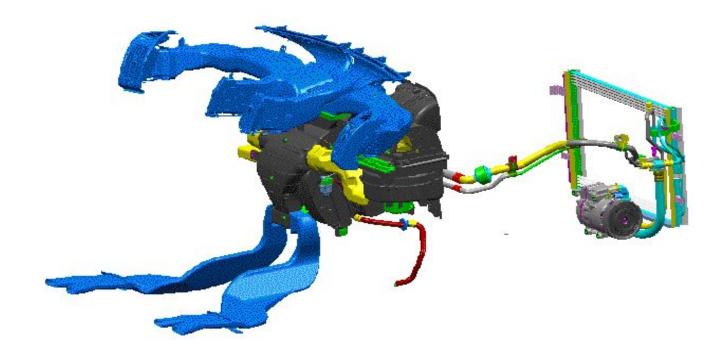
AIR CONDITIONING SYSTEM (HD)



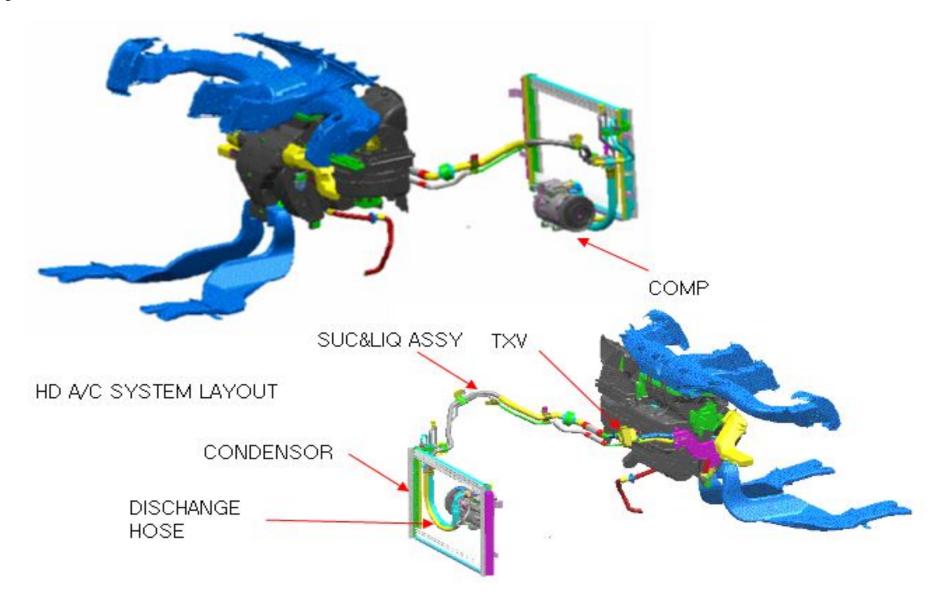


System General

Items	HD
Compressor	VS16M
Refrigerant / Oil quantity	500 / 150 g
Condenser	Sub cool type
Condenser	(Condenser, receiver drier integrated)
Pressure detecting	APT (Automotive Pressure Transducer)
Cooling fan	Single fan type
Blower speed control	MOS-FET
Diagnosis	Controller or Hi-scan



Layout





controller



FATC

Manual



Front controller (Manual)



- * Mode switch
 - : MAX A/C \Leftrightarrow VENT \Leftrightarrow B/L \Leftrightarrow FLOOR \Leftrightarrow MIX \Leftrightarrow DEF

- 1. Temp. switch
 - : Cool ⇔ Warm
- 2. Blower switch
 - : Speed 1st ⇔ 4th
- 3. Mode switch*
- 4. Intake switch (FRE/REC)
- 5. A/C switch
- 6. Rear defog switch

Controller (Auto)



- * Mode switch
 - : VENT

 B/L

 FLOOR

 MIX

 VENT

- 1. DEF. switch
- 2. Rear Defog switch
- 3. A/C switch: REC fixed
- 4. Recirculation switch
- 5. Temp. switch : 63°F(17.5°C)~89°F(31.5°C), up/down by 1°F(0.5°C)
- 6. Auto switch
 - : Temp.,blower,mode, A/C,Intake control
- 7. Off switch
 - : Blower off, A/C off

(MODE, AQS, REC available)

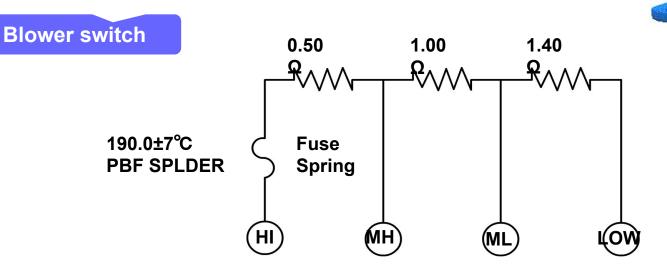
- 8. Mode switch*
- 9. AQS switch : FRE/REC changed by air status
- 10. Blower switch: 8 step control

Function Of Buttons (Manual)

Blower switch



- Speed control : by resistor



CIRCUIT OF DIAGRAM

HYUNDAI

Function Of Buttons (Manual)

