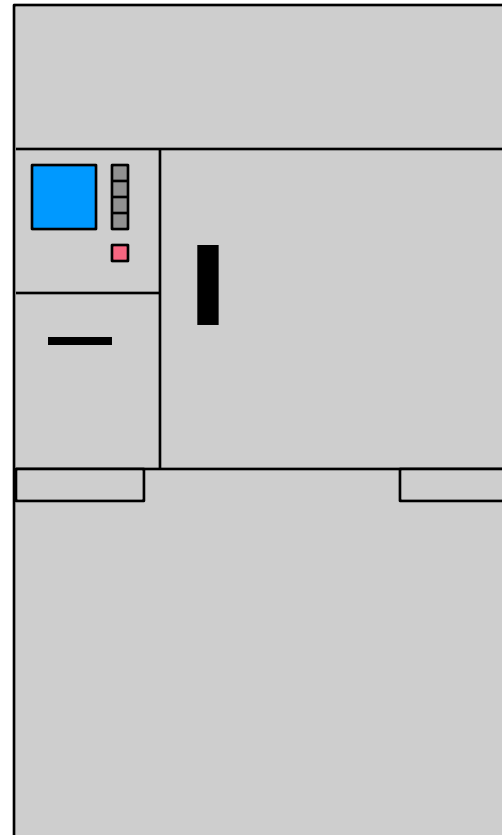
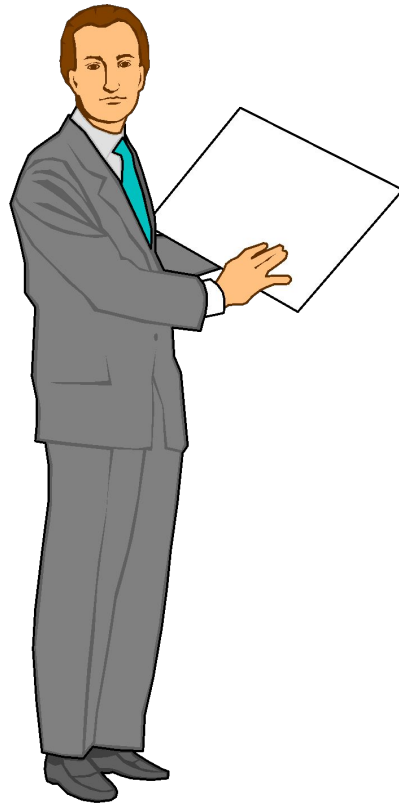
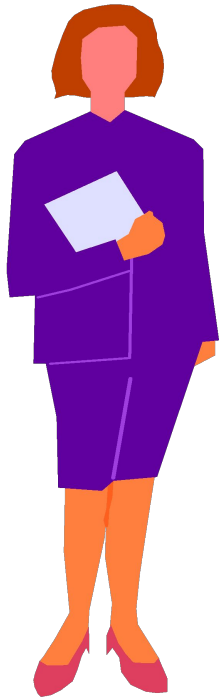


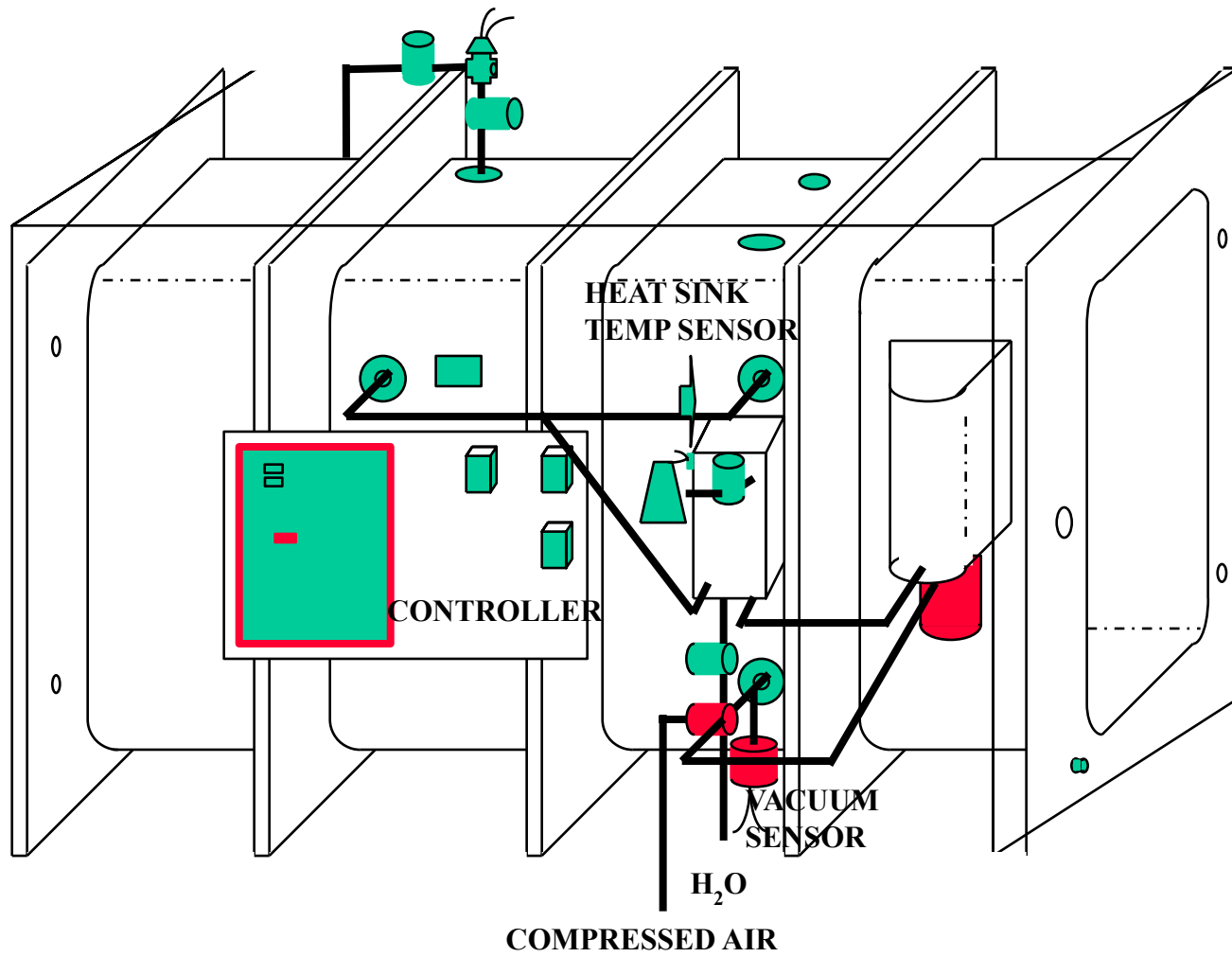
MODEL 8XL GLOBAL SERVICE TRAINING

**CAUTION & ERROR CODES
CONTINUED**

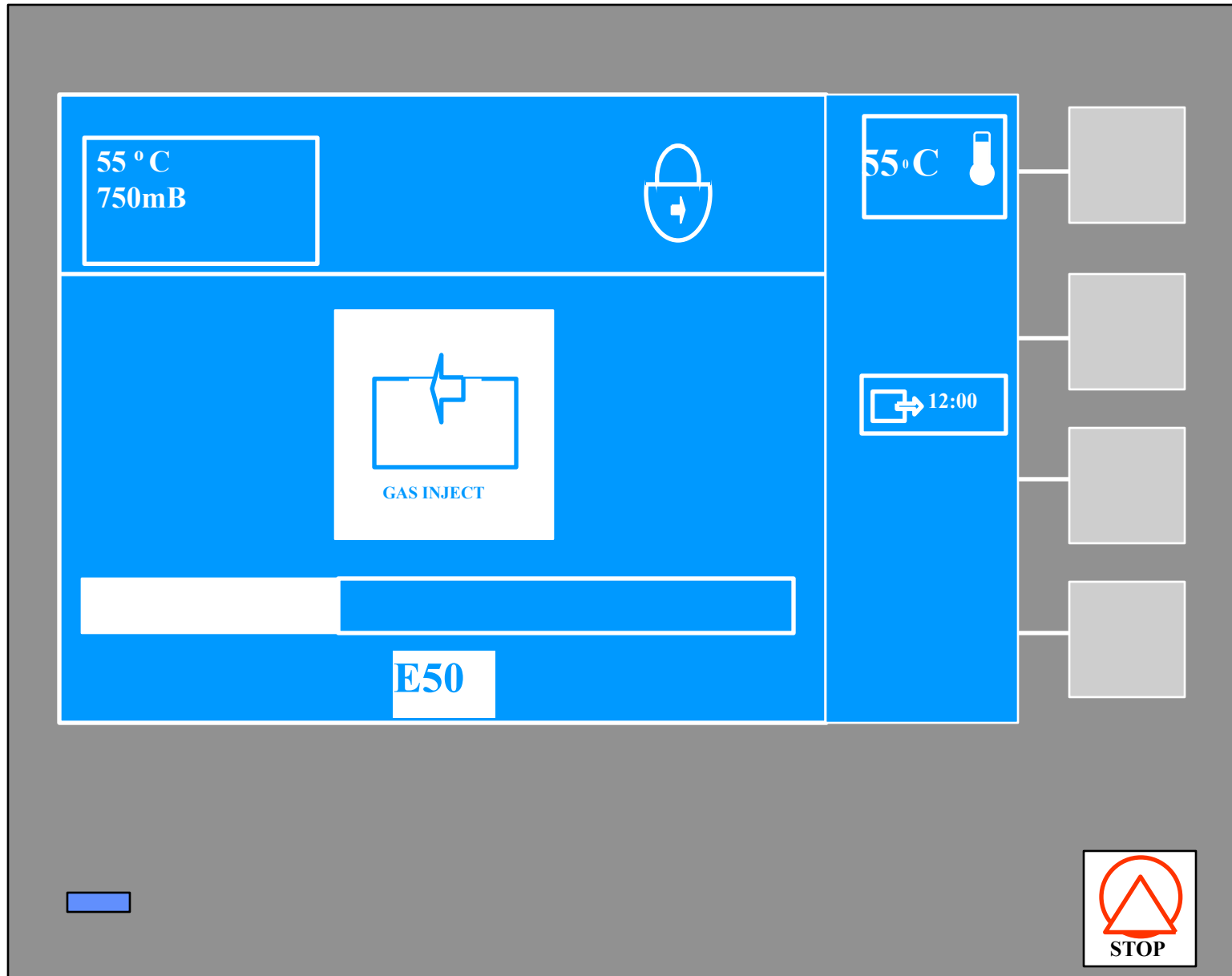


GAS EXPOSURE TESTS

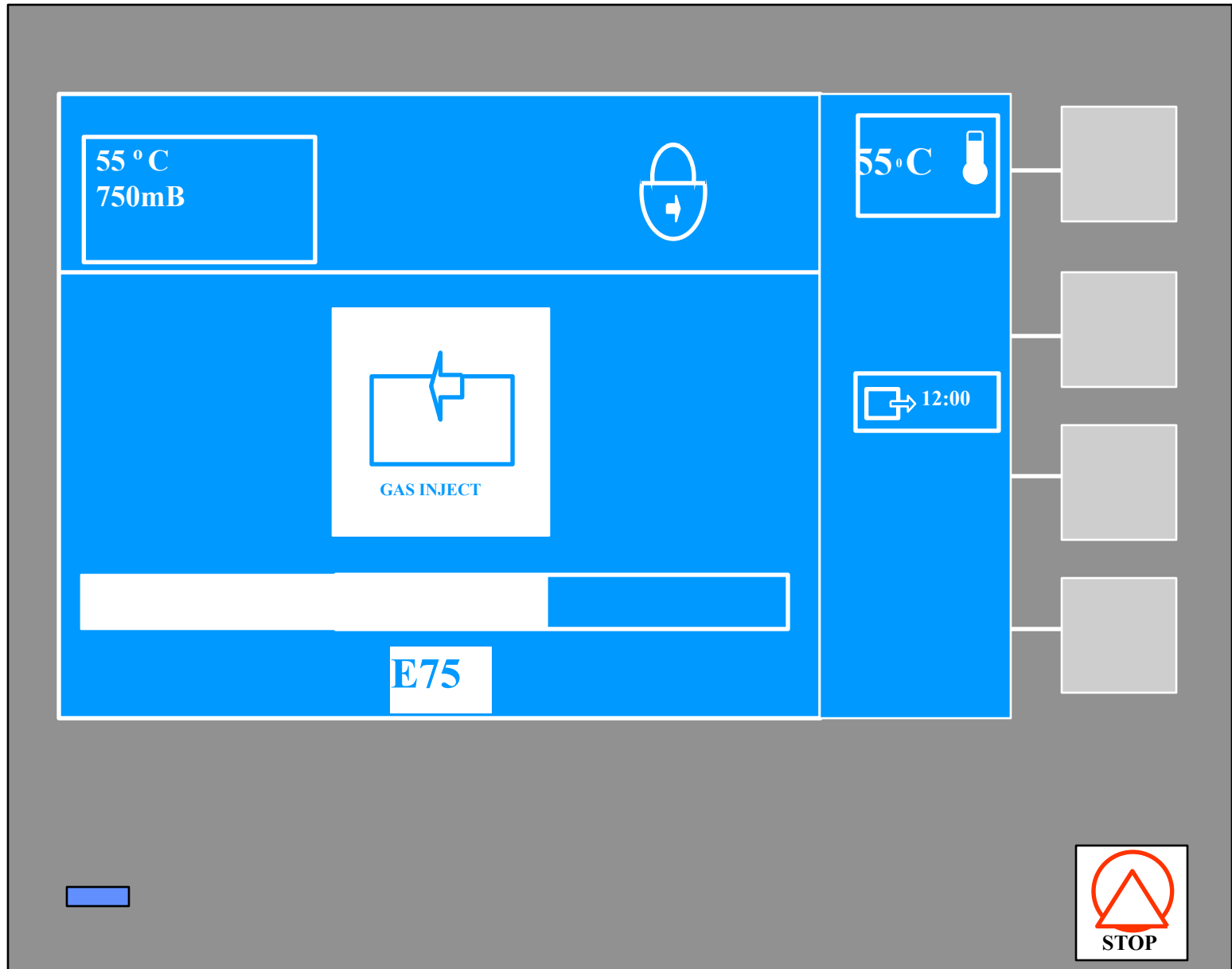
- **Gas Injection Test**
- **Chamber Vacuum Test**
- **Temperature Test**
- **Undefined Errors**



