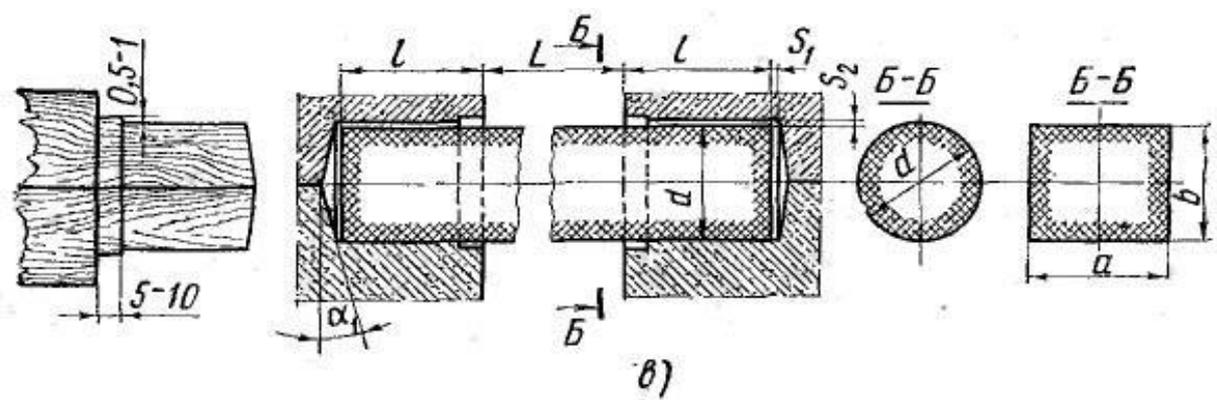
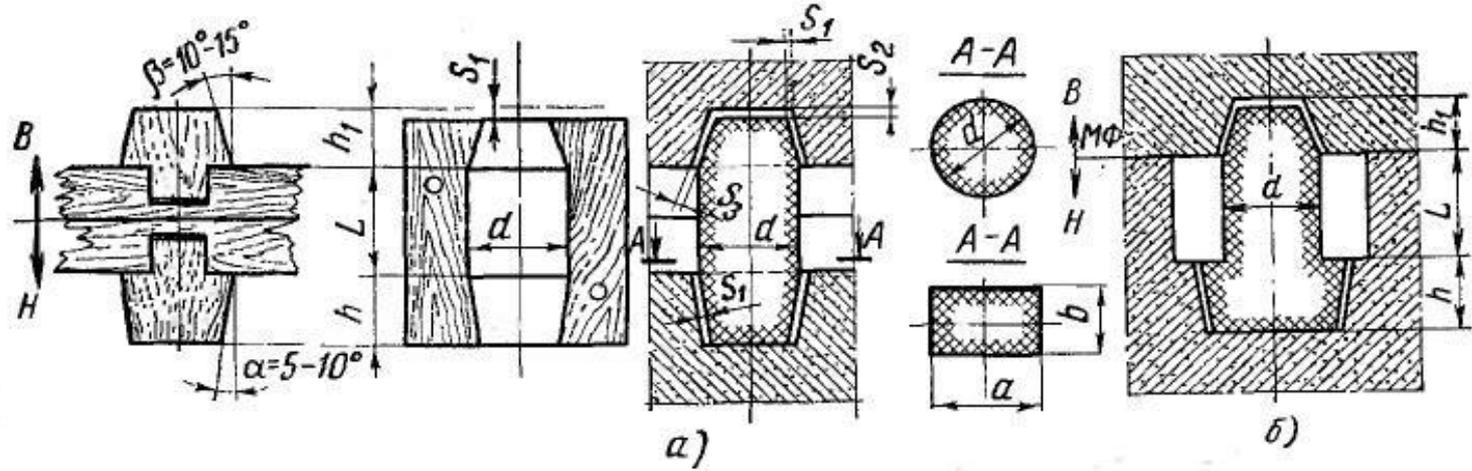
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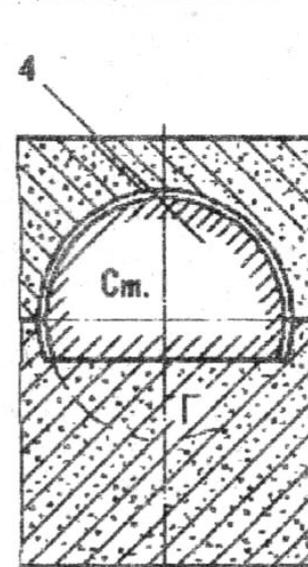
