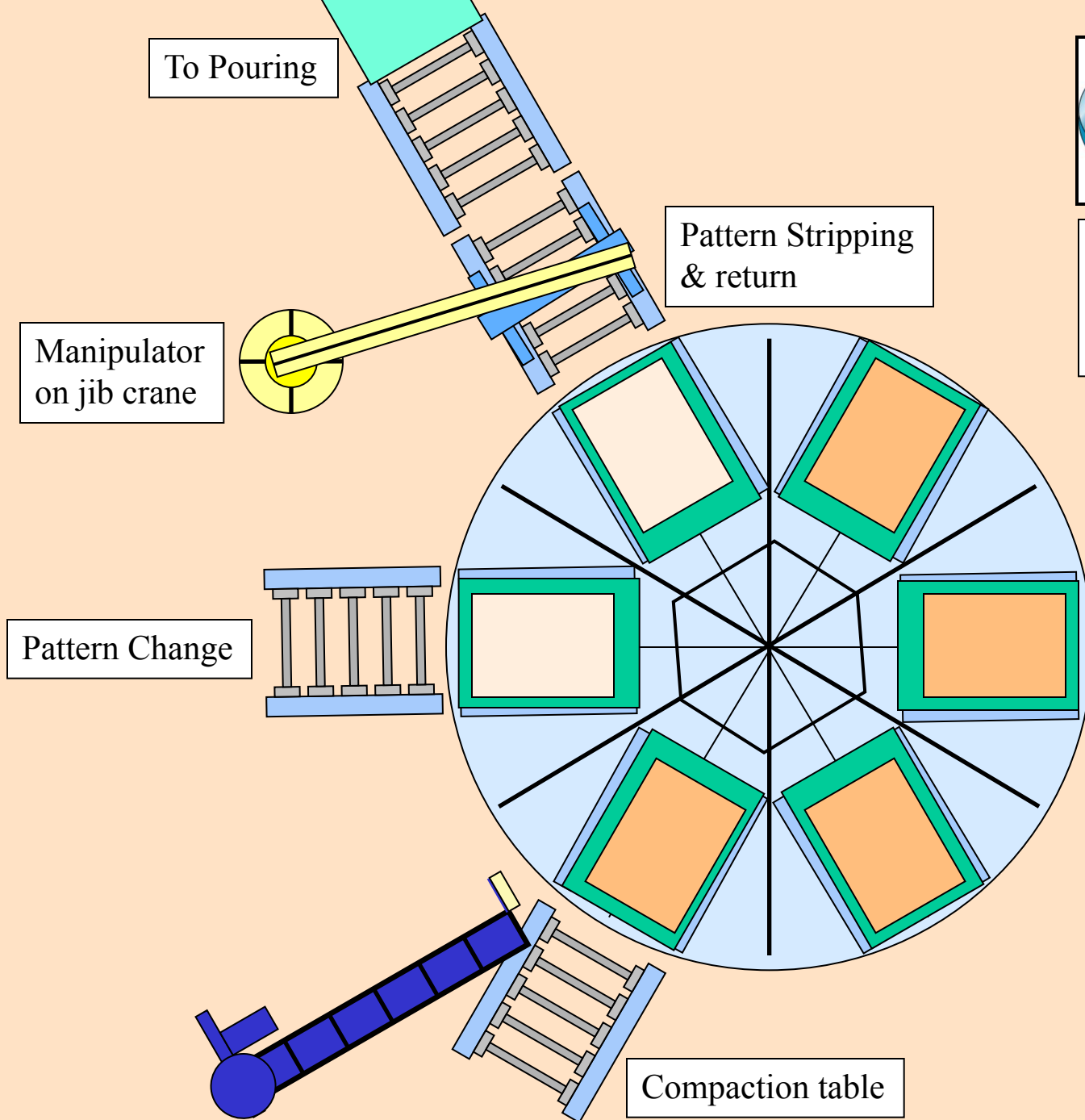
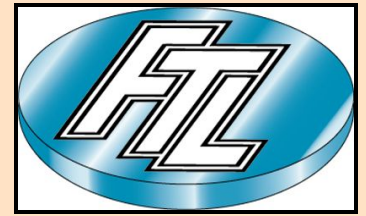
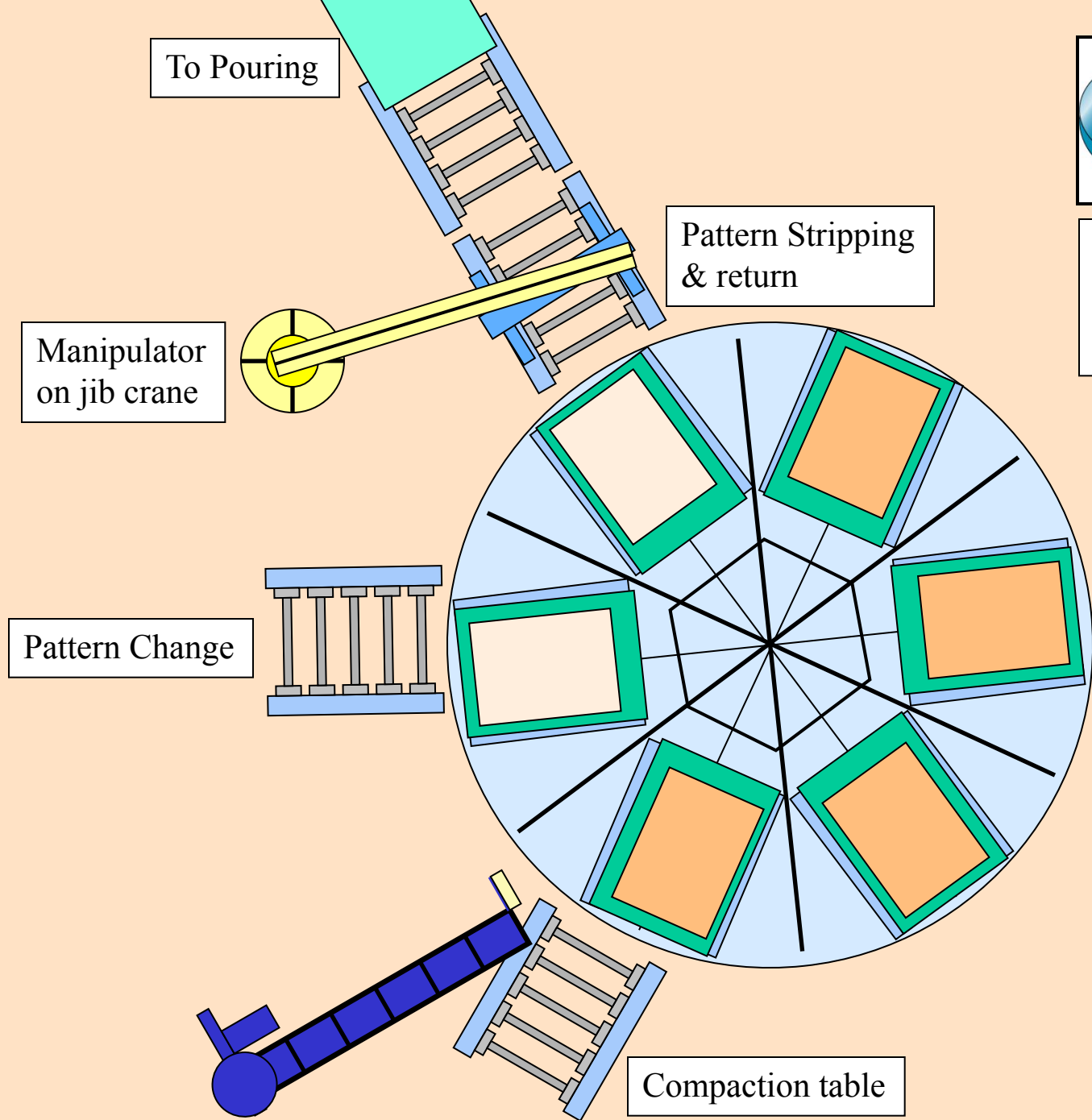


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



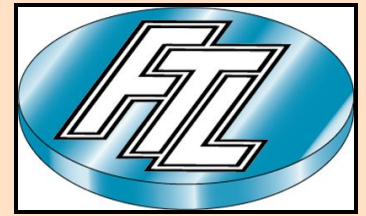
To Pouring

Pattern Stripping
& return

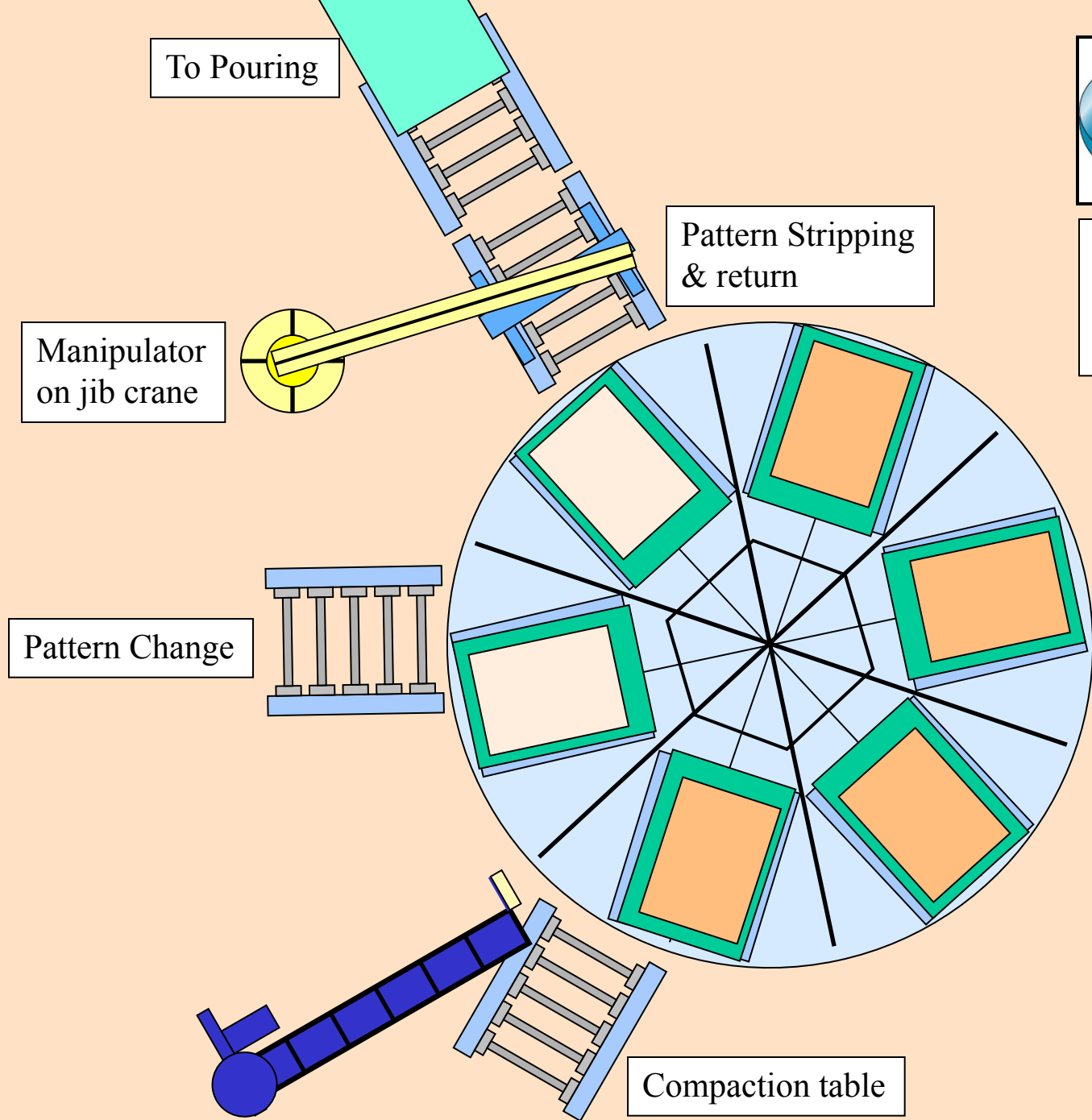
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



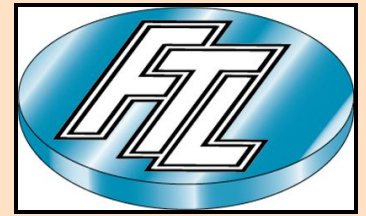
To Pouring

Pattern Stripping
& return

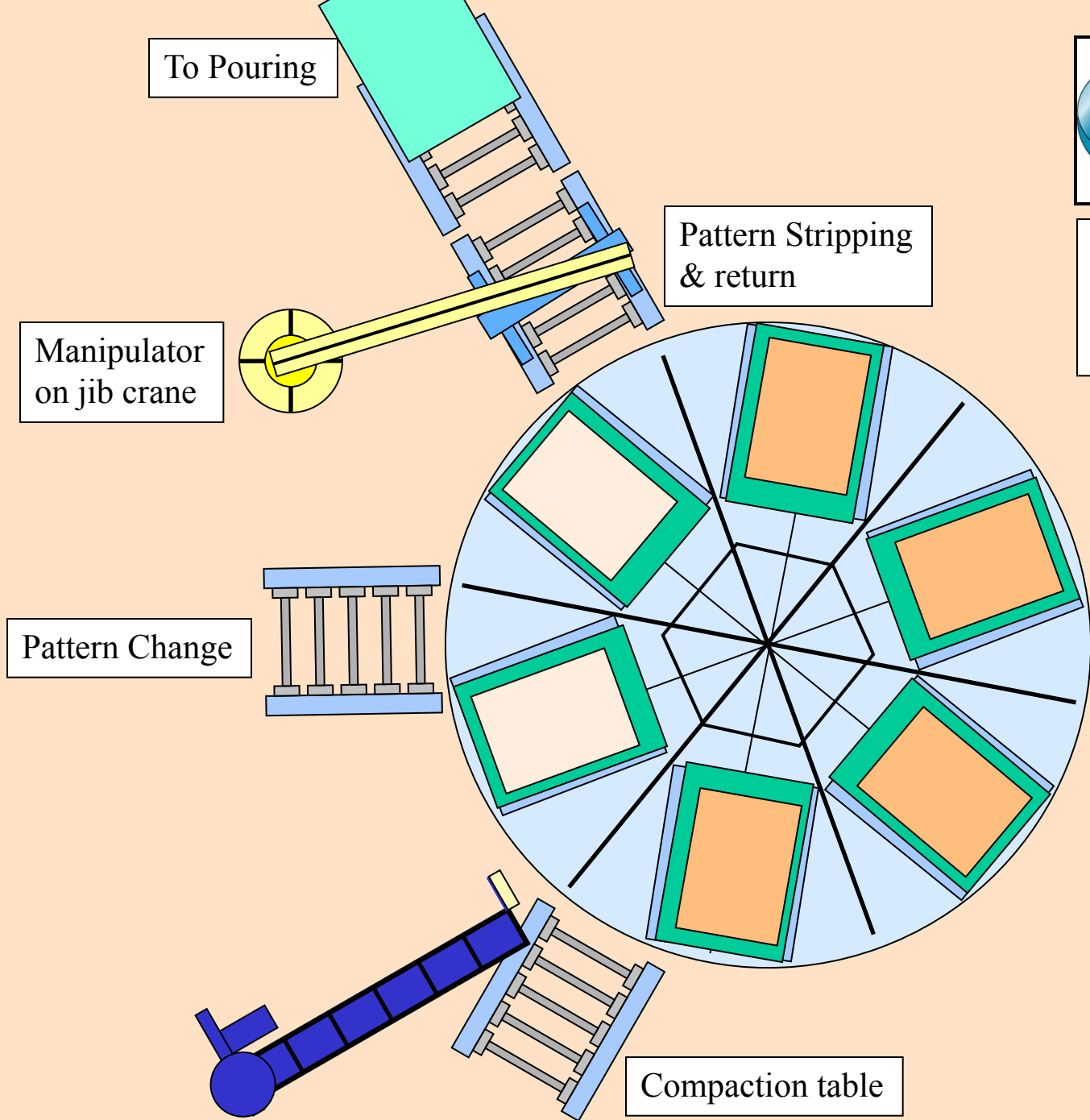
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



To Pouring

Pattern Stripping
& return

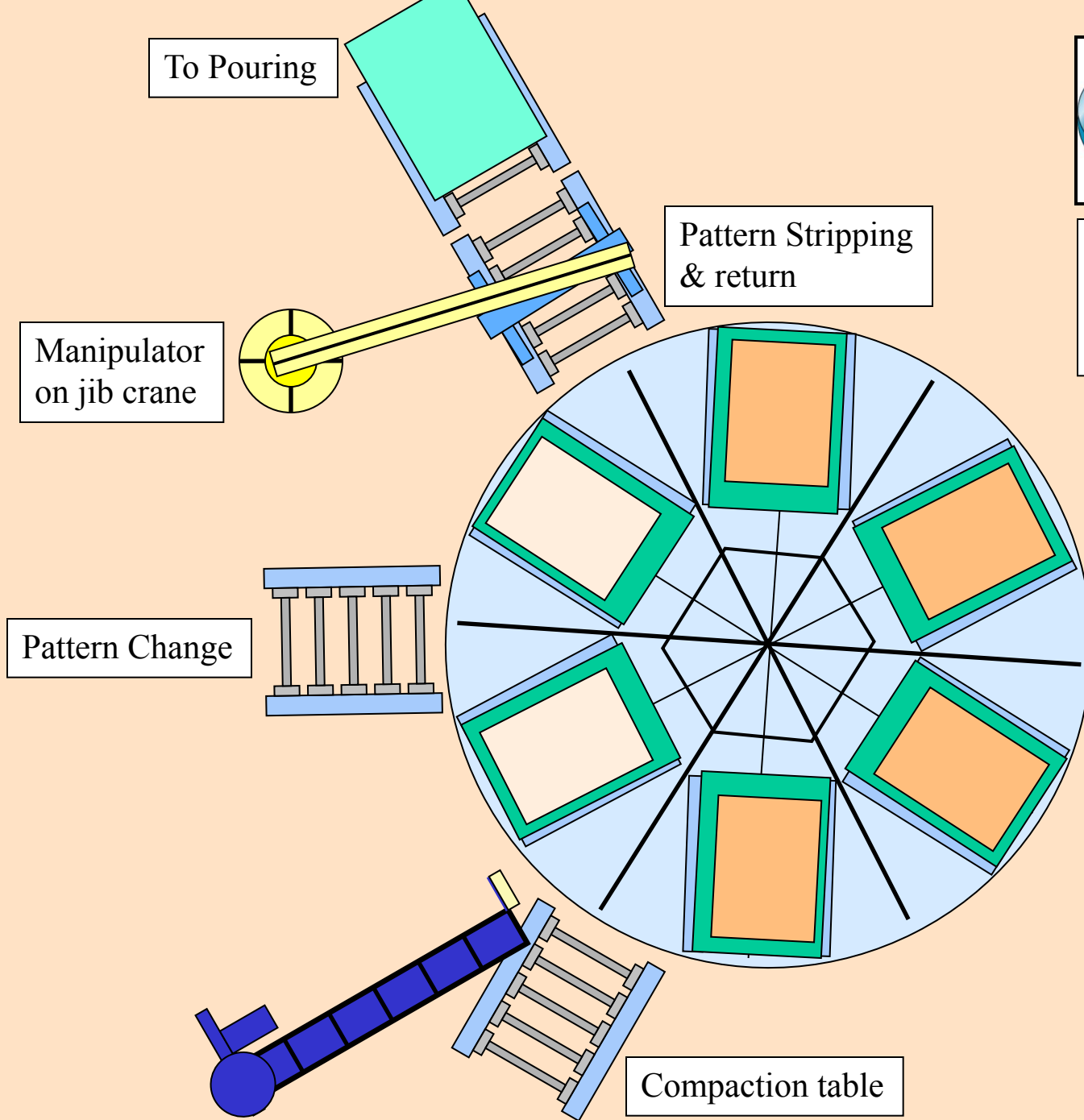
Manipulator
on jib crane

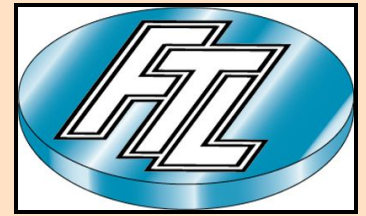
Pattern Change

Compaction table



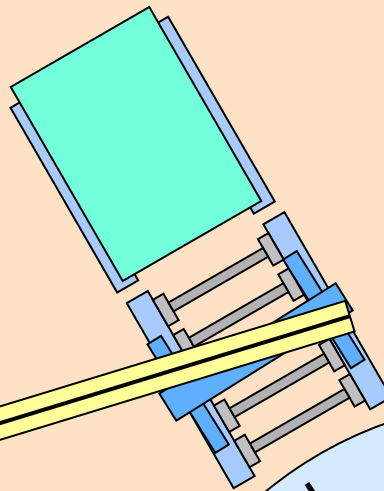
**TYPICAL
CAROUSEL
SYSTEM**



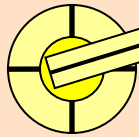


**TYPICAL
CAROUSEL
SYSTEM**

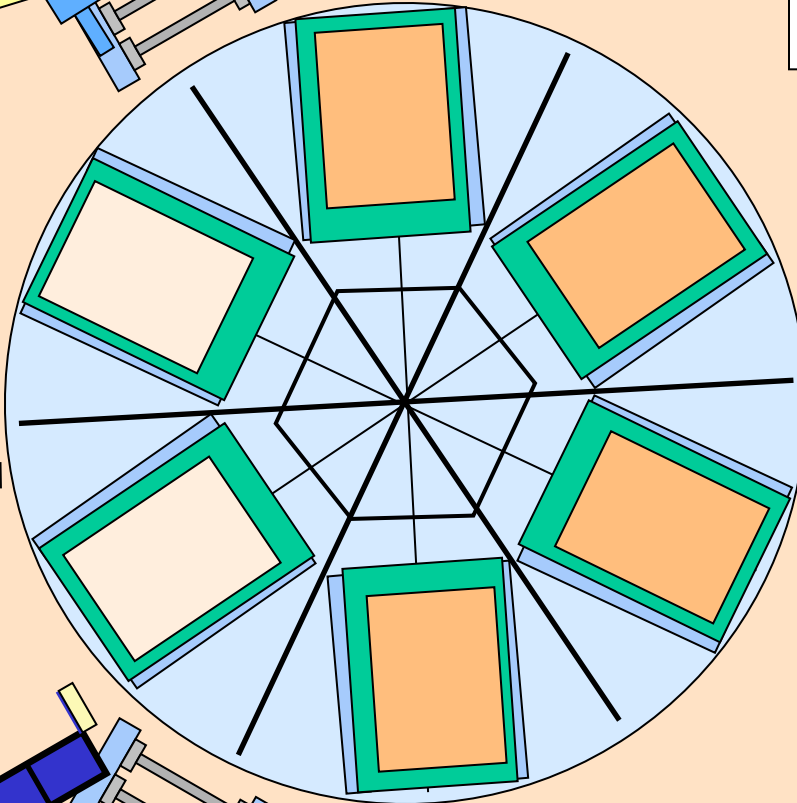
To Pouring



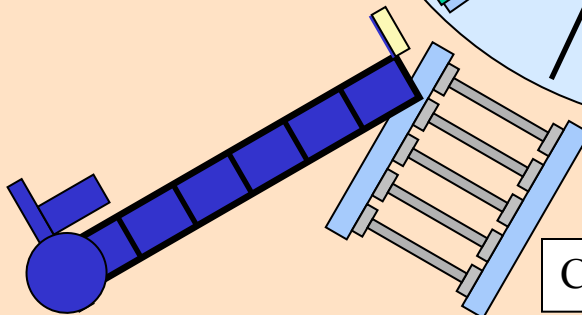
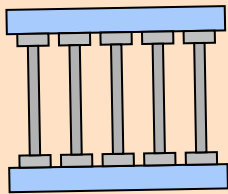
Pattern Stripping
& return