Mode switch



1. Mode operation

- MAX A/C: VENT, REC, A/C ON

- VENT mode : VENT

- B/L mode: B/L

- FLOOR mode : FLOOR, FRE

- MIX mode : MIX, FRE, A/C ON

- DEF mode : DEF, FRE, A/C ON

2. Feedback voltage of mode actuator

Position	F/B (V)
MAX A/C	0.3
VENT	0.3
B/L	1.4
FLOOR	2.5
MIX	3.6
DEF	4.7

Function Of Buttons (Manual)

FRE/REC switch



- REC switch ON: REC mode

- REC switch OFF: FRE mode

- Intake door actuator control

Position	F/B (V)
FRE	0.3
REC	4.7

Function Of Buttons (Manual)

A/C and Temp switch



- Temp. actuator control: 16 steps

Position	F/B (V)
Cool	0.3
Warm	4.7

- A/C output is controlled by evaporator sensor

1. Mix/DEF logic

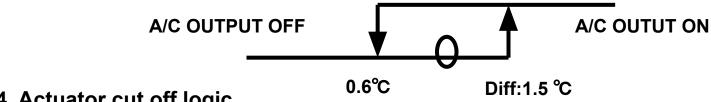
- MIX/DEF mode select □ A/C ON, FRE
- A/C ON/OFF and FRE/REC selection available

2. MAX A/C logic

- MAX A/C mode select □ VENT, A/C ON, REC
- A/C OFF and FRE selection is not available

3. EVAP logic

-During A/C ON, A/C ON/OFF output is controlled by EVAP. Sensor



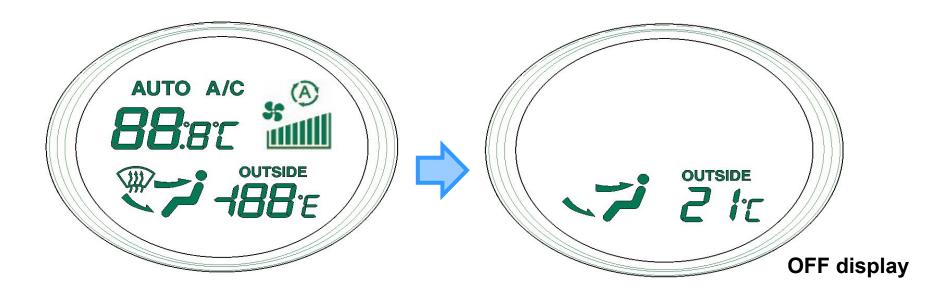
4. Actuator cut off logic

- When an actuator can not go to target position actuator is cut off for protection.

Logic cancel & selection

- 1 Select DEF mode
- 2 Push REC button 5 times for 3 seconds
- ③ See REC indicator flashes 3 times with 2Hz.
- 4 Logic cancel & selection
 - Logic cancel: initialized by A/C OFF, FRE
 - Logic re-selected (at DEF mode): initialized by A/C ON (indicator ON), FRE

1. Mode and ambient temperature display



Function: When off switch is pushed ambient temperature and mode appear.

2. DEF mode control



DEF mode operation

- mode door : DEF position

- intake door : FRE position (REC selectable)

- A/C : on

- prior to MAX COOL/HOT function

3. OFF switch

System operation

- blower speed : off

- temp door : move to cool position after 20 sec delayed

- A/C : off

- intake door : FRE

- AQS function : off

4. AQS control



System operation

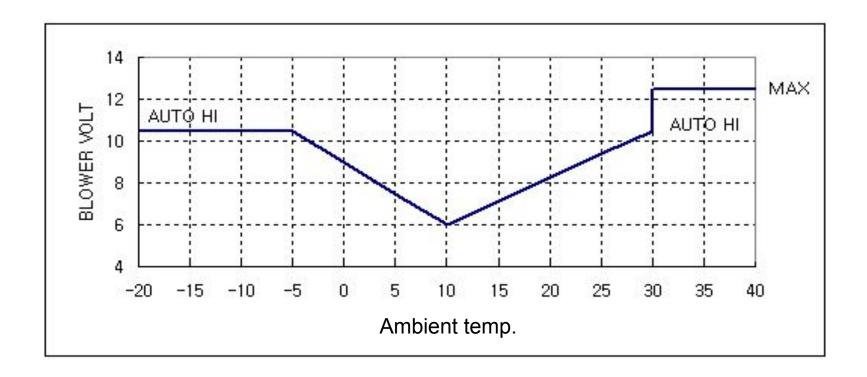
- Select the DEF during AQS ON : DEF is prior to AQS
- MAX cool/hot is prior to AQS
- When a preheating AQS: FRE position

5. Blower speed control

Speed	Manual speed voltage	AUTO speed voltage	
1 st	3.8	AUTO LO (4.5)	
2 nd	4.9	4.6 ~ 5.5	
3 rd	6.1	5.6 ~ 6.7	
4 th	7.2	6.8 ~ 7.7	
5 th	8.3	7.8 ~ 8.9	
6 th	9.5	9.0 ~ 10.1	
7 th	10.6	10.2 ~ AUTO HI (10.6)	
8 th	B+		