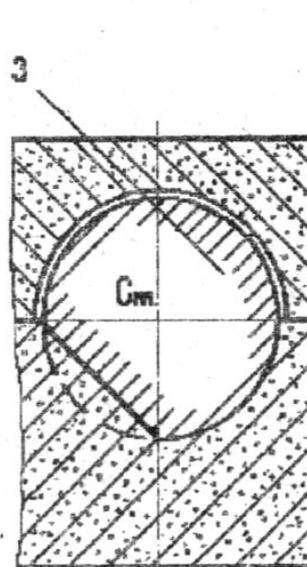
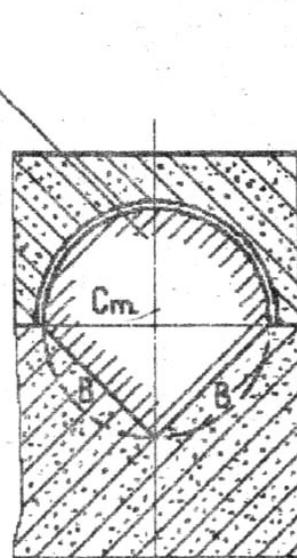
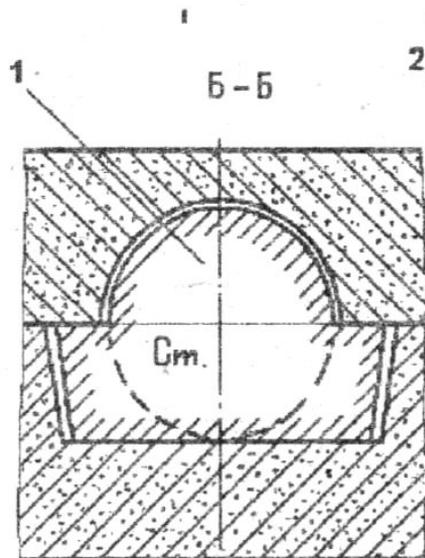
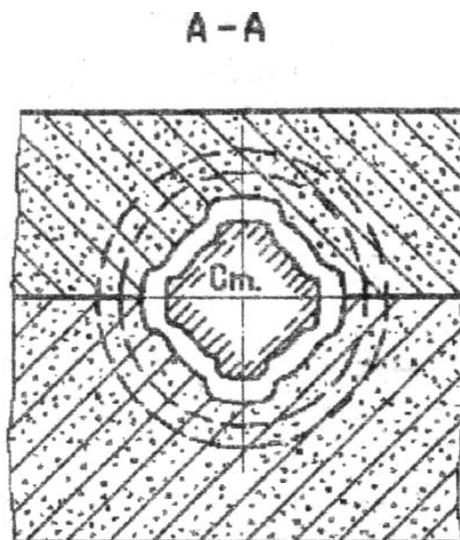
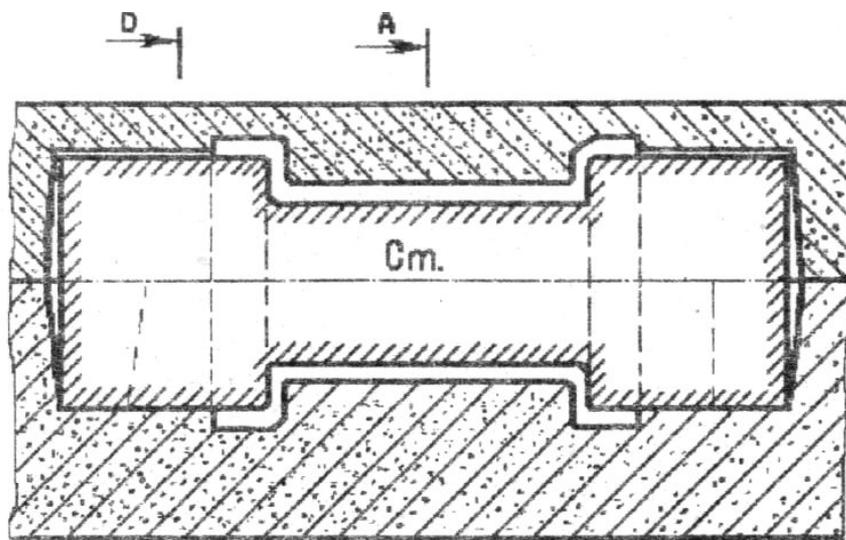