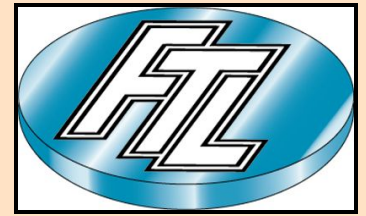
Manipulator
on jib crane



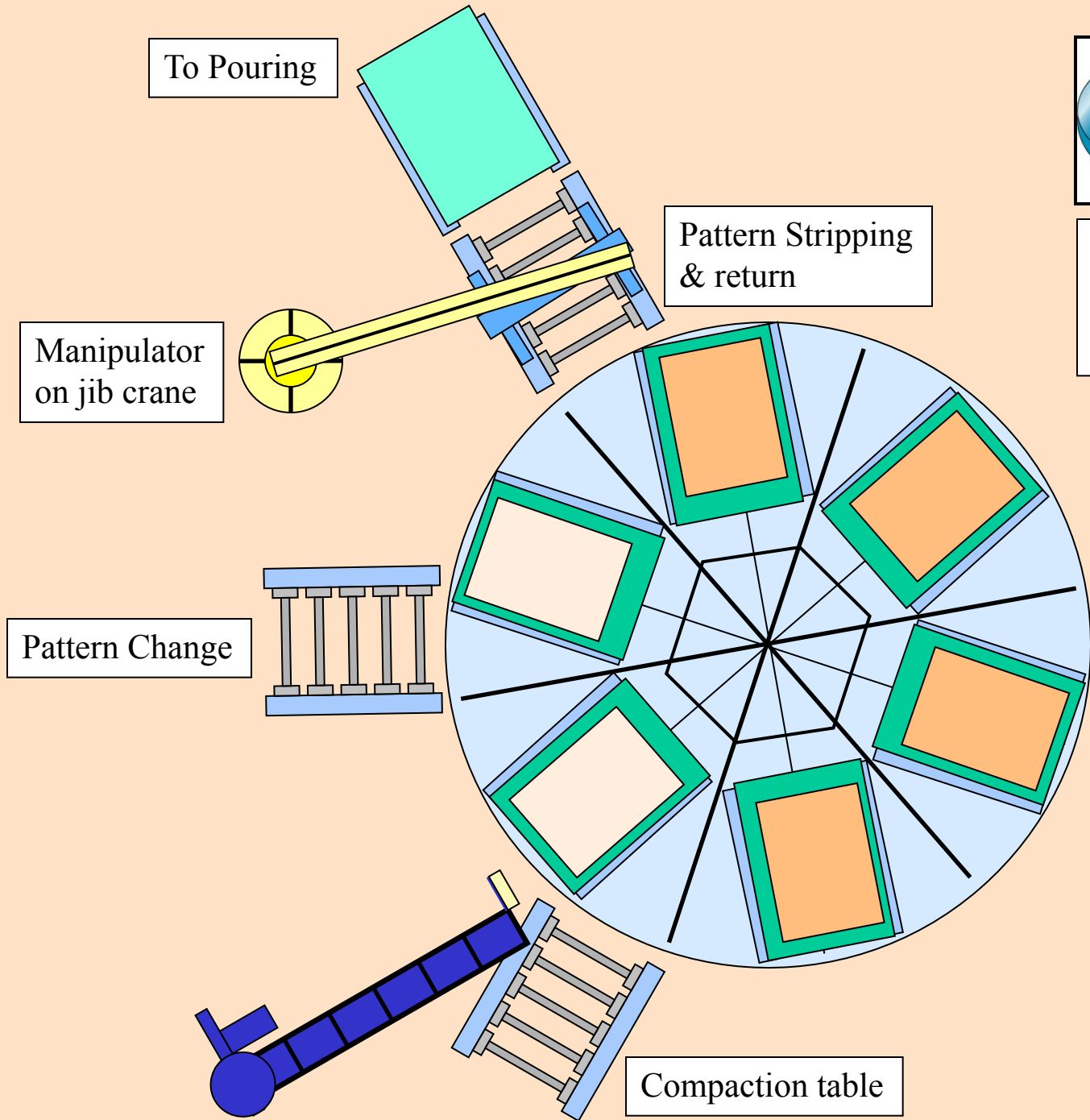
Pattern Change



Compaction table

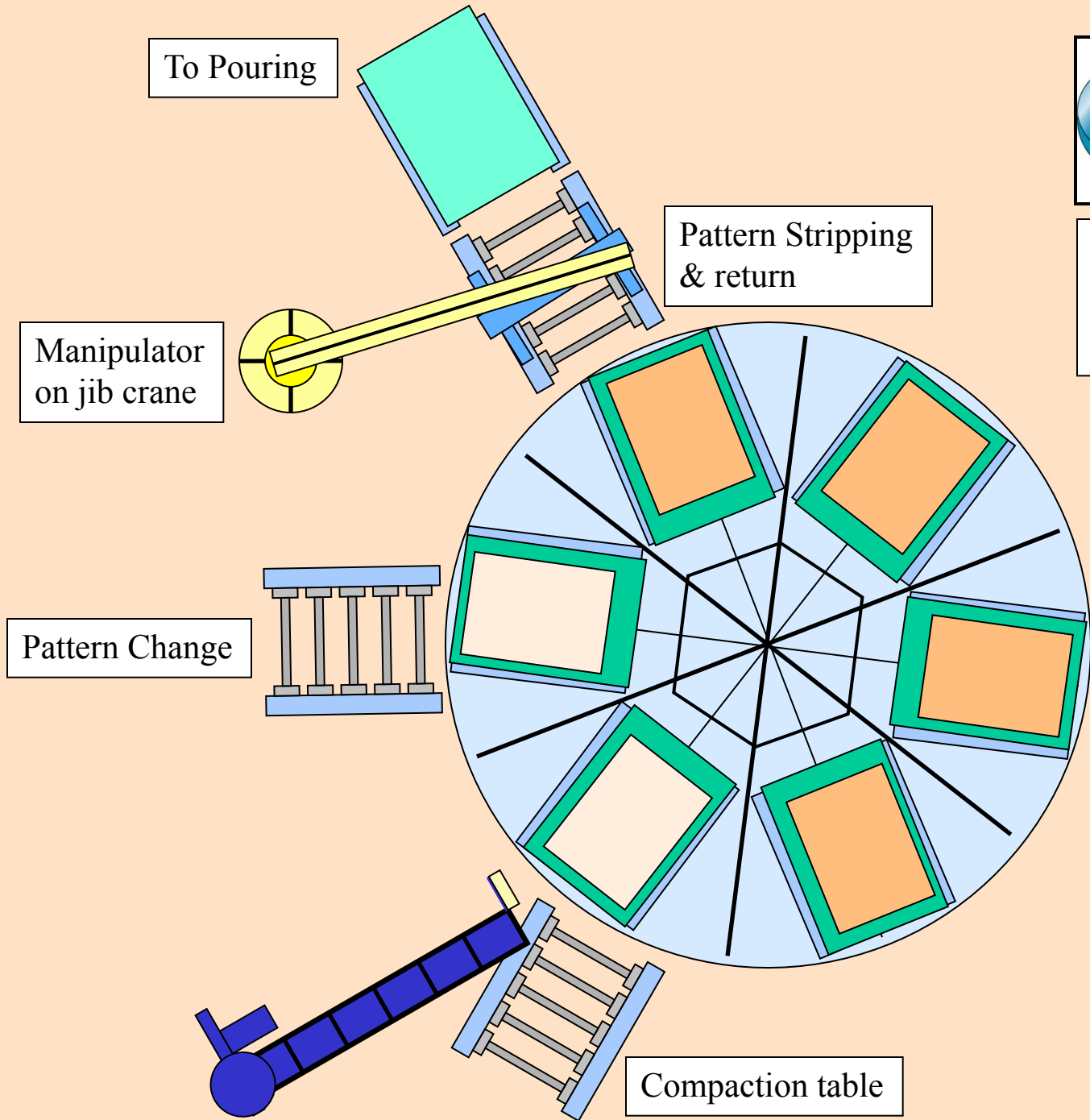


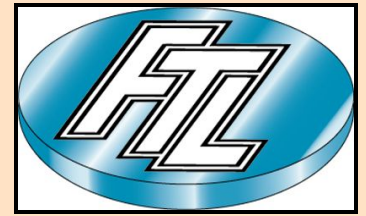
**TYPICAL
CAROUSEL
SYSTEM**



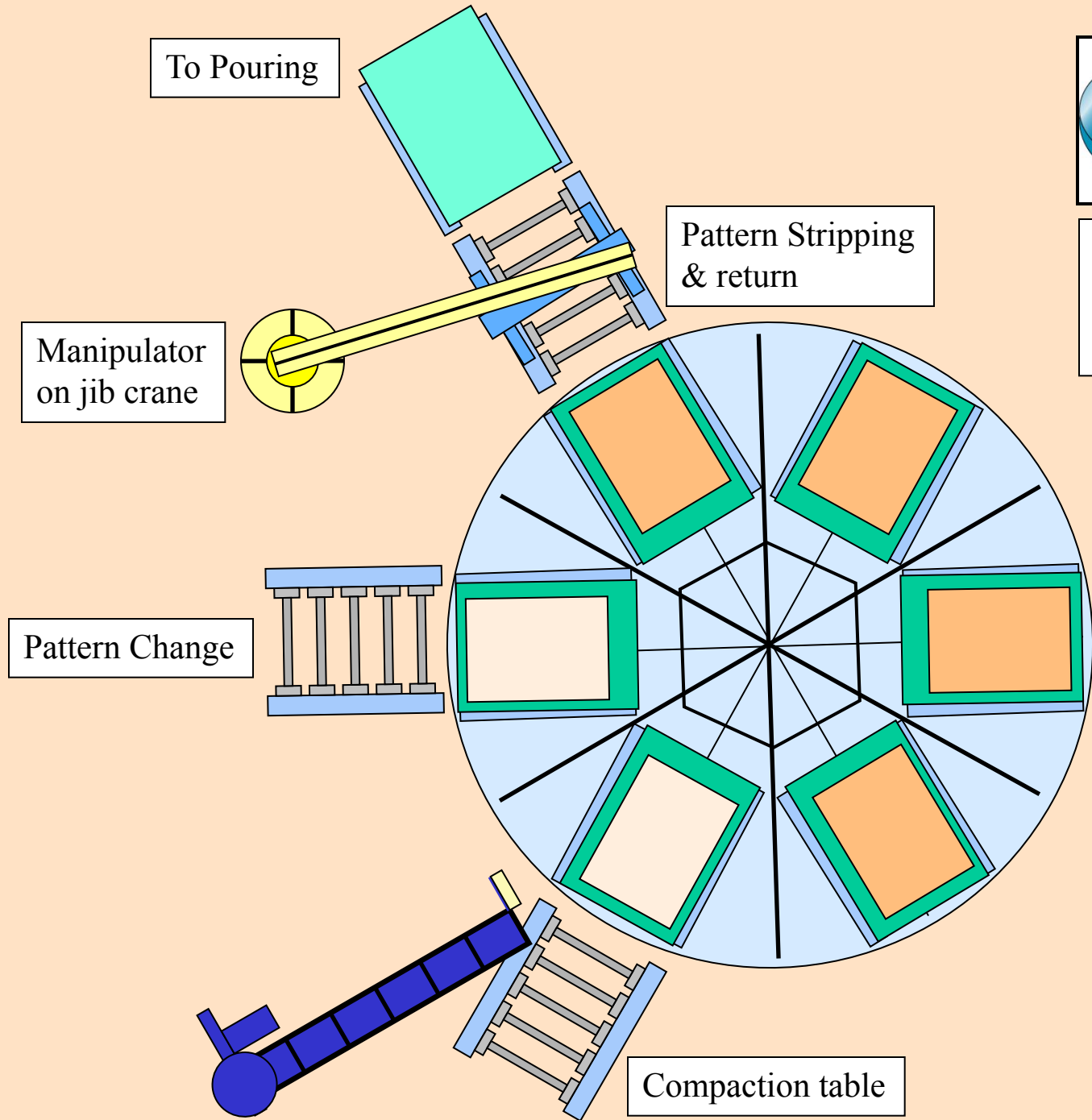


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



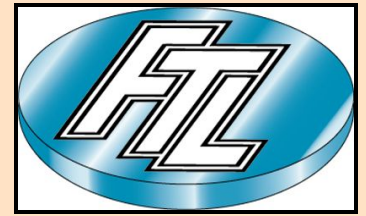
To Pouring

Pattern Stripping
& return

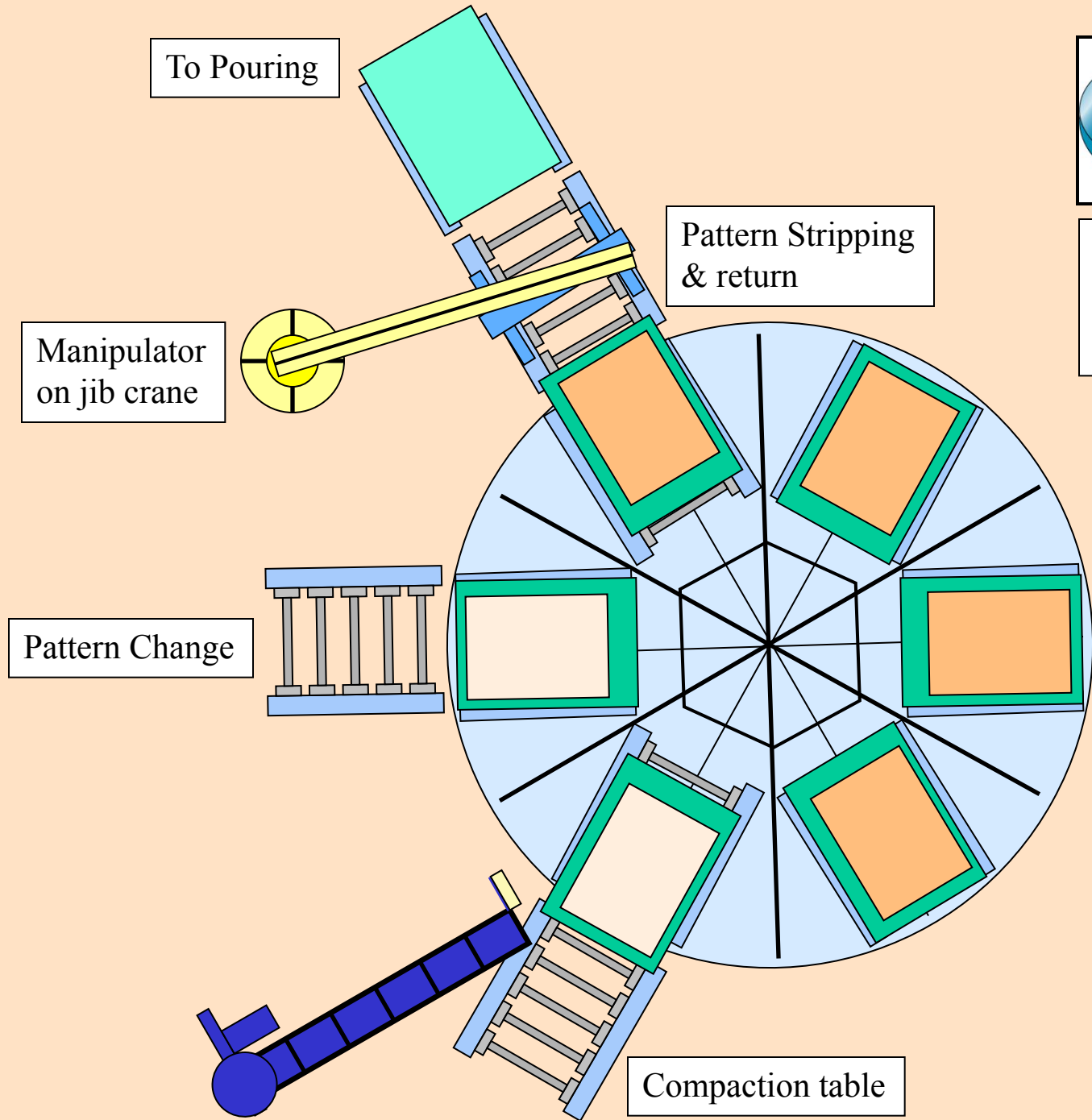
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



