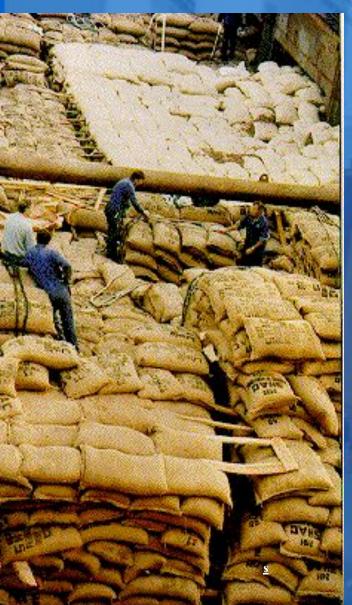


Making up a stowage plan



Before the loading of the cargo commences a stowage plan must be made up to ensure the safety of the vessel, the cargo and the crew.



Making up a stowage plan

Considerations regarding safety of ship, cargo and crew

- . the stowage factor of the cargo
- . the trim of the vessel
- sweating and intermixing (segregation of cargoes)
- . order of destinations.

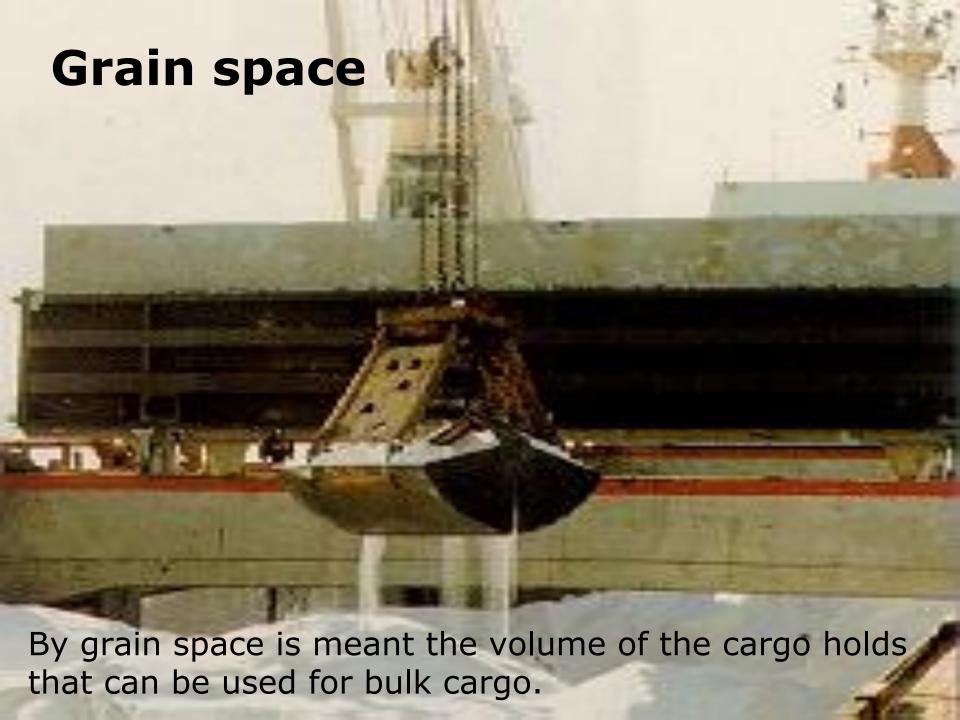


The stowage factor

The stowage factor indicates the *volume* of the cargo hold *occupied* by one ton of cargo.







Oil space

Ullage – the free space above the liquid in a tank, measured in metres or feet.

By Oil Space is understood 98% of the total volume of the tank.