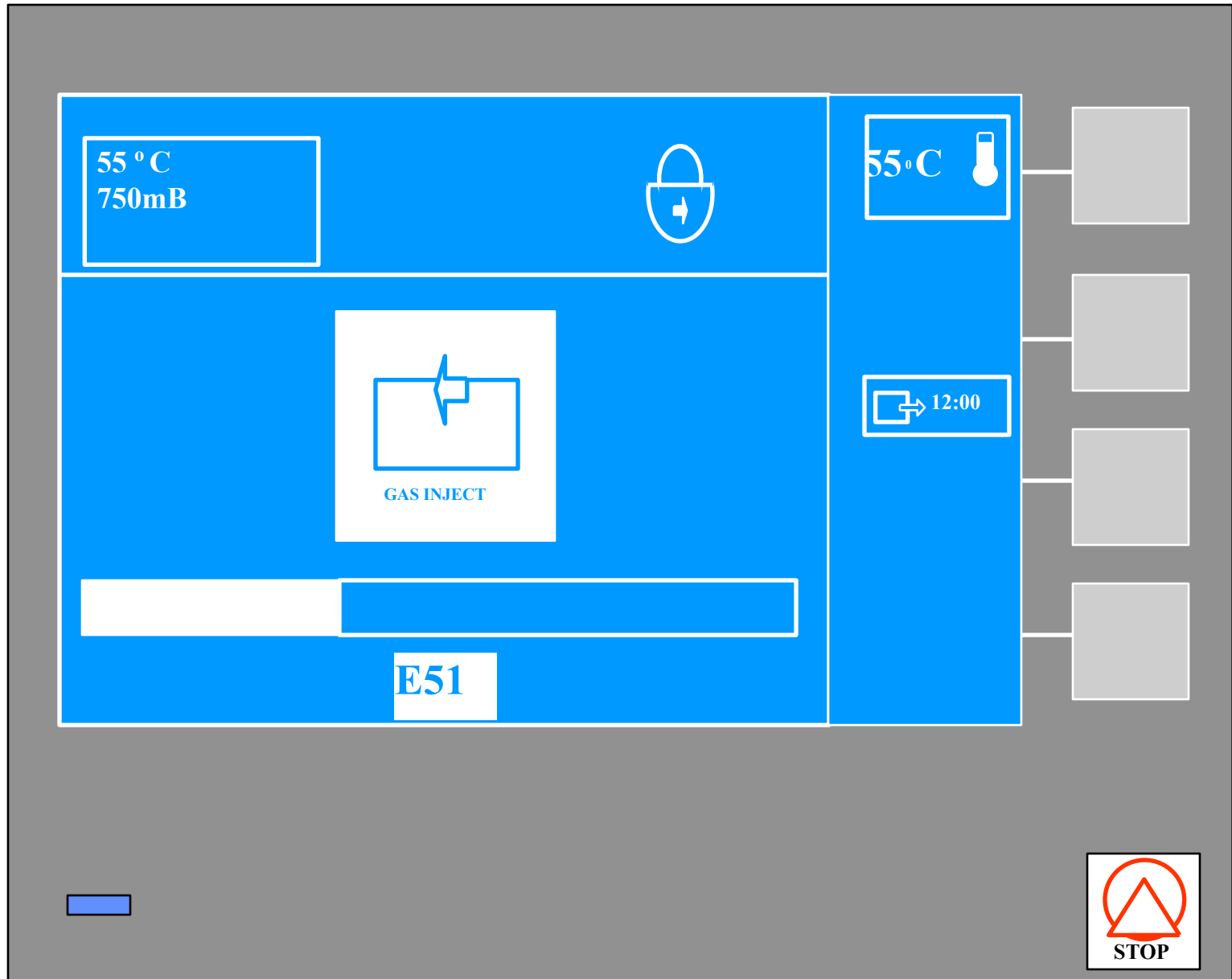
GAS EXPOSE PHASE



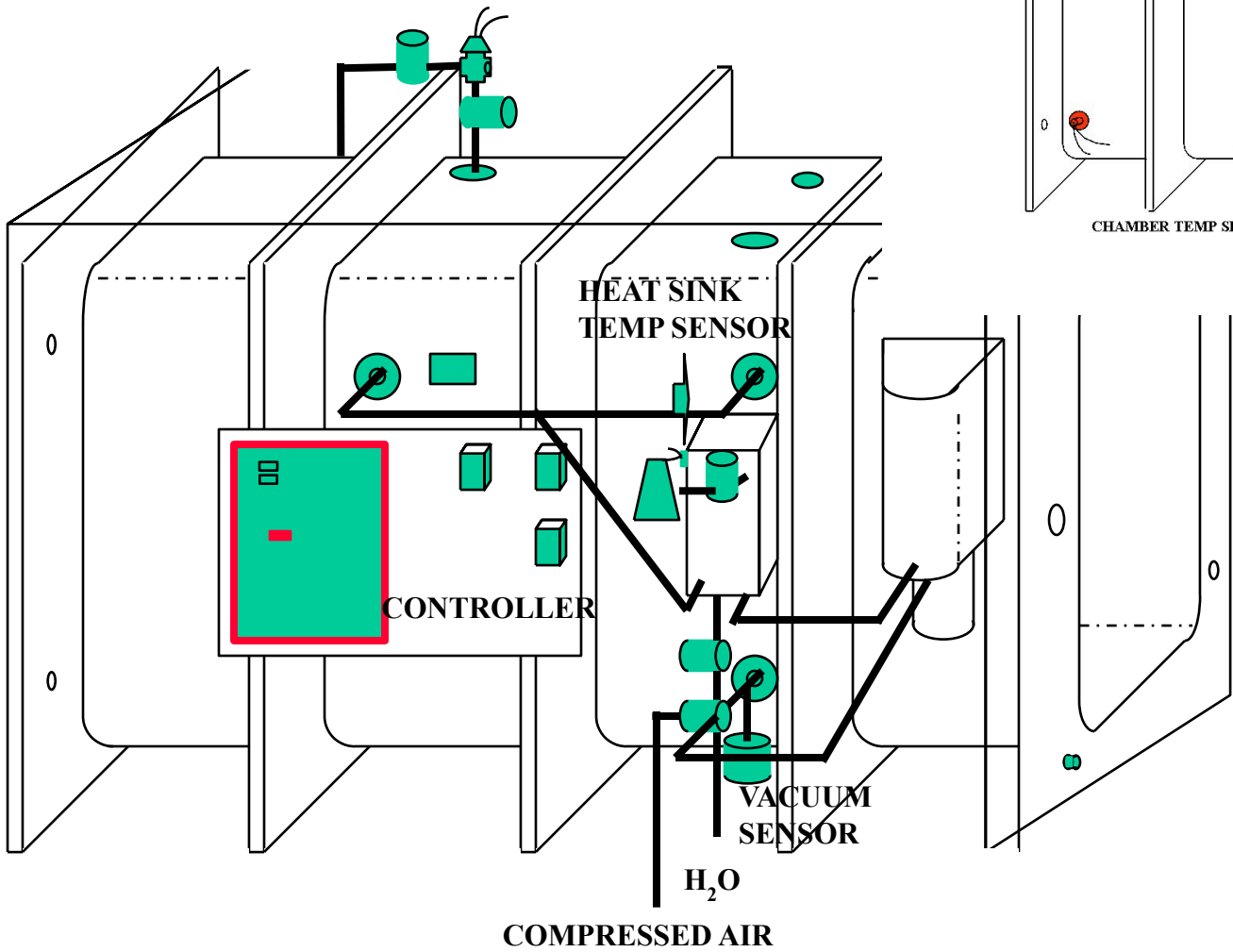
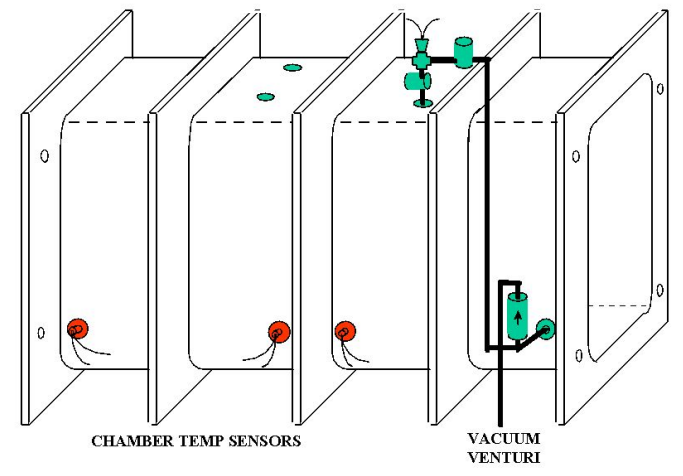
FINAL PUMP DOWN