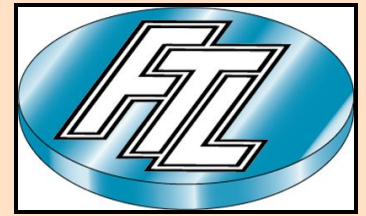
To Pouring

Pattern Stripping
& return

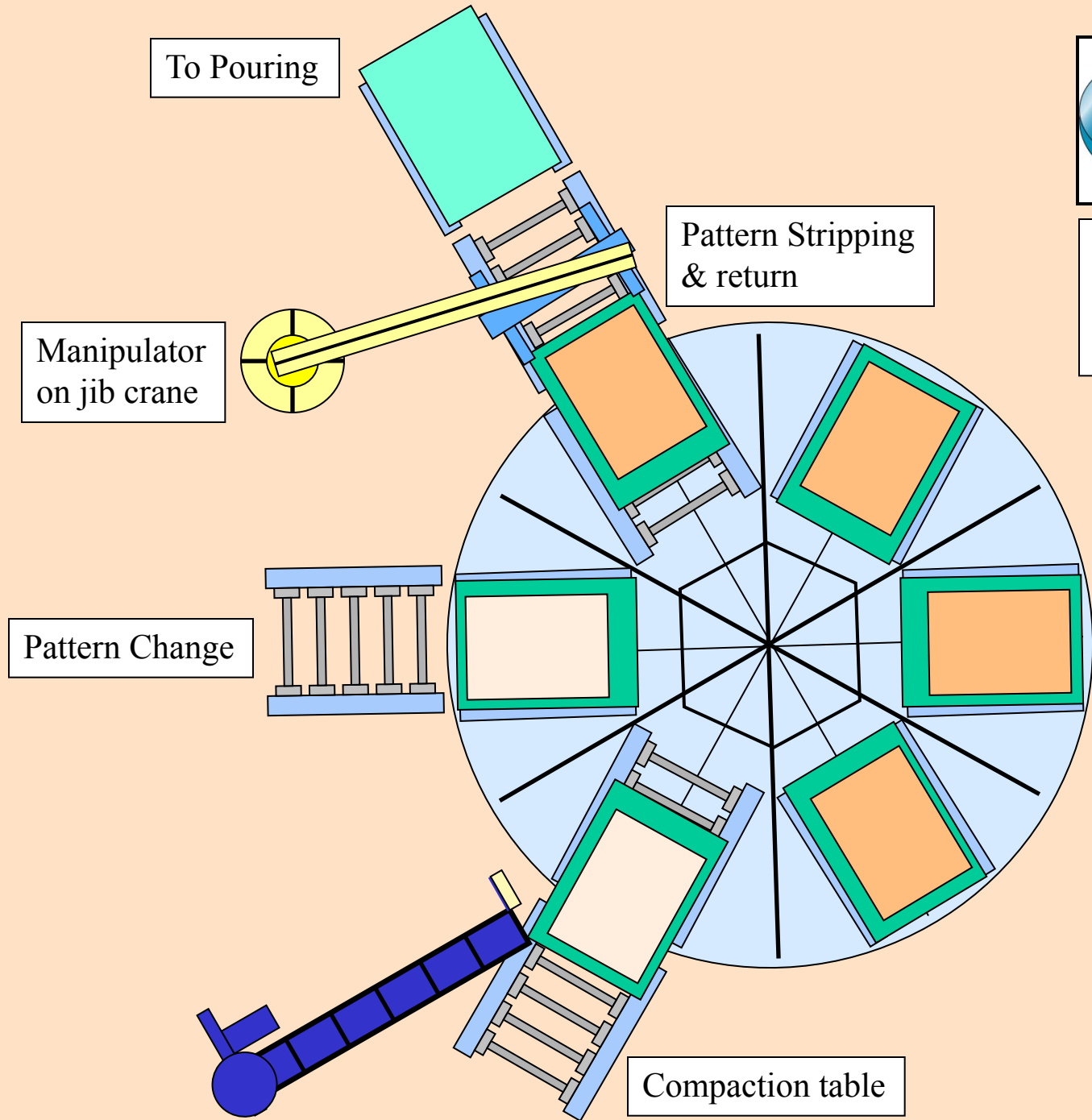
Manipulator
on jib crane

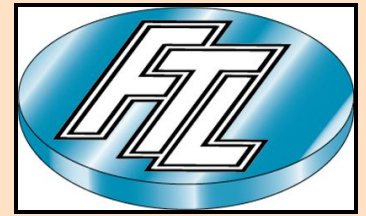
Pattern Change

Compaction table

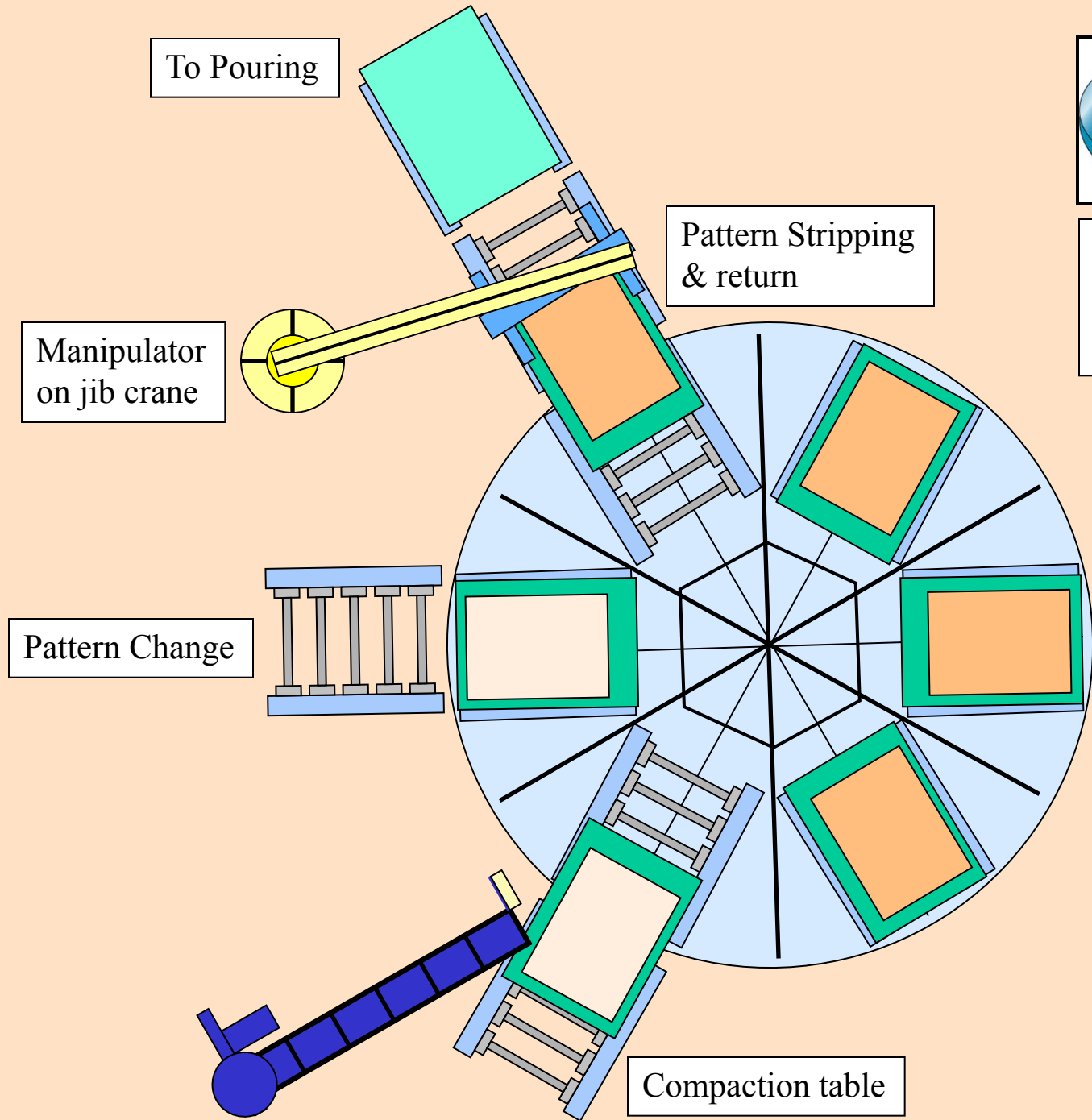


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



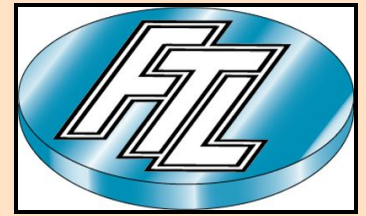
To Pouring

Pattern Stripping
& return

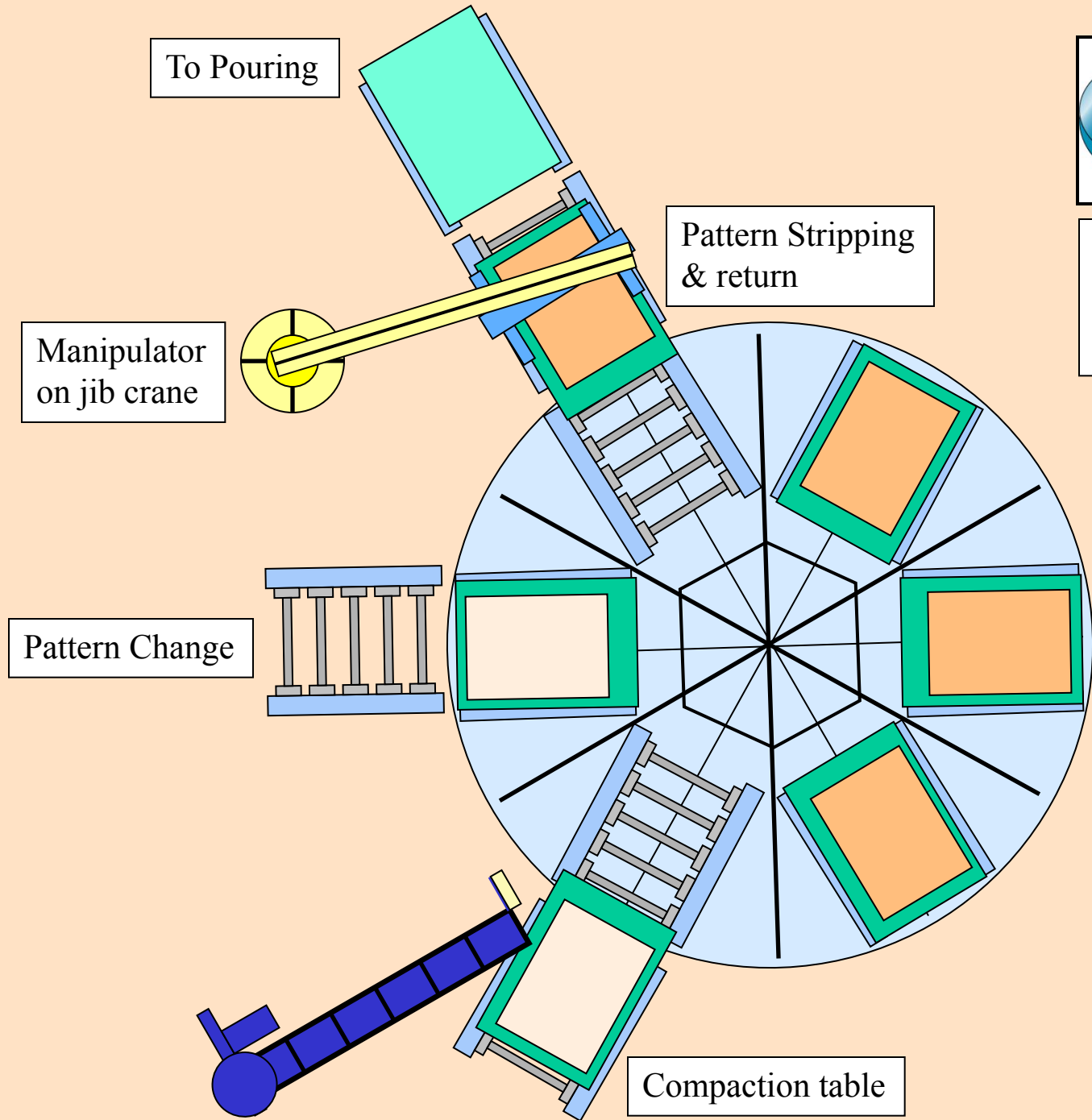
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



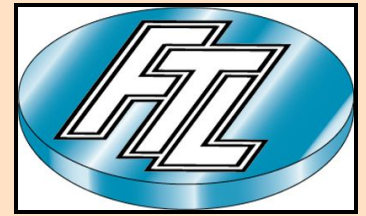
To Pouring

Pattern Stripping
& return

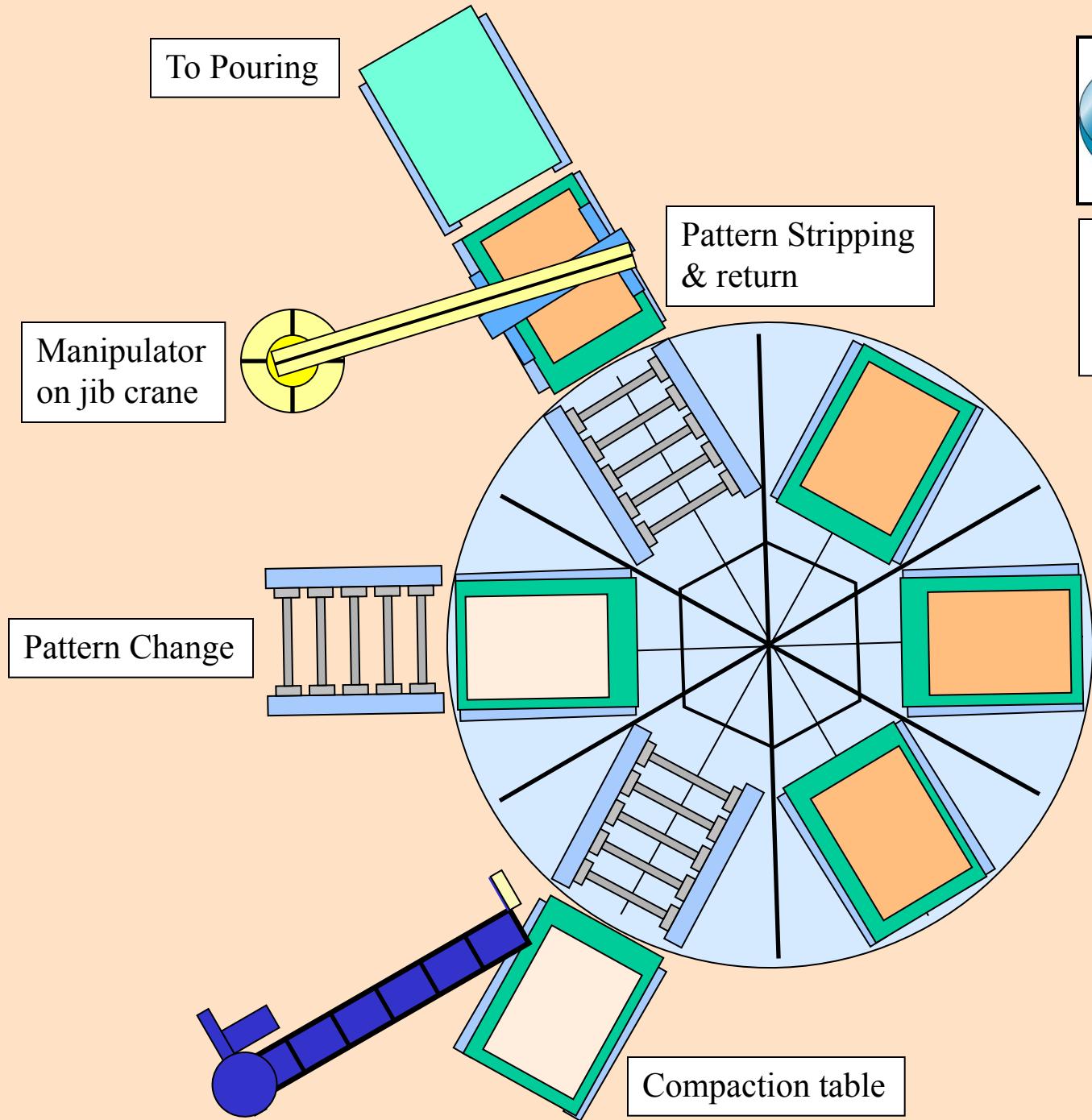
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



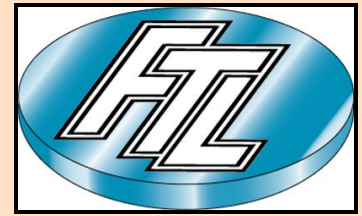
To Pouring

Pattern Stripping
& return

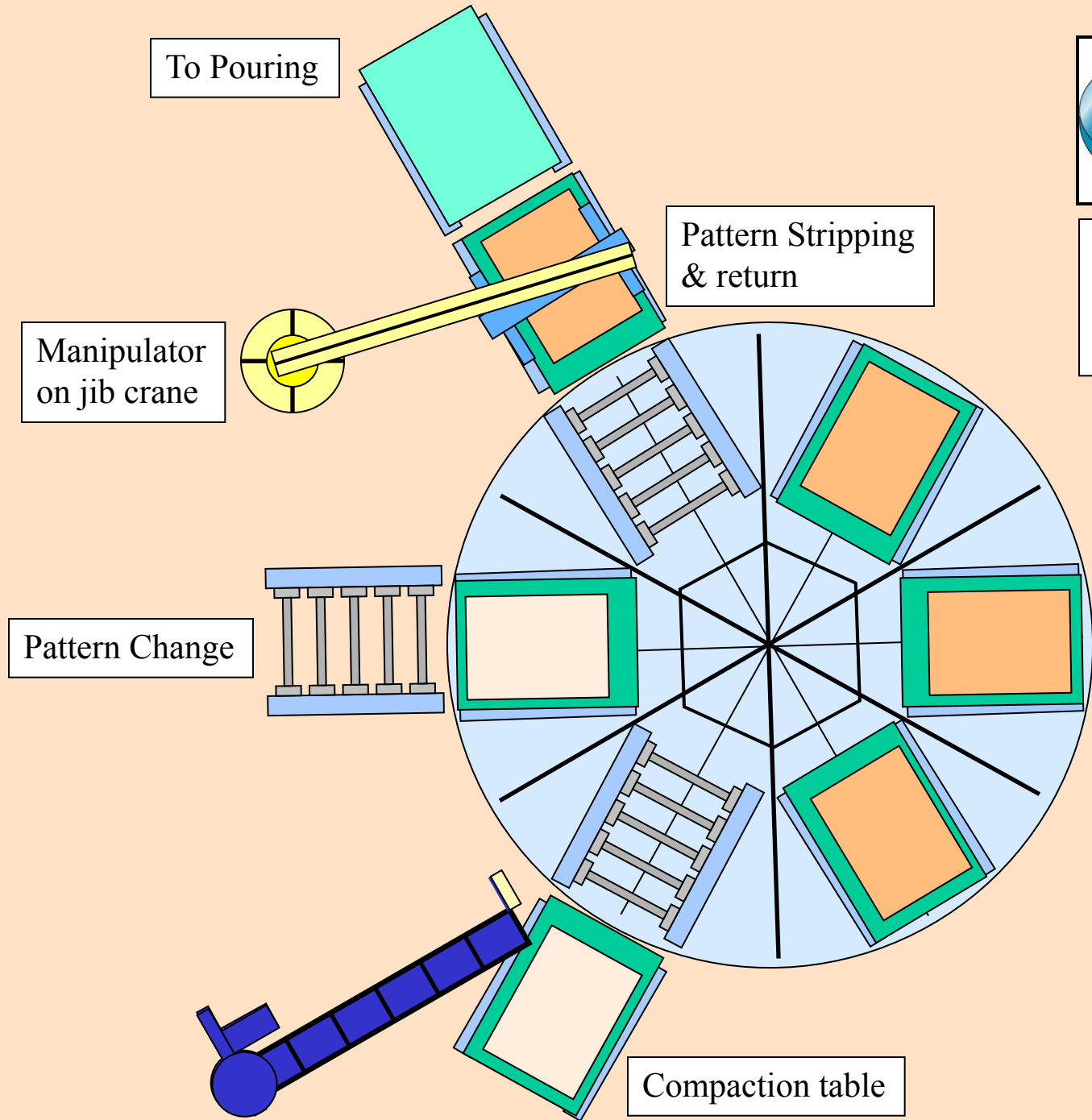
Manipulator
on jib crane

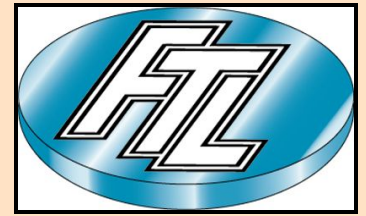
Pattern Change

Compaction table

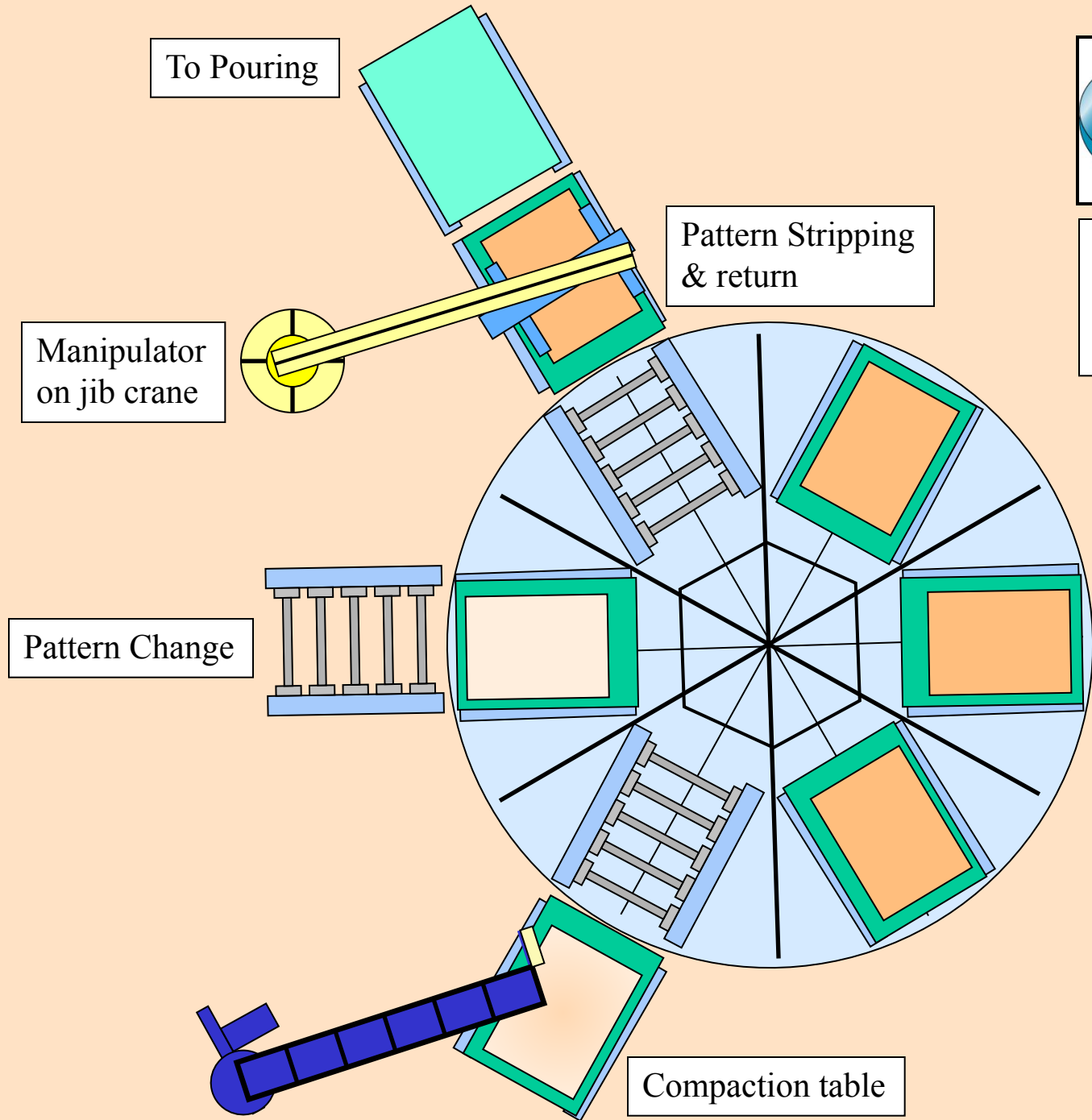


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



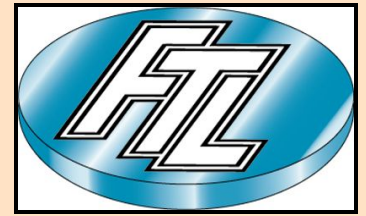
To Pouring

Pattern Stripping
& return

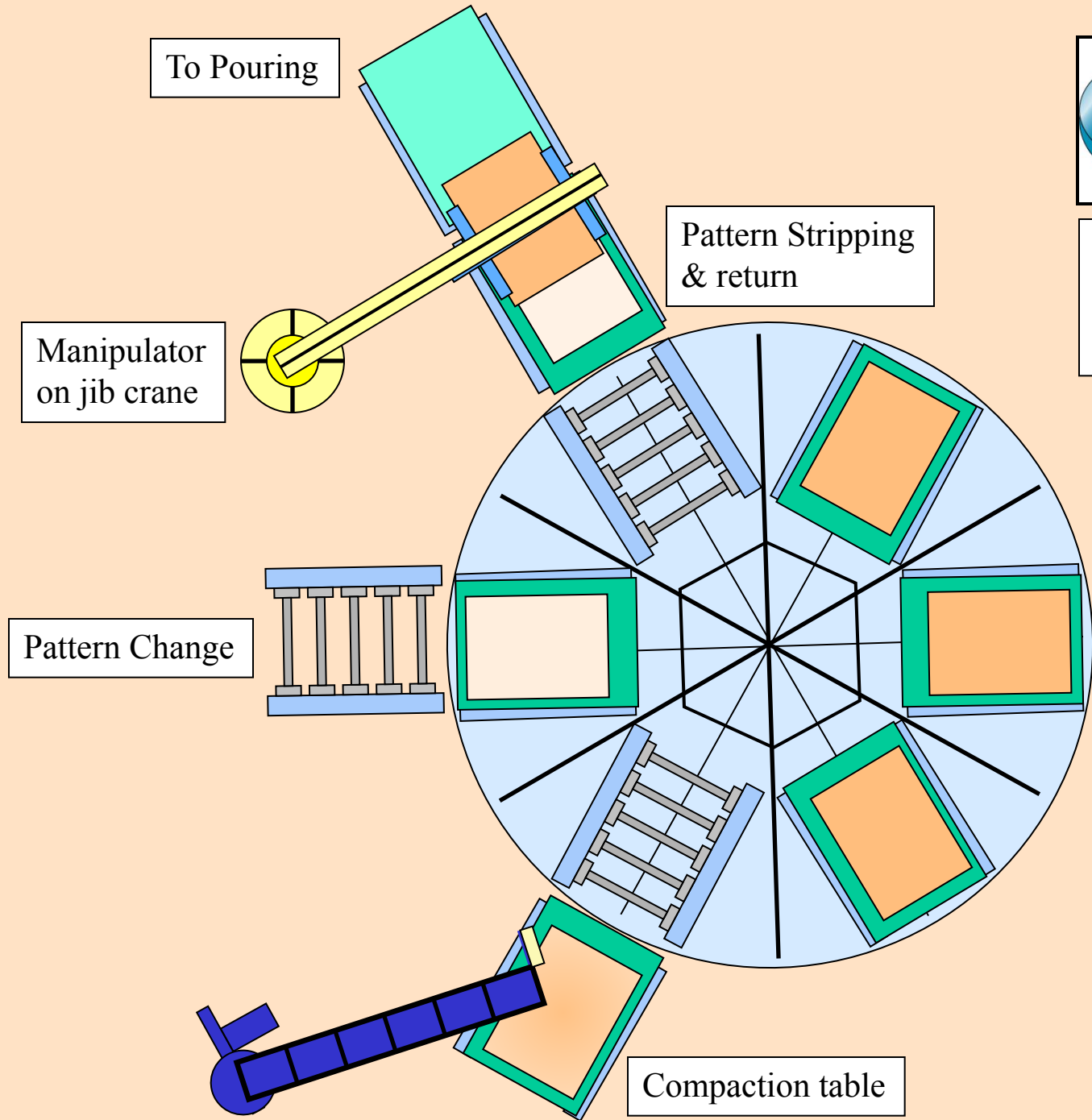
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