Types of cargoes









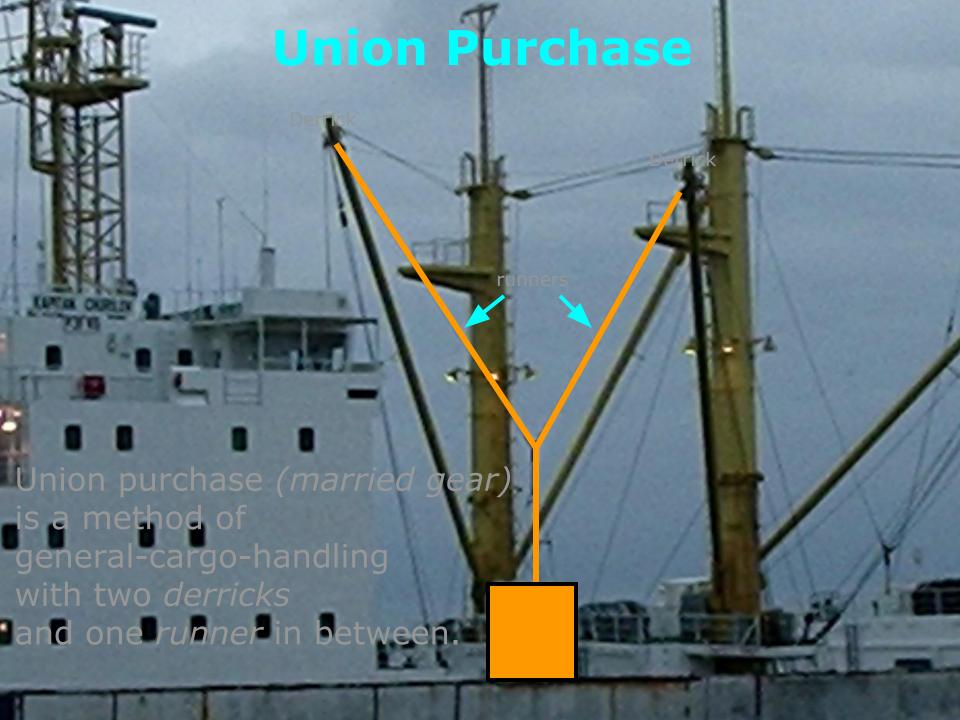




General Cargo

General cargo is cargo coming in boxes, crates, bags and pieces. The stowage plan will indicate where the various cargo-items have been stowed.









Bulk cargo

Bulk carrier carrying sugar.

Crude oil carriers.





Bulk cargo is *unpacked cargo* of *one commodity*.

There is *dry bulk cargo* (grain, ore)

and *wet bulk cargo* (oil).





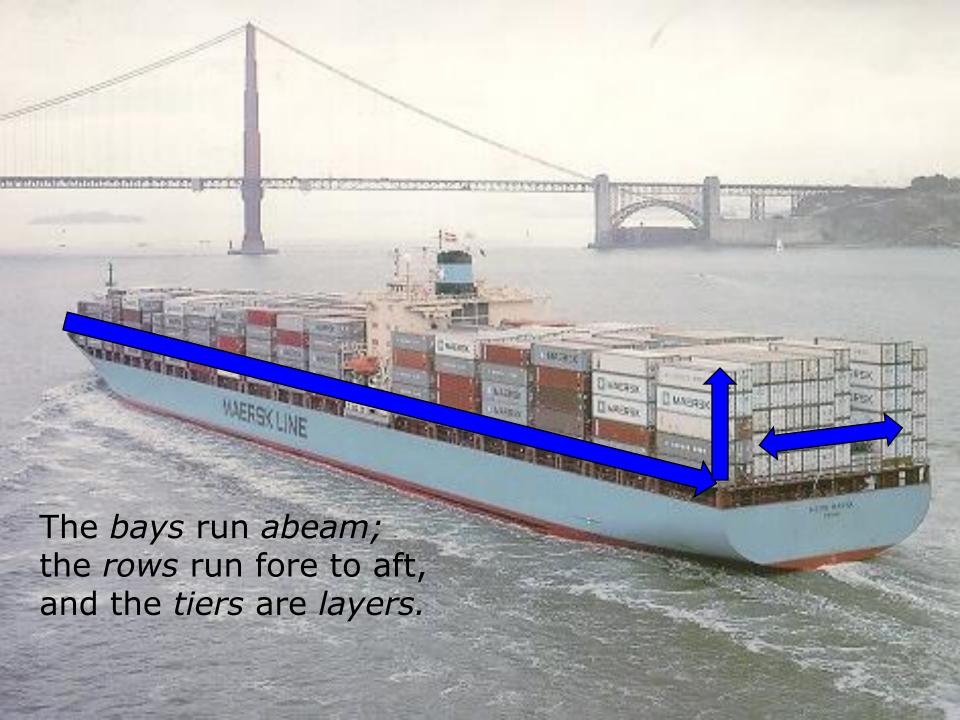
Wet bulk cargo is loaded and discharged by pumps.