[Blower speed & motor voltage table]

5. Blower speed control



MIX/DEFOG logic

1. Operation

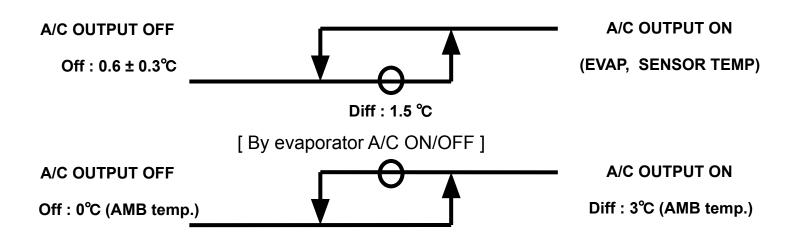
- Mode door: MIX or DEFOG

- Intake door : FRE (REC is selectable)

- Prior to MAX HOT/COOL function

2. A/C cut off

- By evaporator sensor operation
- Ambient temperature below 0°C (A/C select indicator & compressor off)



[By ambient sensor A/C ON/OFF]

Logic cancel & selection

1 Select DEF mode

- TEMP AUTO OFF Keep press/Push 5times
- 2 Keep pressing A/C button and push REC button 5 times for 3 seconds
- 3 See REC indicator flashes 3 times with 2Hz.
- 4 Logic cancel & selection

FUNCTION		DEF/MIX	OFF	
LOGIC	A/C	ON	OFF	
LOGIC	INTAKE	FRE	FRE	
LOGIC CANCEL	A/C	PREVIOUS	OFF	
LOGIC CANCEL	INTAKE	PREVIOUS	PREVIOUS	

