

FOOD SCIENCE & HYGIENE

Chapter 6....

Hazard
Analysis
Critical
Control
Point



Hazards

- **Biological, chemical, or physical** agents that may cause illness or injury if not controlled **throughout the flow of food**

FLOW OF FOOD




Purchasing, Receiving, Storing, Preparing, Cooking, Holding, Cooling, Reheating, Serving.

Hazard analysis

- The process of **identifying** and **evaluating** potential hazards associated with foods in order to decide which foods must be addressed in a HACCP plan



Control Point

- Any step in the flow of food where a
 - Physical hazard 
 - chemical hazard 
 - biological hazard 
- can be controlled!

Critical Control Point

- **The last step** where you can intervene to prevent, control, or eliminate the growth of microorganisms before the food is served to customers



HACCP system

- **Identify** the foods and procedures that are most likely to cause food-borne illness
- **Develop** procedures that will reduce the risk of a food-borne illness outbreak
- **Monitor** procedures to keep food safe
- **Verify** that the food you serve is consistently safe

HACCP prerequisites

- **SOPs** (Standard Operating Procedures)
 - Proper personal hygiene
 - Proper facility design
 - Choosing good supplier
 - Proper cleaning and sanitation
 - Appropriate equipment maintenance

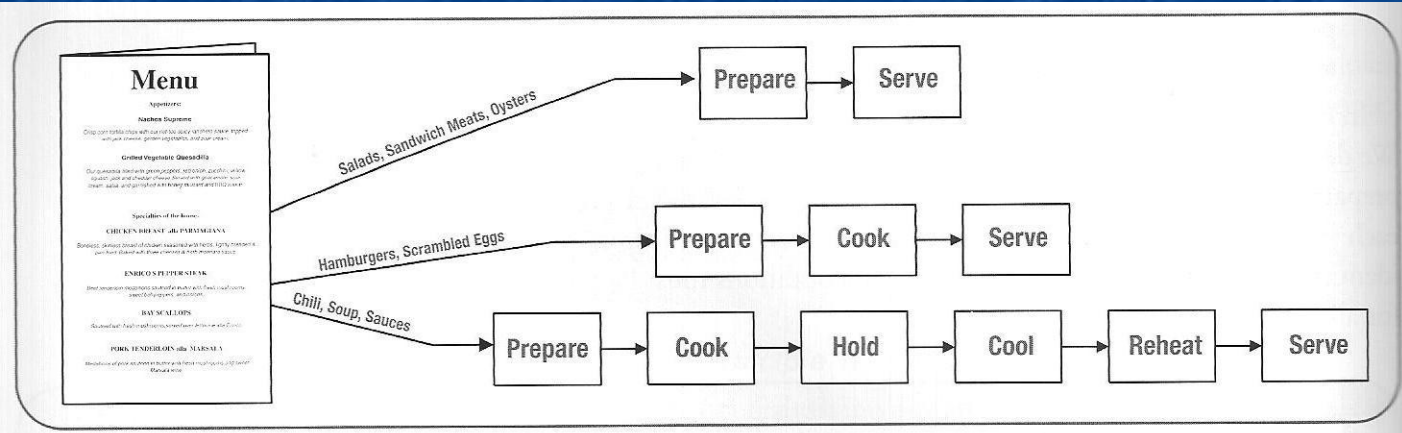
HACCP principle #1

- Hazard analysis
 - Identify potential food hazards
 - Determine where hazards can occur in the flow of food
 - Group foods by how they are processed
 - Identify your customers

Potentially Hazardous Foods List

- Cheese
- Sour Cream
- Guacamole
- Chicken
- Beef
- Bay Scallops
- Pork

Identifying Potentially Hazardous Foods on a Menu



Grouping Foods by Processes

When developing your HACCP plan, you may choose to group foods by how they are processed in your establishment.