Dry bulk cargo is loaded and discharged by cranes with grabs or by pumps.



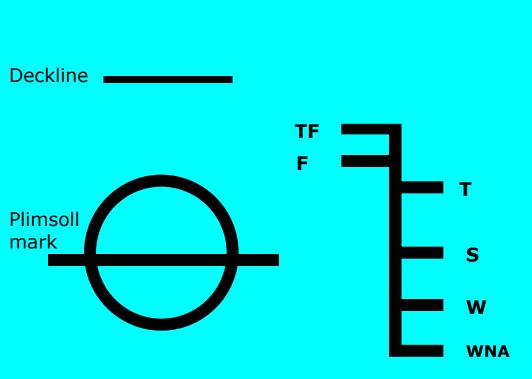






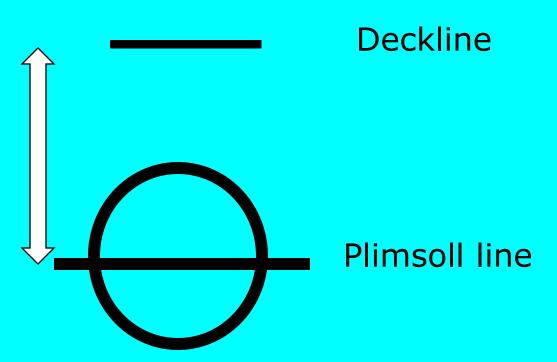


LOAD LINES



Lines that indicate the greatest depth to which the ship may be loaded under various circumstances and in different seasons.

PLIMSOLL MARK

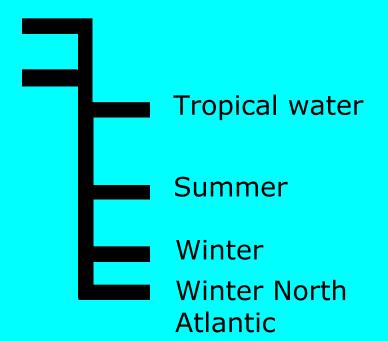


The distance between deckline and Plimsoll line indicates *Summer Freeboard*.

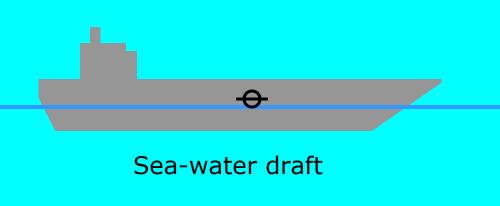
LOAD LINES

A load line indicates the depth to which the ship may be loaded in

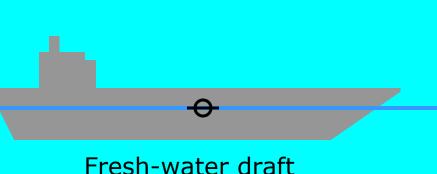
Tropical fresh water Fresh water



DRAFT

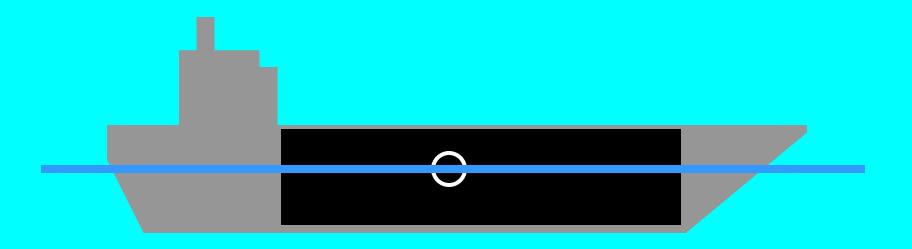


Due to the salinity of sea water draft in sea water is less than draft in fresh water



Sea water has a higher specific gravity than fresh water.