Temp unit change: °C ** **

- * Setting unit: °C (Battery disconnection)
- * How to operate



Press for 3 seconds or more



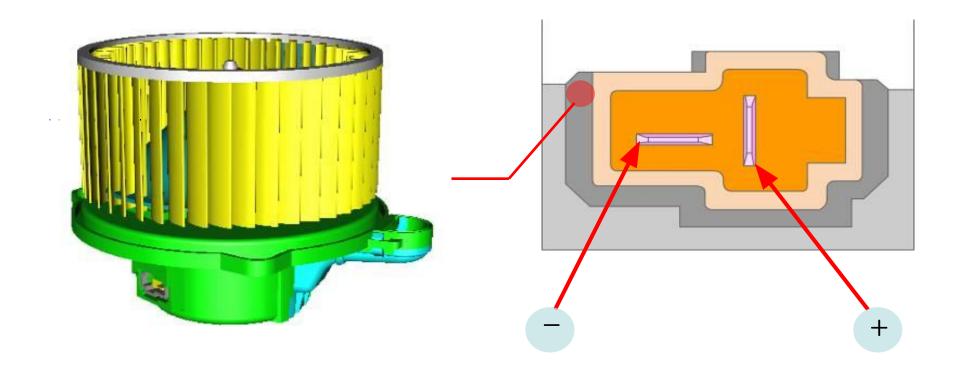
Blower motor

1. Front blower motor

- Capacity: 220W

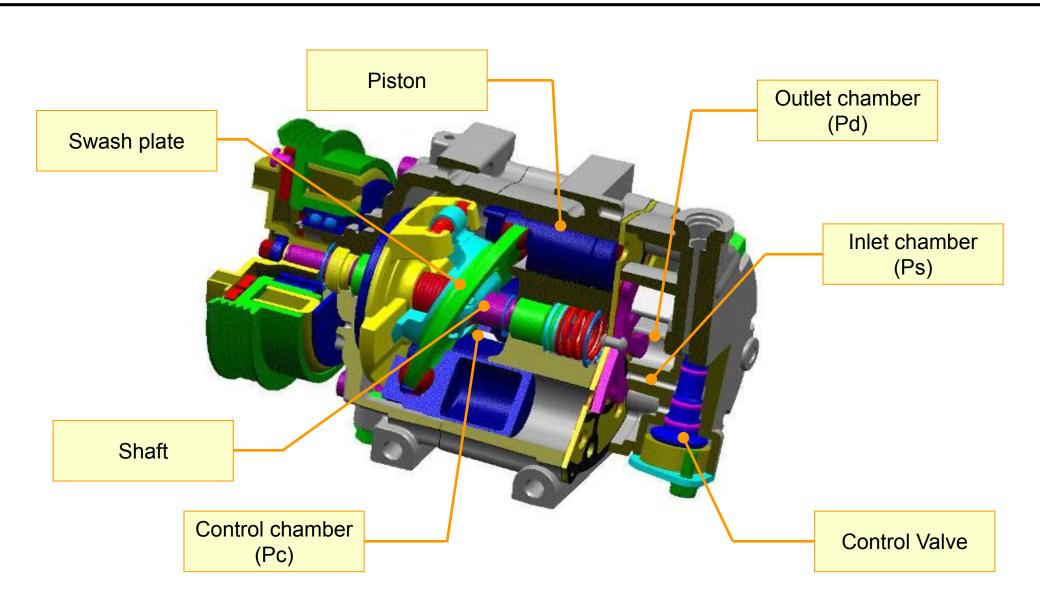
- Wheel size : Ø147 X 75H

- Rotational direction : CCW



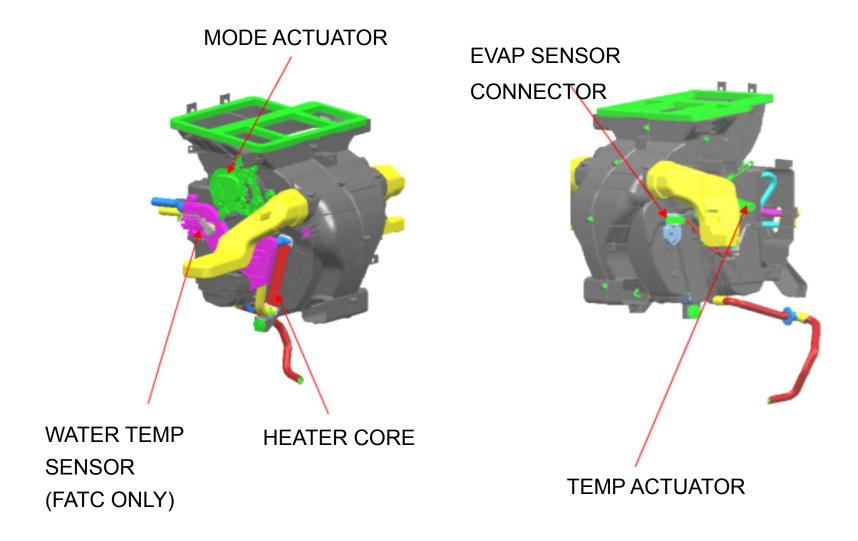


Compressor (Variable Swash Plate)



Components (Auto, Manual)

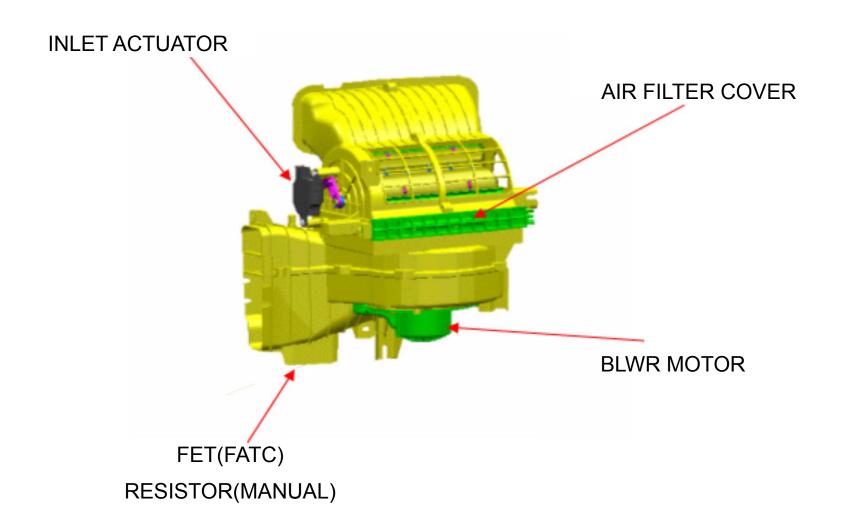
HVAC (Heating, Ventilation and Air Conditioning)





HVAC (Heating, Ventilation and Air Conditioning)

2. Blower unit





A / O O N O / N /	A/CON Praceura	Vehicle Speed	Coolant Temperature [°C]						
A/CON S/W		{KPH}	-30	Α	85	100	105		Remarks
	P≥ 15.5kg f/cm G	ALL	OFF	HIGH					
		V<45	OFF	LOW		HIGH			
	15.5kg f/cm G > P ≥ 1 12 kg f/cm G	45≤V<80	OFF			LOW	HIGH		
ON	12 1/8 1/9111 3	80 <v< td=""><td>OFF</td><td></td><td></td><td></td><td></td><td>HIGH</td><td></td></v<>	OFF					HIGH	
ON	12 kg f/cm G > P ≥ 6 kg f/cm G	V<45	OFF		LOW		HIGH		
		45≤V<80	OFF			LOW	HIGH		
	Ng Irom O	80 <v< td=""><td>OFF</td><td></td><td></td><td></td><td></td><td>HIGH</td><td></td></v<>	OFF					HIGH	
	6 kg f/cm G > P	ALL	OFF					HIGH	
		V<45	OFF			LOW	HIGH		
OFF		45≤V<80	OFF			LOW	HIGH		
		80 <v< td=""><td>OFF</td><td></td><td></td><td></td><td></td><td>HIGH</td><td></td></v<>	OFF					HIGH	

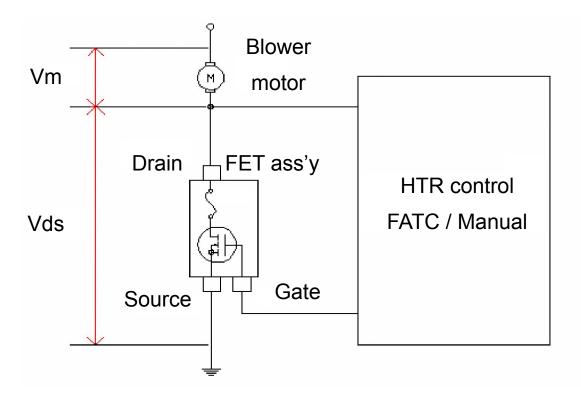
^{*} Depending on the fuel type of the engine , Coolant temperature 'A' can be changed as follows.