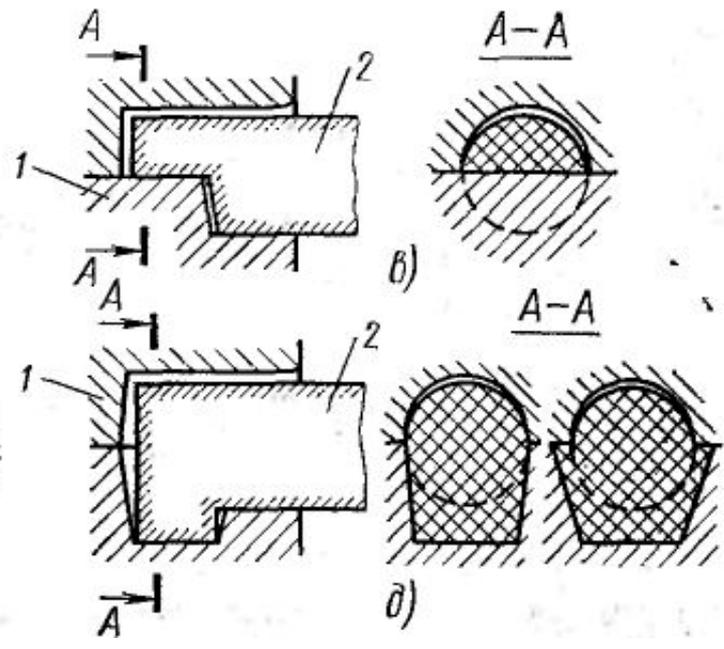
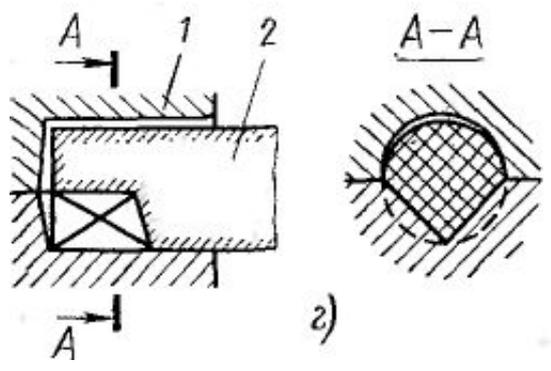
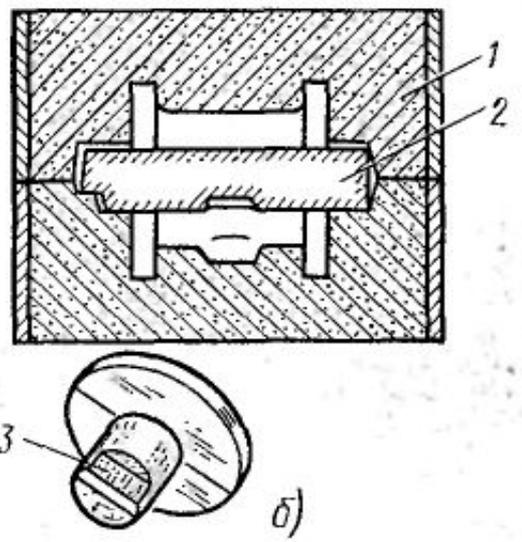
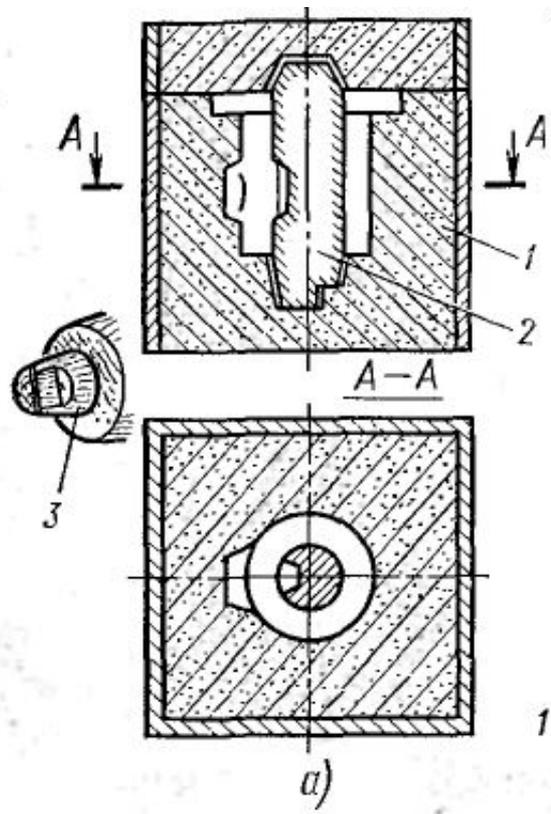