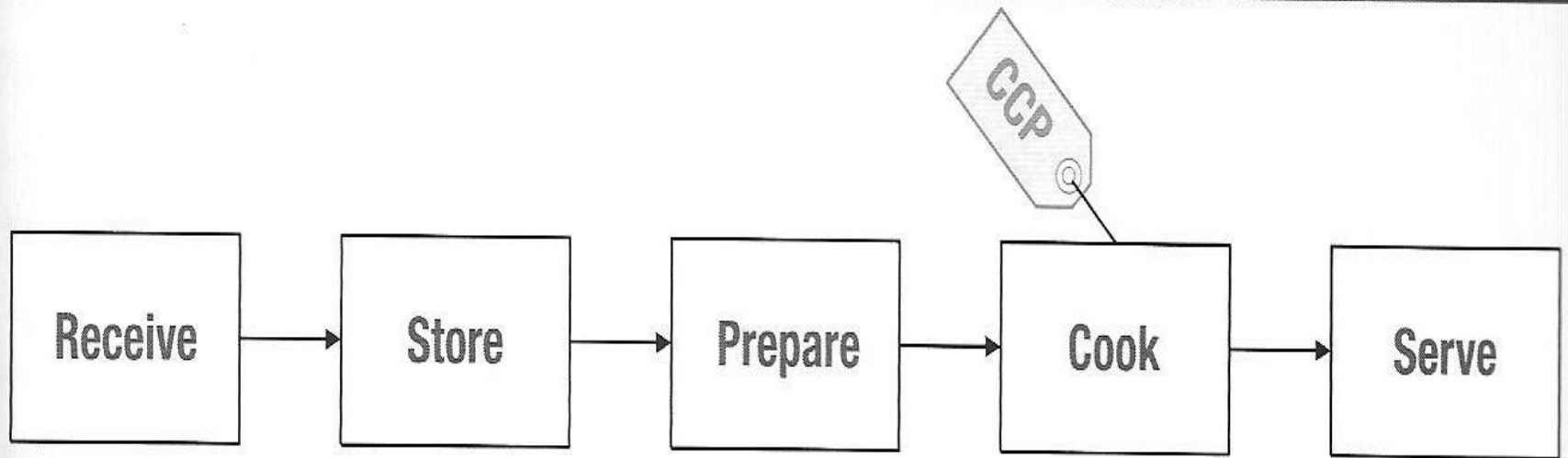
Potentially Adverse Conditions

- Thawing at room temperature
- One prep table for all foods
- Hand contact with product

Determining the Steps in the Flow of Chicken Through an Establishment

HACCP principle #2

- **Determine Critical Control Points**
 - **Find** any step in the flow of food where a hazard can be controlled: Control Point
 - **Assess** whether a Control Point is Critical:
 - is it the last step you can intervene before the food is served to the customer?
 - If yes, then it is a **Critical Control Point**



Identifying Critical Control Points in the Flow of Chicken

Since cooking is the last step where biological hazards can be prevented, controlled, or eliminated for the chicken in this establishment, this step is a Critical Control Point (CCP).