MOS FET (Metal Oxide Semiconductor Field Effect Transistor)



Blower speed	Vm
1 st	3.8 V
2 nd	4.9 V
3 rd	6.1 V
4 th	7.2 V
5 th	8.3 V
6 th	9.5 V
7 th	10.6 V
8 th	Batt





Pin	Function
1	Drain
2	Source
3	Gate

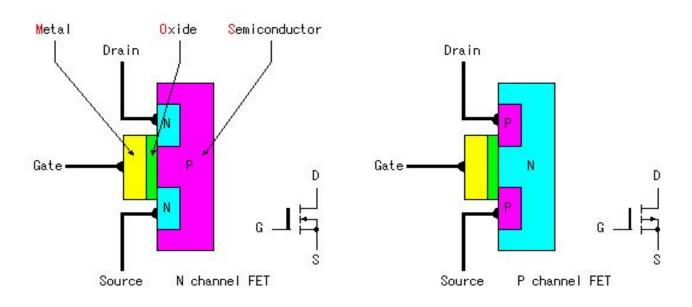
MOS FET (Metal Oxide Semiconductor Field Effect Transistor)

MOS FET (Metal Oxide Semiconductor Field Effect Transistor) is composed of Metal, Oxide and Semiconductor.

There are NPN type and PNP type as the semiconductor part. NPN type is called N-channel and PNP type is called P channel. An oxide film is put to the semiconductor of NPN or PNP and metal is put onto it as the gate.

Transistor controls an output current by the input current. However, in case of FET, it controls an output current by input voltage.

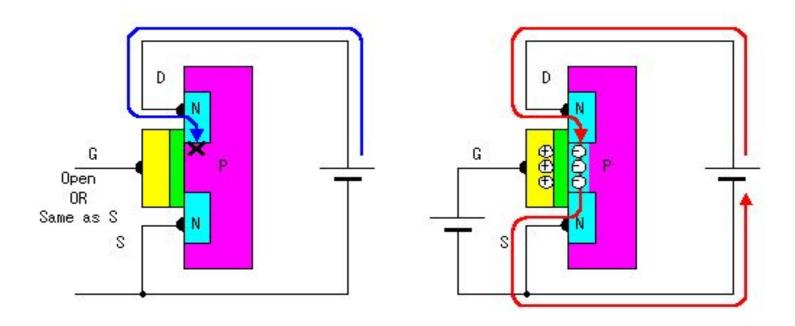
To handle an MOS FET, it needs an attention. Because the oxidation insulation film is thin, this film is easy to destroy in the high voltage of the static electricity and so on.



MOS FET (Metal Oxide Semiconductor Field Effect Transistor)

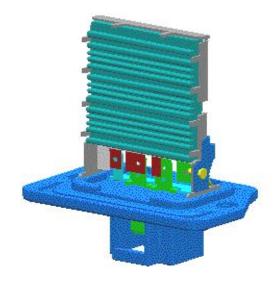
[N-channel MOS FET]

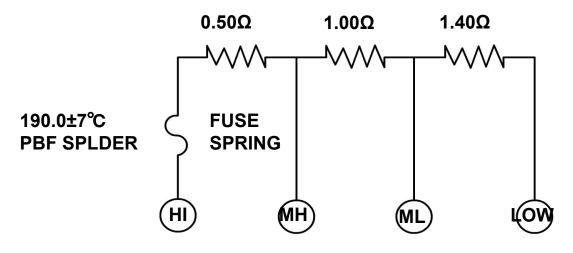
When positive voltage is applied to the gate of the N-channel MOS FET, the electrons of N-channel of source and drain are attracted to the gate and go into the P-channel semiconductor among both. With the move of these electrons, it becomes the condition like spans a bridge for electrons between drain and source. The size of this bridge is controlled by the voltage to apply to the gate.

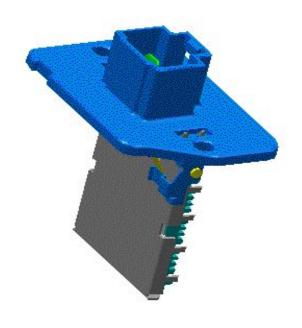


Components (Manual)

Resistor







CIRCUIT OF DIAGRAM



APT (Automotive Pressure Transducer)