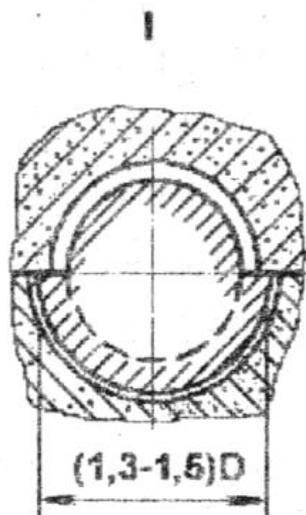
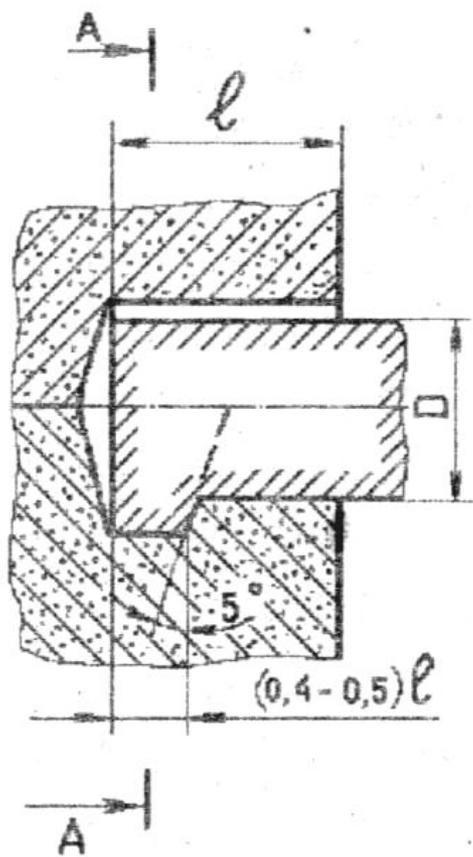