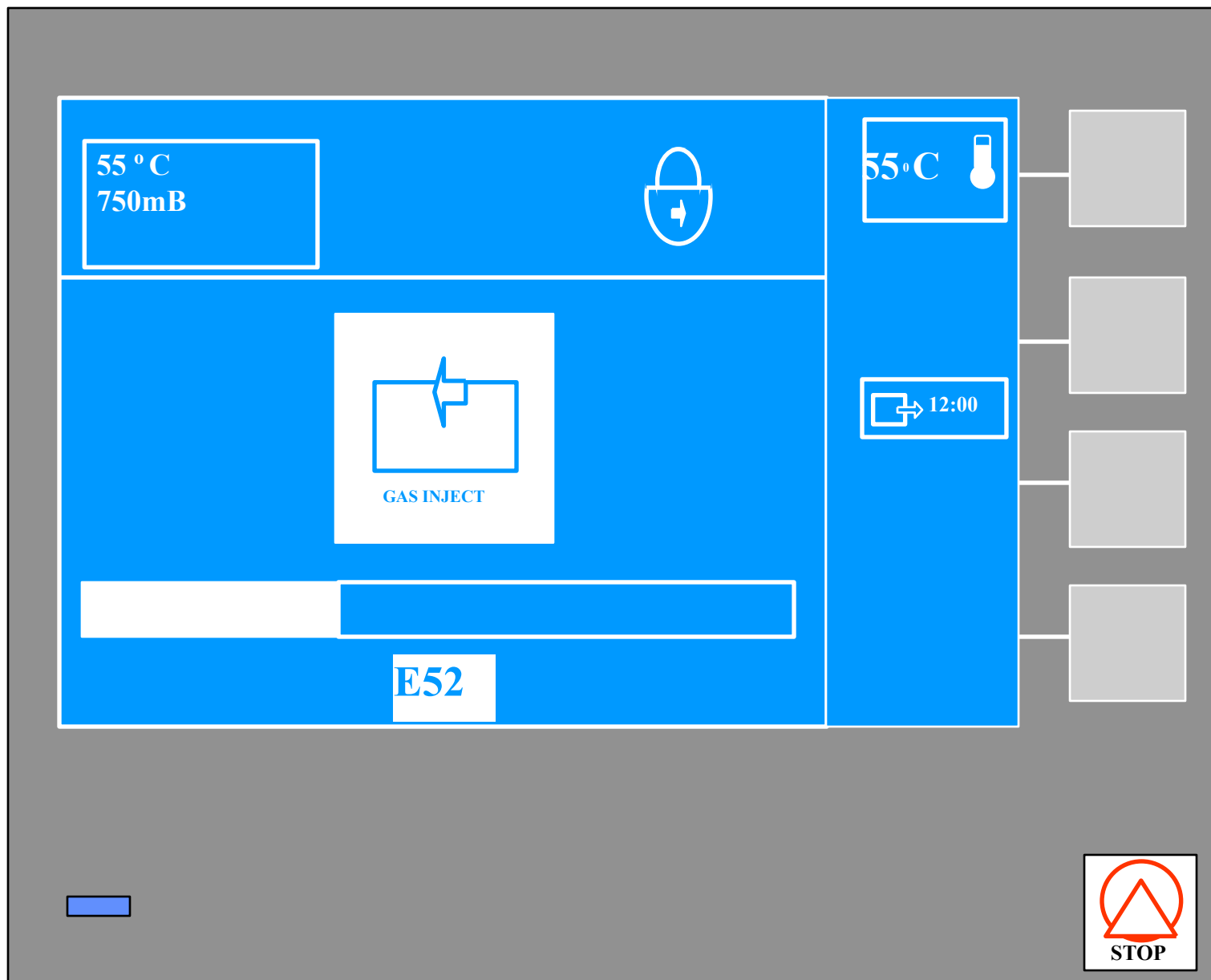
GAS EXPOSE PHASE



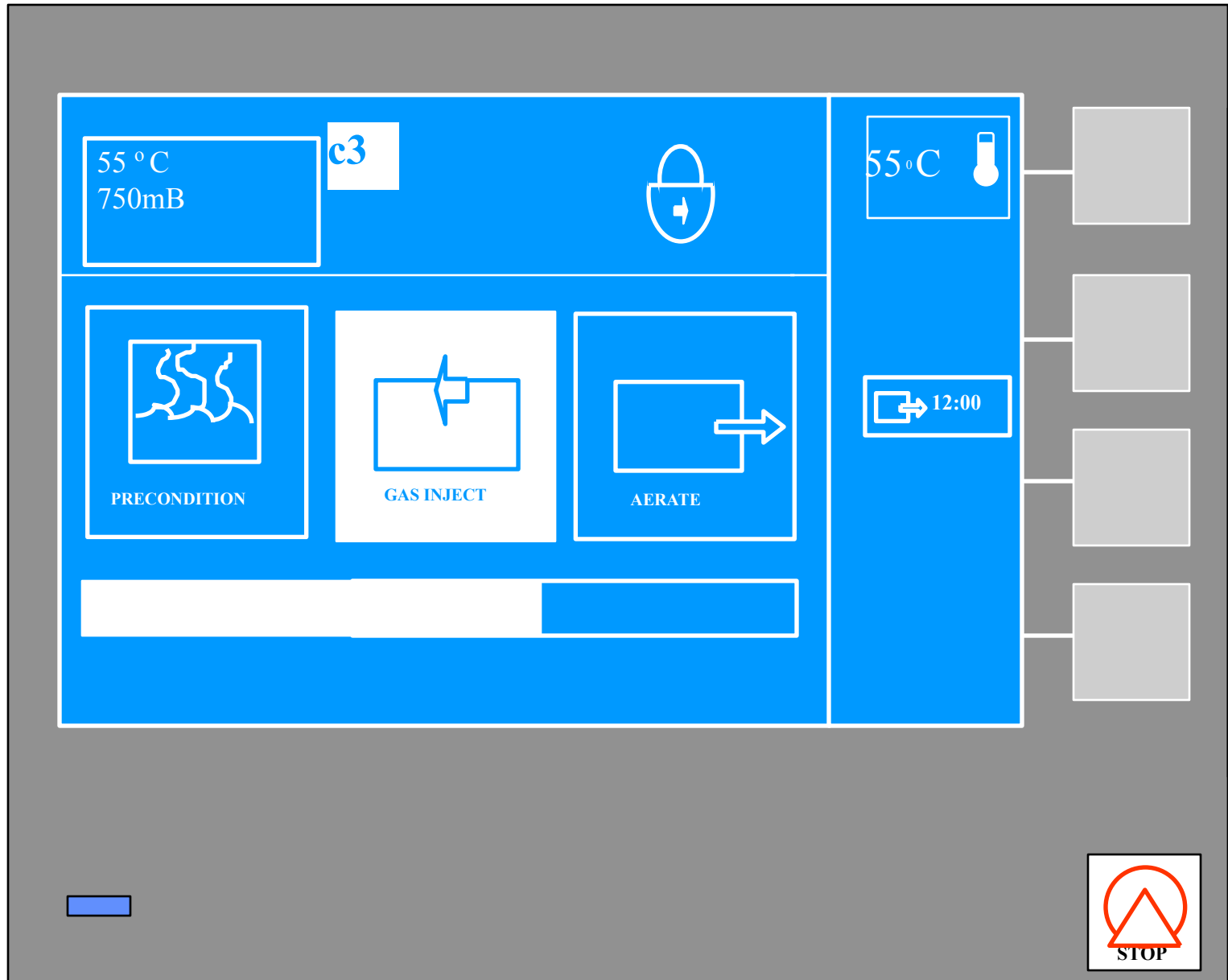
8XL STERILIZER CHAMBER



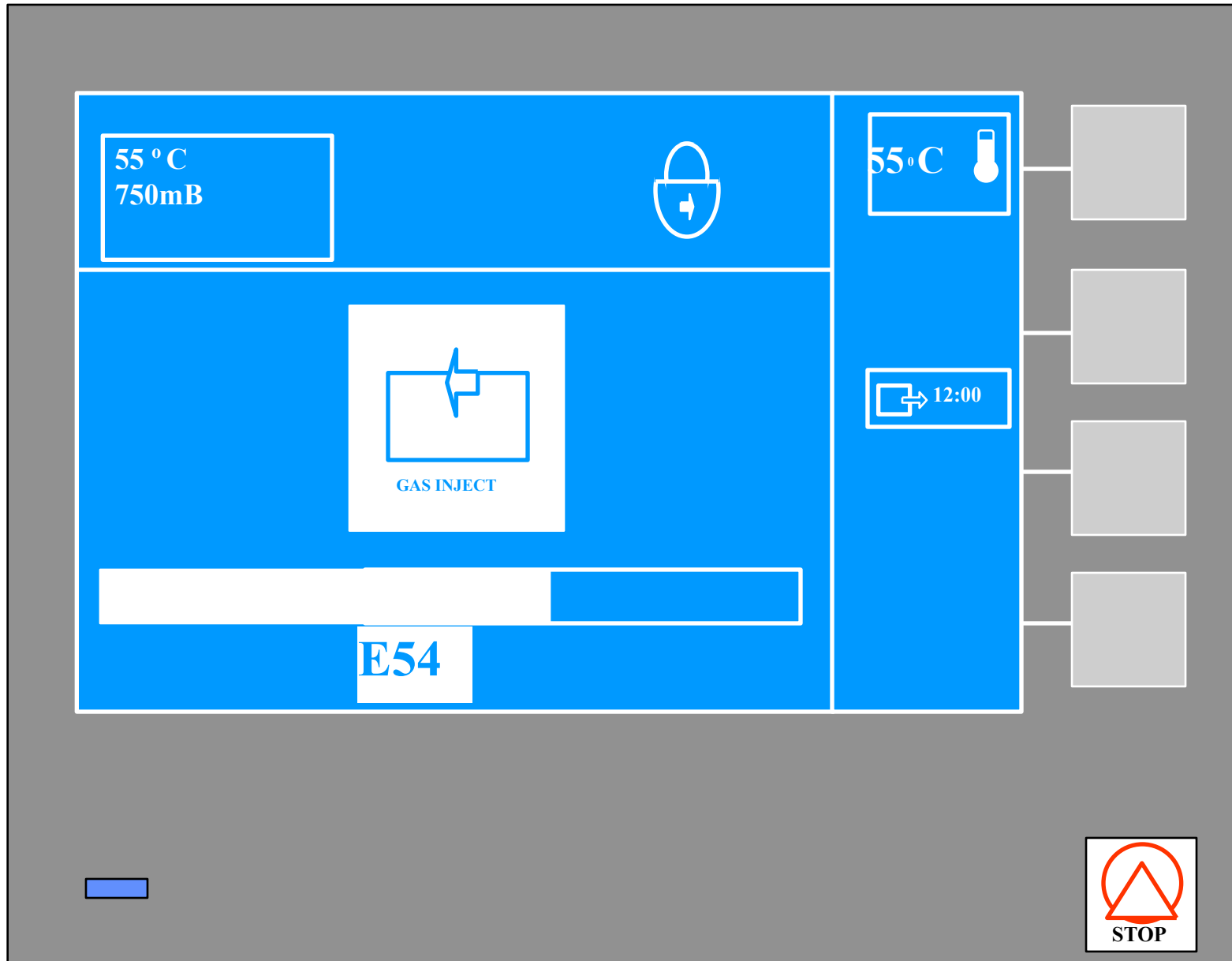
GAS EXPOSE PHASE



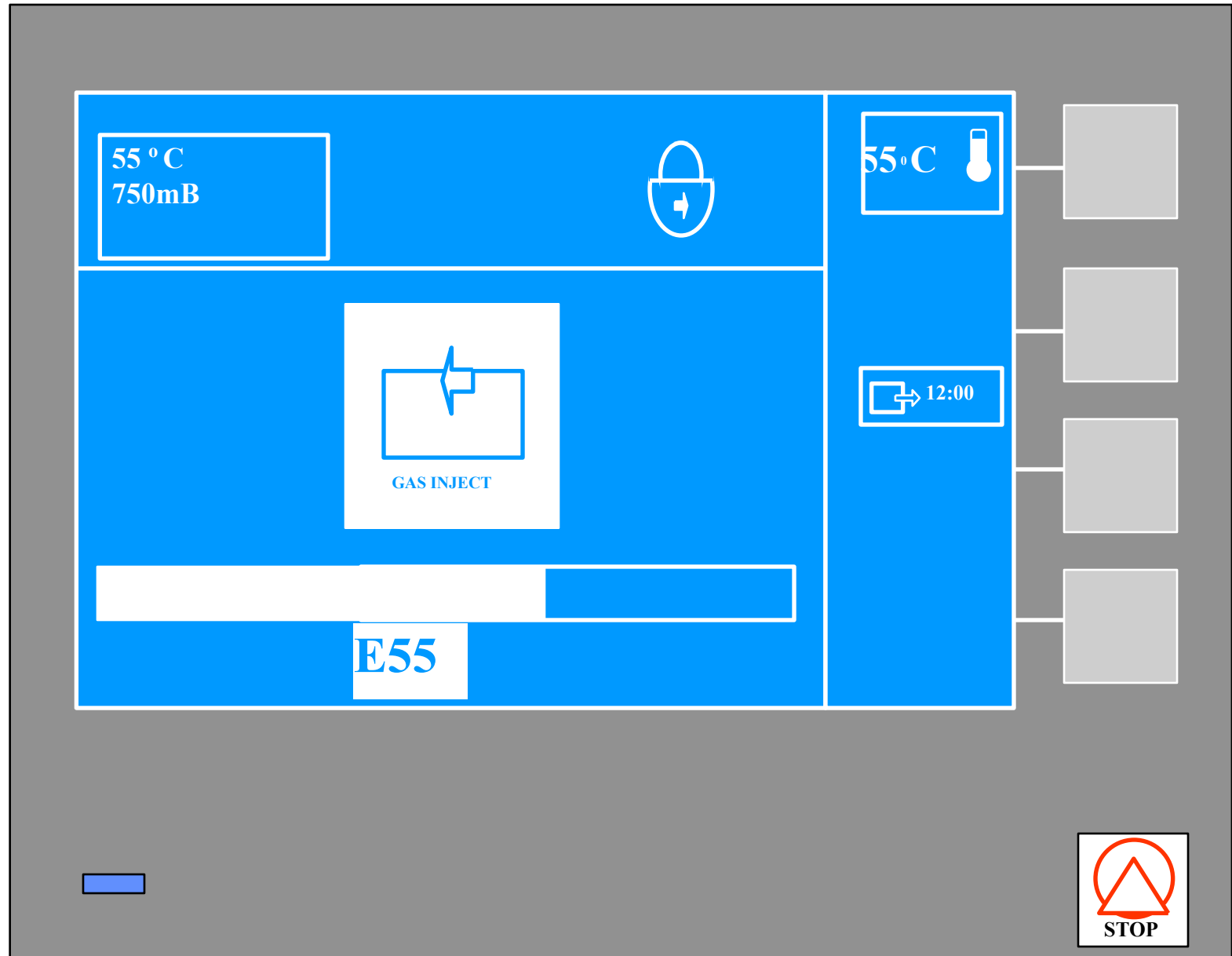
Gas Expose Phase



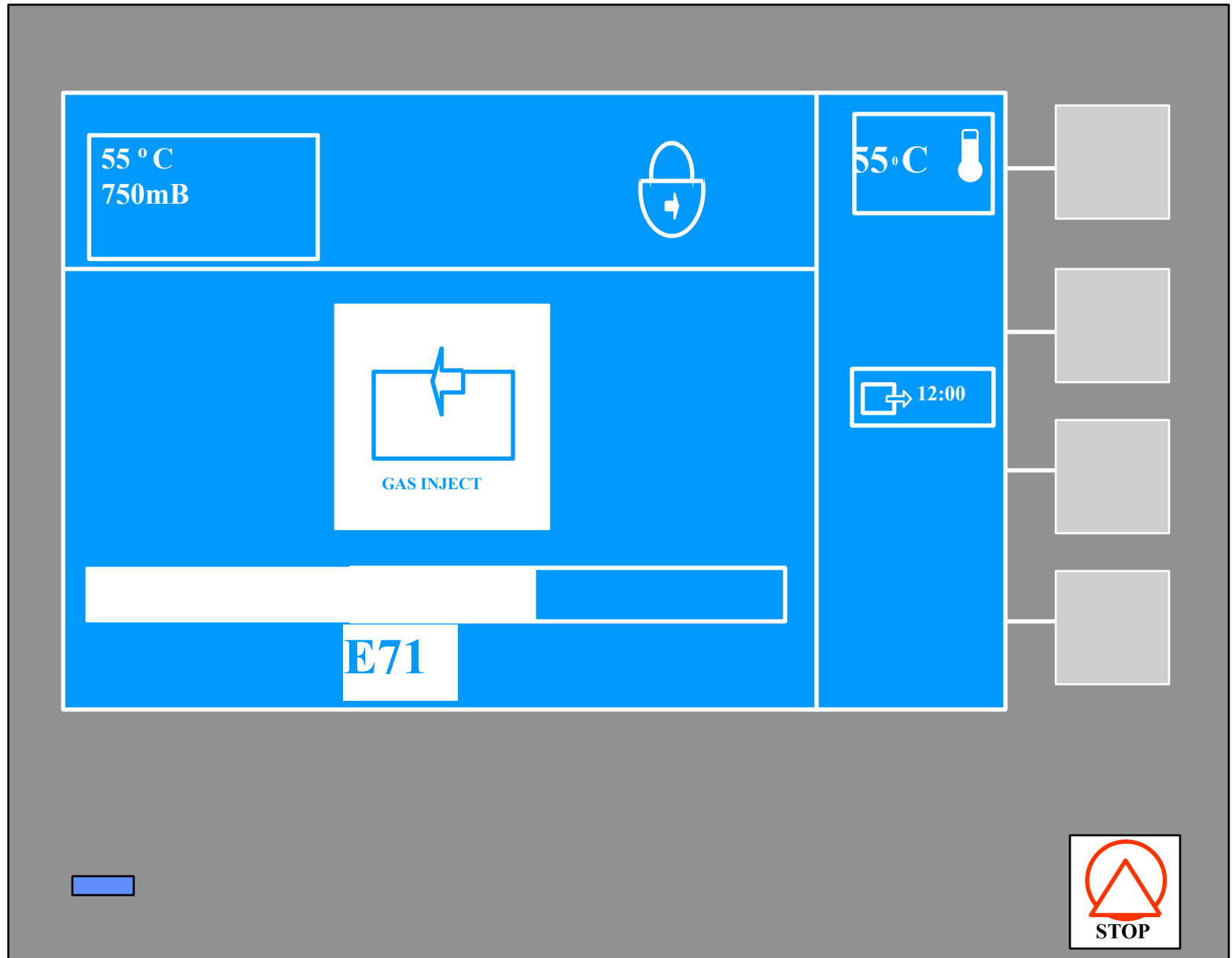