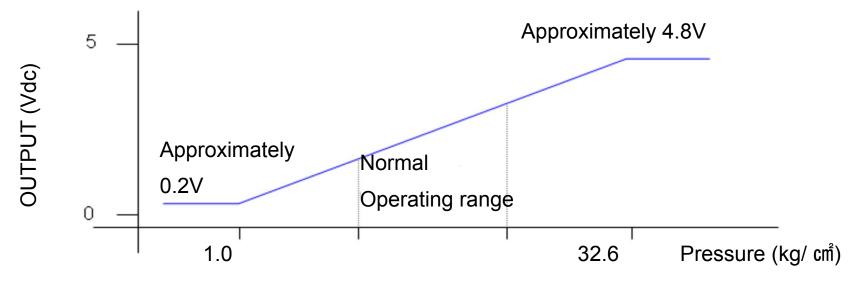
1. Specification

- Supply voltage : 5.0V

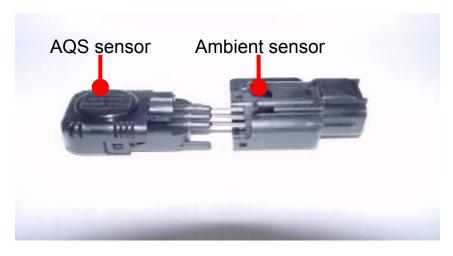
- Operating temp. : -40°C ~ 135°C

- Pressure range : 0 ~ 32 Kgf/cm²

2. Characteristics



Ambient sensor & AQS



In-car & Humidity sensor



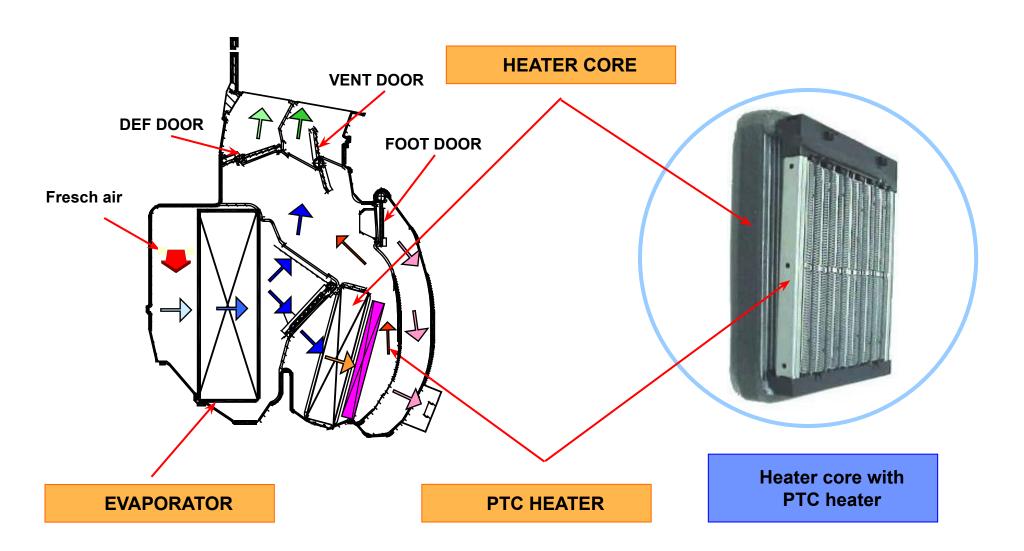
Photo sensor



Water temperature sensor

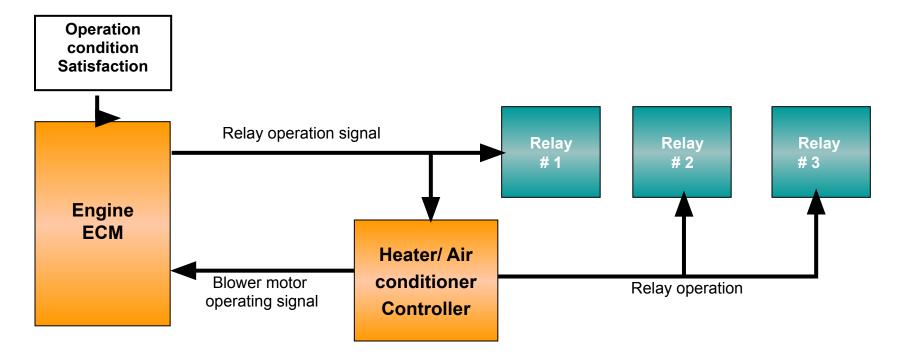








Block diagram



* PTC 1(15 seconds) \Rightarrow PTC 1 + 2(15 seconds) \Rightarrow PTC 1 + 2 + 3*(15 seconds)

3*: PTC relay 3 will be off if battery power is 11.5V or less



PTC Heater operation condition

* Engine rpm: Over 700 RPM

* Ambient temperature : Below 5°C

* Battery voltage: 8.9V -OFF, 12.5V -ON

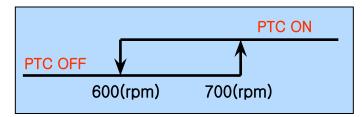
* Engine coolant temperature : Below 70°C

* Blower motor: ON

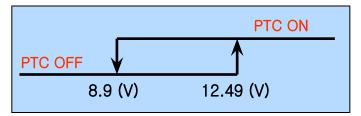
* Operating time: 60 minutes

PTC Heater operation pattern

* Engine rpm:



* Battery voltage





PTC Heater operation check

1.Method

- Mode: Vent, Bi-level or Floor
- Temperature: Full warm (HI)
- Blower motor: Off (Press OFF button)
- Air intake switch: Press the intake switch for 5 seconds.