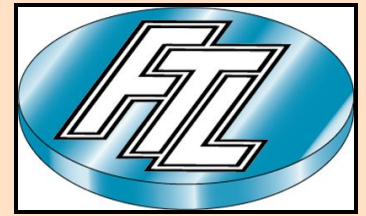
To Pouring

Pattern Stripping
& return

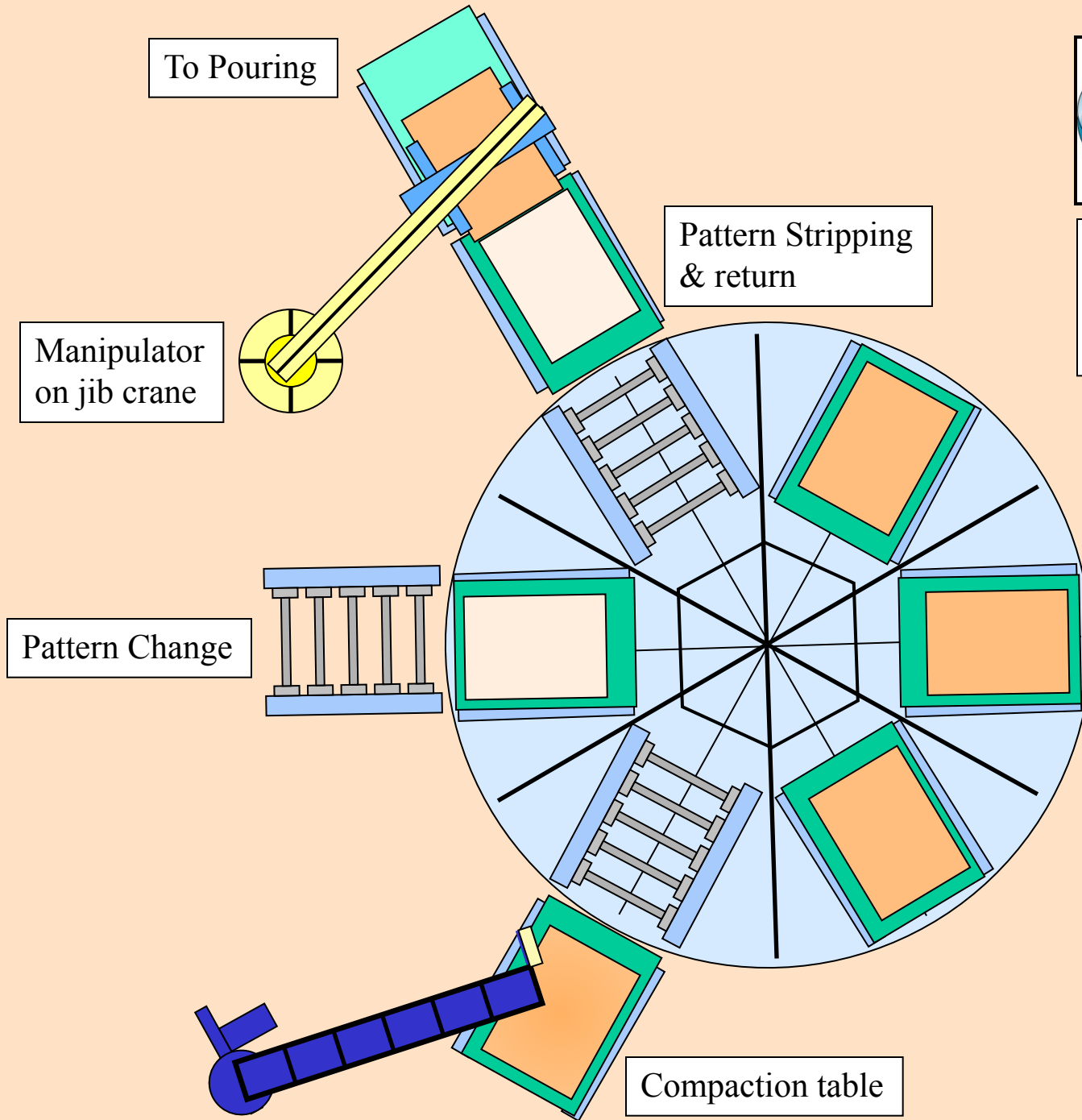
Manipulator
on jib crane

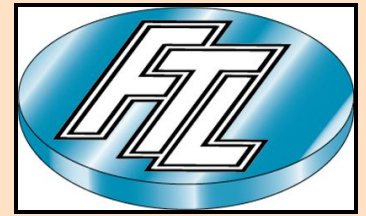
Pattern Change

Compaction table

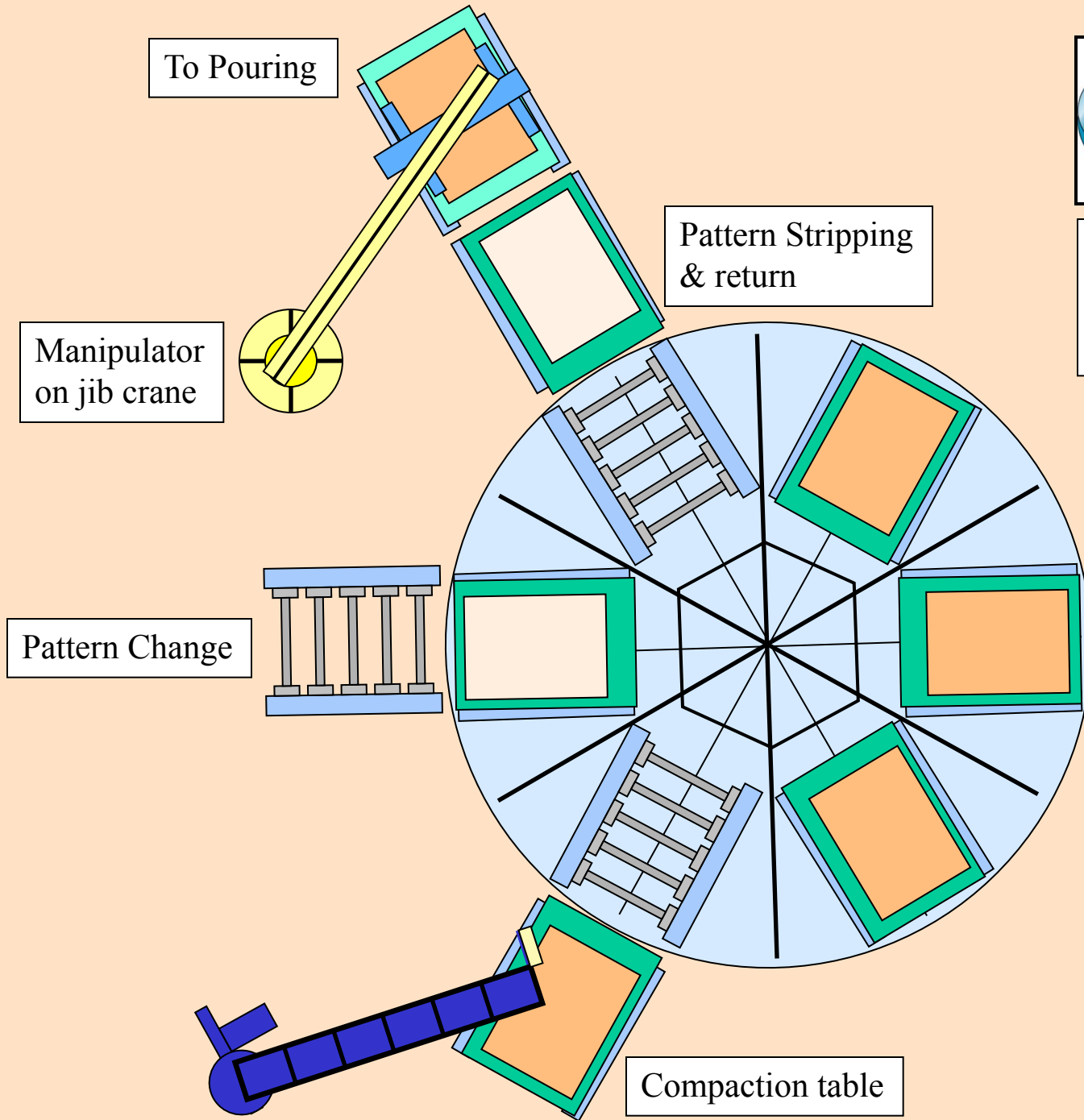


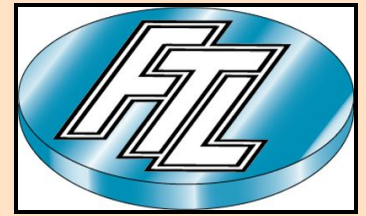
**TYPICAL
CAROUSEL
SYSTEM**



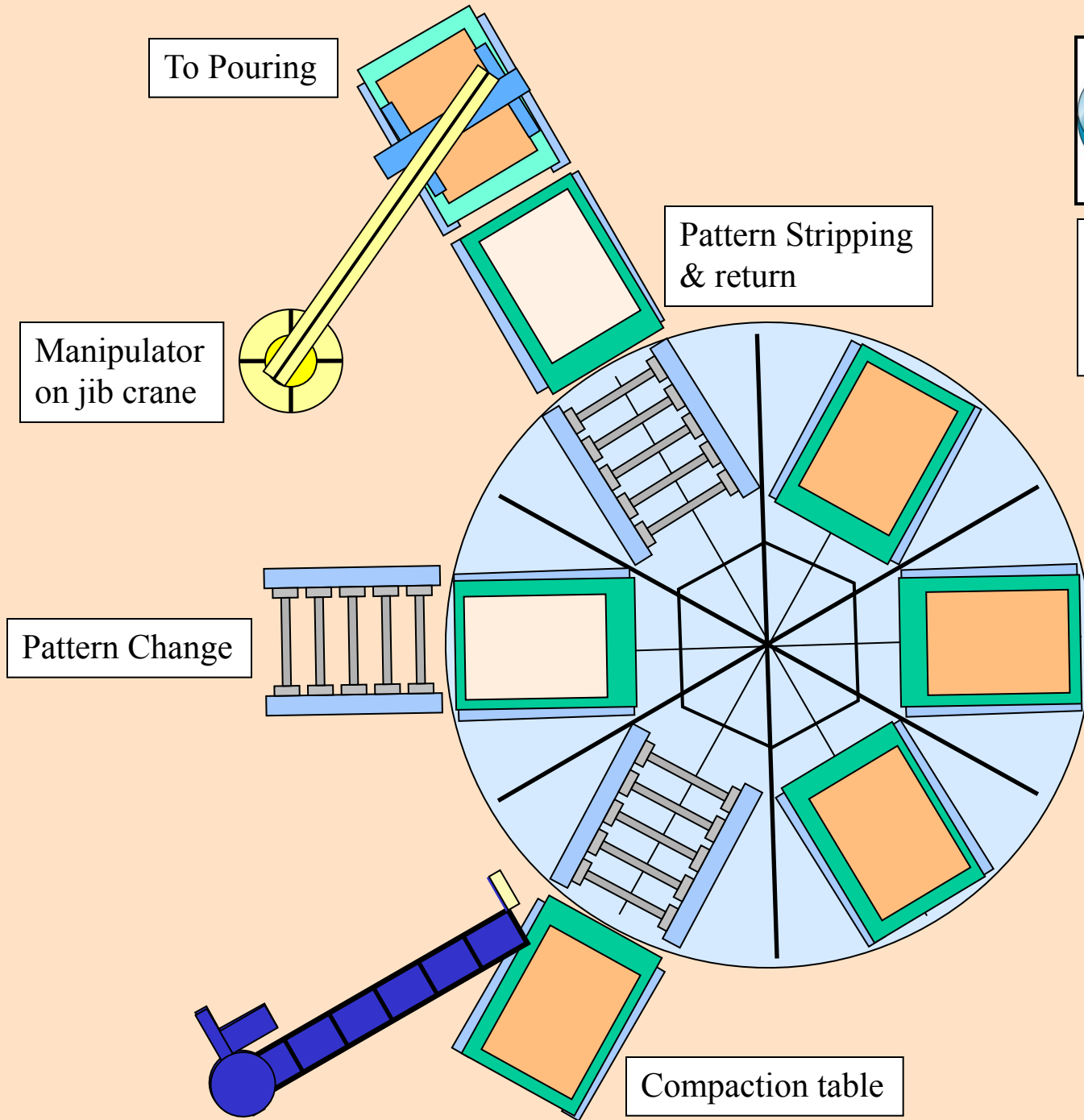


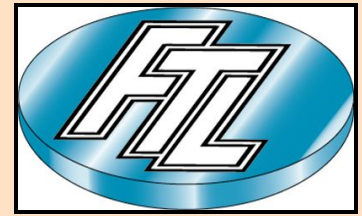
**TYPICAL
CAROUSEL
SYSTEM**



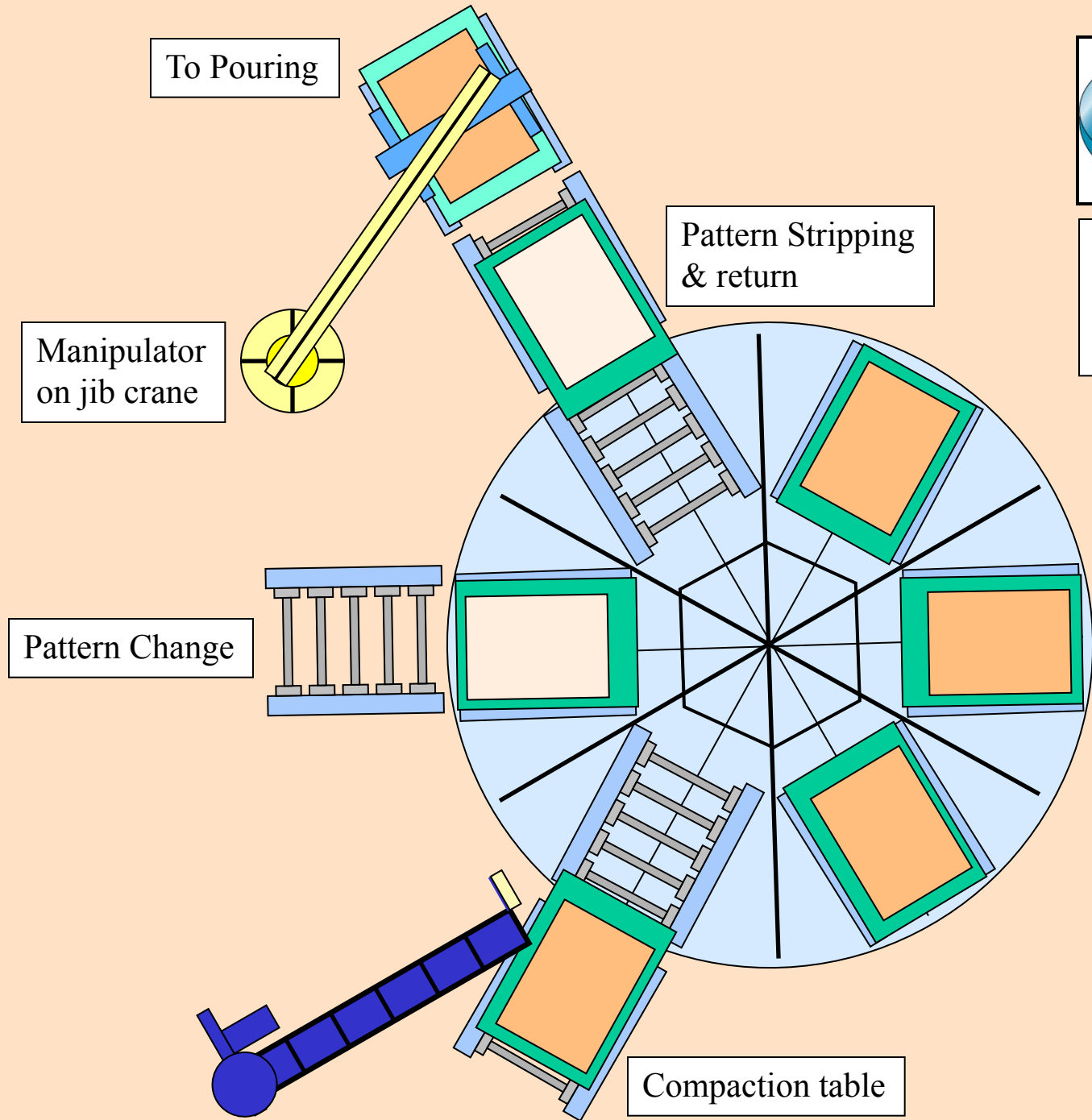


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



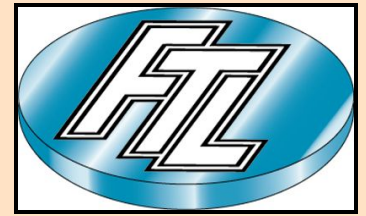
To Pouring

Pattern Stripping
& return

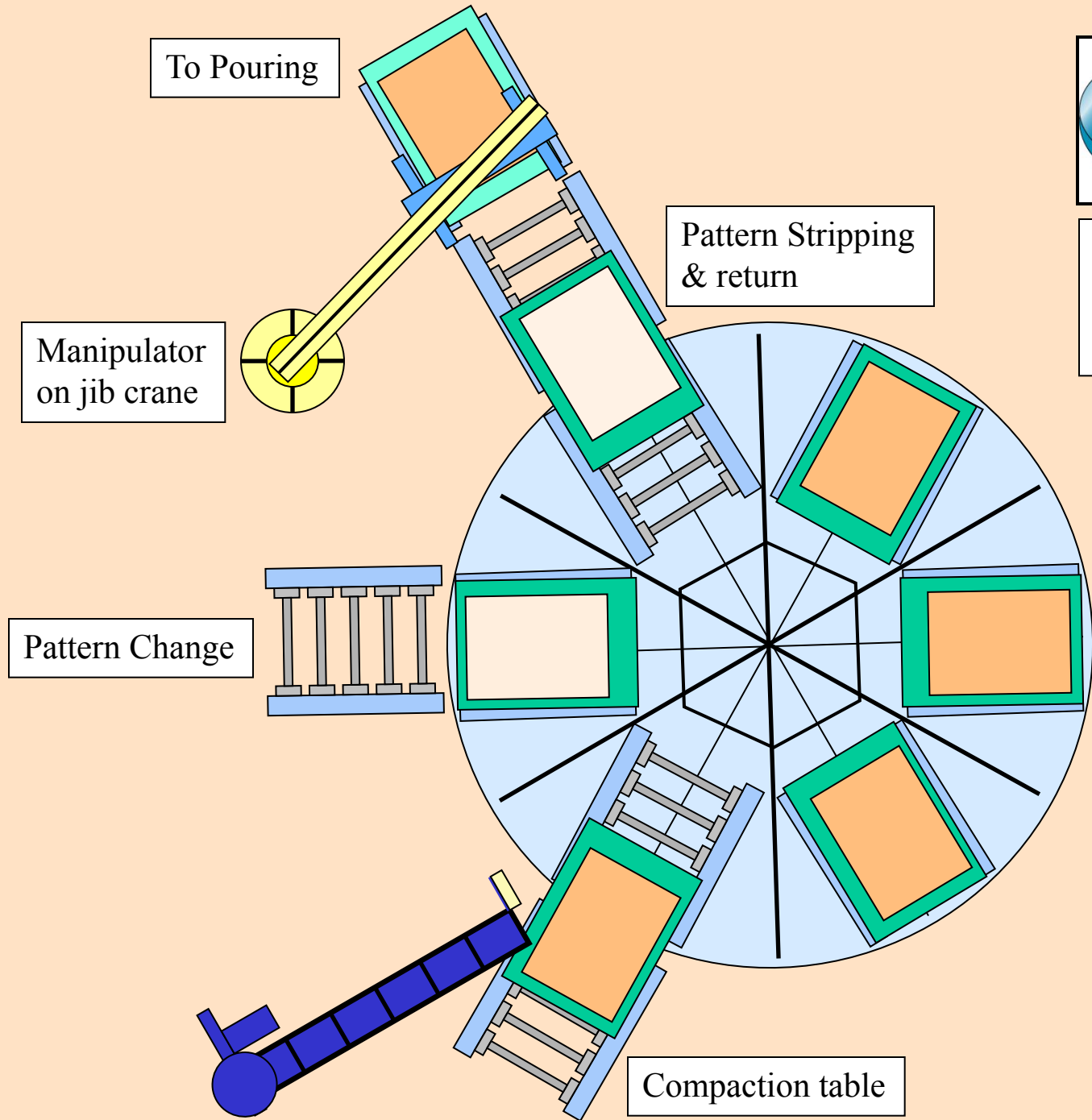
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



