
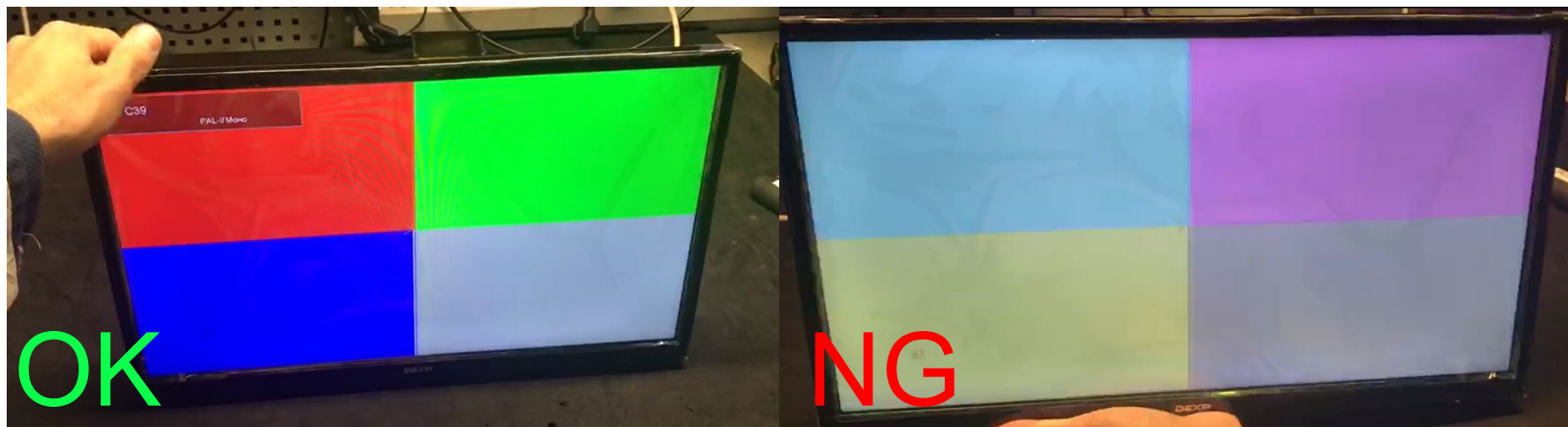



Customer	Dexp	Model Name	H20D7100E	Line	L02	w/o	4118054	Date:	06.25.2018	
Part №								rev.:	Prepared by:	
Problem	Abnormal picture							1	Sergey K.	
STATION:		Quantity:		DUTY:		Report No.:				

Rootcause / Причина

During production WO 4118054 3940 pcs H20D7100E_SDEEL1 we faced with problem. At the end of work order few TVs has been moved to repair station with abnormal picture.




Customer	Dexp	Model Name	H20D7100E	Line	L02	w/o	4118054	Date:	06.25.2018	
Part №								rev.:	Prepared by:	
Problem	Abnormal picture							1	Sergey K.	
STATION:		Quantity:		DUTY:				Report No.:		

Rootcause / Причина

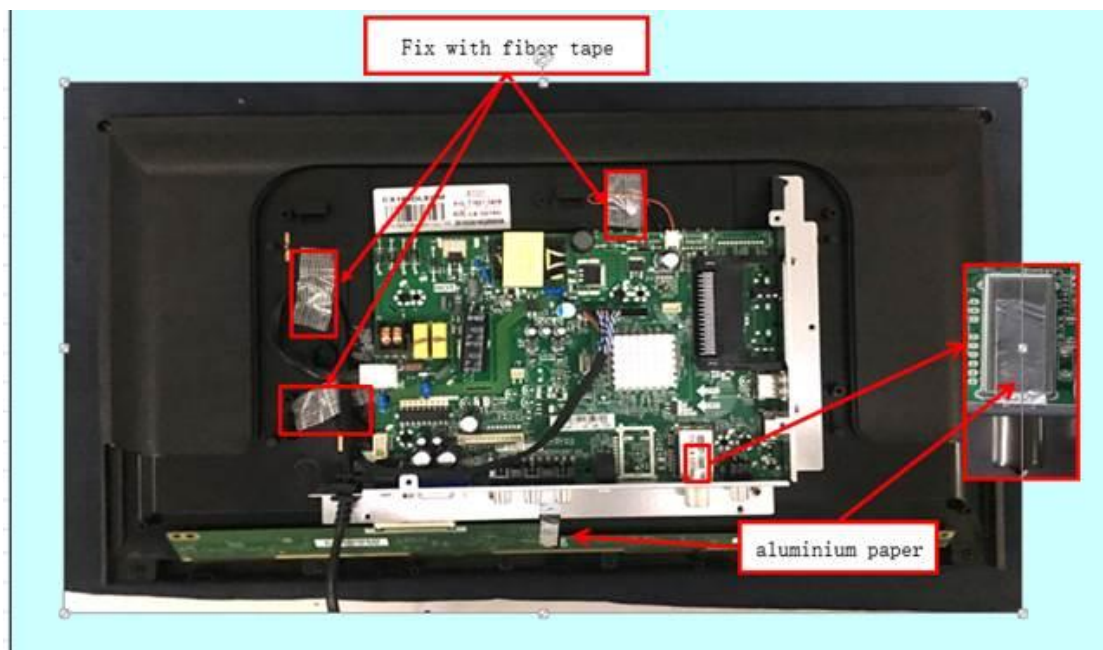
Analyze shown that abnormal picture caused by circuit DG_Set1 contact with metal IO bracket by aluminum tape.




Customer	Dexp	Model Name	H20D7100E	Line	L02	w/o	4118054	Date:	06.25.2018	
Part №								rev.:	Prepared by:	
Problem	Abnormal picture							1	Sergey K.	
STATION:		Quantity:		DUTY:		Report No.:				

Rootcause / Причина

Tape was pasted like in original SOP



There is **NO** any warning information or red zones in this SOP.

Customer	Dexp	Model Name	H20D7100E	Line	L02	w/o	4118054	Date:	06.25.2018	
Part №								rev.:	Prepared by:	
Problem	Abnormal picture							1	Sergey K.	
STATION:		Quantity:		DUTY:		Report No.:				

Rootcause / Причина

We tested 60 TVs and found 1 that shows abnormal picture.

Video with defect:

<https://drive.google.com/open?id=1sbvMTW0L8Fd2aRvp7A9beZAin0Vn9Eqm>