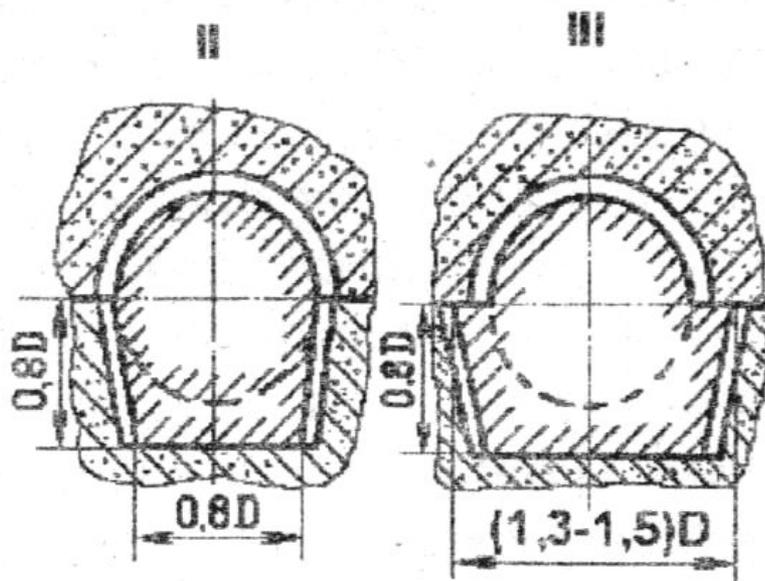




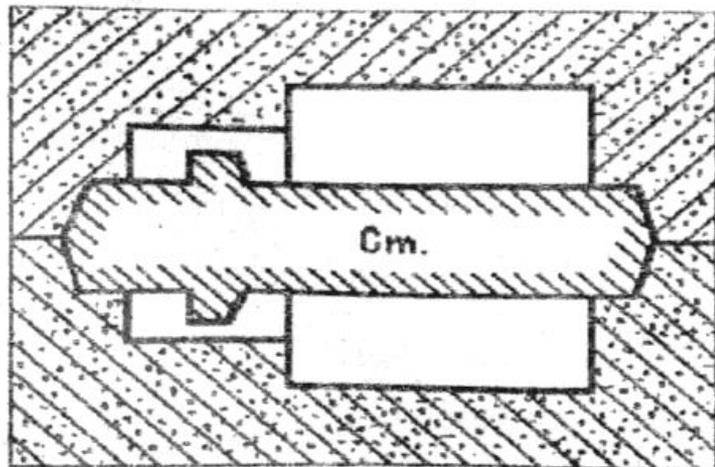




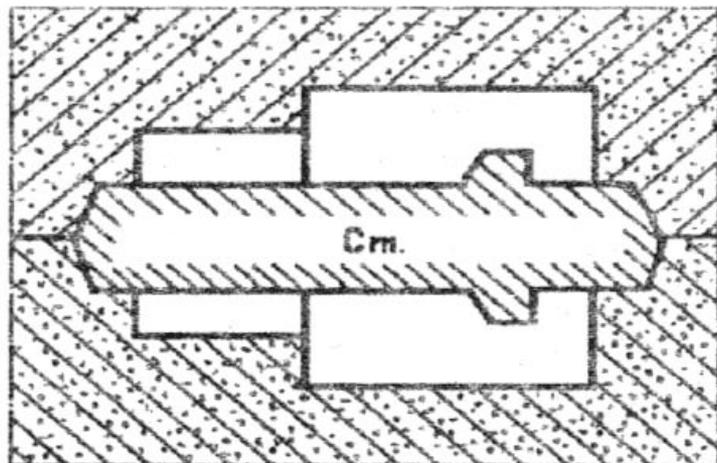
A - A



a

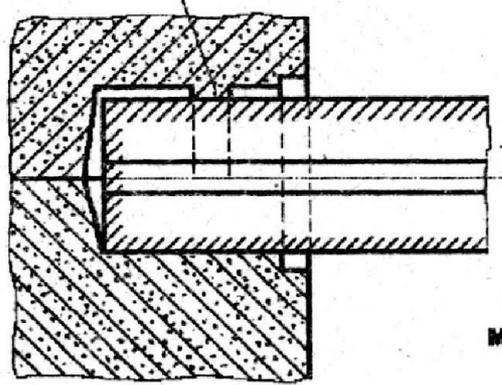


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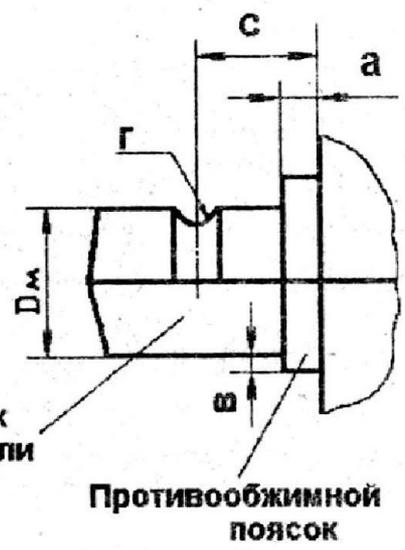


а

Обжимное
полукольцо



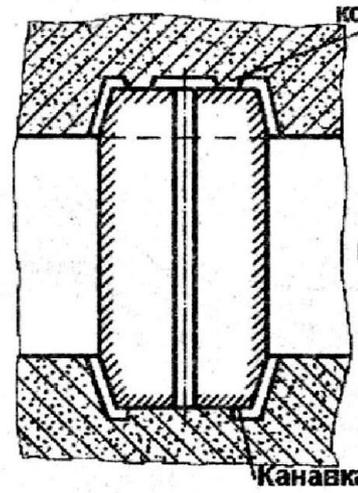
Знак
модели



Противообжимной
поясок

б

Обжимное
кольцо



Знак
модели