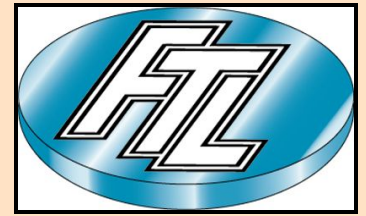
To Pouring

Manipulator
on jib crane

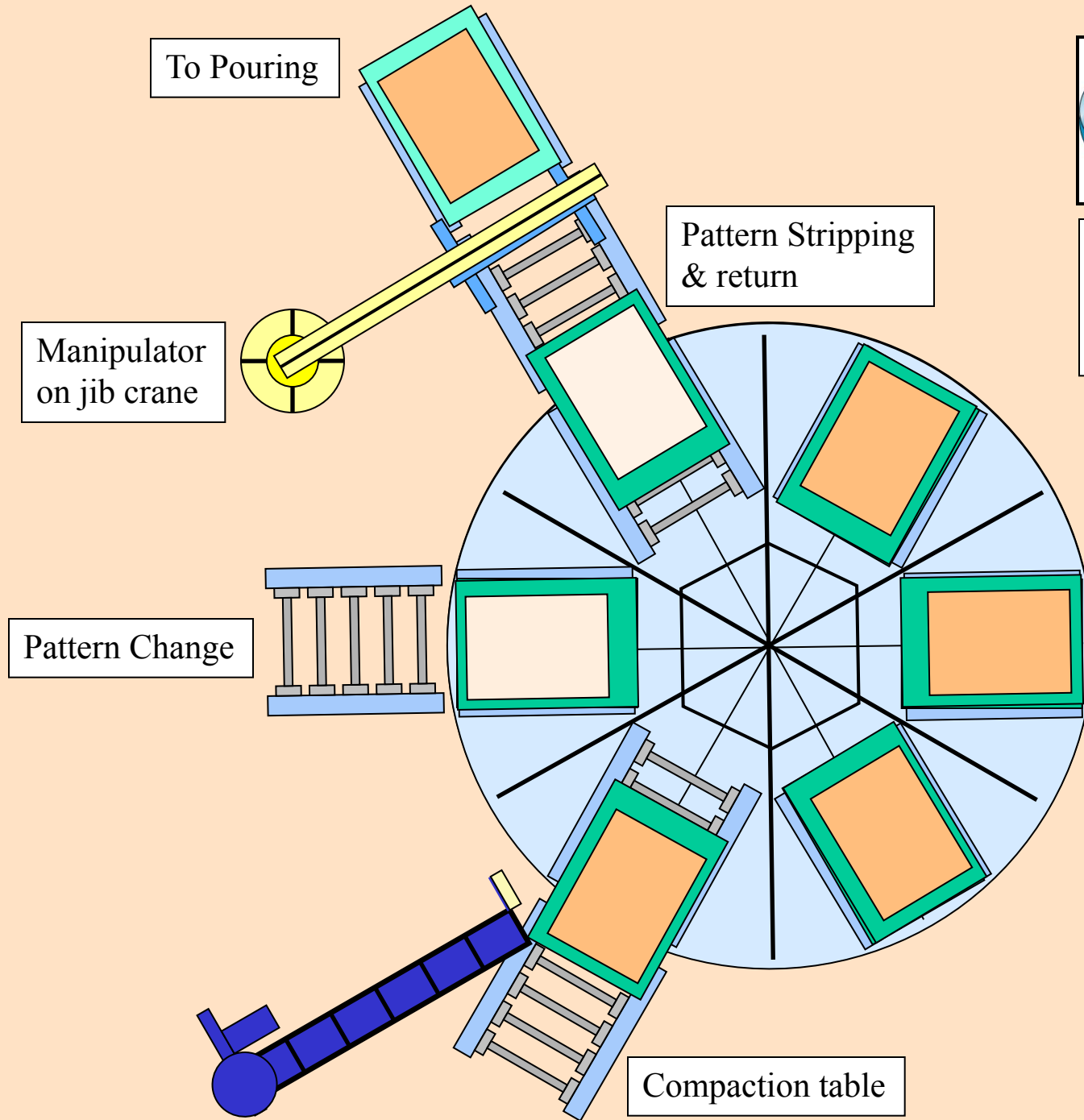
Pattern Stripping
& return

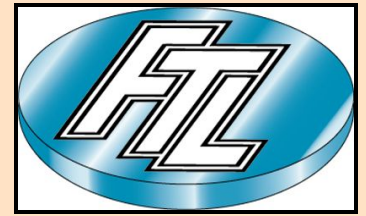
Pattern Change

Compaction table

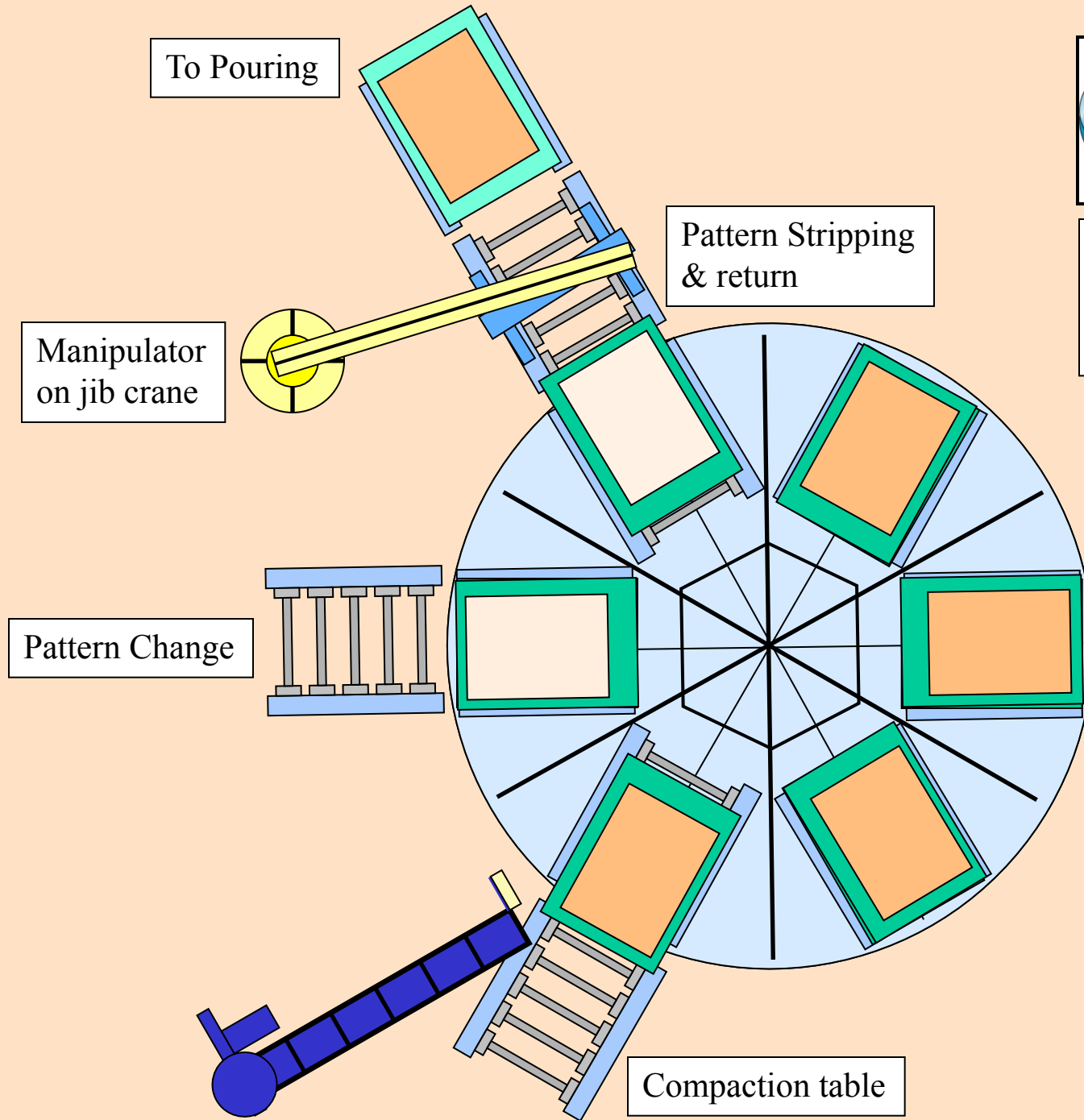


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



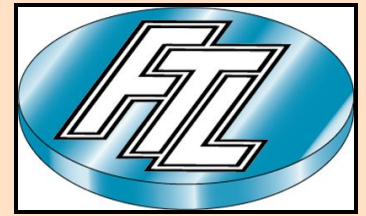
To Pouring

Pattern Stripping
& return

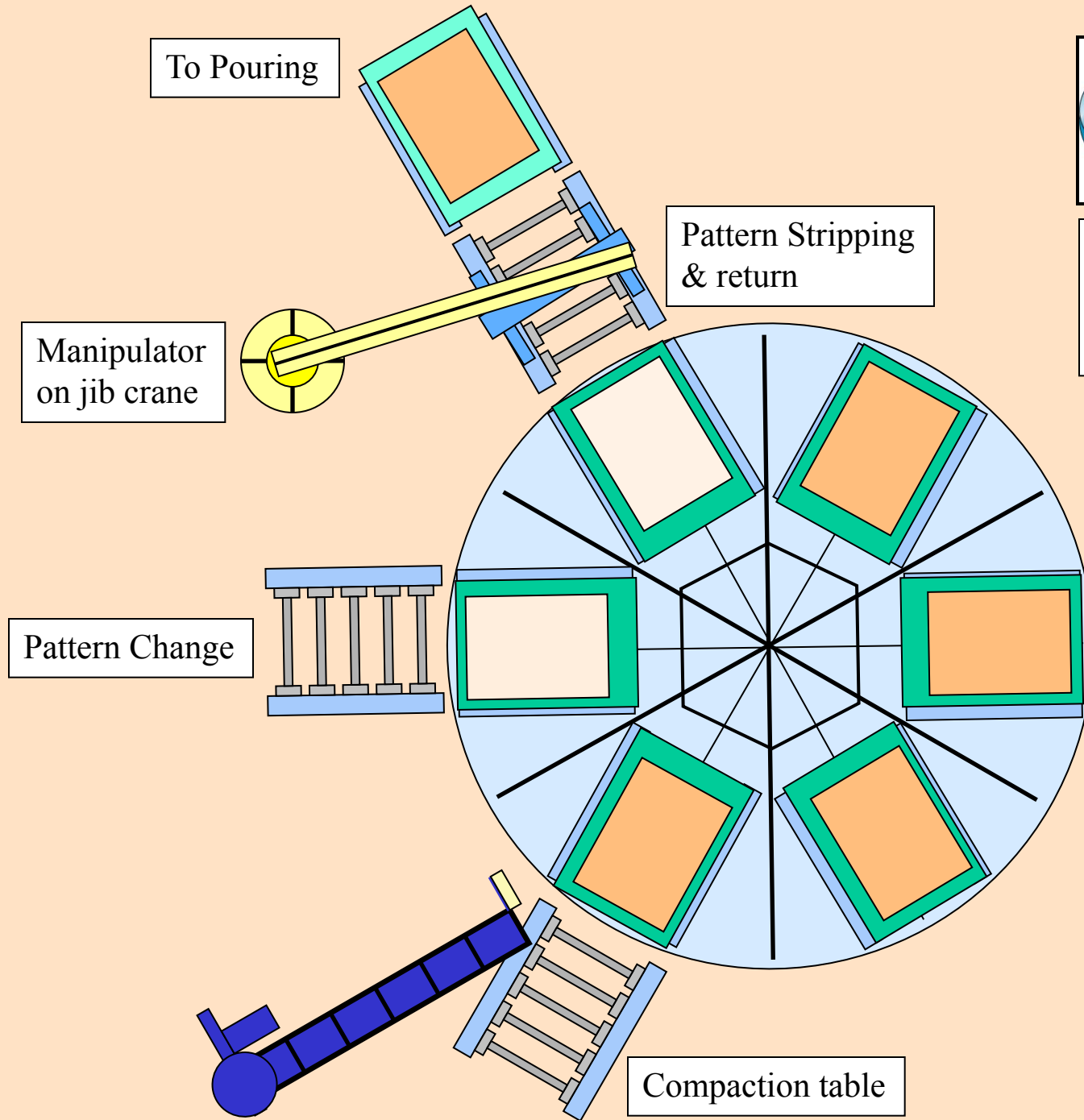
Manipulator
on jib crane

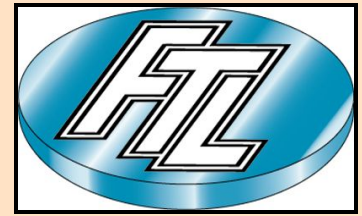
Pattern Change

Compaction table

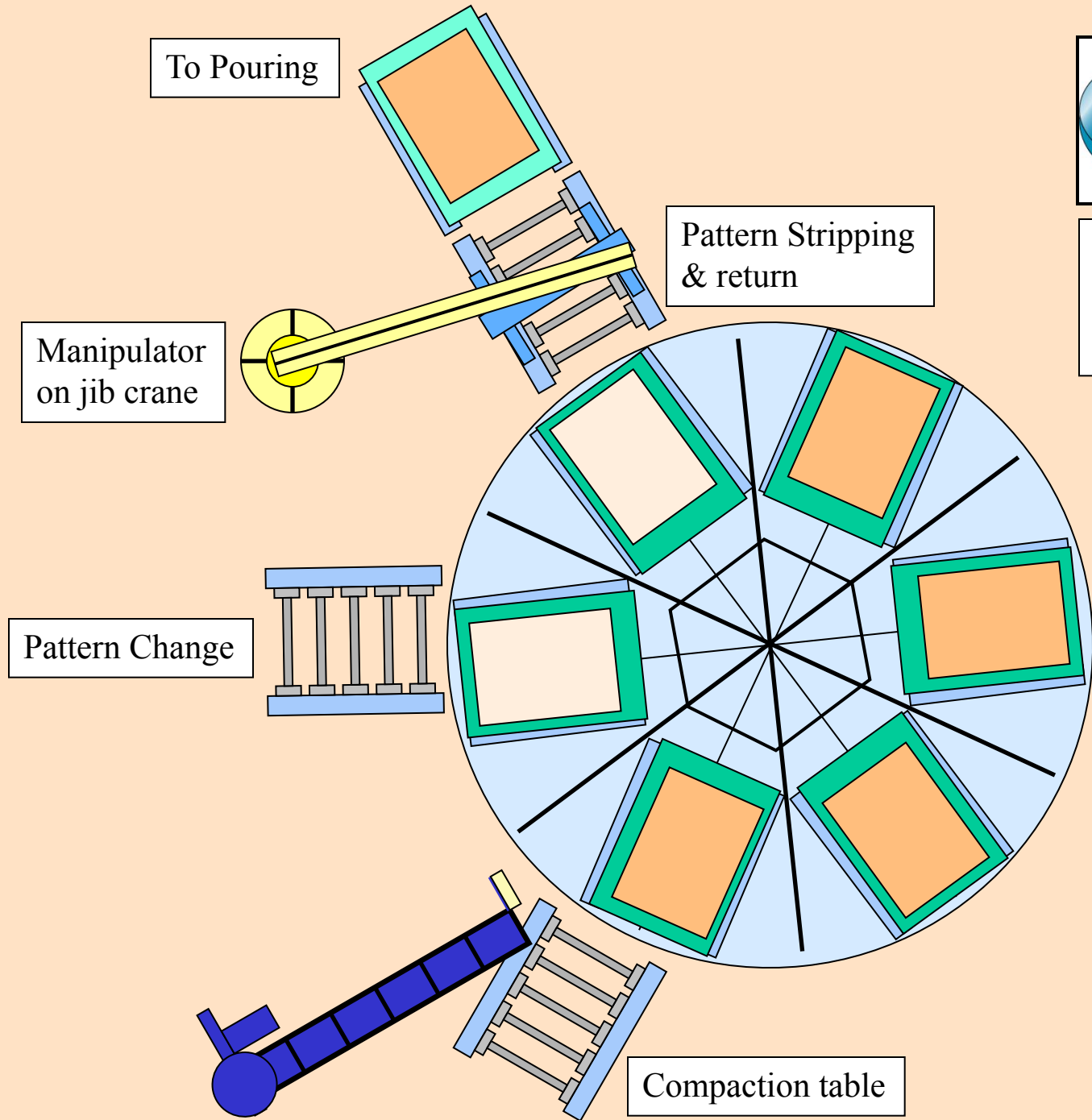


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



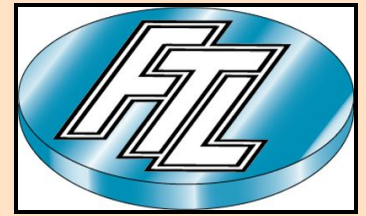
To Pouring

Manipulator
on jib crane

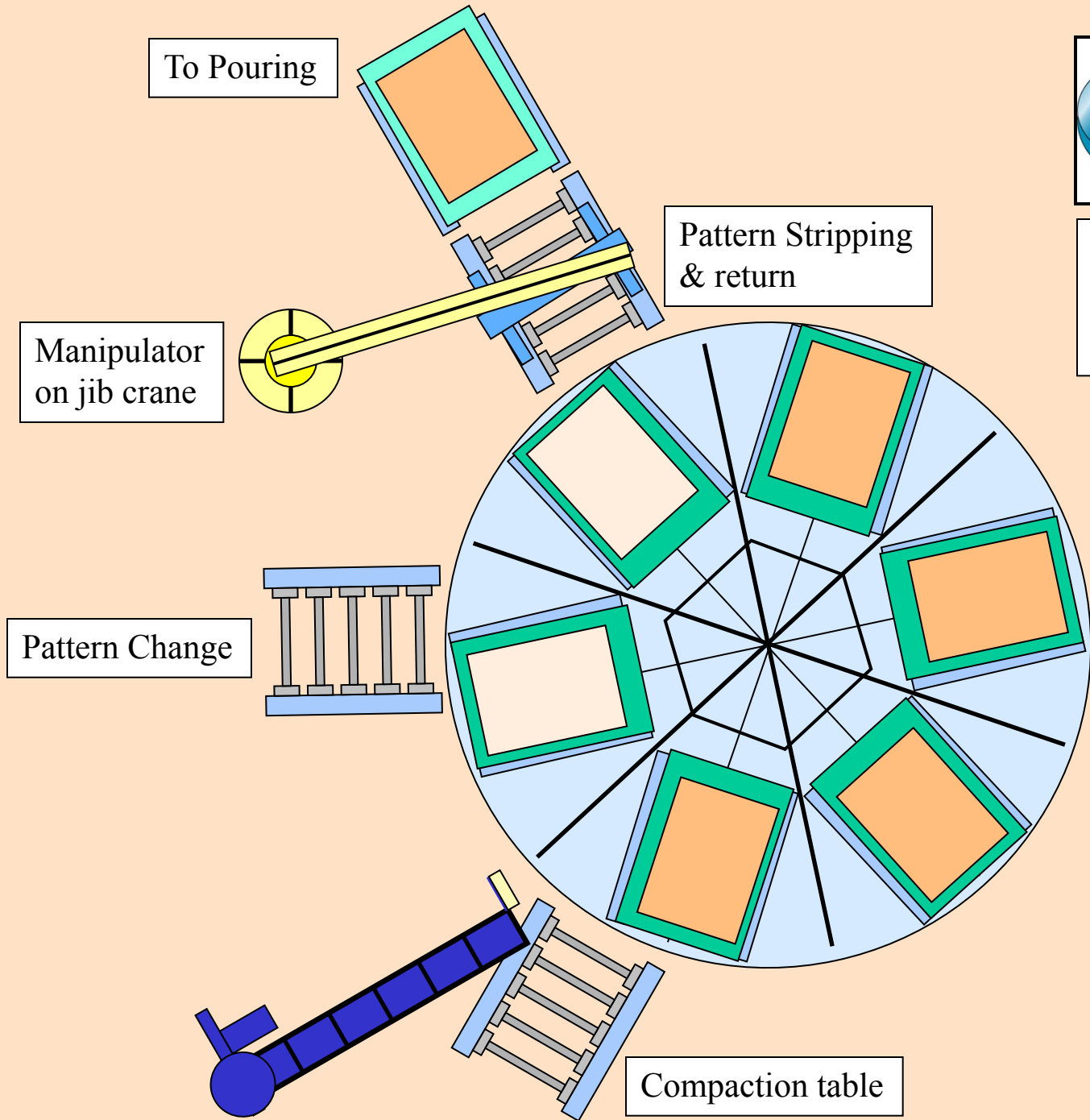
Pattern Change

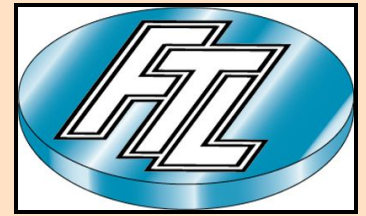
Pattern Stripping
& return

Compaction table



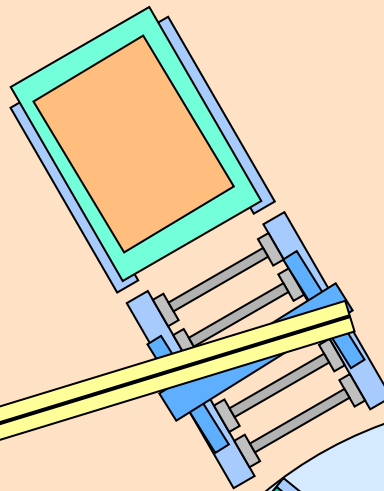
**TYPICAL
CAROUSEL
SYSTEM**





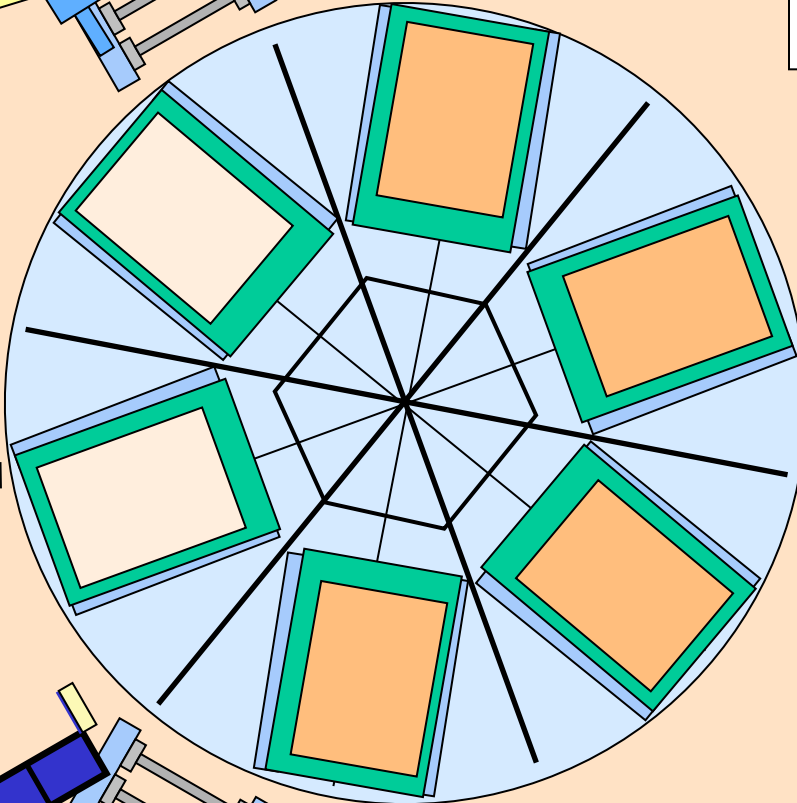
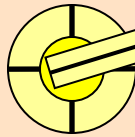
**TYPICAL
CAROUSEL
SYSTEM**

To Pouring

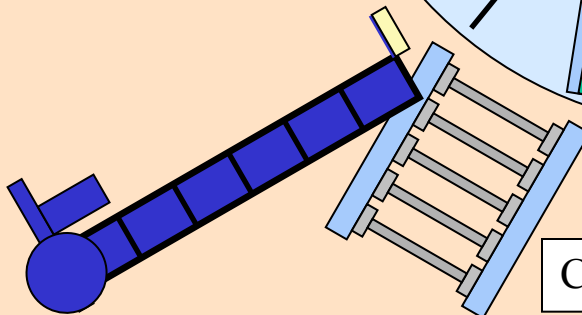
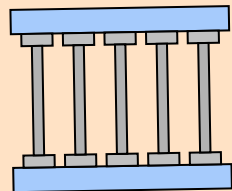


Pattern Stripping
& return

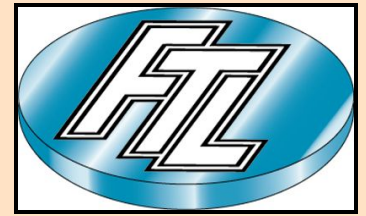
Manipulator
on jib crane



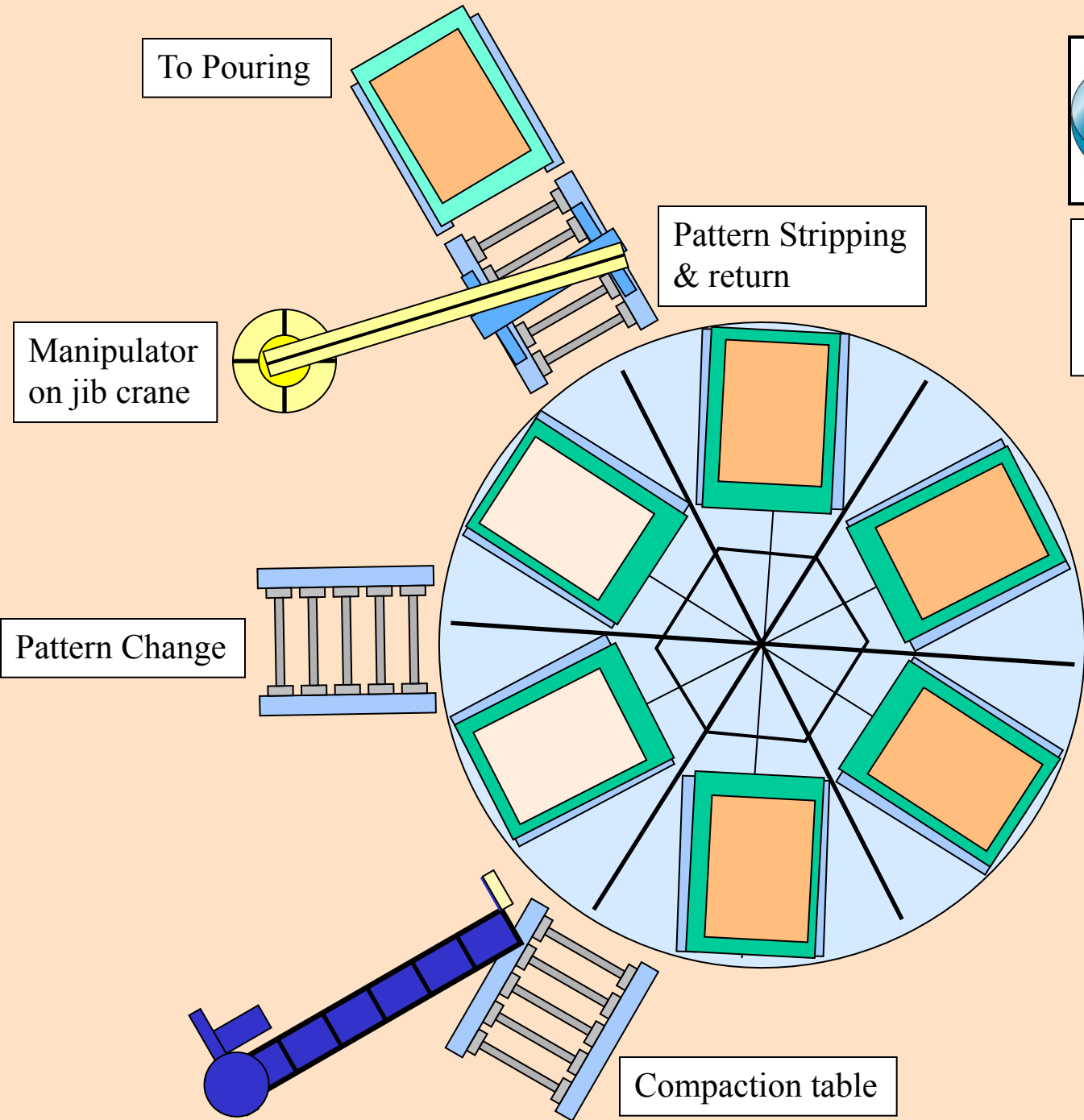
Pattern Change



Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



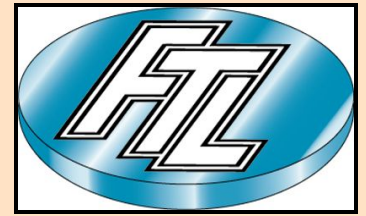
To Pouring

Pattern Stripping
& return

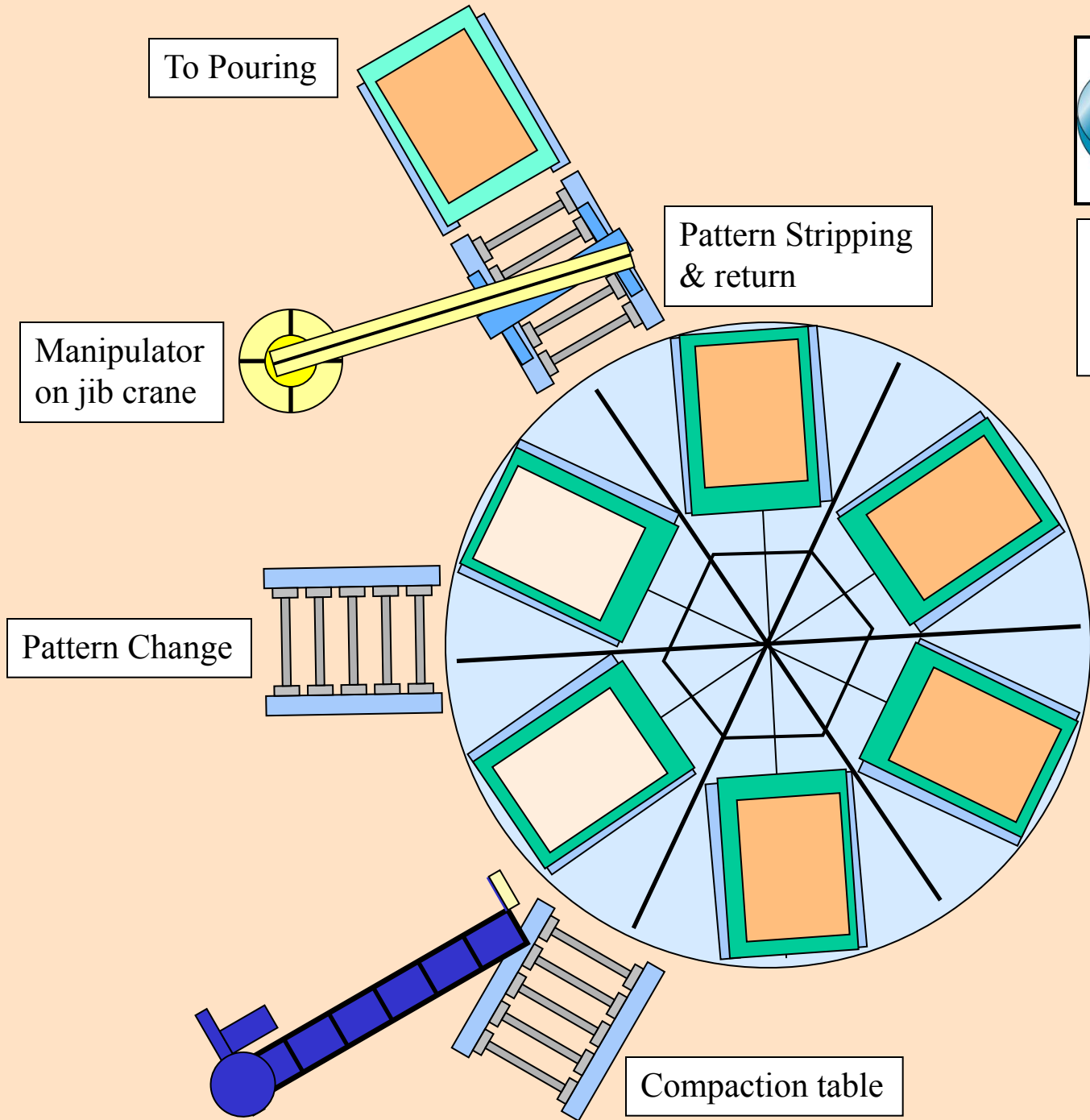
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