FINAL PUMP DOWN



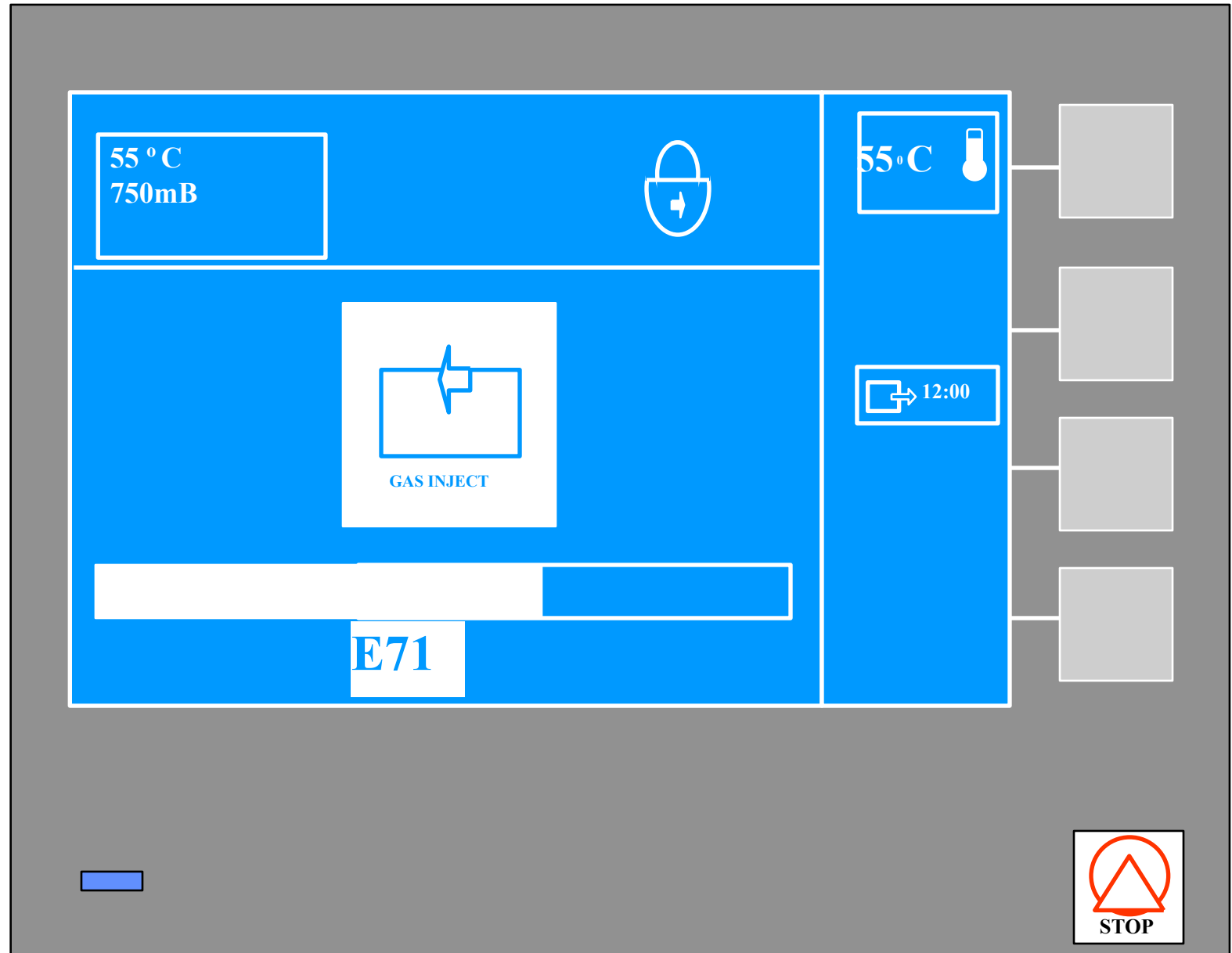
FINAL PUMP DOWN



FINAL PUMP DOWN



FINAL PUMP DOWN



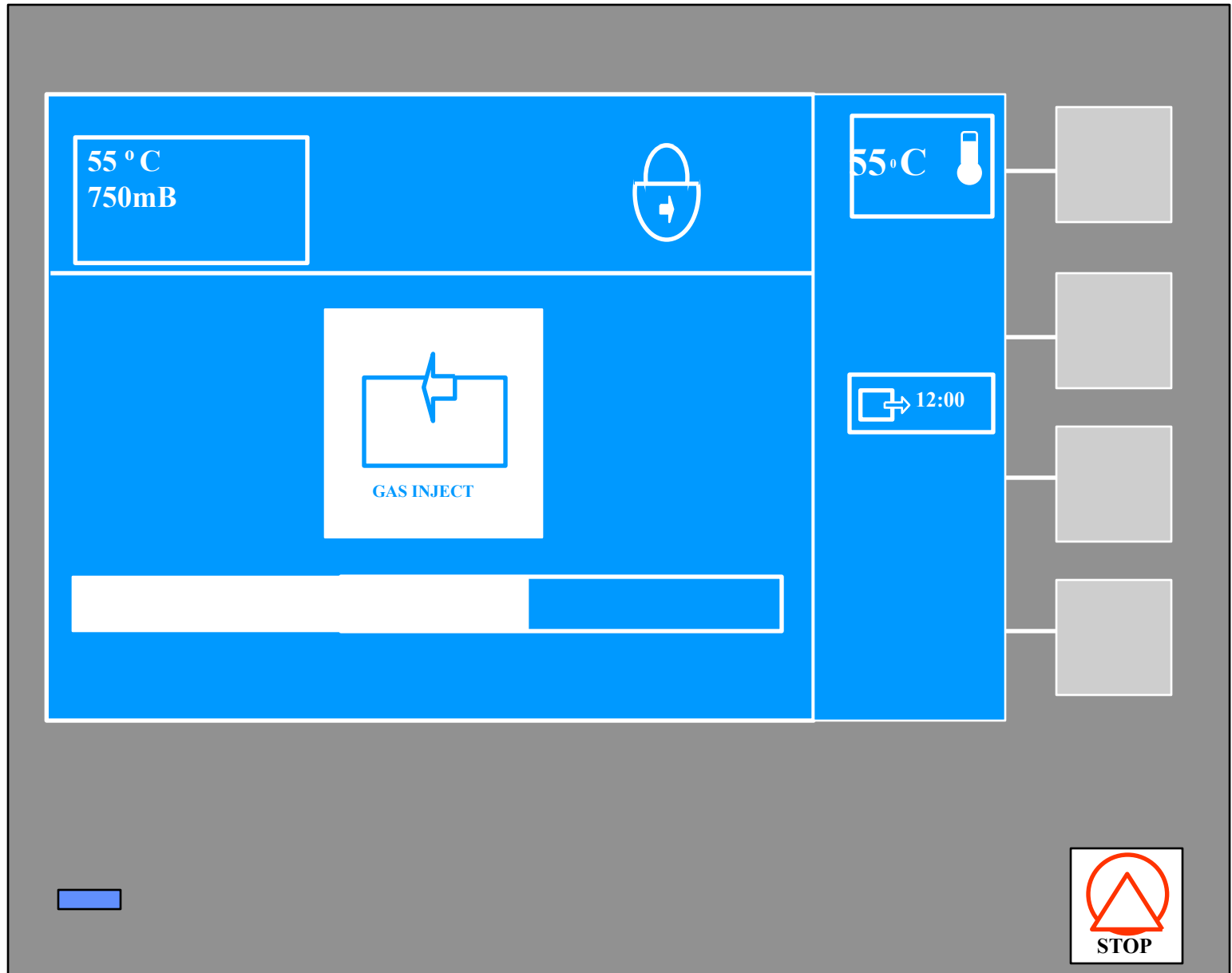
FINAL PUMP DOWN

The control panel interface is displayed on a grey background. It features a large blue rectangular area containing several elements:

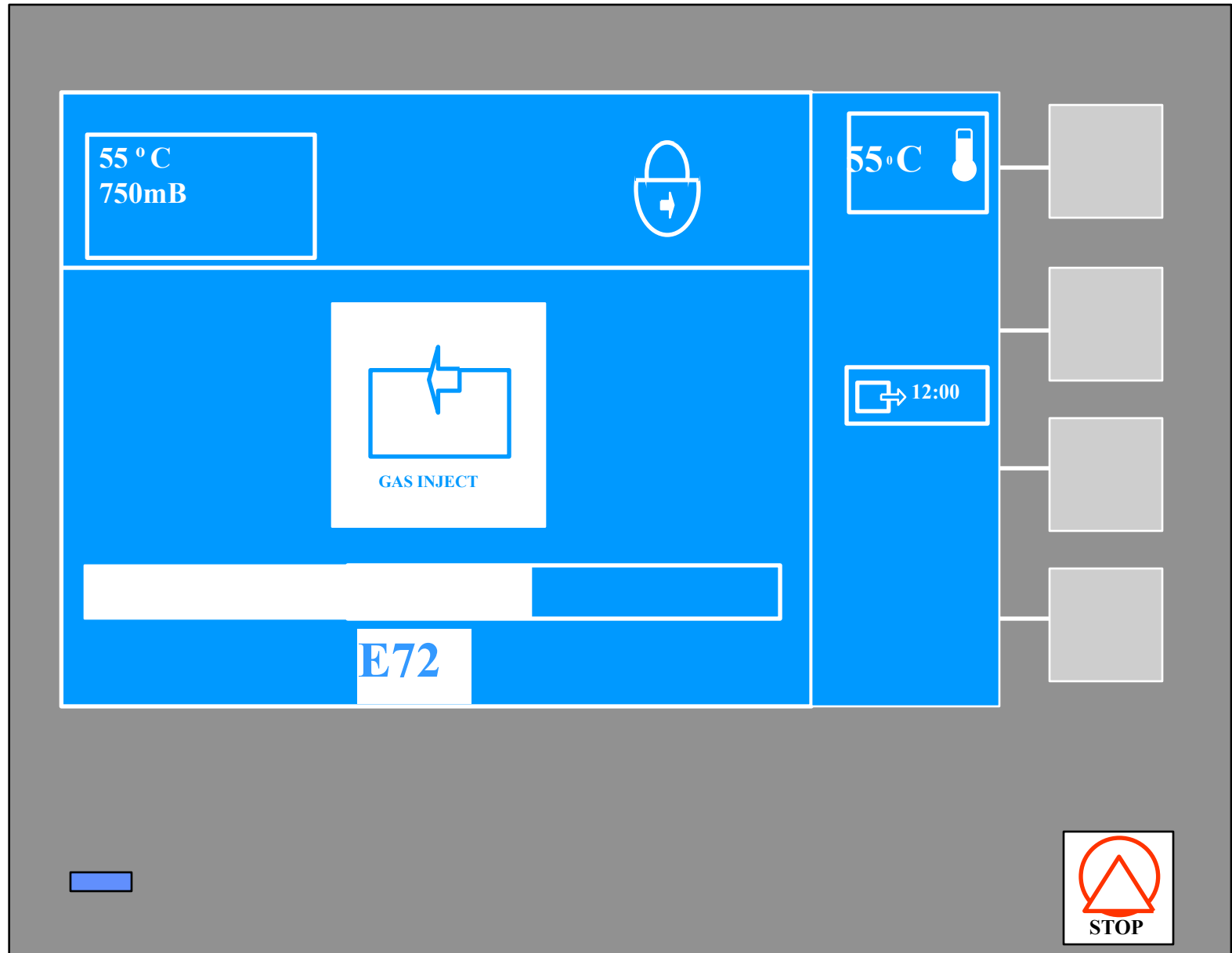
- Top Left:** A white-bordered box containing the text "55 °C" and "750mB".
- Top Right:** A white padlock icon with a lightning bolt symbol inside.
- Center:** A white-bordered box containing a diagram of a gas inject (a rectangle with a lightning bolt) and the text "GAS INJECT" below it.
- Bottom Center:** A white-bordered box containing the text "E73".
- Right Side:** A vertical stack of four grey rectangular buttons. The second button from the top contains a white-bordered box with a right-pointing arrow and the text "12:00".

At the bottom of the panel, there is a small blue horizontal bar on the left and a red "STOP" button on the right. The "STOP" button consists of a red triangle inside a red circle, with the word "STOP" written in black below it.