2. Control

- LCD display blinks 30seconds per 0.5seconds.
- Blower switch: Press the blower switch.
- PTC Heater relay 2 and 3 operates for 30seconds.

3. Operation release

- Press A/C or Intake switch, or ignition switch off.
- After PTC Heater operation for 30 seconds, it will turns off automatically.
- It will go to initial condition (A/C off, Fresh mode), when PTC Heater operation checks release.





Failsafe mode

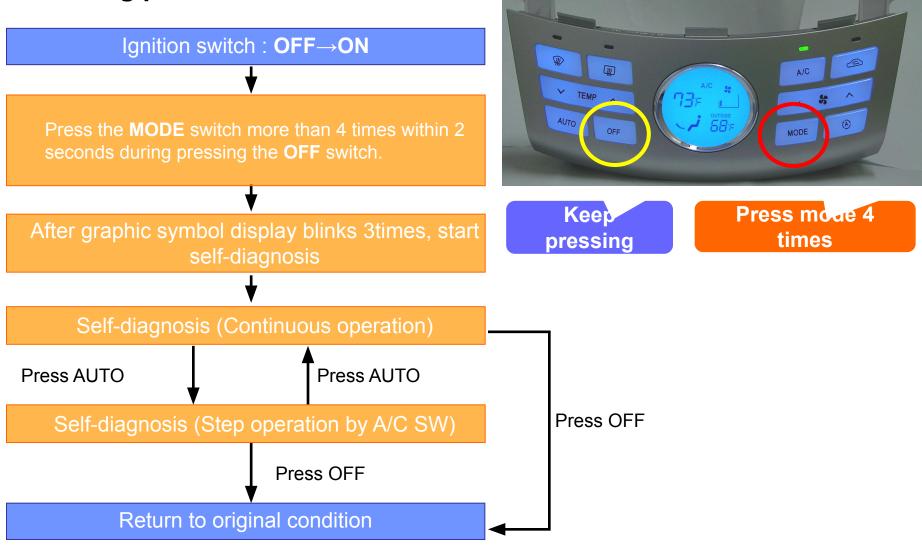
NO	ITEM	FAILURE CONDITION	FAILSAFE
1	Evaporator sensor		Compressor OFF
2	Temp. door potentiometer	Less than 0.1V	
3	Mode door potentiometer	or Higher than 4.9V	Fix at the position
4	Intake door potentiometer		



A/C sensor failsafe mode

NO	ITEM	FAILURE	FAILSAFE
1	In-car sensor		Replaced by 25°C
2	Ambient sensor		Replaced by 20°C
3	Evaporator sensor		Replaced by -2°C
4	Water temperature sensor		Replaced by -2°C
5	Temp. door potentiometer	Short to battery or open	 * 17°C ~ 24.5°C : fix to MAX COOL * 25.0°C ~ 32°C : fix to MAX HOT
6	Mode door potentiometer		X At Vent mode : fix to Vent modeX At other mode : fix to DEF mode
7	Intake door potentiometer		※ Fix to FRE / REC mode
8	Photo sensor		Correction control inhibited
9	AQS		Control inhibited
10	Humidity sensor		Replaced by humidity 10%

DTC reading procedure





DTC list (Binary code displayed on the controller)

DTC	DESCRIPTION
00	NORMAL
11	INCAR SENSOR OPEN
12	INCAR SENSOR SHORT
13	AMBIENT SENSOR OPEN
14	AMBIENT SENSOR SHORT
15	WATER TEMP SENSOR OPEN
16	WATER TEMP SENSOR SHORT
17	EVAP SENSOR OPEN
18	EVAP SENSOR SHORT
19	TEMP DOOR POTENTIOMETER OPEN/SHORT(DRIVER SIDE)
20	DEFECTIVE TEMP DOOR POTENTIOMETER
21	MODE DOOR POTENTIOMETER OPEN/SHORT(DRIVER SIDE)
22	DEFECTIVE MODE DOOR POTENTIOMETER
23	HUMIDITY SENSOR OPEN
24	HUMIDITY SENSOR SHORT



DTC list (Binary code displayed on the controller)

DTC	DESCRIPTION
25	INTAKE DOOR POTENTIOMETER OPEN/SHORT
26	DEFECTIVE INTAKE DOOR POTENTIOMETER
27	AQS SENSOR OPEN
28	AQS SENSOR SHORT
31	DEFECTIVE AQS SENSOR