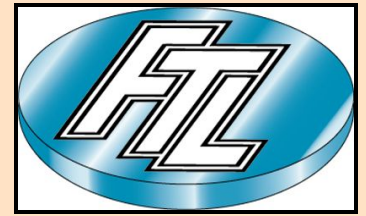
To Pouring

Pattern Stripping
& return

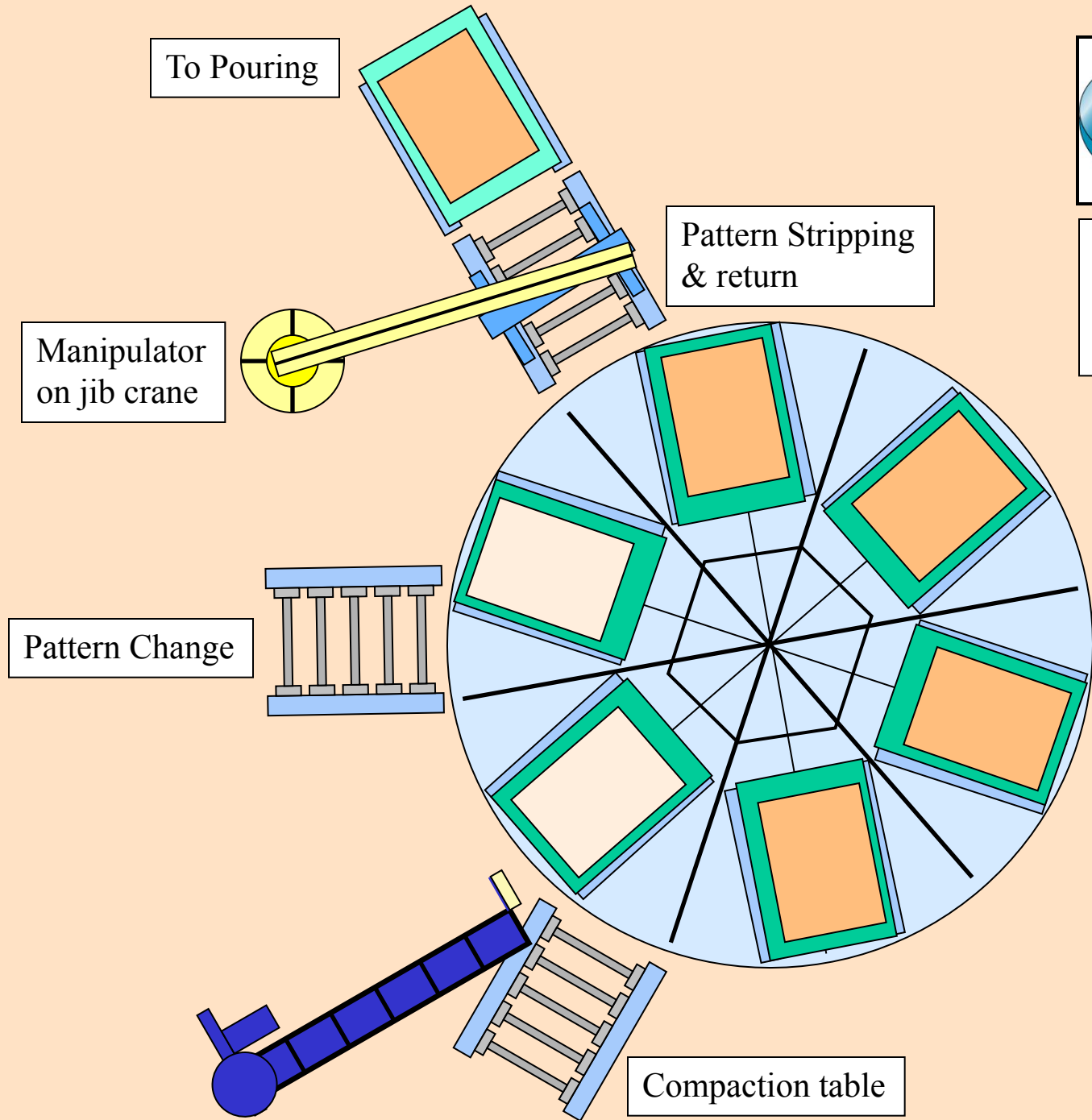
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



To Pouring

Pattern Stripping
& return

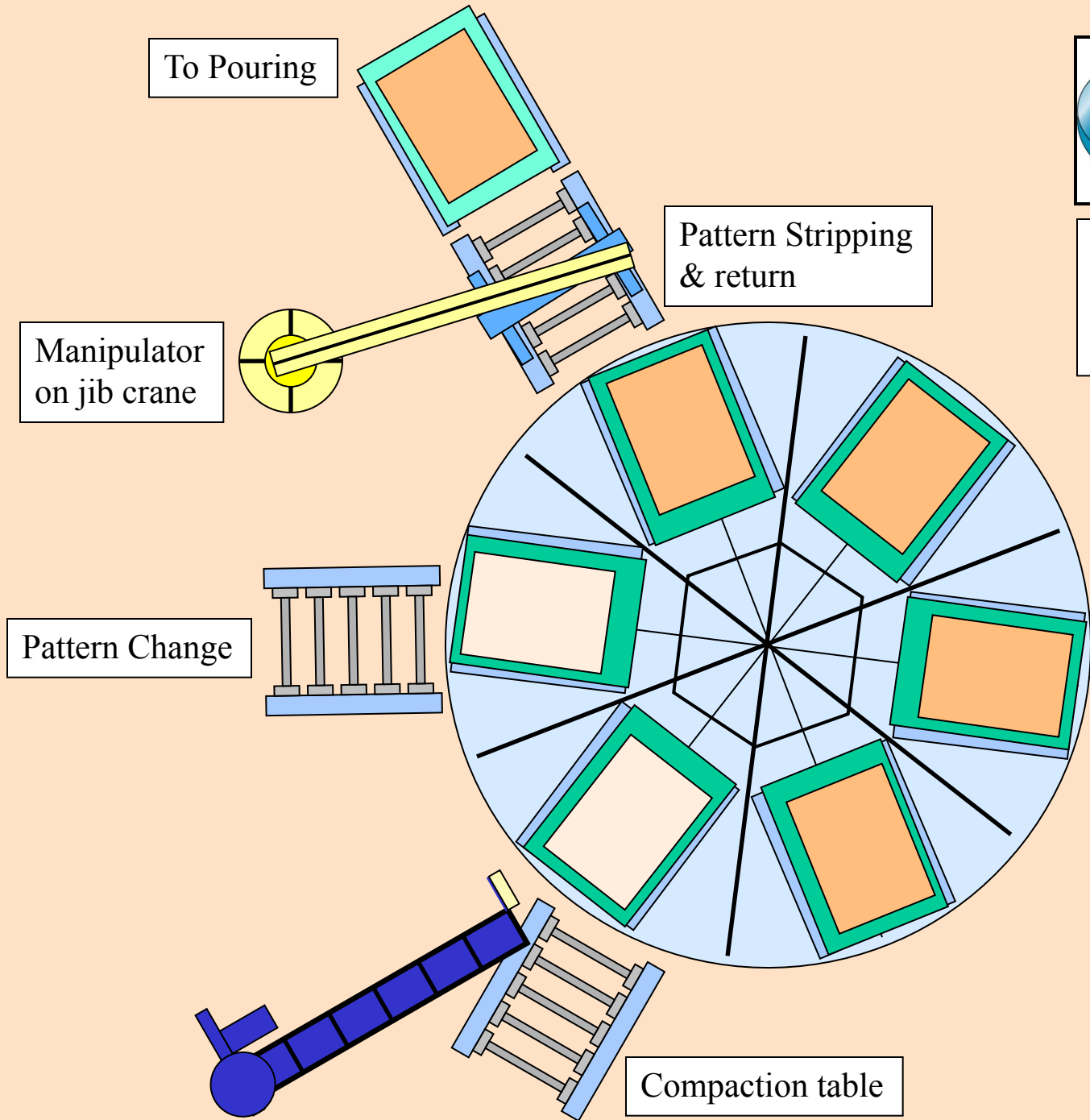
Manipulator
on jib crane

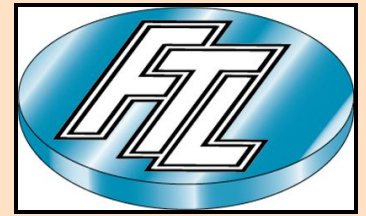
Pattern Change

Compaction table

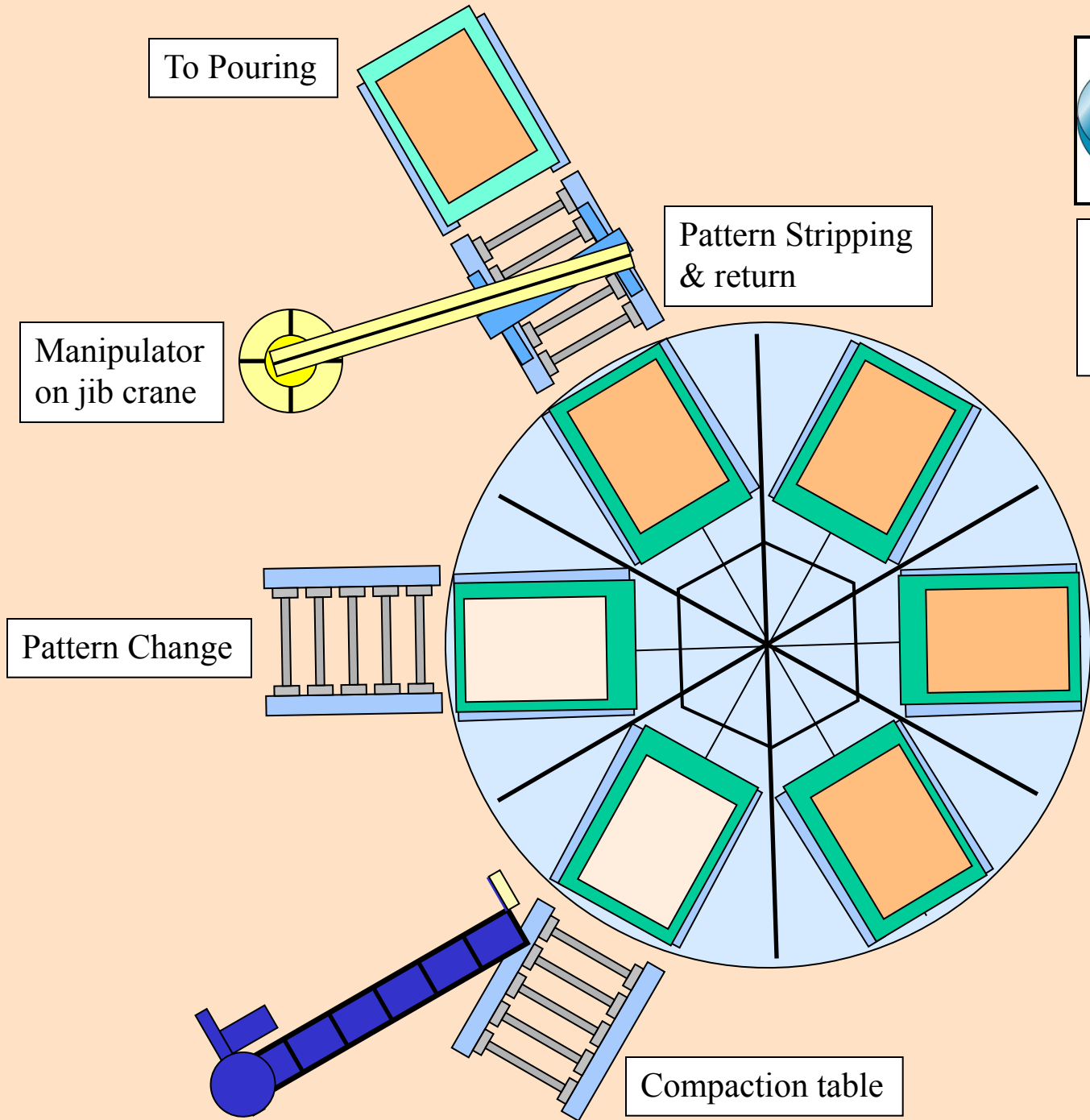


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



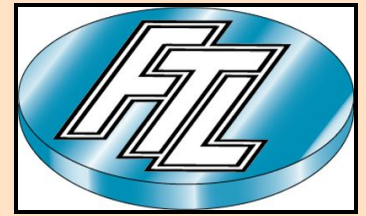
To Pouring

Pattern Stripping
& return

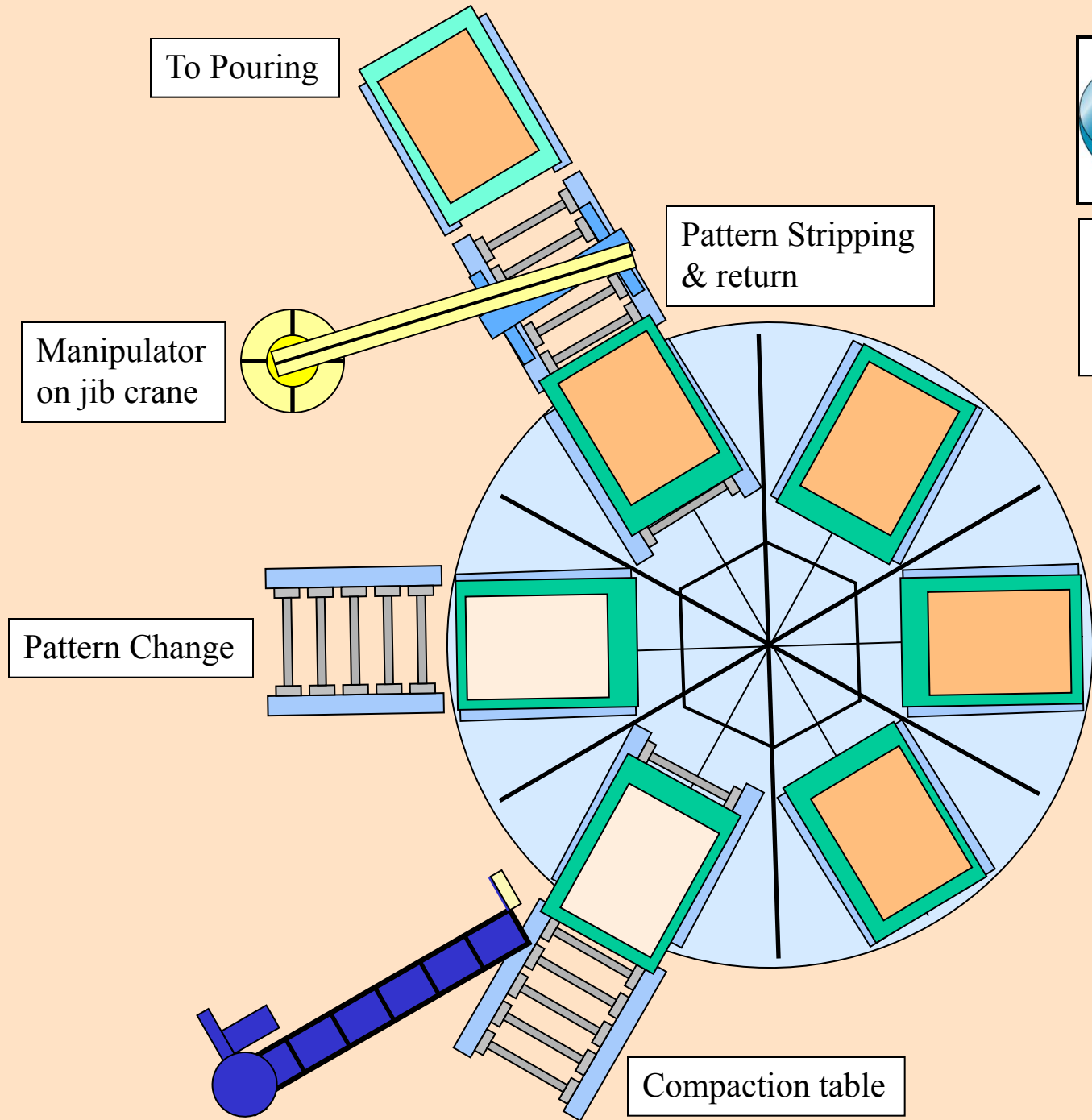
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



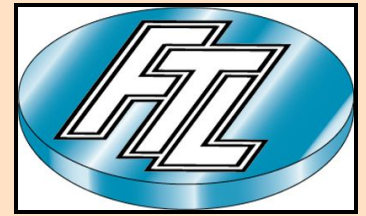
To Pouring

Pattern Stripping
& return

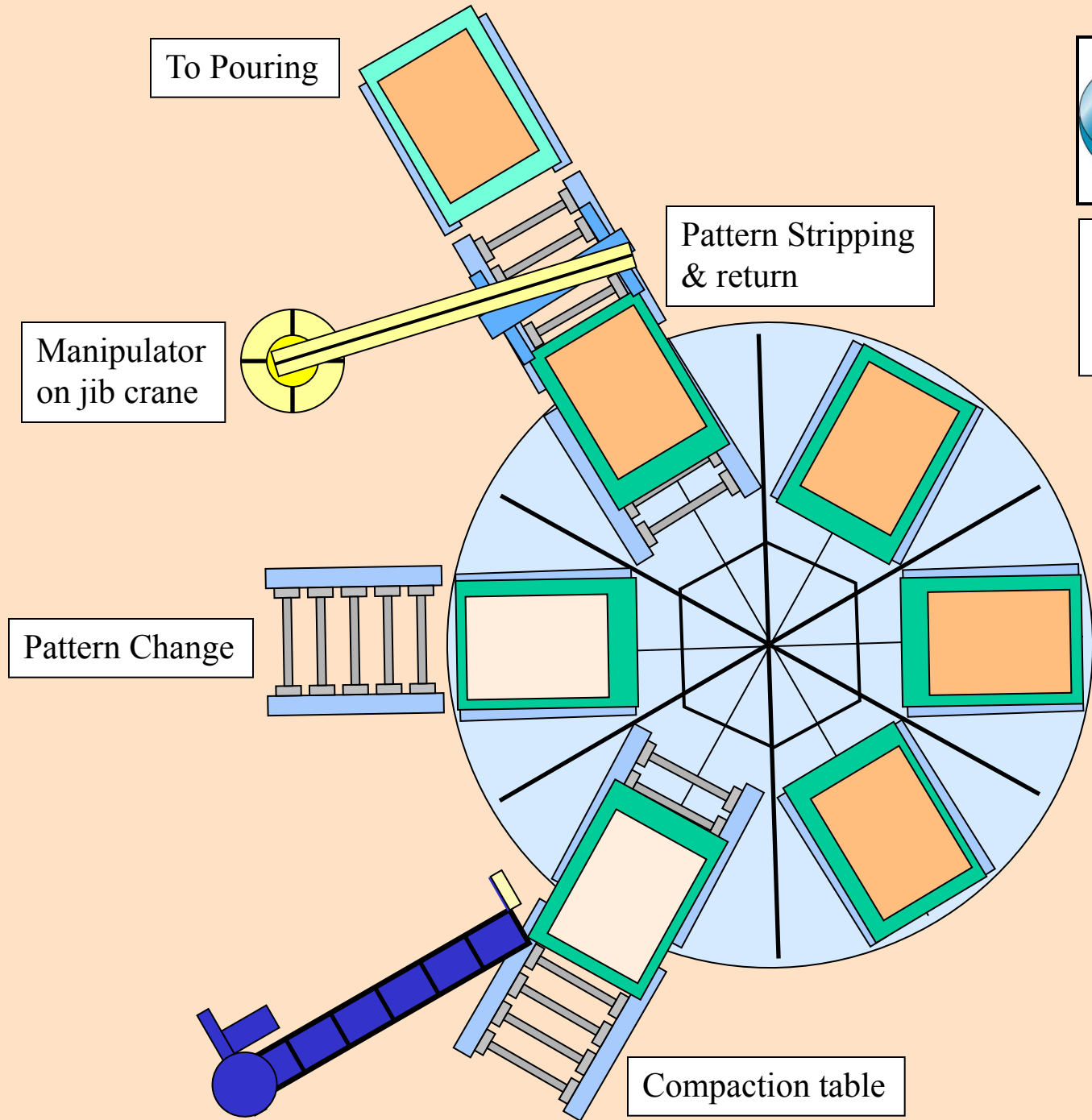
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