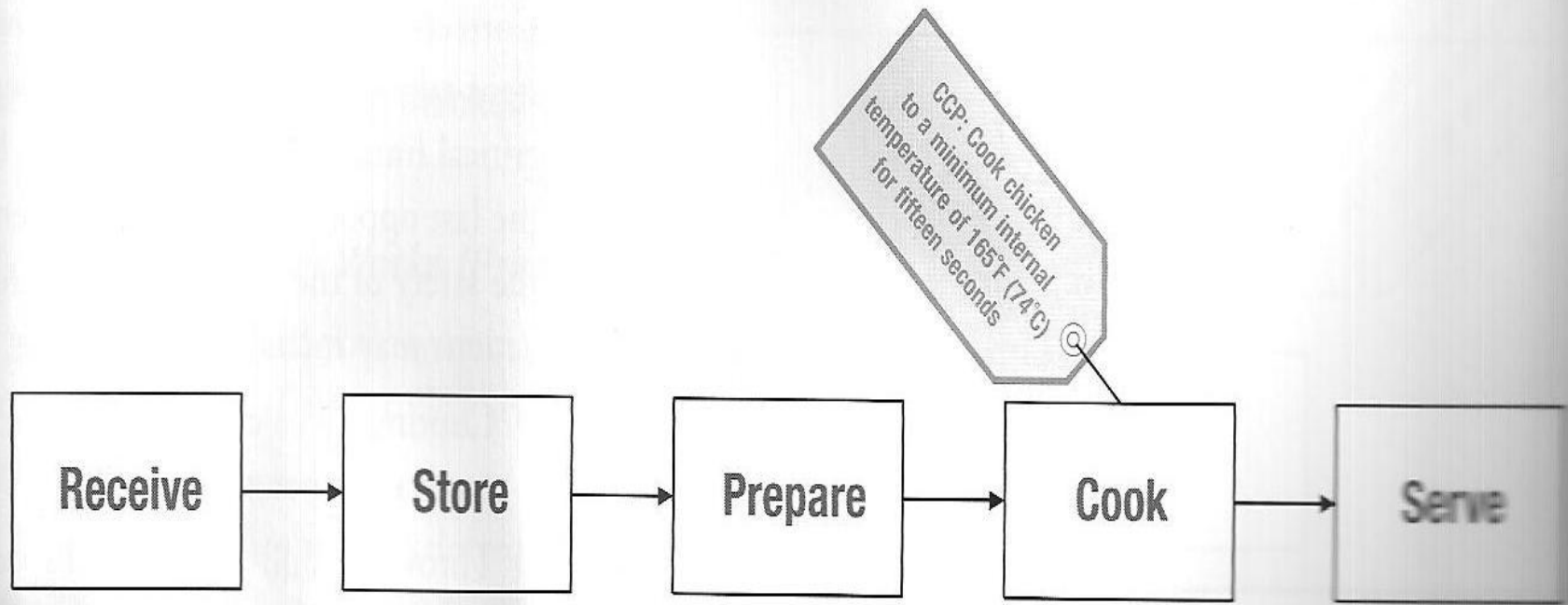
HACCP principle #3

■ Establish Critical Limits

- The minimum and maximum limits that the CCP must meet in order to prevent, eliminate, or reduce a hazard to an acceptable limit.

The limit must be:

- Measurable (time-temperature)
- Based on scientific data & food regulations
- Appropriate for the food
- Specific to your establishment



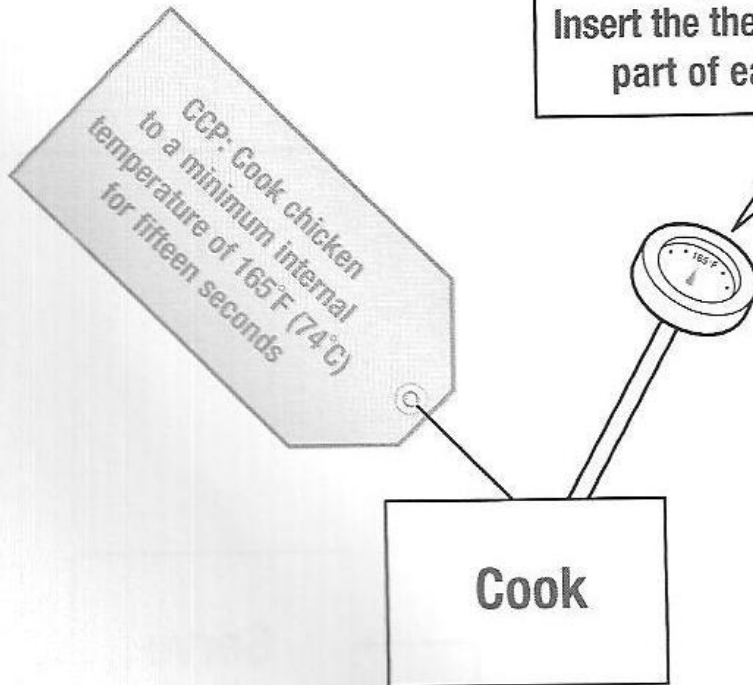
Establishing Critical Limits for Cooking Chicken

HACCP principle #4

- Monitor Critical Control Points
 - Focus on each CCP and establish clear directions that will determine:
 - How to monitor the CCP
 - When & how often to monitor the CCP
 - Who will monitor the CCP
 - Equipment & materials needed to monitor the CCP

Monitoring the CCP

Cooks must use a thermometer to verify that each chicken portion has reached a minimum internal temperature of 165°F (74°C) for fifteen seconds. Take at least two readings in different locations. Insert the thermometer in the thickest part of each chicken portion.



Monitoring the CCP for Chicken

HACCP principle #5

- Taking corrective actions
 - The steps taken when food doesn't meet a critical limit such as:
 - Continue to cook the food to the correct temperature
 - Throw the food away after a specific amount of time
 - Reject a shipment that is not in the right condition

Monitoring the CCP

Cooks must use a thermometer to verify that each chicken portion has reached a minimum internal temperature of 165°F (74°C) for fifteen seconds. Take at least two readings in different locations. Insert the thermometer in the thickest part of each chicken portion.

Corrective Action

If the temperature of the chicken portion has not reached 165°F (74°C), continue cooking the portion until it does. Record any corrective actions taken.

CCP: Cook chicken to a minimum internal temperature of 165°F (74°C) for fifteen seconds.

Cook

Corrective Action for Cooking Chicken

HACCP principle #6

- Verify that the system works
 - CCP's and critical limits are correct
 - Monitoring alerts you to hazards
 - Corrective actions are adequate
 - Employees are following established procedures

HACCP principle #7

- Record keeping and Documentation
 - Record of how food is produced and kept safe
 - Time-temperature logs
 - Procedures for taking temperature
 - Calibration records,
 - Corrective actions
 - Monitoring schedules
 - Etc.