Hi-scan (current data) – 8 items

HUMIDITY SENSOR 34 % INTAKE POTENTIONETER 5.88 % HEATER WATER TEMP.SNSR 69.0 °C ROOM TEMPERATURE SNSR 18.5 °C AMBIENT AIR TEMP.SNSR 20.0 °C EVAPORATIVE SENSOR 28.0 °C AIR MIX POTENTIOMETER 94.10%	DIRECT. POTENTIOMETER	50.19%
HEATER WATER TEMP.SNSR 69.0 °C ROOM TEMPERATURE SNSR 18.5 °C AMBIENT AIR TEMP.SNSR 20.0 °C EVAPORATIVE SENSOR 28.0 °C	**************************************	
ROOM TEMPERATURE SNSR 18.5 °C AMBIENT AIR TEMP.SNSR 20.0 °C EVAPORATIVE SENSOR 28.0 °C	INTAKE POTENTIOMETER	5.88 %
AMBIENT AIR TEMP.SNSR 20.0 °C EVAPORATIVE SENSOR 28.0 °C	HEATER WATER TEMP.SNSR	69.0°C
EVAPORATIVE SENSOR 28.0 °C	ROOM TEMPERATURE SMSR	18.5 °C
	AMBIENT AIR TEMP.SNSR	20.0°C
AIR MIX POTENTIOMETER 94.10%	EVAPORATIVE SENSOR	28.0 °C
[1] [1] [1] [1] [1] [1] [1] [1] [1] [1]	AIR MIX POTENTIOMETER	94.10%
	FIX SCRN FULL PART	GRPH HELI



COMPRESSOR	-on
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING BLOWER ON, A/C OFF
	TRT1, IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY

BLOWER FAN	MOTOR-DRIVE LOW
OURAT I ON	Ø SECONDS
1ETHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY

1	.4 ACTUATION TEST 02/15
COMPRESSOR	-off
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY
STRT STO	P

BLOWER FAN	MOTOR-MEDIUM
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY



1	.4 ACTUATION TEST	05/15
BLOWER FAN	MOTOR-HIGH	
DURAT I ON	Ø SECONDS	
METHOD	ACTIVATION	
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C O	N
	TRT], IF YOU ARE REA ST ITEM USING UP/DOW	
STRT STO	P	

1	.4 ACTUATION TEST 07/1
DRIVER AIR	MIX DOOR-DRIVE 0%
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY
STRT STO	P

BLOWER FAN	MOTOR-OFF COMMAND
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY !

DRIVER AIR	MIX DOOR-DRIVE 50%	
DURAT I ON	Ø SECONDS	
METHOD	ACTIVATION	
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON	
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY	



1	.4 ACTUATION TEST	09/15
DRIVER AIR	MIX DOOR-DRIVE 100%	
DURAT I ON	Ø SECONDS	
METHOD	ACTIVATION	
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C O	N
	TRT], IF YOU ARE REAL	

E DOOR-FLOOR
Ø SECONDS
ACTIVATION
ENGINE RUNNING VEHICLE STOP, A/C ON
TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY

1	.4 ACTUATION TEST 10/15
DRIVER MOD	E DOOR-VENT
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY
STRT STO	

DRIVER MOD	E DOOR-DEF
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT], IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY



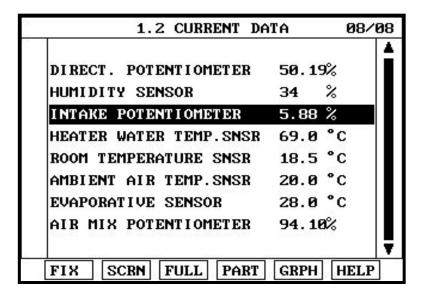
INTAKE DOOR-FRESH		
DURAT I ON	Ø SECONDS	
METHOD	ACTIVATION	
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON	
	TRT1, IF YOU ARE READY ! ST ITEM USING UP/DOWN KEY	

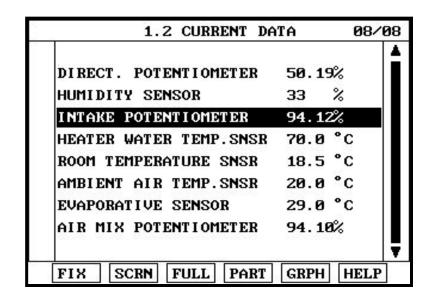
DURATION Ø SECONDS METHOD ACTIVATION CONDITION ENGINE STOP IG.KEY ON, A/C OFF PRESS [STRT], IF YOU ARE READY ! SELECT TEST ITEM USING UP/DOWN KEY	1	.4 ACTUATION TEST 15/15	
METHOD ACTIVATION CONDITION ENGINE STOP IG. KEY ON, A/C OFF PRESS [STRT], IF YOU ARE READY !	PTC HEATER-ON		
CONDITION ENGINE STOP IG. KEY ON, A/C OFF PRESS [STRT], IF YOU ARE READY !	DURAT I ON	Ø SECONDS	
IG. KEY ON, A/C OFF PRESS [STRT], IF YOU ARE READY !	METHOD	ACTIVATION	
	CONDITION	15 5 COLUMN (COLUMN) 15 5 COLUMN (COLUMN)	

INTAKE DOO	R-RECI RC
DURAT I ON	Ø SECONDS
METHOD	ACTIVATION
CONDITION	ENGINE RUNNING VEHICLE STOP, A/C ON
	TRT1, IF YOU ARE READY !



Intake door value change







Identification check

1.6 . IDENTIFICATION CHECK

MODEL : ELANTRA(HD)06-

SYSTEM : FULL AUTO AIR/CON.

VEHICLE : HD

PART NO: 97250-3K600

PART NAME : CONTROL ASS' Y-FATCK