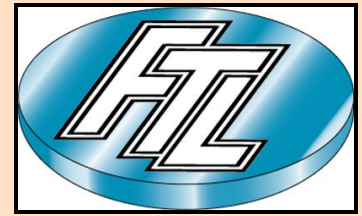
To Pouring

Pattern Stripping
& return

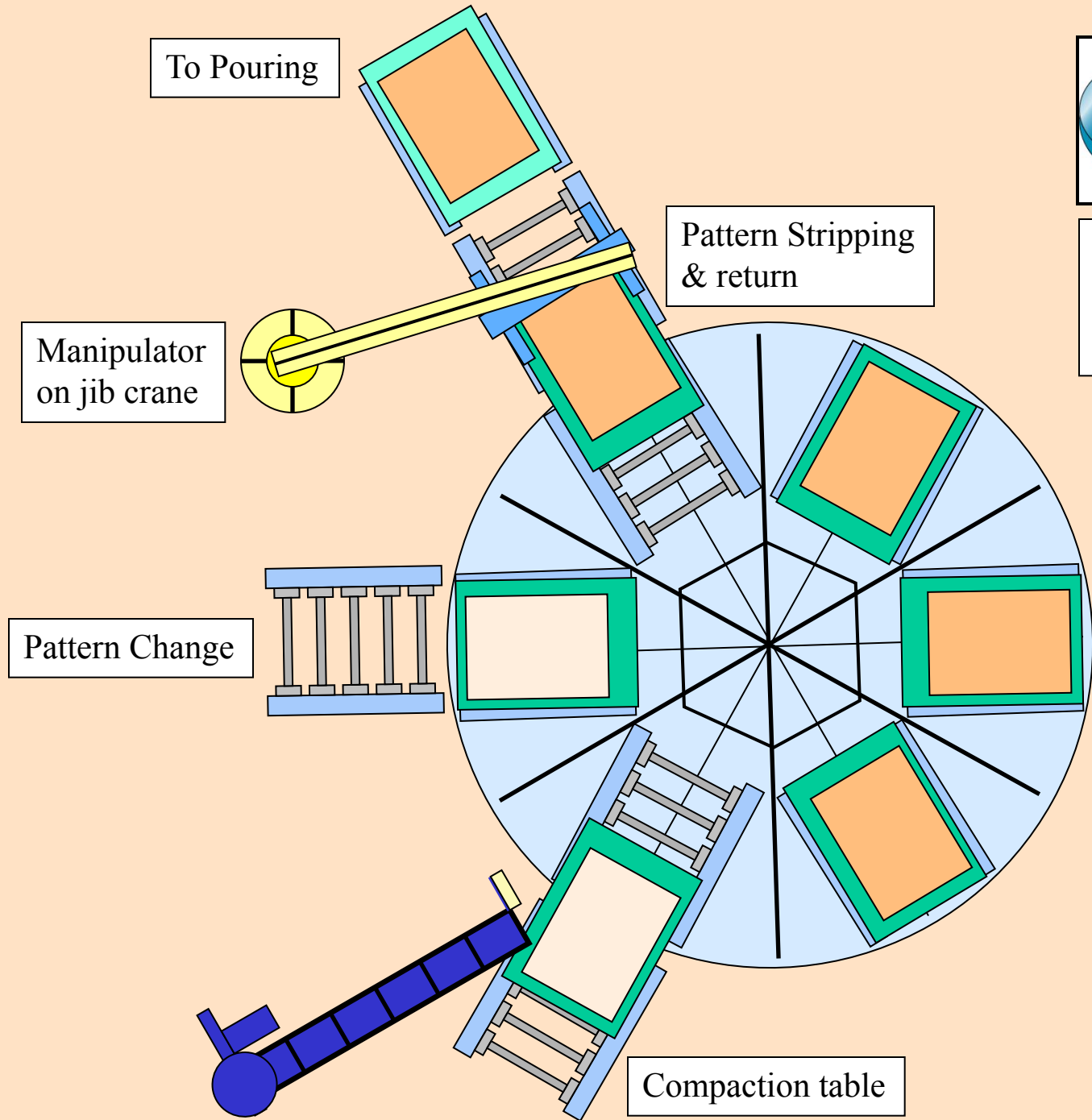
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



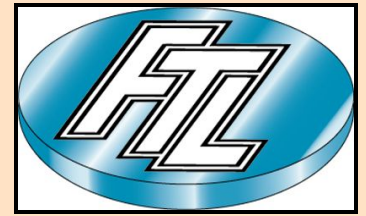
To Pouring

Pattern Stripping
& return

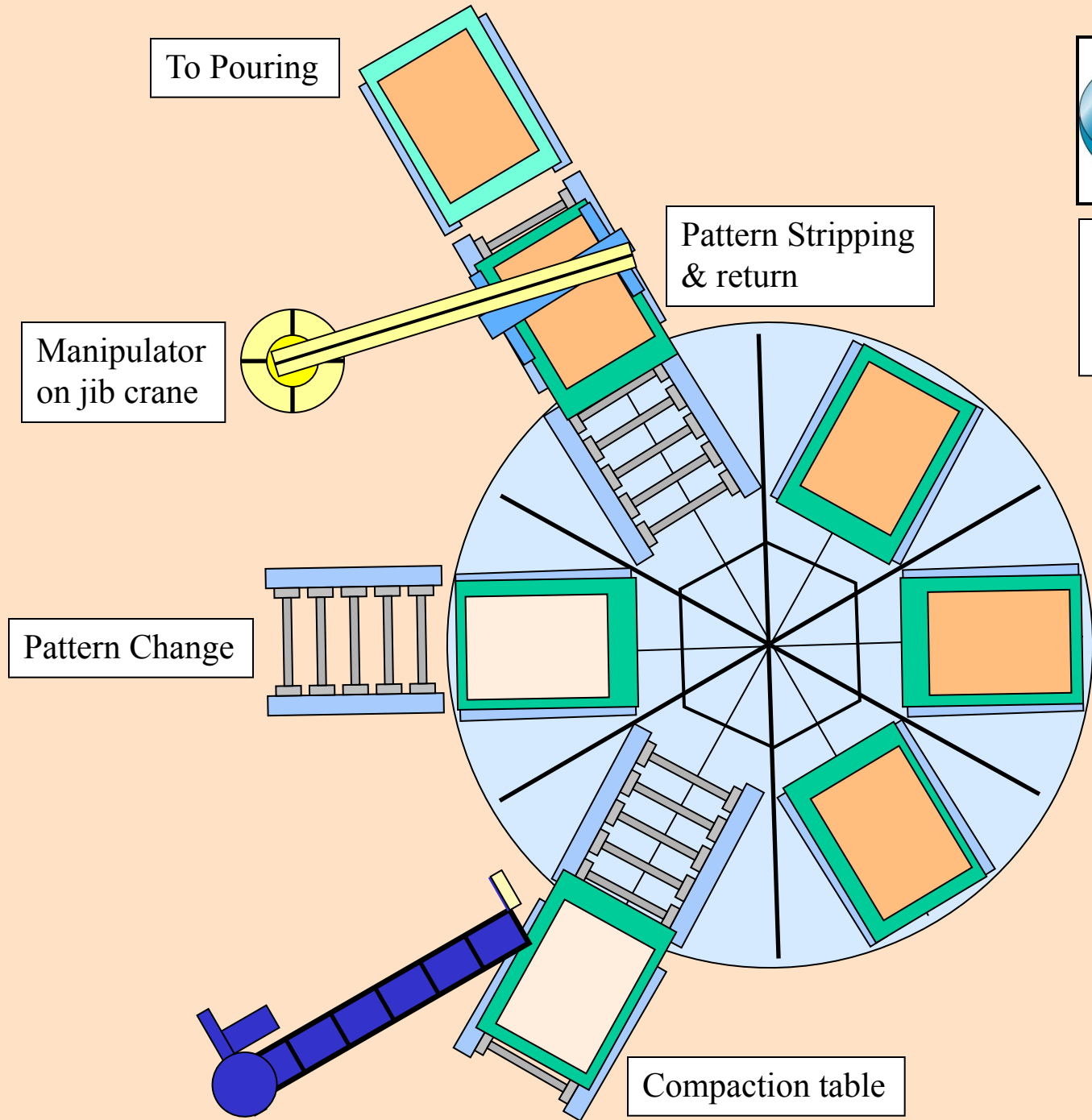
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



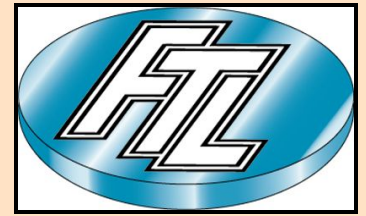
To Pouring

Pattern Stripping
& return

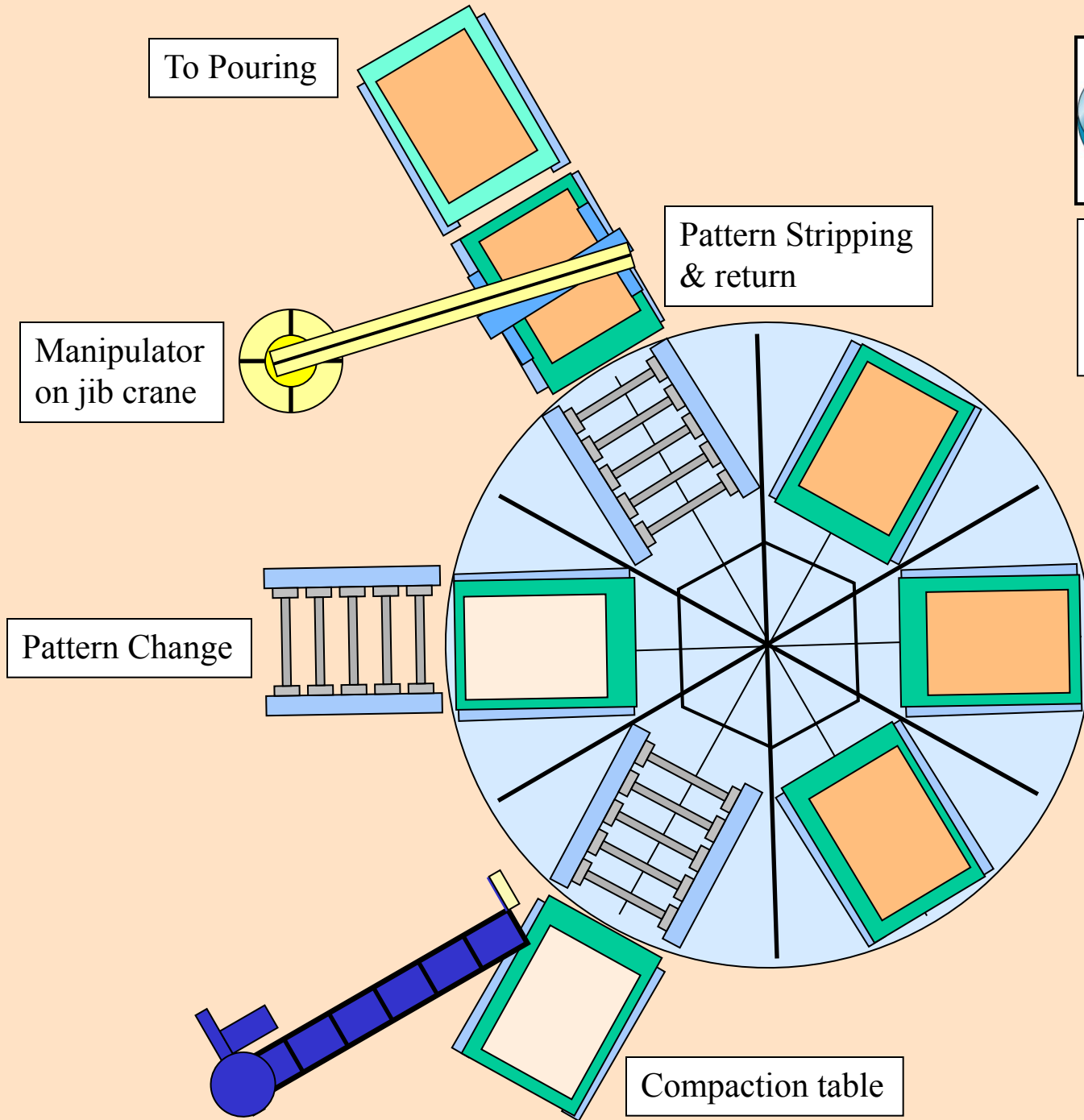
Manipulator
on jib crane

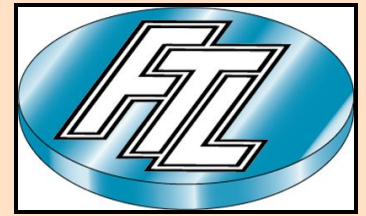
Pattern Change

Compaction table

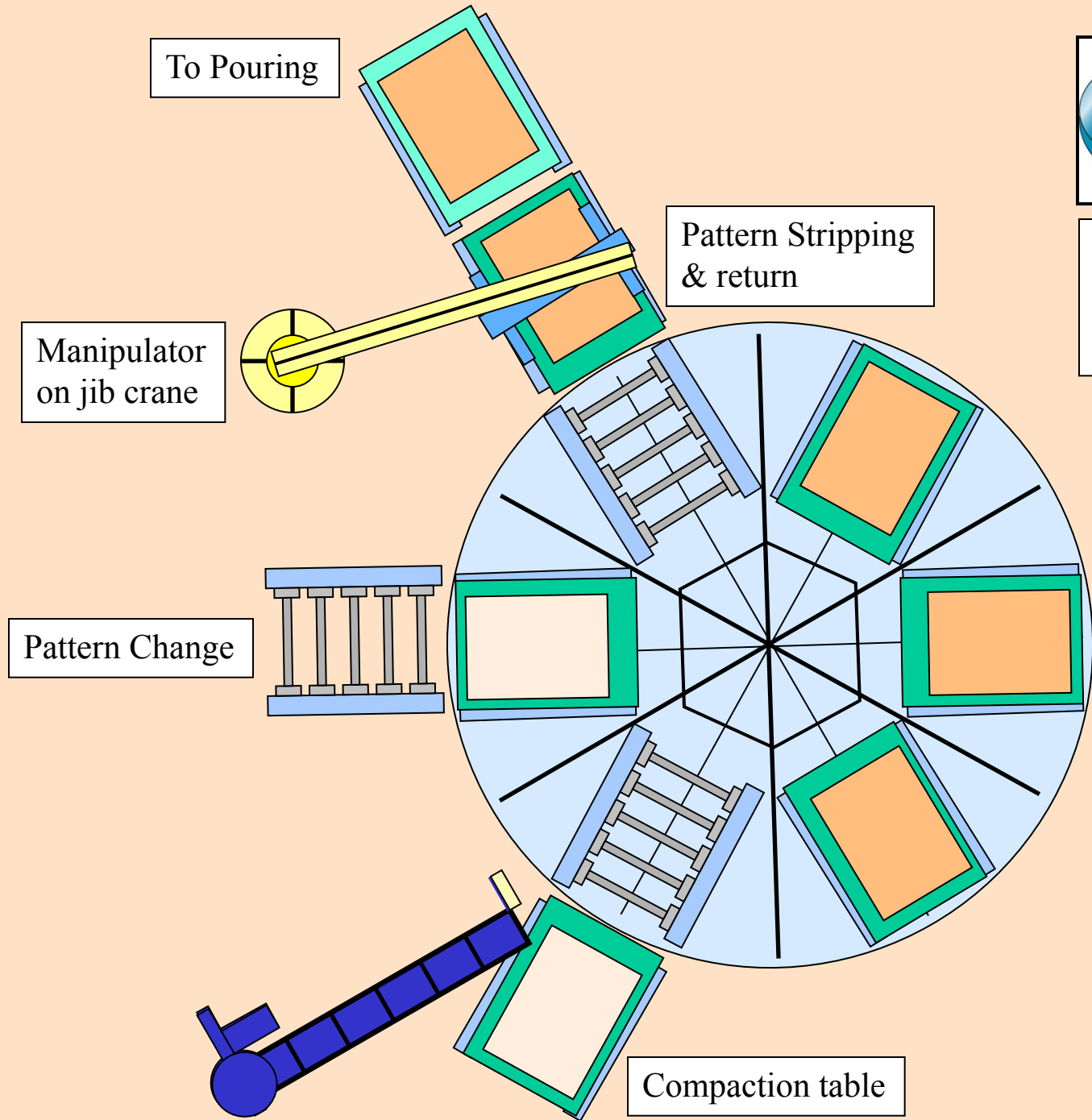


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



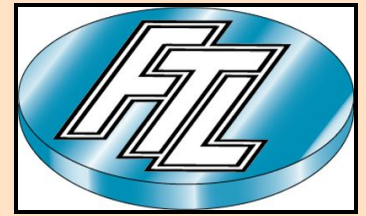
To Pouring

Pattern Stripping
& return

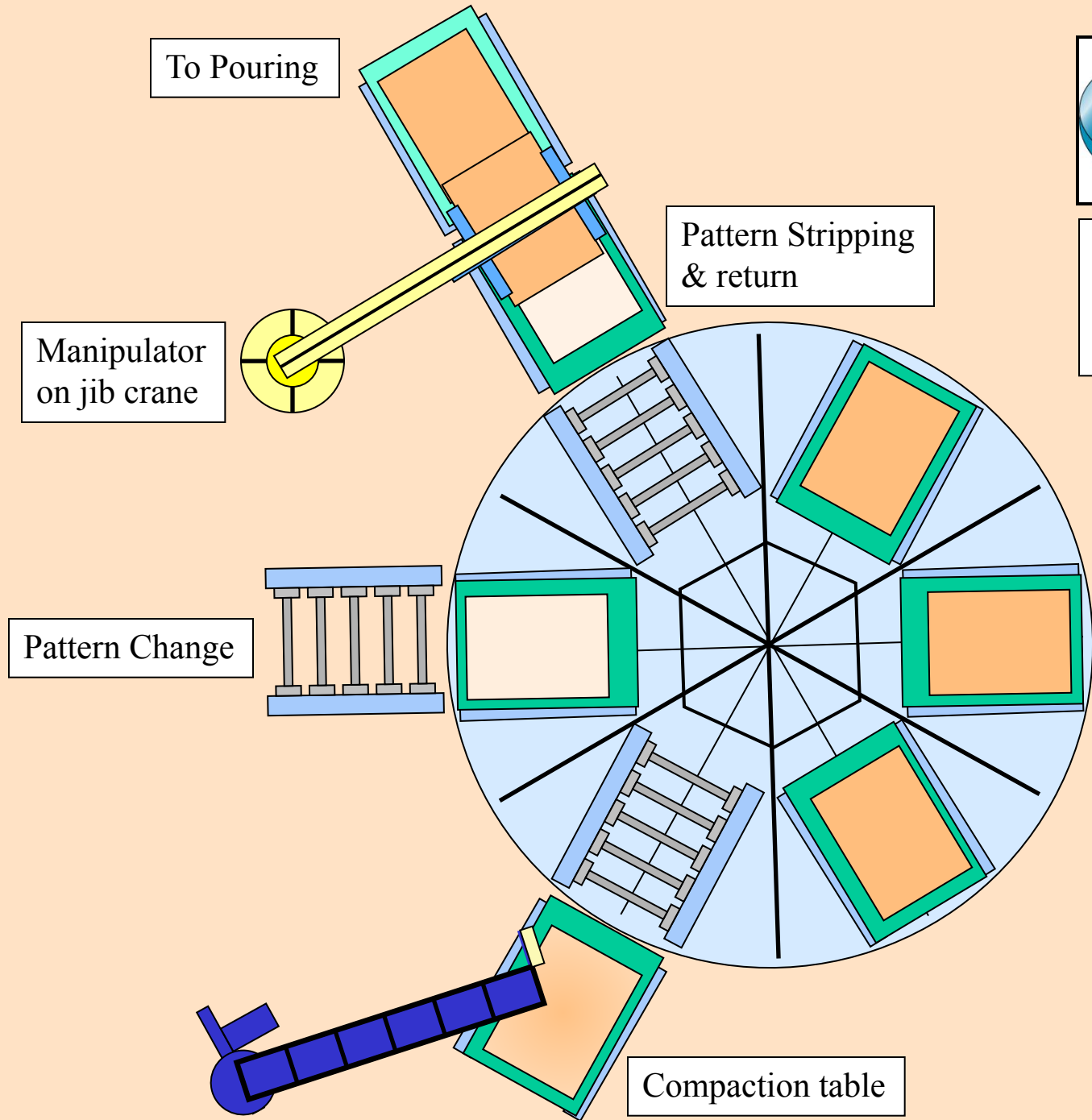
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