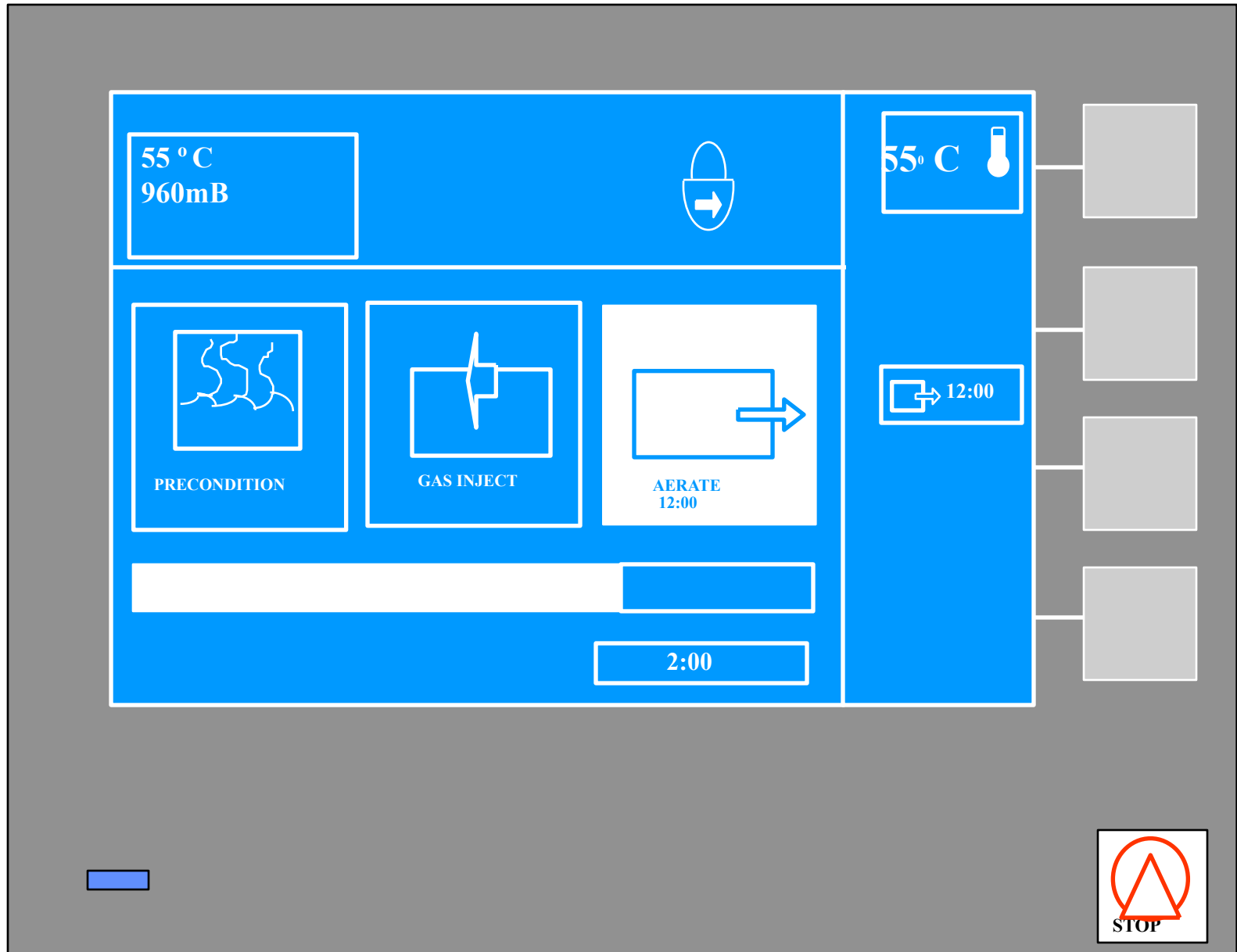
FINAL PUMP DOWN



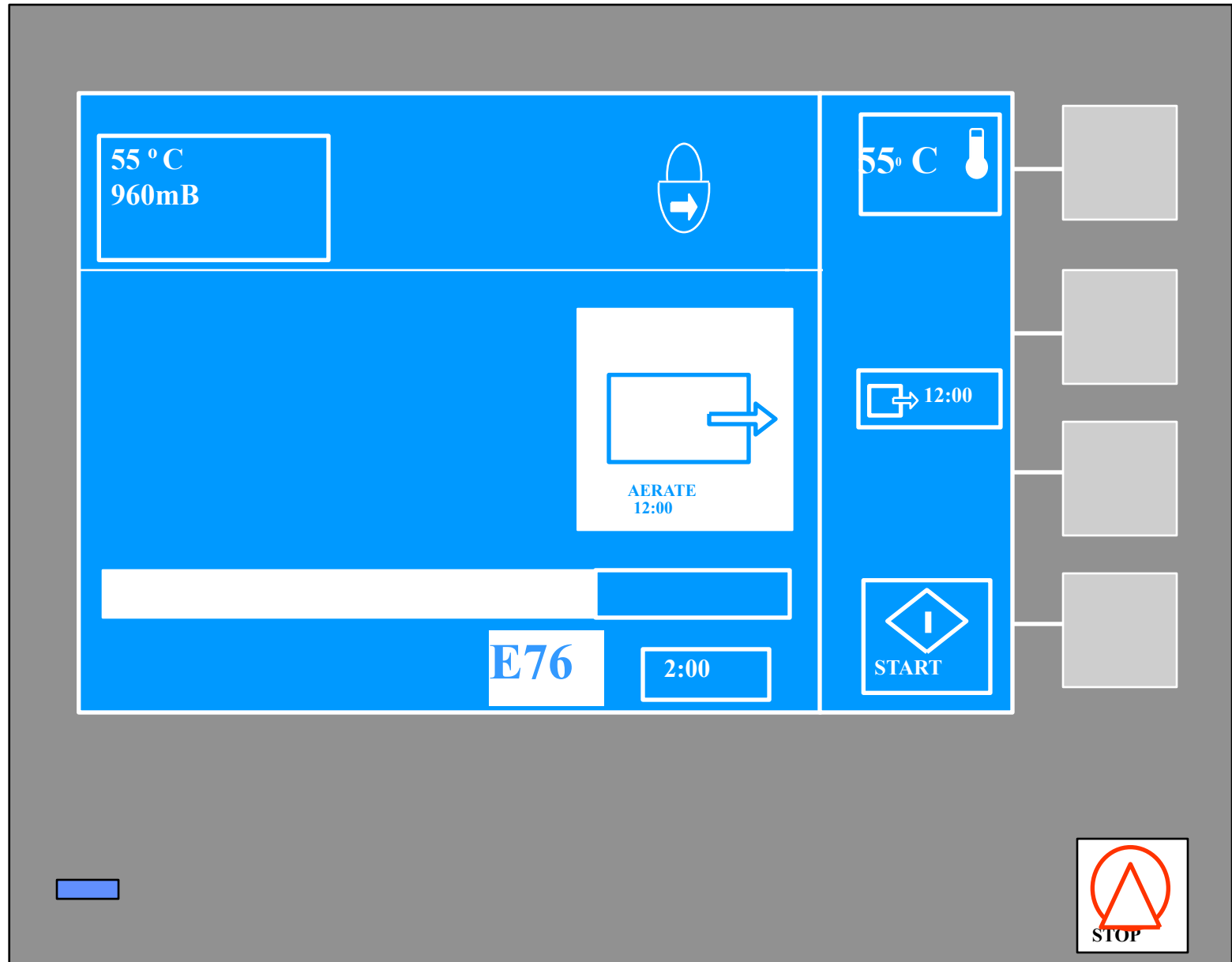
FINAL PUMP DOWN



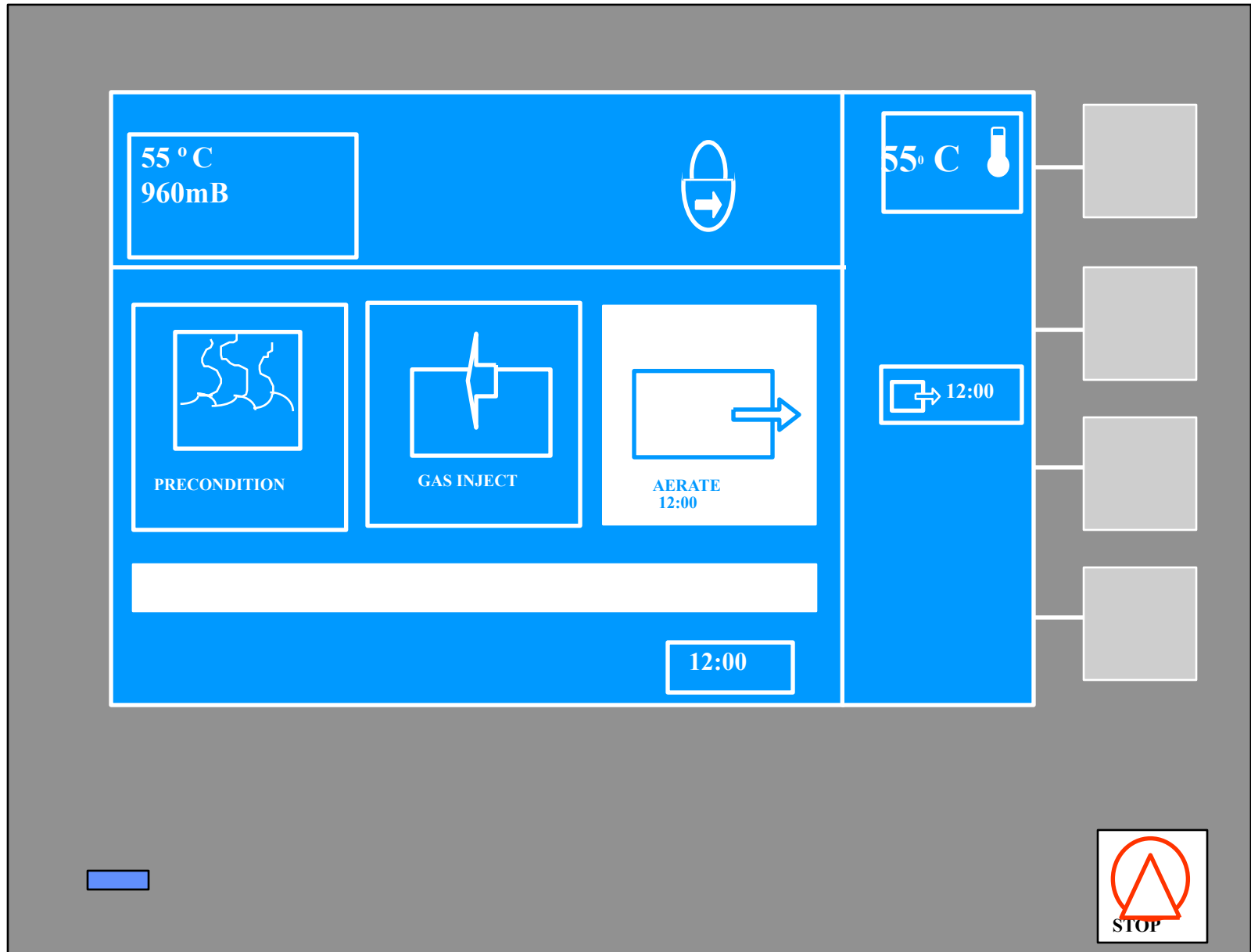
Aeration Phase



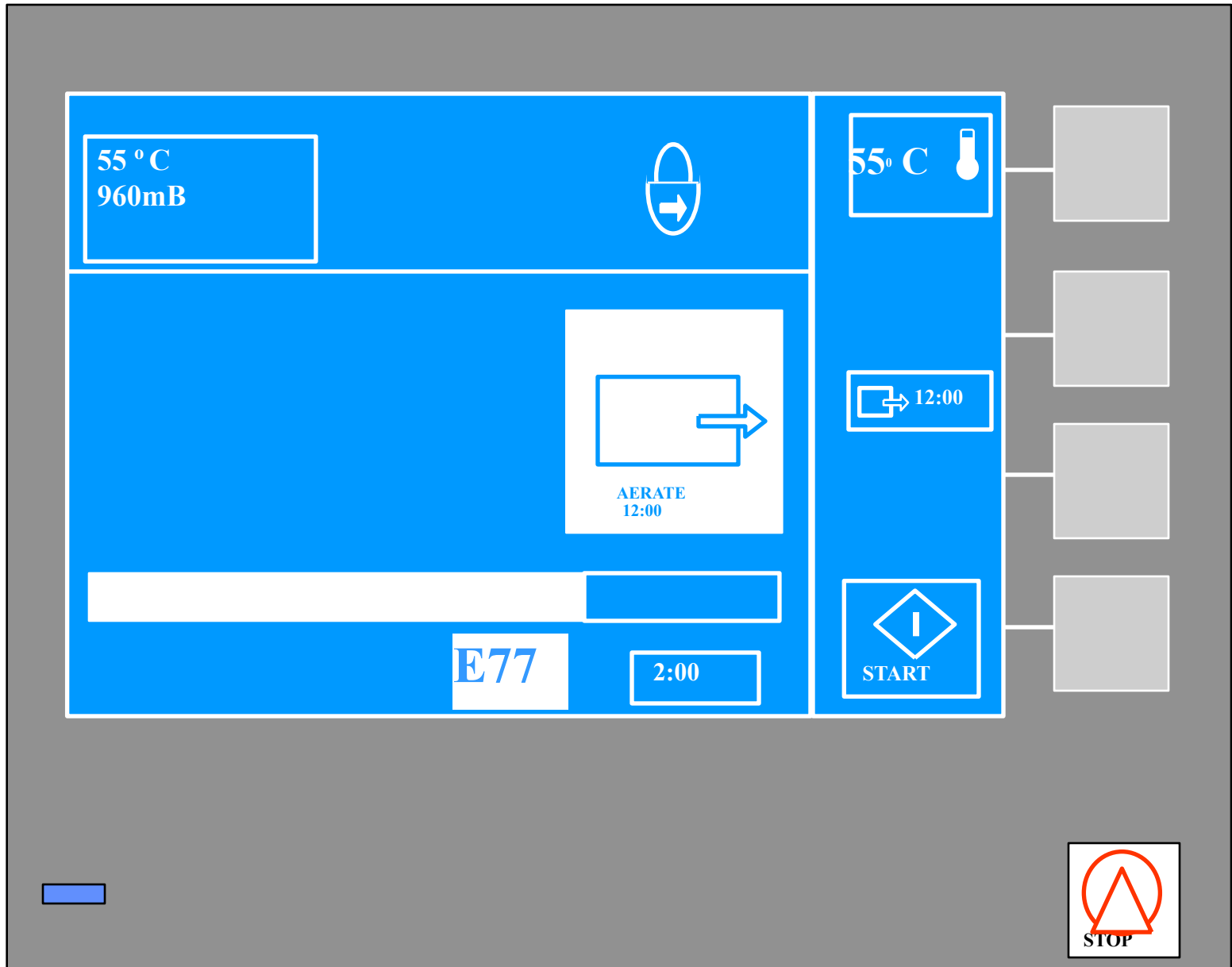
Aeration Phase



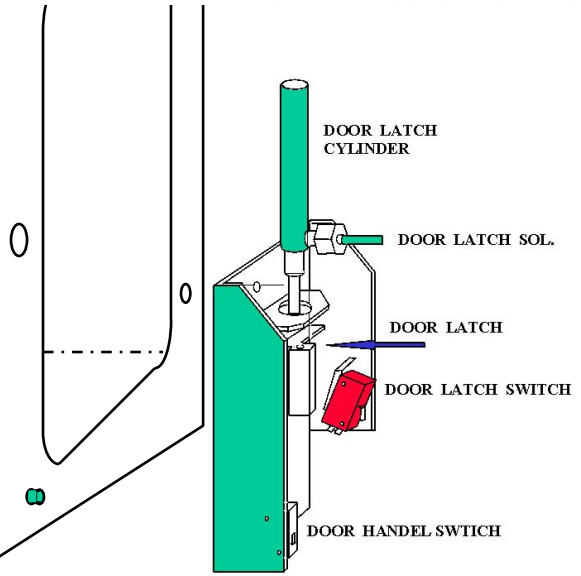
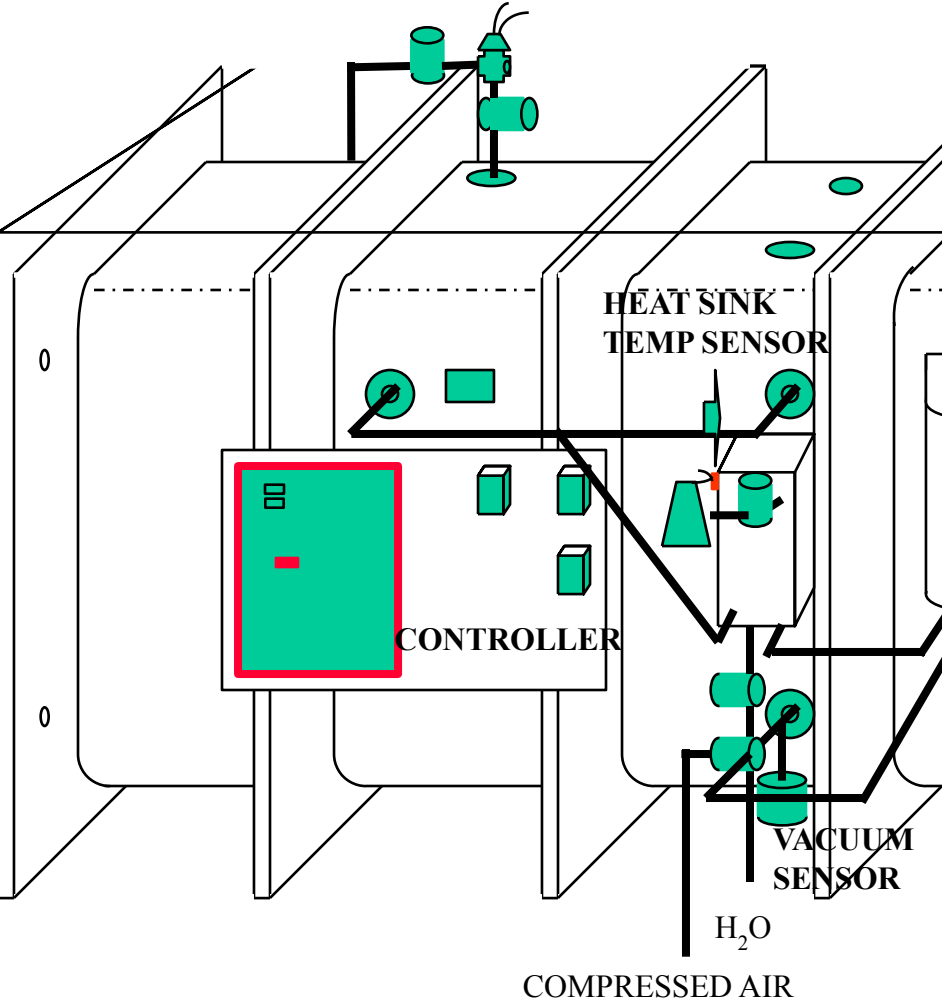
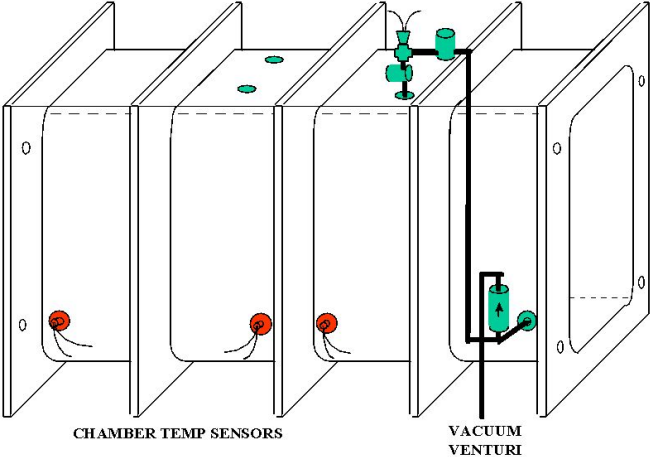
Aeration Phase



