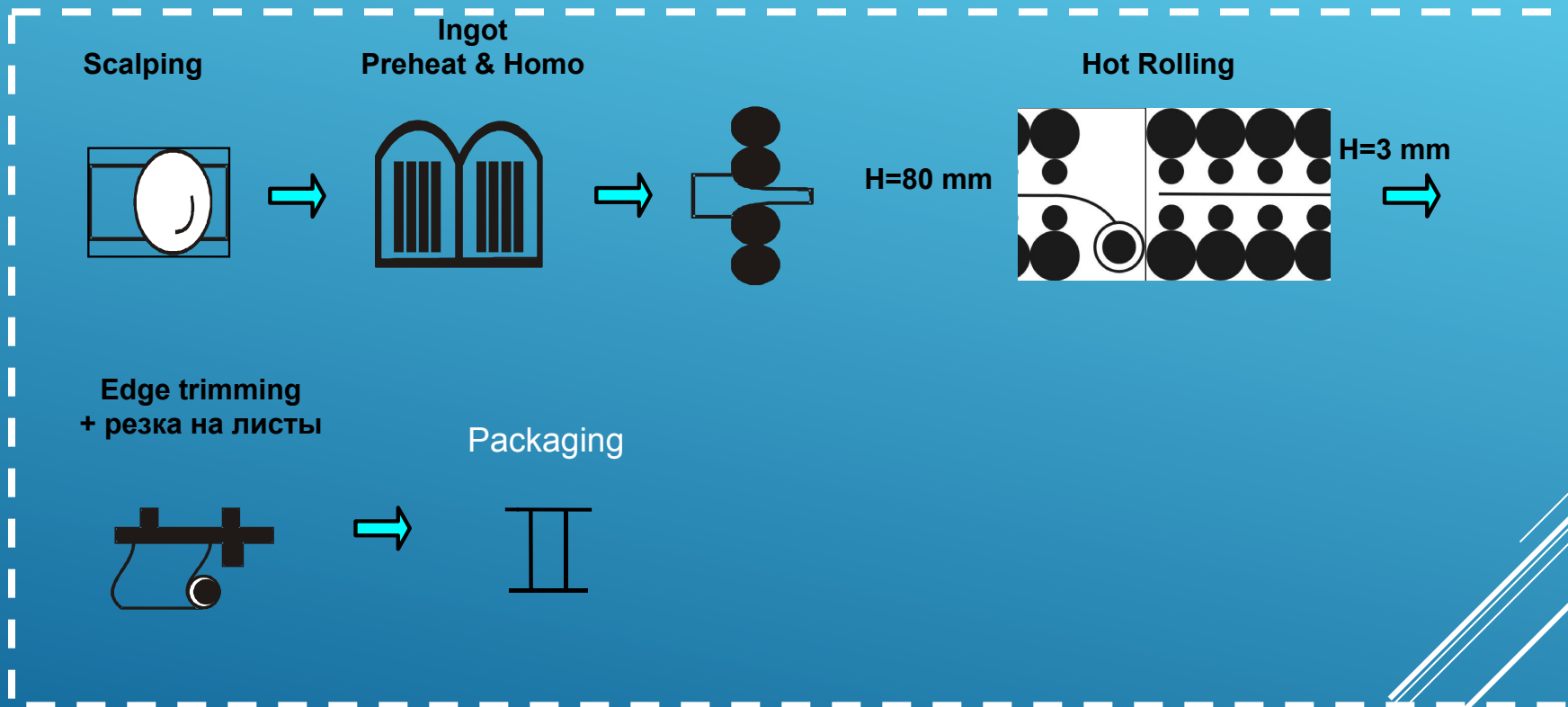


# PRODUCTION PATH FOR CAN BODY STOCK

## Shop 2



# INGOT SCALPER “KNOEVENAGEL”



**Commissioning:** 1990

**Function:**

Ingot scalping to remove casting imperfections.

**Technical parameters:**

- ▶ Max thickness - 600 mm;
- ▶ Max length - 7000 mm;
- ▶ Max weight - 20 MT;

# PREHEAT & HOMO FURNACES



## Electrical Furnaces “EF-2,3”:

### Commissioning:

EF 2 – 1986, EF 3 – 1988

### Technical Parameters:

- Max dimensions 500 x 2200 x 7000 mm;
- Max ingot weight – **15 MT**
- Max number of ingots – 14.



# HOT ROLLING MILL



## REVERSING MILL:

**Commissioning:** 1959

**Function:** Hot rolling into preliminary thickness 20-90 mm.

**Work roll width:** 2800 mm.

## CONTINUOUS MILL (5 stands):

**Commissioning:** 1959

**Function:** Hot rolling into coil.

**Technical parameters:**

- Thickness - 2,3 ÷ 6,5 mm;
- Max coil width – 2300 mm;
- Max coil weight – 15 MT;



# “NKMZ” CUT-TO-LENGTH LINE



**Commissioning:** 1990

**Function:**

Cutting coils into sheets.

**Technical Parameters:**

- Thickness – 1,5 ÷ 6,0 mm;
- Sheet width – 914 ÷ 2200 mm;
- Sheet length – 2000 ÷ 7700 mm (depending on weight)
- Max pallet height – 900 mm.