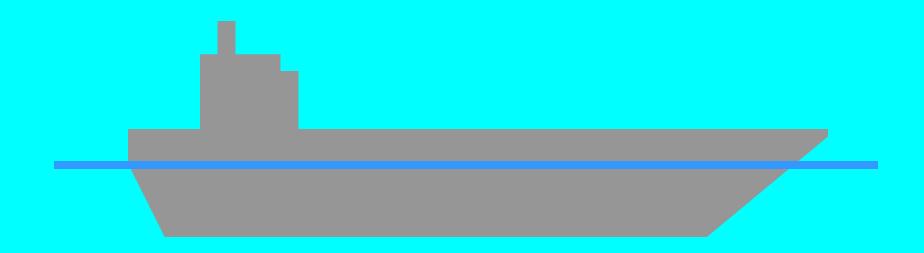
FULL AND DOWN



By "full and down" is meant that the vessel is *fully laden* and is floating on her load line.

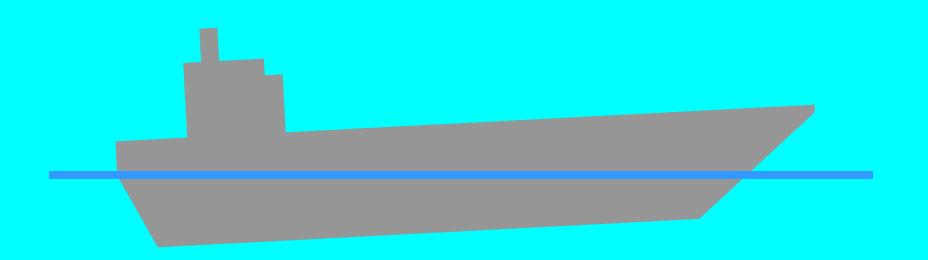
EVEN KEEL

When a vessel is floating on even keel, there is no difference between *draft fore* and *draft* aft ("She is well trimmed").



DOWN BY THE STERN

When draft aft is greater than draft fore she is down by the stern (trimmed by the stern).



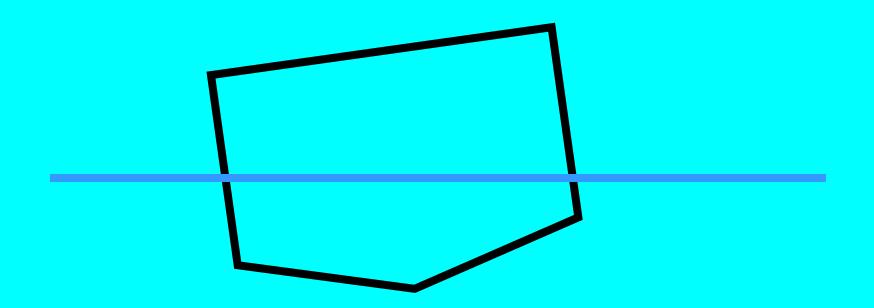
DOWN BY THE HEAD

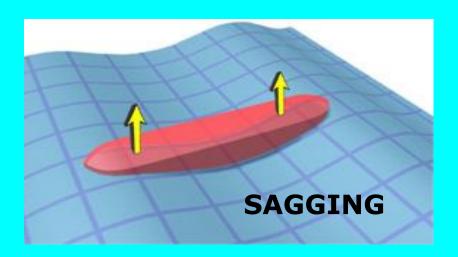
When draft fore is greater than draft aft she is down by the head (trimmed by the head).



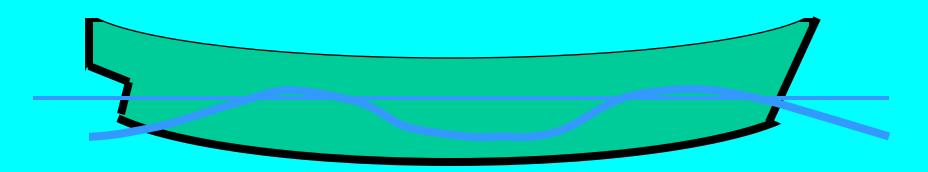
LIST (HEEL)

When starboard-draft is less than port-draft she has a *list to port.*





When draft amidships is greater than draft fore and aft the vessel is sagging.







FINISHED

C P.C. van Kluijven