Aeration Phase



8XL STERILIZER CHAMBER



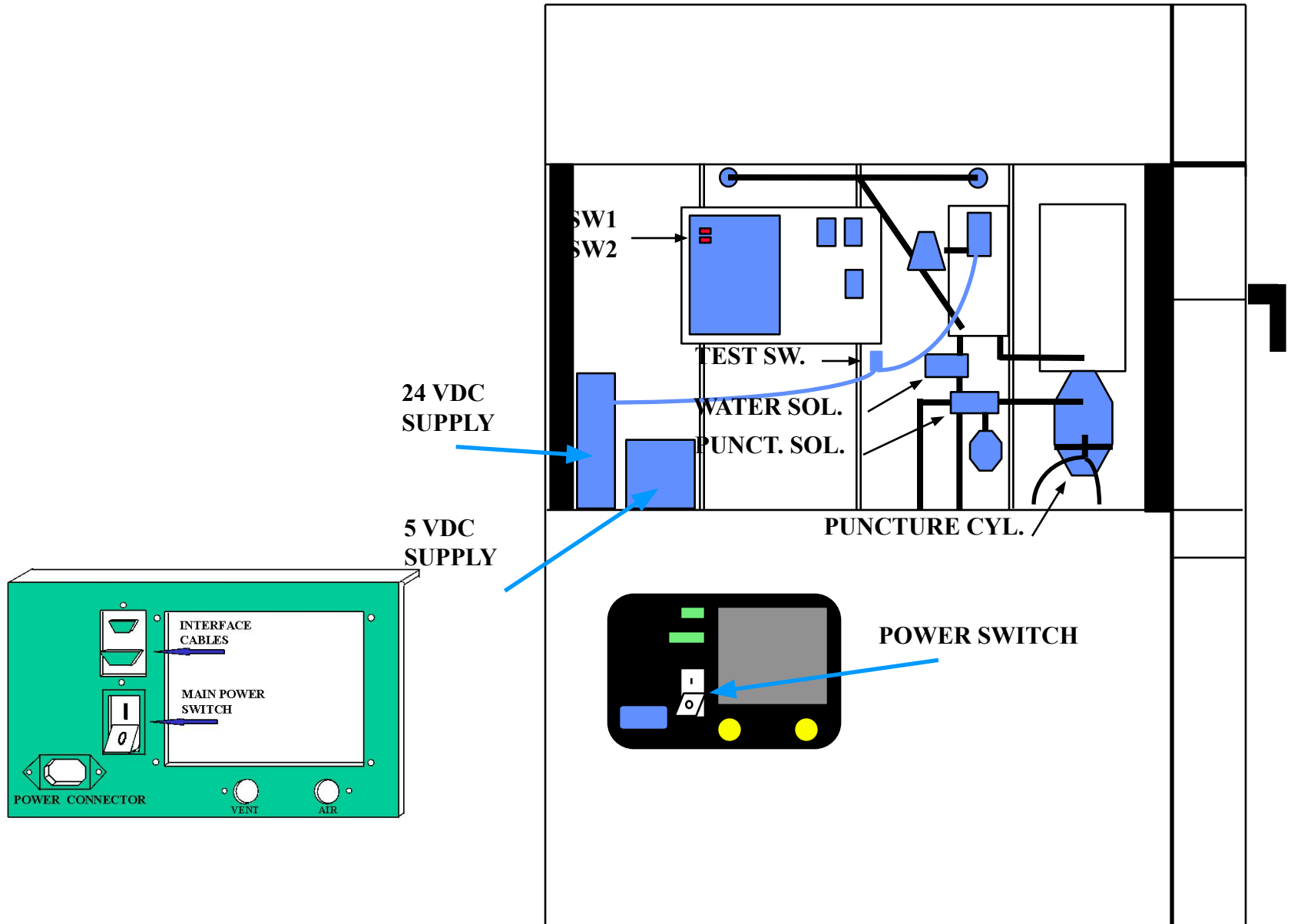
AERATION PHASE CAUTION CODES

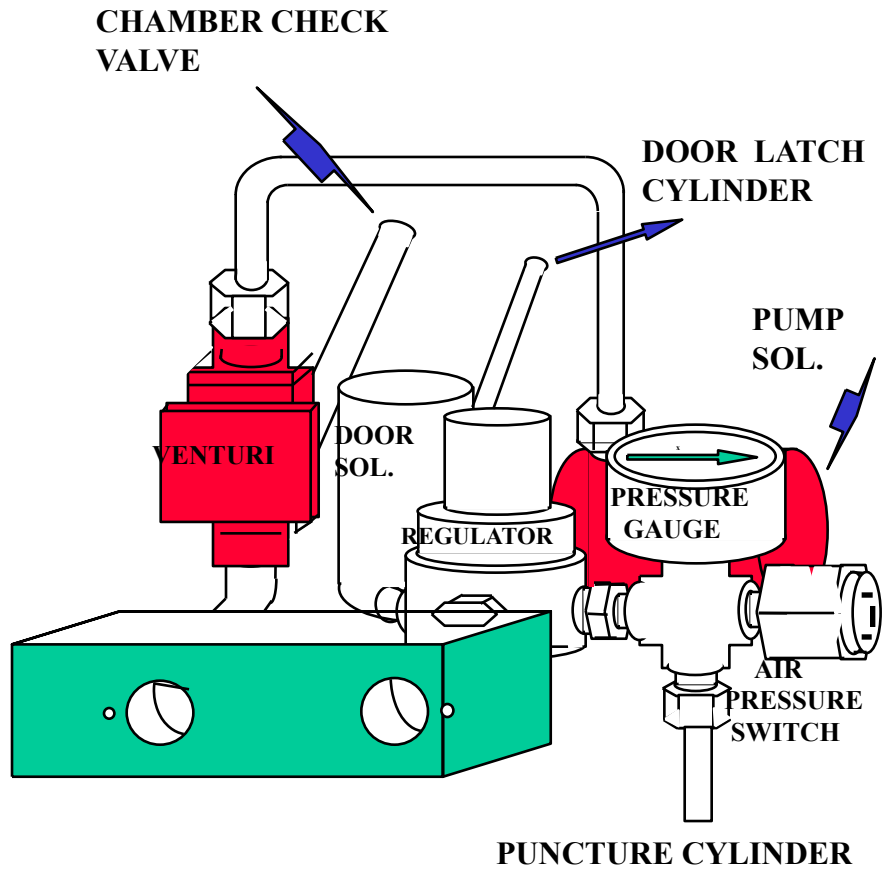
C3 - POWER INTERRUPTION

C4 - COMPRESSED AIR LOST

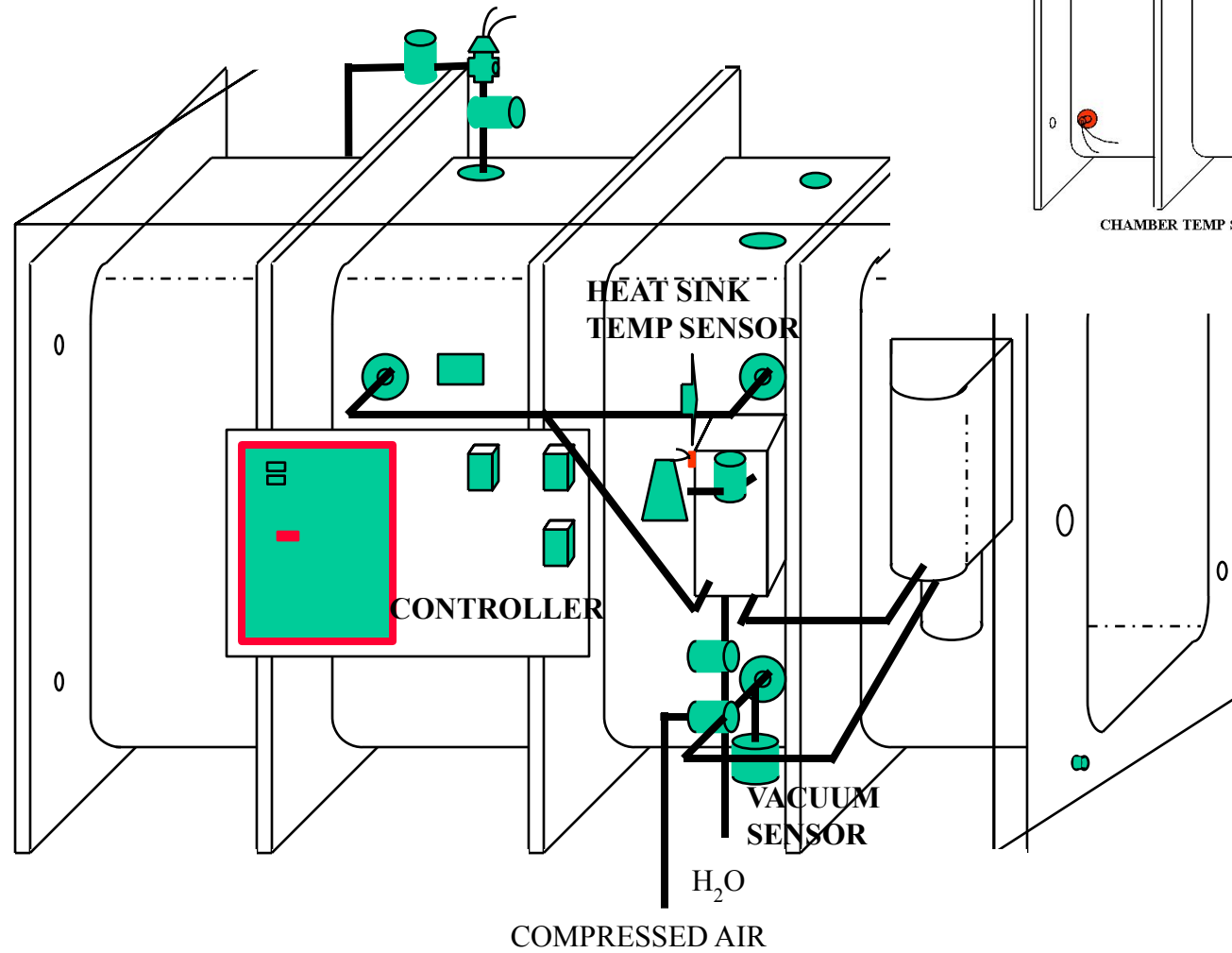
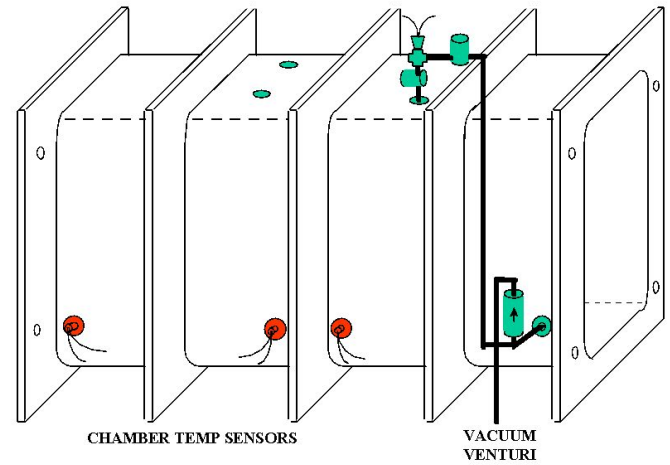
C5 - LOSS OF HEATER CONTROL