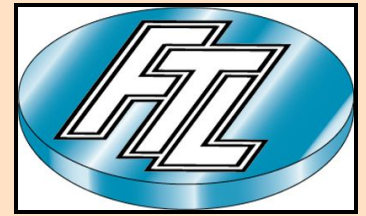
To Pouring

Pattern Stripping
& return

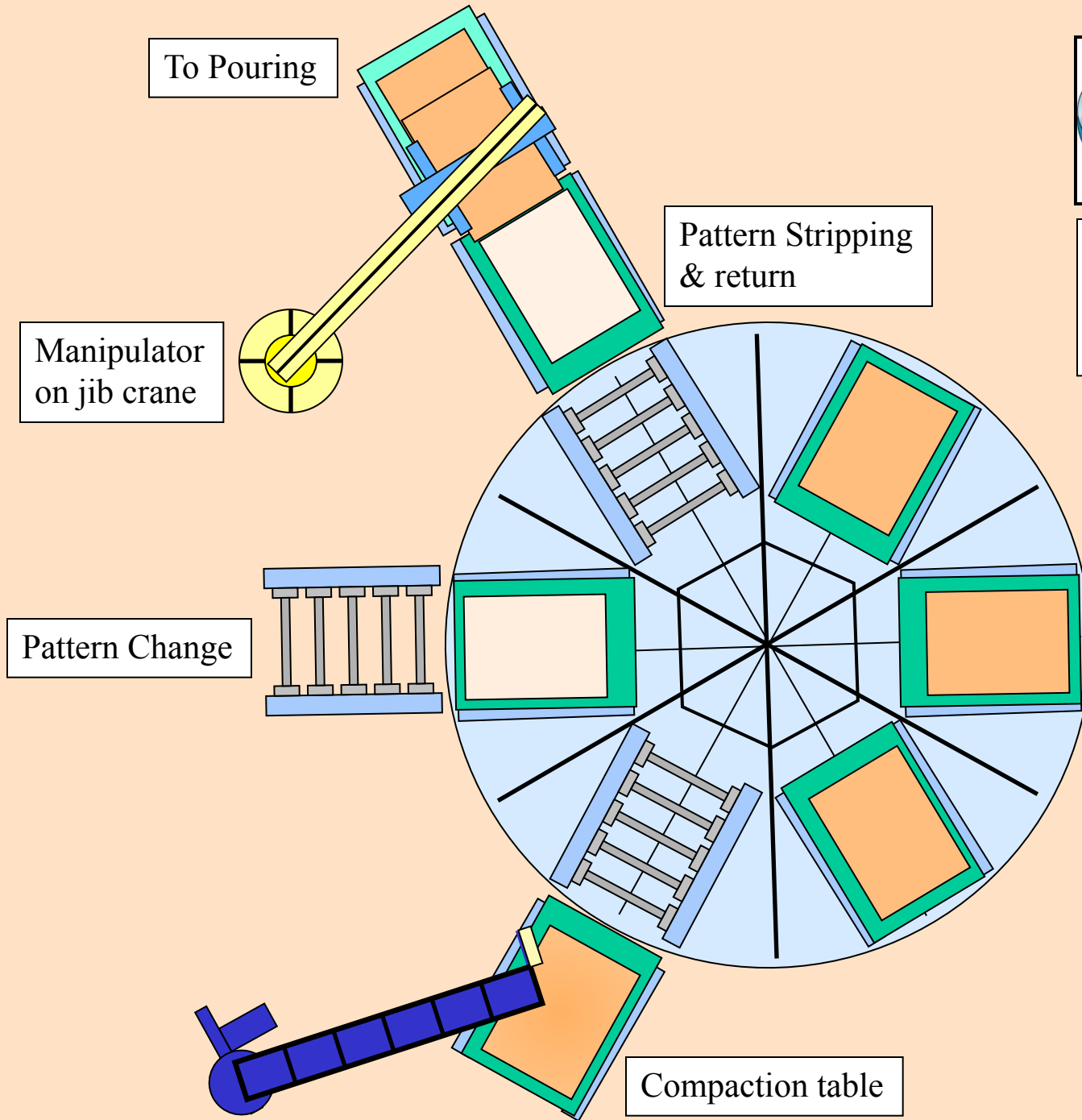
Manipulator
on jib crane

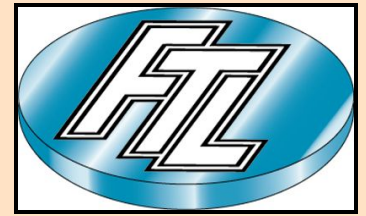
Pattern Change

Compaction table

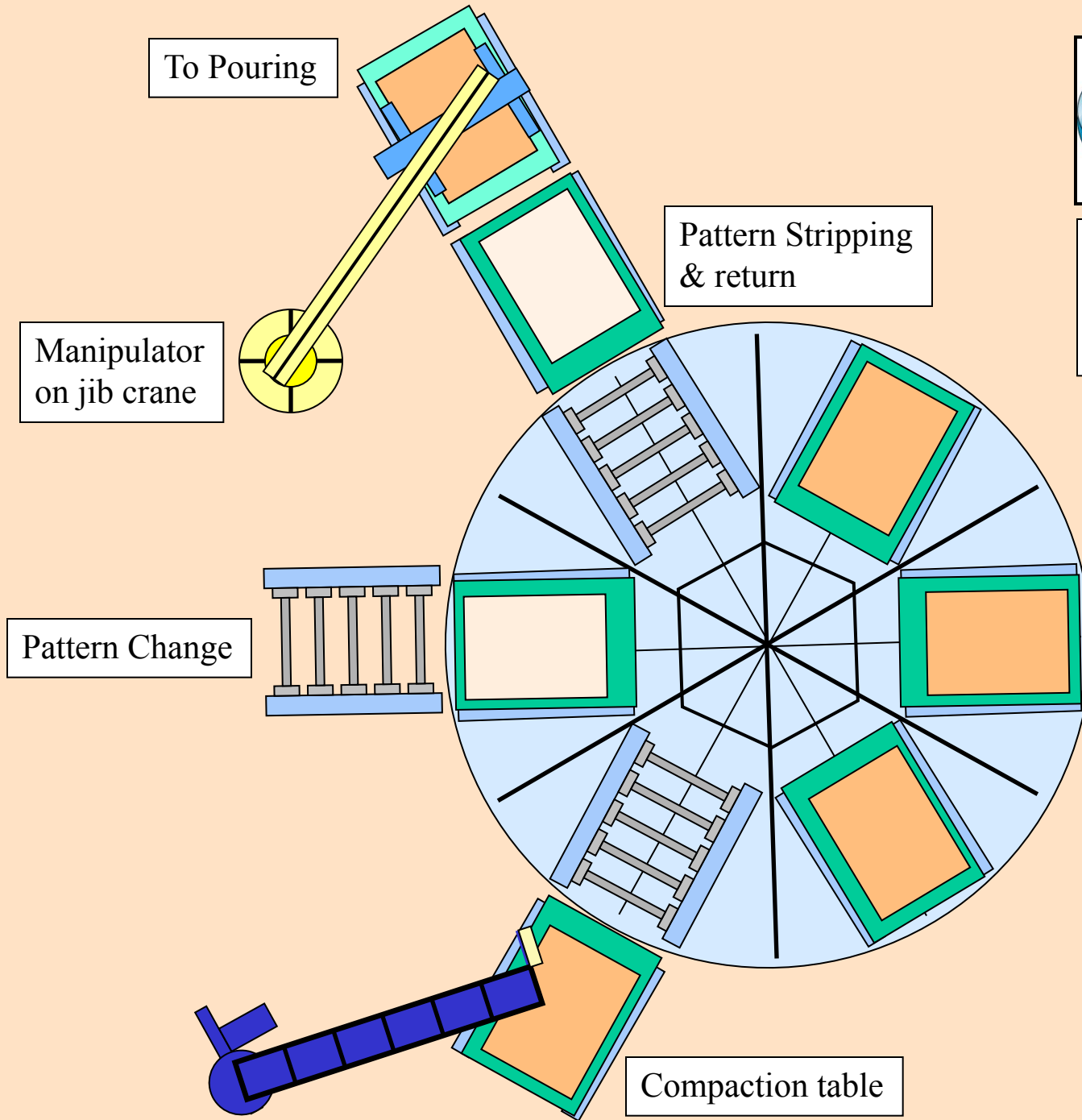


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



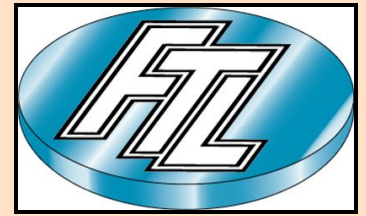
To Pouring

Pattern Stripping
& return

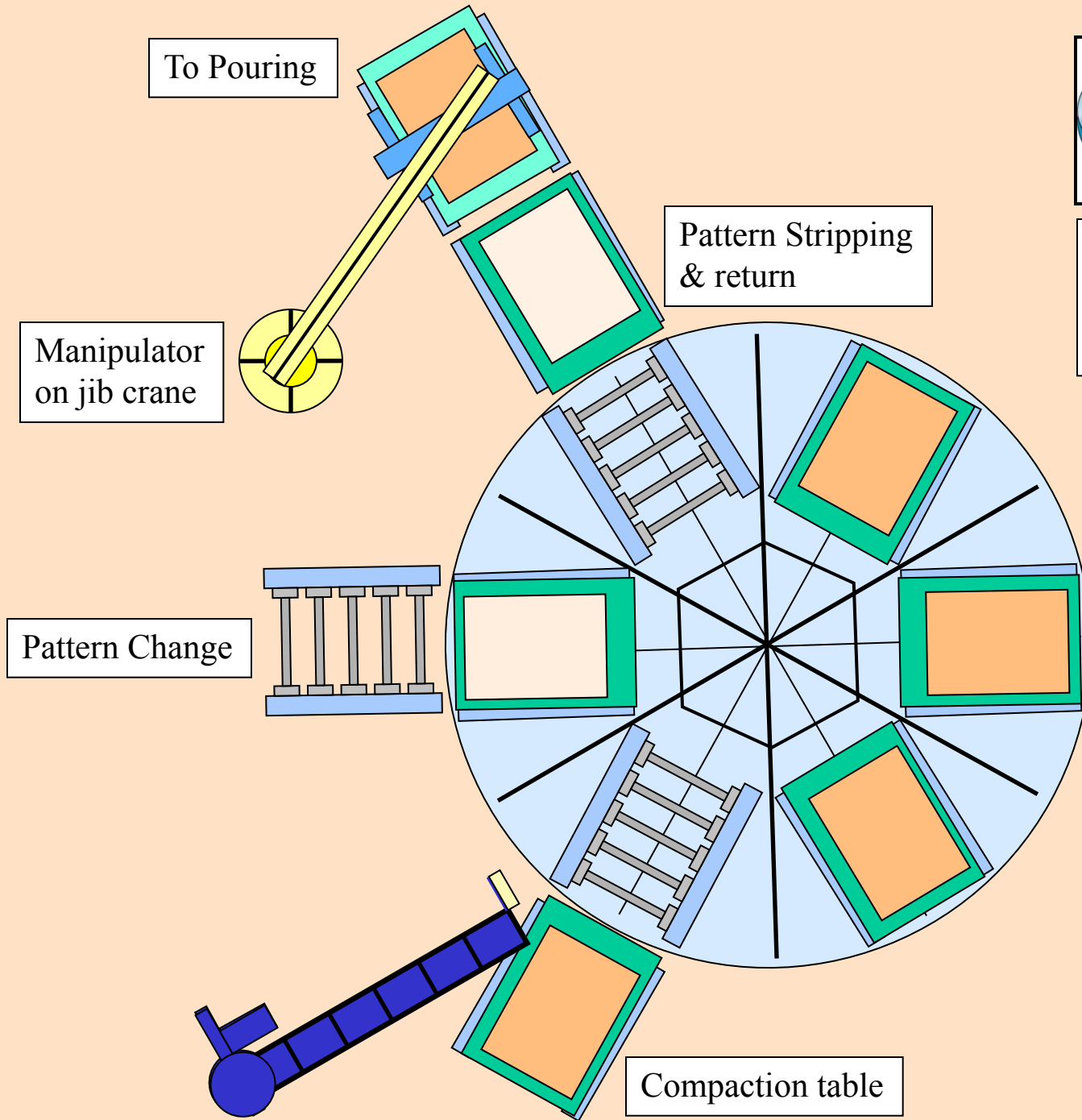
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



To Pouring

Pattern Stripping
& return

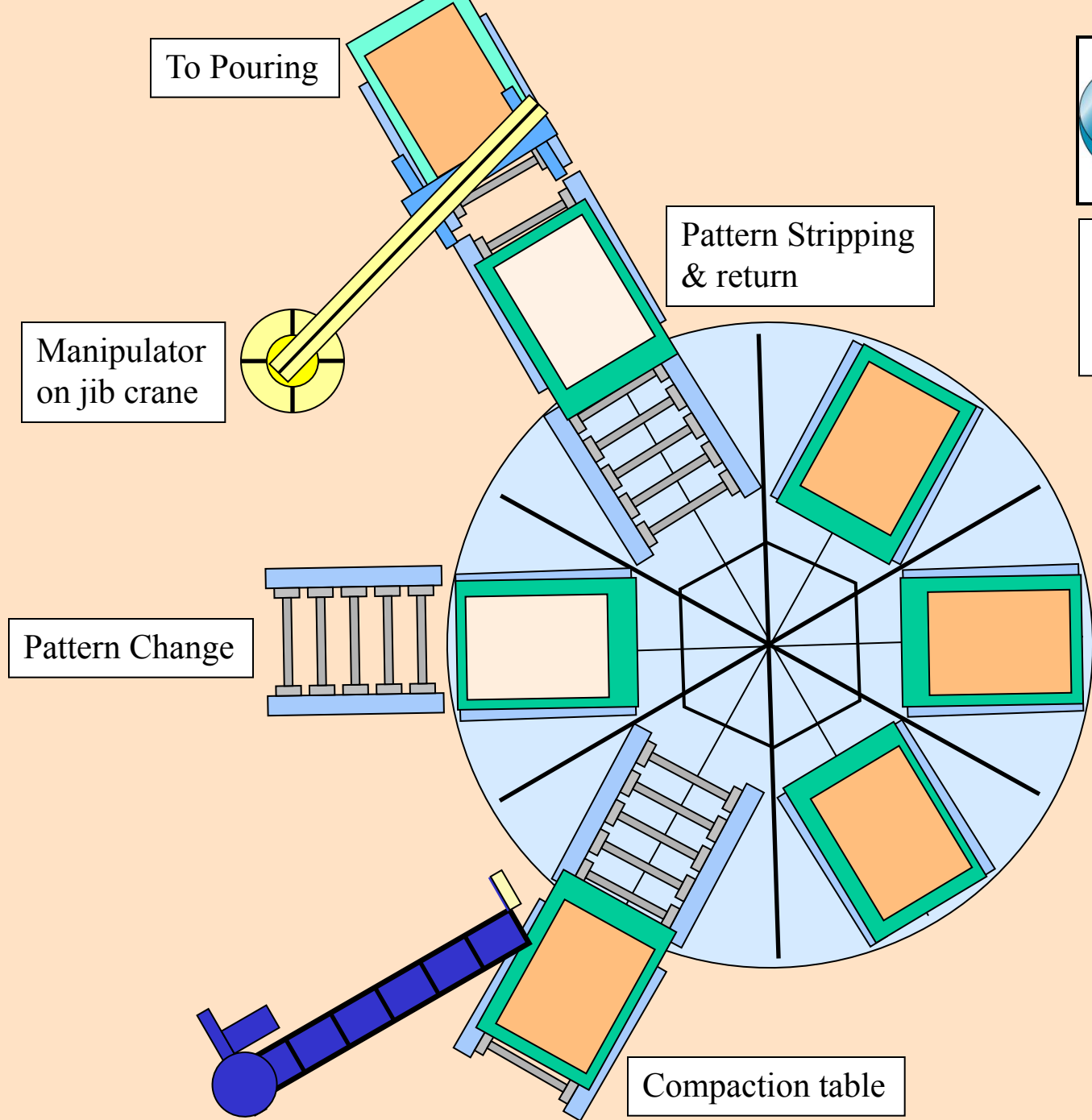
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



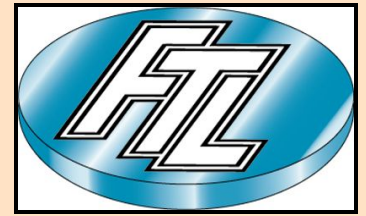
To Pouring

Pattern Stripping
& return

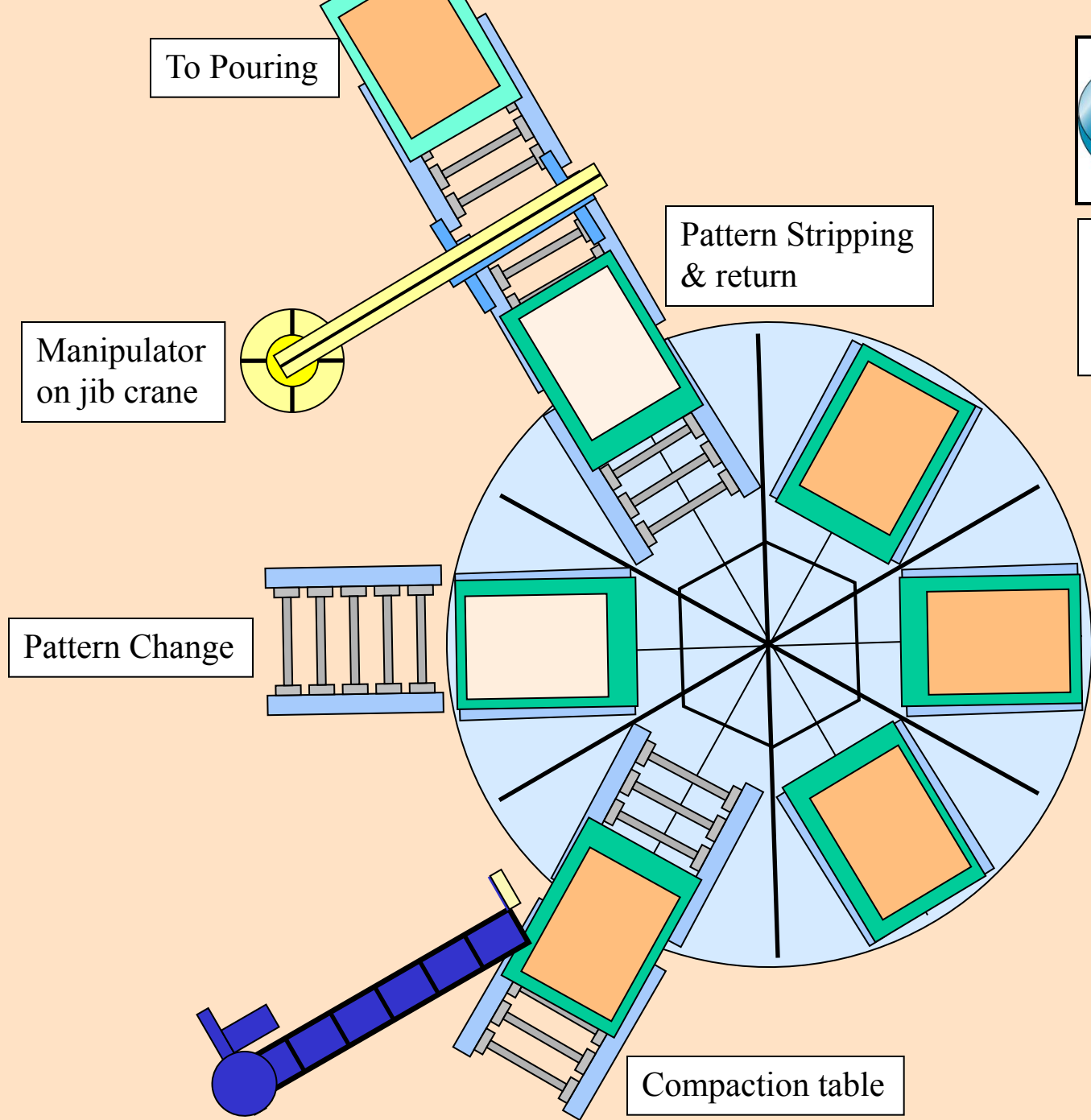
Manipulator
on jib crane

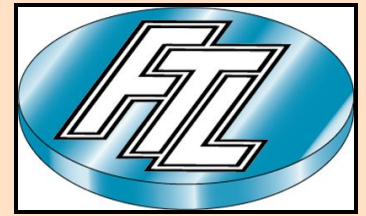
Pattern Change

Compaction table

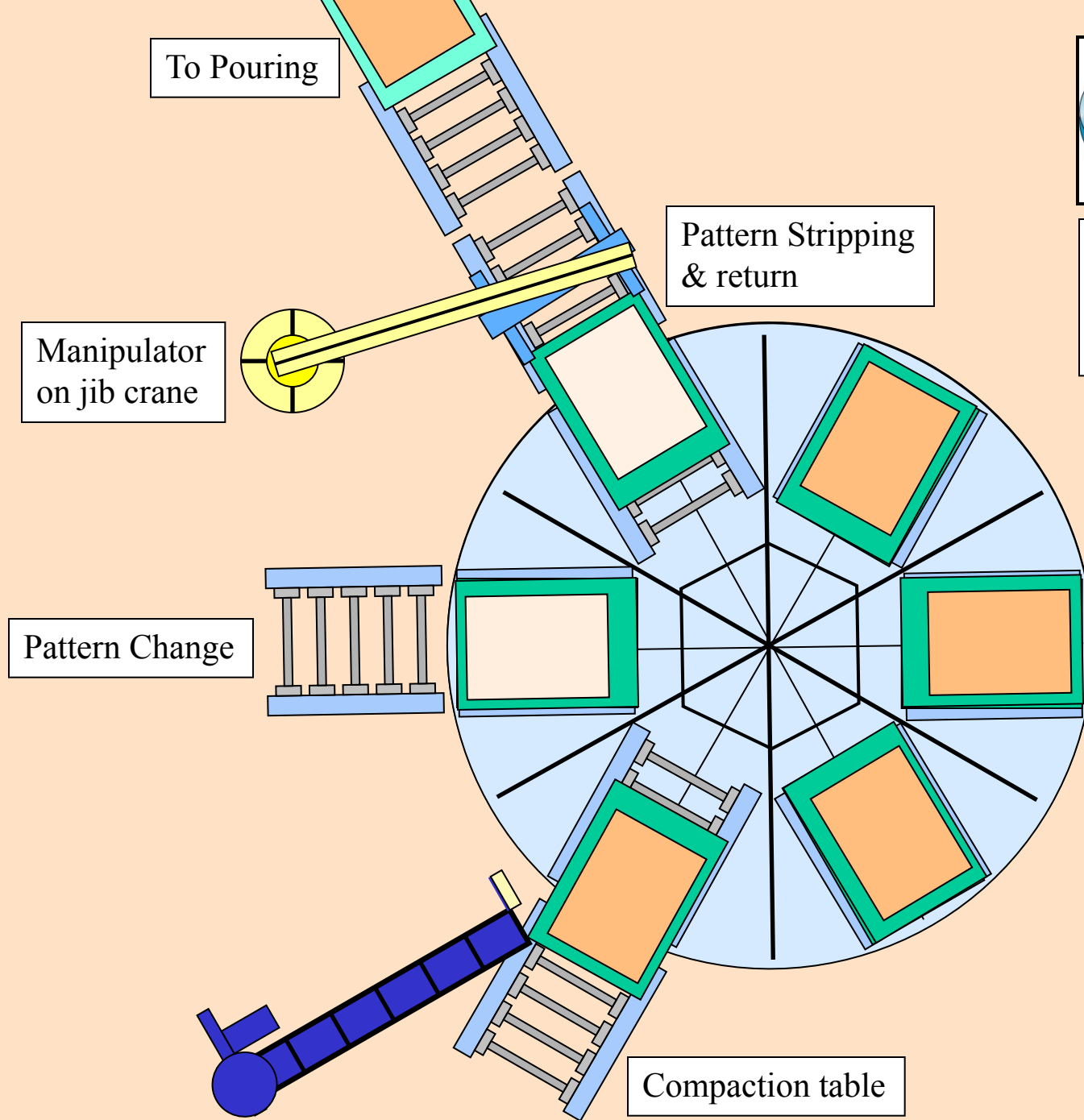


**TYPICAL
CAROUSEL
SYSTEM**





**TYPICAL
CAROUSEL
SYSTEM**



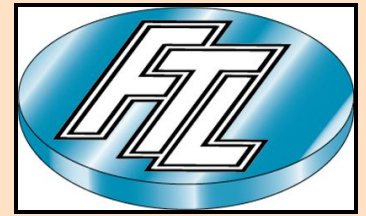
To Pouring

Pattern Stripping
& return

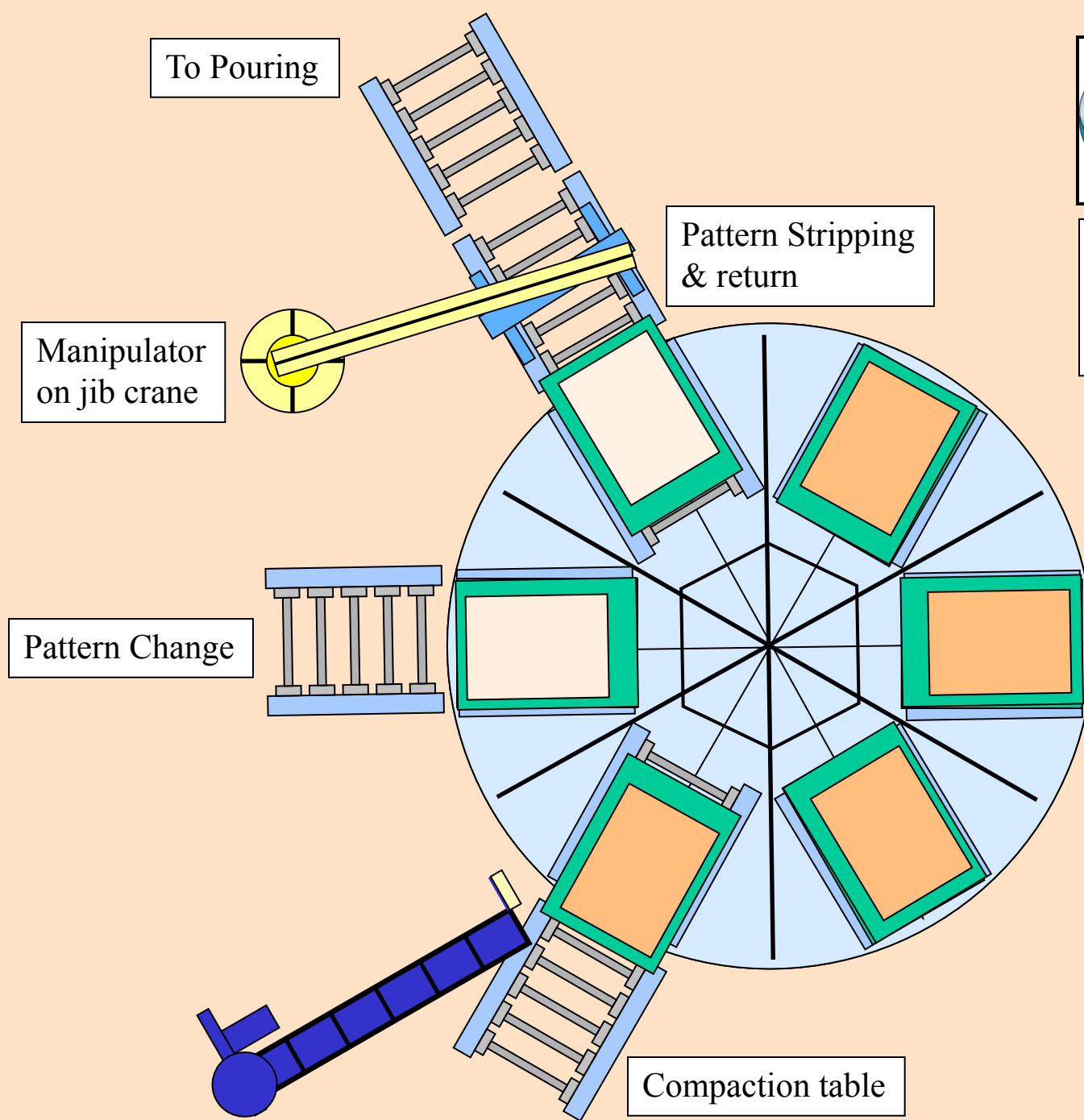
Manipulator
on jib crane

Pattern Change

Compaction table



**TYPICAL
CAROUSEL
SYSTEM**



To Pouring

Pattern Stripping
& return

Manipulator
on jib crane

Pattern Change

Compaction table