SIDE VIEW POWER LOCATION

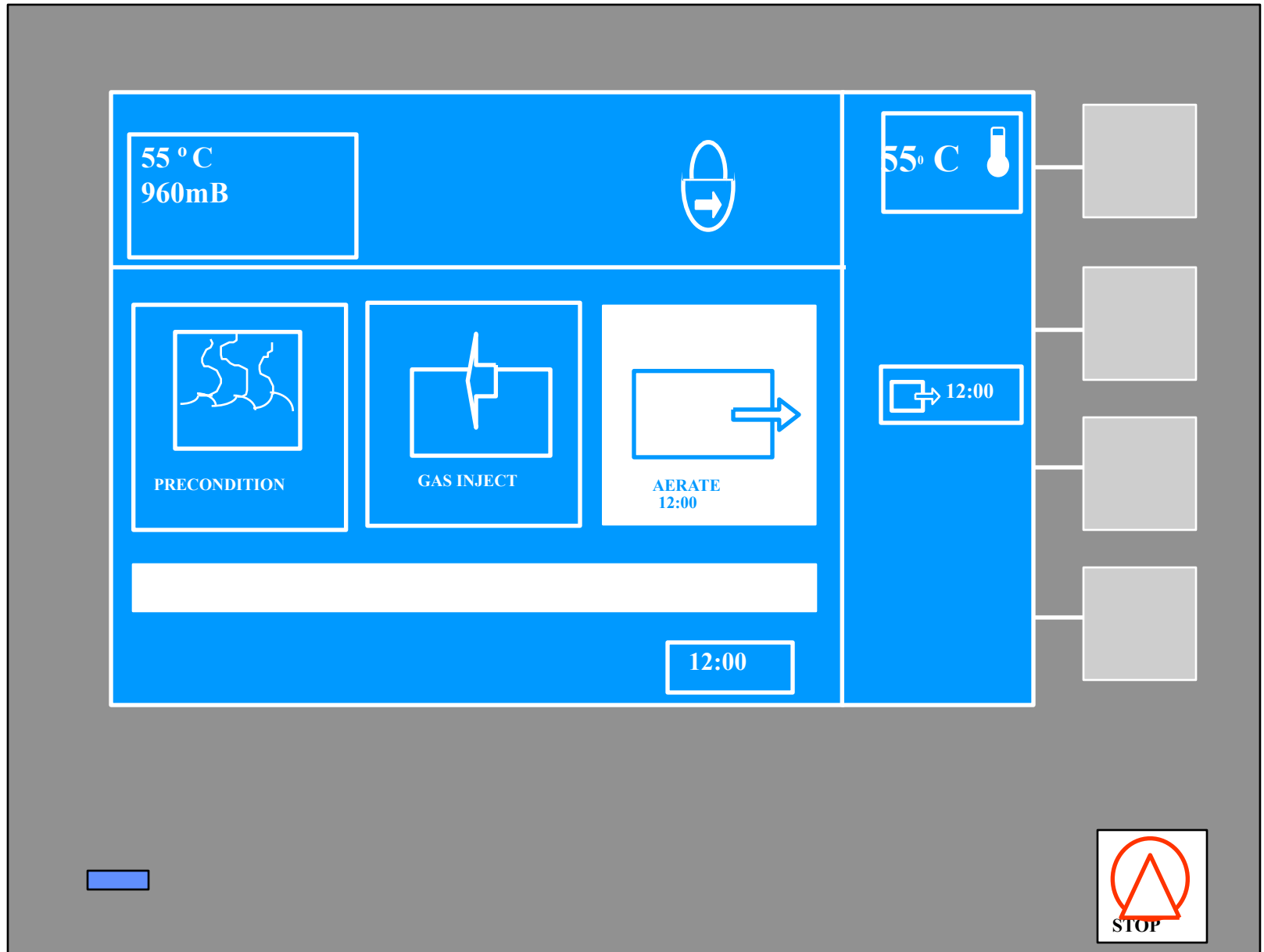




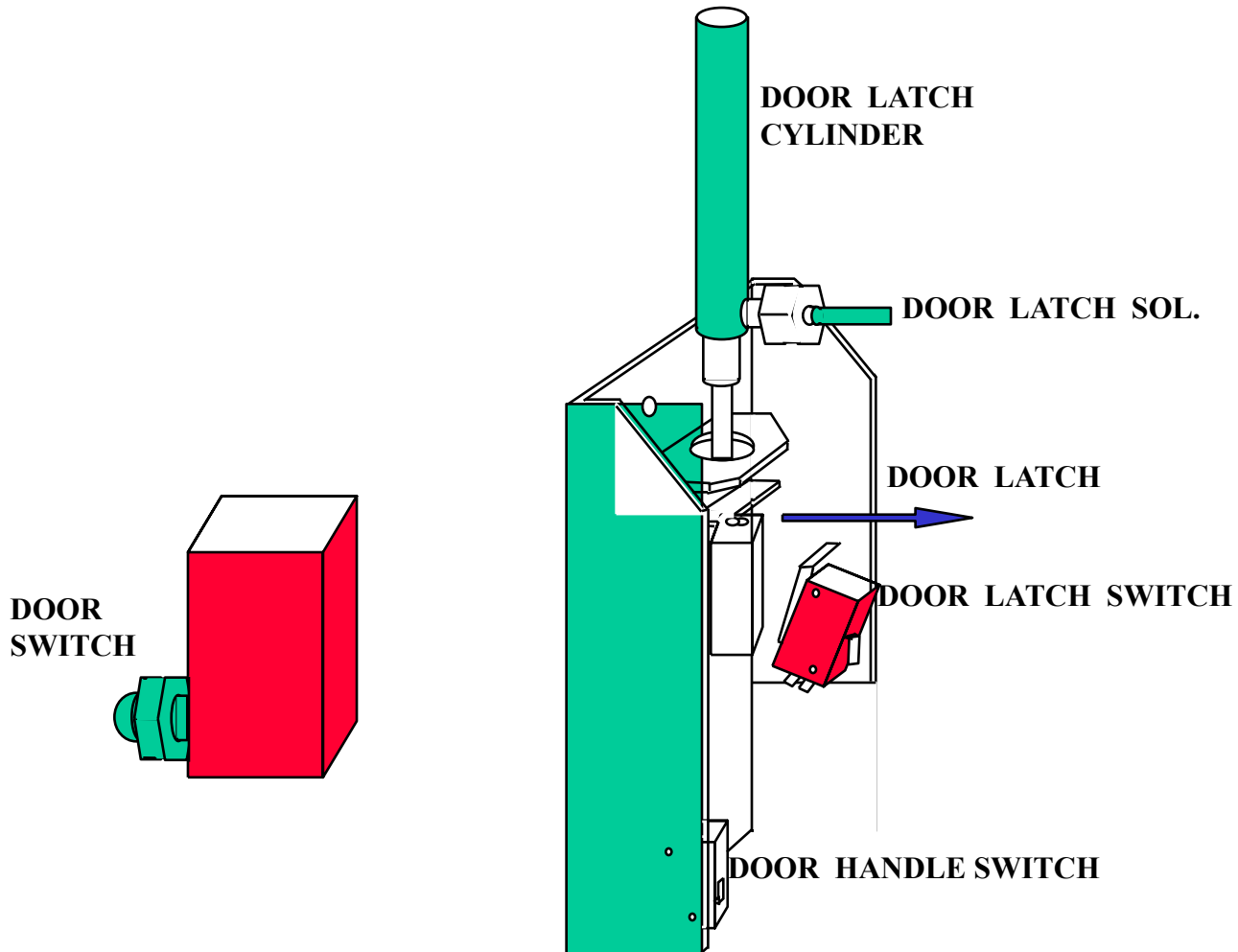
8XL STERILIZER CHAMBER



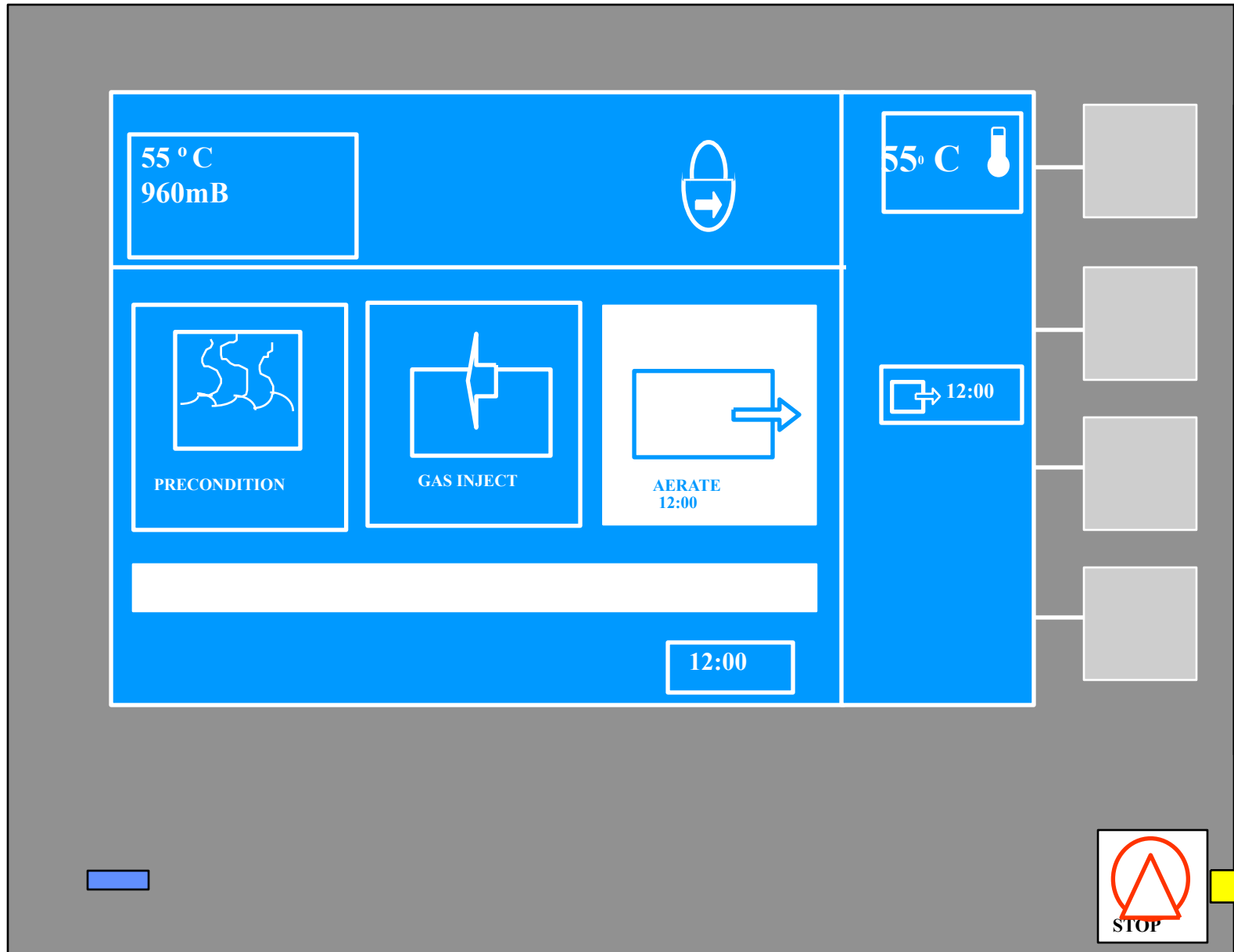
Aeration Phase



DOOR LOCK ASSEMBLY

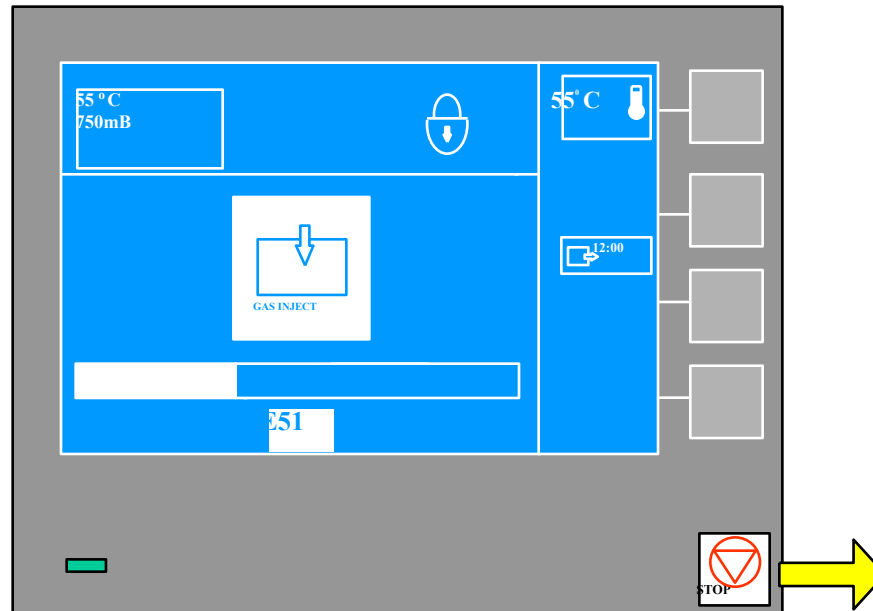
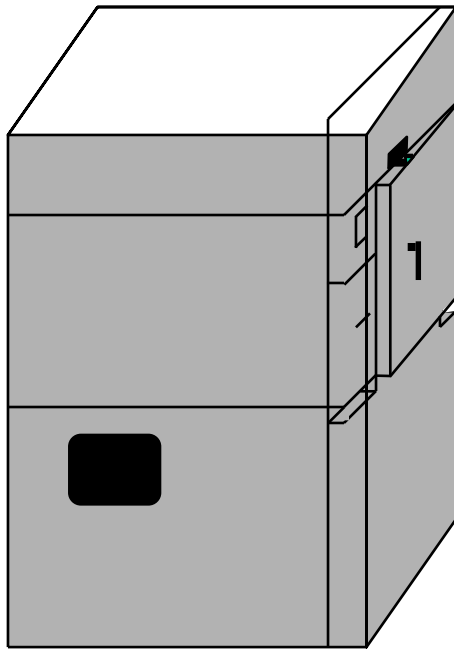


Aeration Phase



ERROR CODE CLEARING

GAS EXPOSE PHASE



SILENT, LOCKED DOOR ERROR CODES

E71 - FINAL VACUUM PUMP DOWN

E72 - OBSTRUCTED AIR INLET

E73 - VACUUM SENSOR GAS

E75 - GAS LOW PRESSURE

E76 - INTERLOCK RELAY OPEN

E77 - PUNCTURE PIN STUCK

ERRORS REQUIRING SERVICE

E73 - PRESSURE SENSOR OUT OF RANGE

**E75 - GAS CARTRIDGE PARTIALLY FILLED
OR PARTIALLY PUNCTURED.**

FINAL PUMP DOWN

